

PROJECT MANUAL

FOR

Hill Air Force Base HVAC Replacement – BLDG 576 Final Submittal (IFC) - Revised

Capital Project # **1045956**

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SECTION 01 00 00

GENERAL REQUIREMENTS

Revised 11/02/2020

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NOT USED

1.2 DEFINITIONS

Definitions pertaining to sustainable development are as defined in ASTM E 2114, and as specified below.

a. "Environmentally preferable products" have a lesser or reduced effect on the environment in comparison to conventional products and services. This comparison may consider raw materials acquisition, production, manufacturing, packaging, distribution, reuse, operation, maintenance, or disposal of the product.

b. "Indoor environmental quality" is the physical characteristics of the building interior that impact occupants, including air quality, illumination, acoustics, occupant control, thermal comfort, day-lighting, and views.

c. "Operational performance" is the functional behavior of the building as a whole or of the building components.

d. "Sustainability" is the balance of environmental, economic, and societal considerations.

1.3 SUBMITTALS

1.3.1 Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective sections. Submittals shall use Air Force Form 3000 and shall be provided as soon as possible. The progress schedule and submittal register shall be submitted within twenty-one (21) days of the Notice to Proceed. The submittal register shall show projected dates to submit required material information.

1.3.2 Units of weights and measures used on all submittals are to be the same as those used in the contract drawings. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

1.3.3 Contractor's Quality Control (CQC) System Manager and the Designer of Record, if applicable, shall check and approve all items prior to submittal and stamp, sign, and date.

1.3.4 Proposed deviations from the contract requirements must be submitted in writing in the form of a request for change. Government approval of submittals that deviate from contract requirements that were not marked as such and clearly identified in writing, shall not be construed to change or modify any contract requirements.

1.3.5 Design Reviews: The Government will review design submittals for conformance with the technical requirements of the solicitation. Government review is only for conformance with the contract requirements. Acceptance of design submittals is not be construed as a complete check, and indicates only that the general method appears to meet the requirements of the Solicitation. The Designer of Record is responsible for the technical

adequacy and functionality of the design.

1.3.6 Sample Reviews: Approval of a sample is only for the characteristics or use named in such approval and shall not be construed to change or modify any contract requirements. Before submitting samples, the Contractor to assure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

1.3.7 Submittals requiring Government approval are to be scheduled and made prior to the acquisition of the material or equipment covered thereby. Include catalog cuts, diagrams, operating charts or curves and all other required documents necessary for determination of compliance with contract. The Government will:

A. Note date on which submittal was received.

B. Review submittals for approval within scheduling period specified and only for conformance with project design concepts and compliance with contract documents.

C. Identify returned submittals with one of the actions defined in paragraph 1.3.8 below of this section and with markings appropriate for action indicated.

D. Upon completion of review of submittals requiring Government approval, the Contracting Officer will retain copies of the approved submittal and one copy of the submittal will be returned to the Contractor.

1.3.8 Review Notations. Government review will be completed within 14 calendar days after date of submission. Submittals will be returned to the Contractor with the following notations:

a. Submittals marked "approved" or "accepted" authorize the Contractor to proceed with the work covered.

b. Submittals marked "approved as noted" "or approved except as noted, re-submittal not required," authorize the Contractor to proceed with the work covered provided he takes no exception to the corrections.

c. Submittals marked "not approved" or "disapproved," or "revise and resubmit," indicate noncompliance with the contract requirements or design concept, or that submittal is incomplete. Resubmit with appropriate changes. No work shall proceed for this item until re-submittal is approved.

1.3.9 Contractor shall make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications, notice as required under the clause entitled, "Changes," is to be given to the Contracting Officer. Contractor is responsible for the dimensions and design of connection details and construction of work. Failure to point out deviations may result in the Government requiring rejection and removal of such work at the Contractor's expense.

1.3.10 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained. No payment for materials incorporated in the work will be made if all required Designer of Record or required Government approvals have not been obtained. No payment will be made for any materials incorporated into the work for any conformance review submittals or information only submittals found to contain errors or deviations from the Solicitation or Accepted Proposal.

1.4 WORK COVERED BY CONTRACT DOCUMENTS

1.4.1 Materials and Workmanship:

1.4.1.1 All equipment, material, and articles incorporated into the work covered by this contract shall be new and of the most suitable grade for the purpose intended, unless otherwise specifically provided in this contract. References in the specifications to equipment, material, articles, or patented processes by trade name, make, or catalog number, shall be regarded as establishing a standard of quality and shall not be construed as limiting competition. The Contractor may, at its option, use any equipment, material, article, or process that, in the judgment of the Contracting Officer, is equal to that named in the specifications, unless otherwise specifically provided in this contract.

1.4.1.2 All work under this contract shall be performed in a skillful and workmanlike manner. The Contracting Officer may require, in writing, that the Contractor remove from the work any employee the Contracting Officer deems incompetent, careless, or otherwise objectionable.

1.4.1.3 In accordance with FAR 52.236-6 At all times during performance of this contract and until the work is completed and accepted, the Contractor shall directly superintend the work or assign and have on the worksite a competent superintendent who is satisfactory to the Contracting Officer and has authority to act for the Contractor. When it is necessary to contact base personnel during or after hours, the superintendent shall make contact with those in the following order:

- Base Civil Engineer project manager
- Project Manager's Supervisor as applicable
David Murray 801-777-2118/801-643-8755 or
Paul Waite 801-777-0584/801-547-7410
- Engineering Division Leader
Bob Elliott 801-775-5584/801-698-3653
- EMCS call center 801-586-5823.

1.4.2 Weather Precautions:

Contractor shall ensure that weather sensitive materials are placed within the conditions recommended by the material supplier. No pavements shall be placed on frozen ground. Concrete placed when weather temperatures can be expected to fall below 32 degrees F shall be covered with approved blankets.

1.4.3 Project Description:

Briefly and without force or effect upon the contract documents, the work of this contract can be summarized as follows:

- a. Architectural: Basic architectural work will be required; to include the matching of colors on the exterior of air handlers, ductwork, exterior building coverings, and other components of Building 576 which will be affected by the replacement of the HVAC units and their accompanying peripherals. Potentially also included are the repositioning of bollards in the event the concrete pads for the air handlers must be replaced.
- b. Civil: Basic civil work will be required; to include either the removal and replacement of existing pads for air handlers or the expansion of said pads if found to be feasible.
- c. Mechanical: Mechanical work will be the most intensive for this project. Evaporative cooling with natural gas heating air handler units will be replaced with DX cooling and natural gas heating air handler units. Some ductwork will need replaced but much of the ductwork will be reused. Some work will be done to put new peripheral equipment on exhaust fans so they are more easily integrated into the new control system. A couple of sensors will be installed to assist in environmental control of the facility.
- d. Electrical: Electrical work will include the running of new supply and control power from existing breaker panels to the new air handlers and a few locations for the HVAC system controls. Included will be the connection to the base-wide EMCS system per Hill Air Force Base and Air Force standards.

1.4.4 Project Location:

The work shall be located at Hill Air Force Base, Building 576, as indicated.

1.5 SITE VISITS:

1.5.1 The Contractor shall attend scheduled site visits and take steps reasonably necessary to ascertain the nature and location of the work, and investigate the general and local conditions which can affect the work or its cost in accordance with FAR 52.236-3. Such investigation shall include but is not limited to:

- a. The conditions bearing upon transportation, disposal, handling, and storage of materials.
- b. The availability of labor, and necessary utilities including water, gas, and electric power.
- c. The availability and suitability of pavements and roadways.
- d. Prevalent weather conditions or similar physical conditions at the site.
- e. The conformation and existing conditions of the ground, pavements and soils.
- f. The character and condition of equipment and facilities needed preliminary to and during work performance.

1.5.2 The Contractor shall examine and note the character, quality, and quantity of surface and subsurface materials or obstacles to be encountered insofar as that information is reasonably ascertainable from an inspection of the site. The contractor shall note any exploratory work performed by the Government and provided in the drawings and specifications or made a part of this contract as attachments. Any failure of the Contractor to take the actions described and acknowledged in this paragraph will not relieve the Contractor from responsibility for estimating properly the difficulty and cost of successfully performing the work, or for proceeding to successfully perform the work without additional expense to the Government.

1.5.2.1 The Government assumes no responsibility for any conclusions or interpretations made by the Contractor based on the information made available by the Government. Nor does the Government assume responsibility for any understanding reached or representation made concerning conditions which can affect the work by any of its officers or agents before the execution of this contract, unless that understanding or representation is expressly stated in this contract.

1.6 CONTRACT DRAWINGS:

1.6.1 Not Used

1.6.2 Working Drawings

The Contractor shall keep on the work site a copy of the Project drawings and specifications and shall at all times give the Air Force Project manager access thereto in accordance with FAR 52.236-21. Anything mentioned in the specifications and not shown on the drawings, or shown on the drawings and not mentioned in the specifications, shall be of like effect as if shown or mentioned in both. In case of a difference between drawings and specifications, the specifications shall govern. In case of discrepancy in the figures, in the drawings, or in the specifications, the matter shall be promptly submitted to the Contracting Officer, who shall promptly make a determination in writing. Any adjustment by the Contractor without such a determination shall be at its own risk and expense. The Contracting Officer shall furnish AutoCAD sets of contract drawings, maps, and MS Word Versions of the specifications for use in creating As-Built Record Drawings. Contractor shall immediately check the furnished drawings and notify the Government of any discrepancies.

- a. Wherever in the specifications or upon the drawings the words "directed", "required", "ordered", "designated", "prescribed", or words of like import are used, it shall be understood that the "direction", "requirement", "order", "designation", or "prescription", of the Contracting Officer is intended and similarly the words "approved", "acceptable", "satisfactory", or words of like import shall mean "approved by," or "acceptable to", or "satisfactory to" the Contracting Officer, unless otherwise expressly stated.
- b. Where "as shown," as indicated", "as detailed", or words of similar import are used, it shall be understood that the reference is made to the drawings accompanying this contract unless stated otherwise. The word "provided" as used herein shall be understood to mean, "provide complete in place," that is "furnished and installed".

- c. Wherever in the specifications or upon the drawings the words the terms "As Built Record Drawings", "marked up drawings", "marked up prints", "record drawings" and "red-lined drawings" are used, it shall be understood that "As-Built Record Drawings" as defined below is intended.

1.6.3 Shop Drawings:

1.6.3.1 The term Shop Drawings means drawings, submitted to the Government by the Contractor, subcontractor, or any lower tier subcontractor pursuant to a construction contract, showing in detail the following items.

- a. The proposed fabrication and assembly of structural elements and the installation (i.e., fit, and attachment details) of materials or equipment.
- b. Drawings, diagrams, layouts, schematics, descriptive literature, illustrations, schedules, performance and test data, and similar materials furnished by the contractor to explain in detail specific portions of the work required by the contract. The Government may duplicate, use, and disclose in any manner and for any purpose shop drawings delivered under this contract.

1.6.3.2 If this contract requires shop drawings, the Contractor shall coordinate all such drawings, and review them for accuracy, completeness, and compliance with contract requirements and shall indicate its approval thereon as evidence of such coordination and review. Shop drawings submitted to the Contracting Officer without evidence of the Contractor's approval may be returned for resubmission. The Contracting Officer will indicate an approval or disapproval of the shop drawings and if not approved as submitted shall indicate the Government's reasons therefore. Any work done before such approval shall be at the Contractor's risk. Approval by the Contracting Officer shall not relieve the Contractor from responsibility for any errors or omissions in such drawings, nor from responsibility for complying with the requirements of this contract, except with respect to variations described and approved in accordance with paragraph below.

- a. If shop drawings show variations from the contract requirements, the Contractor shall describe such variations in writing, separate from the drawings, at the time of submission. If the Contracting Officer approves any such variation, the Contracting Officer shall issue an appropriate contract modification, except that, if the variation is minor or does not involve a change in price or in time of performance, a modification need not be issued.
- b. The Contractor shall submit to the Contracting Officer for approval three copies (unless otherwise indicated) of all shop drawings as called for under the various headings of these specifications. Two sets (unless otherwise indicated) of all shop drawings, will be retained by the Contracting Officer and one set will be returned to the Contractor. Upon completing the work under this contract, the Contractor shall furnish a complete set of all shop drawings as finally approved. These drawings shall show all changes and revisions made up to the time the equipment is completed and accepted.

1.6.4 As-Built Record Drawings:

1.6.4.1 Whenever changes occur the contractor shall immediately mark-up the working copy of the contract drawings in red to show both changes and the actual installation in sufficient detail including accurate dimensioning as necessary to form a complete record of work accomplished. Accuracy of changed elements may also be accomplished by surveying. Sign and date each mark-up redline as it occurs. The marked-up working drawings shall be on site, complete, legible, precise and understandable to a CAD operator who is unfamiliar with the project.

1.6.4.2 Upon completing the work under this contract, the Contractor shall use the marked-up working drawings and the approved shop drawings to produce the final As-Built Record Drawings. Furnish one complete set of As-Built Record Drawings in bound AutoCAD and pdf formats **including all shop drawings as finally approved**. These drawings shall show changes and revisions made up to the time the contract is completed and accepted. Include all unusual or uncharted obstructions that were encountered in the contract area during construction. All sheets shall be annotated as As-Built Record Drawings in the revision section of the title block even if no changes occur during the contract. File naming of Record Drawing CADD files shall comply with the Hill AFB Facility Design Standard.

- a. Revisions made shall ensure related section and elevation views, details, legend, plans, profiles, schedules and notes are marked as needed to prevent conflicting data on differing sheets. Comments shall be complete without reference to change orders, letters, memos, etc. The marked-up drawings shall be labeled to show project title and number.
- b. Surveying data will be in Universal Transverse Mercator 1983 (UTM83) coordinate system, Transverse Mercator projection, Geodetic Reference System 1980 (GRS80) spheroid, or World Geodetic System 1984 (WGS84) datum, and use metric coordinate units.
- c. Particular attention should be given to work, which will be concealed and difficult to measure and record after construction, and work which may require servicing or replacement during the life of the facility. The following are areas of concern that need special checking to ensure that the marked-up prints are complete and accurate:
 1. Dimensions shall be clearly shown and accurately locate all changes in direction of utility lines. All surface or underground components such as valves, manholes, drain inlets, clean outs, meters, etc. shall be indicated. The description utilities placed shall include the actual quantity, size, and type of materials used.
 2. Actual location, size and type of interior plumbing and electrical lines installed below a concrete slab shall be clearly and accurately indicated.
 3. Changes to layout and schematic drawings of electrical circuits and piping shall be clearly shown.
 4. Correct dimensions and details shall be transferred from shop drawings.
 5. Actual location of anchors, construction and control joints, in

concrete must be shown.

6. Changes in location of equipment and architectural features must be shown.
7. Specific materials provided shall be indicated and words such as "or equal" shall be removed.

1.6.4.3 The Air Force project managers will review the contractor's marked-up drawings when verifying the performance shown by progress reports. If the drawings are not current, the progress report will be adjusted downward by the Civil Engineering project manager to reflect the contractor's non-compliance. Marked-up drawings will be submitted within five working days after substantial completion. Final payment will not be authorized until complete and accurate digital and hard copy redlined drawings are accepted by the Contracting Officer.

1.7 WORK SCHEDULING

1.7.1 Contractor shall allow in their planned work schedule for potential Government caused delays as follows: Allow for 5 calendar days where the contractor's construction activity is prohibited by Air Force Exercises or similar military events. Allow for 21 calendar days for excavation permits including utility line locating and 28 calendar days for utility outages, road closures, or other subsurface requested activities. (Other construction activities will be permitted to continue.) Government will provide 24-hour notification each time the government caused delays mentioned above are invoked. No additional time will be granted for delays falling within those limits.

Normal duty hours for work shall be:

- A. [0700 to 1700 Hours exclusive of Saturdays, Sundays, and holidays unless other times are approved by the Contracting Officer, or otherwise stated in the contract. Coordinate the work schedule with the Civil Engineering Project Manager.]
- D. When working in the aircraft maintenance facilities, the Contractor will be required to work in the close proximity to aircraft maintenance equipment and shall use extra caution to insure that construction activities do not endanger aircraft maintenance equipment, personnel, nor delay aircraft maintenance activities. No work will be allowed over the aircraft maintenance equipment.

1.7.2 Contract Progress Schedules AF Forms 3064 and 3065.

See Section 01 32 01 Project Schedule for information on this requirement.

1.8 OCCUPANCY OF PREMISES

1.8.1 Building Occupancy.

Building(s) will be occupied during performance of work under this Contract unless expressly stated otherwise ~~-in writing-~~ from the Contracting Officer.

1.8.1.1 Before work is started, the Contractor shall arrange with the Contracting Officer a sequence of procedure, means of access, space for storage of materials and equipment, and the use of approaches, corridors, stairways, roads and truck gates.

1.8.1.2 Contractor shall make provisions to maintain occupied areas of any building under repair at no less than 65 degrees F and no warmer than 85 degrees F. Unoccupied areas shall be maintained above 40 degrees F to prevent freezing of water lines and fire protection systems.

1.8.1.3 Temporary heating, if required, shall be UL approved electric heaters and shall be physically monitored at least every 4 hours.

1.9 PROTECTION OF EXISTING GOVERNMENT PROPERTY AND EXISTING WORK

1.9.1 In addition to FAR 52.236-9 the Contractor shall conduct all operations in such a manner as to prevent injury or damage to government property and any portions of the existing work which are to remain. This requirement is not limited to just the project site but includes landscaping, curbs, pavements, and utilities adjacent to the site as well as along routes to and from the site. Where any ambiguity exists, the contractor shall request clarification from the Contracting Officer before beginning work.

1.9.2 Contractor shall make repairs to or replace portions of existing work that is damaged or altered during construction operations to match existing or adjoining work, as approved by the Contracting Officer. At the completion of operations, existing work shall be in a condition equal to or better than that which existed before new work started.

1.9.3 In the event the contractor fails or refuses to make satisfactory repairs or replacements to property damaged by the contractor under this contract the government will have the repairs made and charge the cost to the contractor.

1.10 ON-SITE PERMITS

1.10.1 Excavation Permits

1.10.1.1 Notify the Contracting Officer prior to notice to proceed of anticipated excavation and intended routes and methods. At least 30 days prior to excavating, the contractor shall obtain a template of the Base Civil Engineering Excavation Permit. Forms are available from the Red Stake Office in Building 593 South. Provide the filled out permit to the Civil Engineering Project Manager no less than **21 days** prior to starting excavation work. The contractor shall field mark the area of all intended excavations and alignment of new utility lines with flags or non-permanent white paint. The project manager will notify the contractor when the permit is complete and excavation can begin. (For work at Utah Test and Training Range UTTR Civil Engineering Office permits can be obtained by calling 801-777-1577)

1.10.1.2 The Contractor shall protect from damage all existing improvements and utilities at or near the work site, and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor.

1.10.1.3 The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to obtain necessary permits and utility marking or failure to exercise reasonable care in performing the work. This includes irrigation lines and sprinkler components. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

1.10.1.4 The Contractor shall verify the elevations of existing piping, utilities, and any type of underground obstruction not indicated or specified to be removed but indicated in locations to be crossed by piping, ducts, and other work to be installed. Verify elevations before installing new work closer than nearest manhole or other structure at which an adjustment in grade can be made.

- a. Hand digging shall be required to locate utilities shown on the contract drawings, Excavation Permit, or 3 feet on either side of locations identified by Base Maintenance Shops. For facilities that store munitions, hand digging is required within 10 feet of the bldg to locate the existing grounding cable.
- b. All excavation work within 15 feet of a **Questar high-pressure natural gas distribution line** will require Questar Gas technicians to be on-site during the excavation. Contractor shall coordinate this through Blue Stakes.

1.10.2 Utility Outage Requests.

1.10.2.1 Notify the Contracting Officer representative prior to anticipated utility outages and closures of streets, parking lots, and pedestrian walkways. Work shall be scheduled to hold outages to a minimum. Utility outages and connections required during the prosecution of work that affect existing systems shall be arranged for at the convenience of the Government and shall be scheduled on weekends unless otherwise approved by the Contracting Officer. Contractor shall not be entitled to additional payment for utility outages and connections required to be performed outside the regular work hours. Contractor shall be responsible for supplying utilities (water, sewer, power, HVAC) to allow the government personnel to function if work is required during the outage period. All utility outages shall be of as short duration as possible and scheduled as far in advance as possible but in no case less than 26 calendar days prior to the outage or closure. Schedule with the Air Force Project Manager. The Contractor shall obtain in writing from the Project Manager a statement or schedule giving the permissible times for the outage or closure for particular installations and the maximum time allowed for such outage or closure. Permits shall be posted at a conspicuous location in the construction area.

1.10.3 Utility Connection Requests.

1.10.3.1 Utility connections required during the prosecution of work that affect existing systems regardless of necessity for a utility outage shall be arranged for at the convenience of the Government and shall be scheduled on weekends unless otherwise approved by the Contracting Officer. All newly installed underground utilities shall include tracer wire and marking strip and be surveyed by HAFB before the utilities are buried. **Provide at least a 7-day advance notice of utility connections when an outage is not**

required. Comply with paragraph governing utility outages otherwise.

1.10.3.2 Provide 48 hours of advance notice to the Project Manager when new utility lines will be ready for inspection and surveying. The Contractor shall uncover any utility lines buried prior to notification. Contractor shall not be entitled to additional payment for uncovering and reburying any utility lines that were covered prior to providing this 48-hour notice.

1.10.4 Burning Permits.

OPEN BURNING OF ANY SORT IS STRICTLY PROHIBITED.

1.10.5 Welding, Cutting and Brazing Permits.

Air Force (AF) Form 592 is required daily for all welding, cutting, brazing, soldering and similar hot work. The form shall be properly filled out and displayed while all hot work is underway. The Contractor will be required to attend the Welding, Cutting, Brazing certification class prior to construction startup. This class is conducted on the first Thursday of every month and the Base Fire Station Bldg 9.

1.10.6 Street Closures.

The contractor shall obtain approval in writing from the Project Manager before closing any street or parking lot. Submit requests at least 15 days in advance. Include the length to be closed and the length of time of the closure.

1.10.7 Photography in Restricted/Controlled Areas

Photography is normally not authorized in restricted/controlled areas. In fact, all cameras and other picture taking devices (cell phones with picture taking capability) are strictly prohibited from use within restricted/controlled areas. However, if a valid need exists, permission can be obtained in writing by a commander, deputy or authorized representative of the restricted/controlled area. Each unit with entry approving authority will manage a Photo Authorization. The request must be submitted to the base project manager and processed/approved through the owner/user responsible for the area no later than 24 hours prior to the requested photography date. The contractor shall have the Photo Authorization in his/her possession while taking photographs. The contractor shall only photograph authorized construction activities at their job site and is cautioned against photographing sensitive areas in the background.

1.10.8 Temporary Airfield Construction Waiver

A temporary construction waiver is required when one or more elements of a construction project such as a crane violates criteria in UFC 3-260-01. Contractor shall submit a request for waiver to the Air Force project manager with an FAA Form 7460-1 "Notice of Proposed Construction or Alteration" https://www.faa.gov/documentLibrary/media/Form/FAA_Form_7460-1_042023.pdf at least 75 days prior to operation. Construction waivers should only be planned for the duration of the construction project unless circumstances dictate otherwise.

1.11 SAFETY.

1.11.1 Governmental Requirements for Construction Safety are given in section **01 35 26 GENERAL SAFETY REQUIREMENTS**. In addition to the requirements listed in that section the contractor shall provide and maintain work environments and procedures which will;

- a. Safeguard the public and Government personnel, property, materials, supplies, and equipment exposed to Contractor operations and activities.
- b. Avoid interruptions of Government operations and delays in project completion dates.
- c. Comply with all pertinent provisions of the latest version of U.S. Army Corps of Engineers Safety and Health Requirements Manual, EM 385-1-1, in effect on the date of the solicitation.
- d. Comply with the standards issued by the Secretary of Labor at 29 CFR Part 1926 and 29 CFR Part 1910.

1.11.2 Whenever the Contracting Officer becomes aware of any noncompliance with these requirements or any condition which poses a serious or imminent danger to the health or safety of Contractor personnel, the public or Government personnel, the Contracting Officer shall notify the Contractor orally, with written confirmation, and request immediate initiation of corrective action. This notice, when delivered to the Contractor or the Contractor's representative at the work site, shall be deemed sufficient notice of the noncompliance and that corrective action is required. After receiving the notice, the Contractor shall immediately take corrective action. If the Contractor fails or refuses to promptly take corrective action, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. The Contractor shall not be entitled to any equitable adjustment of the contract price or extension of the performance schedule on any stop work order so issued.

1.12. ENVIRONMENTAL PROTECTION

1.12.1 Requirements for environmental protection and hazardous materials are given in detail in section **01 57 20 ENVIRONMENTAL PROTECTION**. In addition to the requirements listed in that section The Contractor shall, without additional expense to the Government, be responsible for obtaining any necessary licenses and permits, and for complying with any Federal, State, and municipal laws, codes, and regulations applicable to the performance of the work. The Contractor shall also be responsible for all damages to persons or property that occur as well as any fines levied as a result of the Contractor's fault or negligence. The Contractor shall be responsible for all materials delivered and work performed until completion and acceptance of the entire work, except for any completed unit of work which may have been accepted under the contract.

1.13. SALVAGE MATERIAL AND WORKSITE CLEANUP

1.13.1 The Contractor shall at all times keep the work area, including storage areas, free from accumulations of waste materials and obstructions. At the end of each workday and at project completion, the Contractor shall leave the work area in a clean, neat, and orderly condition satisfactory to the Contracting Officer. Before completing the work, the Contractor shall remove from the work site any rubbish, tools, scaffolding, equipment, and materials that are not the property of the Government.

- a. All excavated material (soil, asphalt, concrete, etc.) and construction/demolition debris shall be managed in accordance with Section 01 57 20 ENVIRONMENTAL PROTECTION.
- b. All fire alarm control panels (FACP), Monaco Radio Fire Alarm Transceivers (BT), Vindicator Intrusion Detection Panels (IDS) and Vindicator Card Access Systems (ACSYS) to be removed under this contract shall remain property of the government and shall be delivered to the Civil Engineering Electronics Shop (Bldg 597). Cabinets will be delivered with all electronics and internal wiring intact. However, the batteries in the cabinets will be removed by the contractor and disposed of as hazardous waste as required under Section 01 57 19 ENVIRONMENTAL PROTECTION.

1.14. USE OF UTILITIES.

1.14.1 In general, the contractor will be allowed the use of electrical, and natural gas utilities without reimbursement while performing work under this contract, if available. In rare cases, the government may require reimbursement as when extensive temporary heating is required. In such cases, rates for utility costs will be established at the time of award.

- a. Toilet facilities on the site may be used by the workers.

1.14.2 The contractor may use water from fire hydrants after obtaining a Hydrant Use Permit from the utility system owner, American Water, provided that the hydrant is not listed as prohibited use. The contractor shall provide a reduced pressure principle backflow assembly to attach to the fire hydrant, or a physical air gap permanently attached to a water tank. Backflow assemblies shall be listed on the Utah Division of Drinking Water Approved Backflow Prevention Assemblies/Devices list, and be tested and approved by a certified backflow technician prior to use. The contractor will be responsible for providing adequate freeze protection for the fire hydrant and the backflow assembly during cold weather.

1.15. CONTRACTOR BASE CREDENTIALS.

1.15.1 Base Identification Badges

To obtain base identification, Defense Biometric Identification System (DBIDS) badge, for contractor personnel the prime Contractor shall submit a written request on company letterhead stationery, if available, to the Contracting Officer specifying the following:

- a. Contract number including delivery order if applicable.
- b. Location of the work.
- c. Date entry to the base required and contemplated termination date of entry.
- d. Names of contractor and subcontractor employee requiring access to the base.
- e. The name of the individual who will submit the Request of Identification Credentials for each employee for whom identification credentials are needed.

The Contracting Officer will:

- a. Endorse the request.
- b. Attach a copy of the contract cover page and any other pages that provide performance information, such as the need for and duration of access to the work site.
- c. Forward this request to the Security Forces, Pass and Registration Office of the installation where the work is to be performed.
- d. Provide the Prime Contractor blank application for AFMC Identification Card, HILLAFB FORM 496.

The Prime Contractor shall be required to complete and submit HILLAFB FORM 496, for each of the firm's employees and for each subcontractor employee who must have access to the installation. For contracts, 90 days or less contractor employees will be issued a temporary pass, AF Form 75, unless the work is in a controlled or restricted area. Those with temporary passes will require a sponsor. Contractor sponsors are limited to management, superintendents and QC/Safety managers. Sponsors may escort up to five individuals. For contracts in a controlled or restricted area or greater than 90 days an AFMC Form 387 will be issued.

1.15.2 Vehicle Pass

The Prime Contractor shall also request AF Form 75, Visitor/Vehicle Pass or DD Form 2220, DoD Registered Vehicle, for vehicle decals when the HILLAFB FORM 496 is submitted. To obtain the vehicle decal from the Security Forces, Pass and Registration Office, the Contractor shall produce:

- (1) A valid driver's license.
- (2) Proof of financial responsibility or insurance, which meets the minimum requirements of the contract clause, entitled "Required Insurance."
- (3) Current vehicle registration.

- (4) Proof of Davis County emissions certification if the vehicle is not registered in a county within the State of Utah, which requires emissions testing.

1.15.3 Controlled Area Badges

Follow the guidance in AFI 31-101, The Installation Security Program, when work under this contract requires entry to controlled area. Badges will be issued to contractor employees including management, superintendents, QC/Safety managers and an appropriate numbers of escorts based on the size of the project. Those with badges may request sponsorship and escort up to seven individuals. The visitors and sponsor must sign the Visitor Register Log, AF1109 which must be maintained by the sponsor if not available at the gate access point. All visitors to a Munitions Storage Area (MSA) including those on a Visitor Access List (VAL) must have an Explosive Safety Certificate. The certificate is obtained by attending the Explosive Safety Briefing, which is conducted by the Weapons Safety Monitor, Rick Stong, Bldg 180 Room 232 on Mondays at 1430 hours (On Tuesday if Monday is a holiday). Contractor employees without a controlled area badge are required to be escorted by a contractor employee with a Controlled Area badge, at all times, in and out of controlled areas. The Prime Contractor is required to submit a list of each of their employees and each subcontractor employee who must have a controlled area badge. The list shall be submitted to the Base project manager and must include names of the individuals, contract number, contract expiration date, project name and project number. The project manager will forward the list to the Civil Engineering Security Manager, Iris Carpenter. After the security manager receives authorization from the project manager, the Contractor will schedule an appointment with the Security Manager 2-3 days in advance. All contractor personnel on the list must meet with the Security Manager and bring their DBIDS badge, Social Security Number, proof of U.S. citizenship, other previously issued Controlled area badges with related contract and expiration date information and an Explosive Safety Certificate, if applicable. The Security Manager will generate the AF Form 2586 for each contractor employee during their appointment. The Contractor shall then submit the forms to the Security Forces, Pass and Registration Office Bldg 430. Upon issuance of the appropriate Controlled Area badge, the Contractor shall return the original completed AF Form 2586 to the Security Manager for accountability.

1.15.4 Vindicator Cards

Vindicator cards will only be issued to those with controlled area badges. The Contractor will provide required access location(s) on the Controlled area badge request. The Base project manager will provide Vindicator cards to the Contractor upon request. The project manager will request designated points of access to the Civil Engineering Security Manager. The Security Manager will key-in access pertaining to the cards issued under his authorization. For areas unauthorized by the Security Manager, the project manager will take the requests to facility/security manager who controls the access point.

1.15.5 Restricted Area Badge

When contract performance requires entry (no access to classified information) to a "Restricted Area" on a military installation, contractor personnel requiring entry must meet the investigative

requirements of AFI 31-501, USAF Personnel Security Program. Contractor employees not meeting these requirements will be provided escort as determined by the Contracting Officer in coordination with the Chief, Security Forces Division of the military installation involved. Contractors will not be granted unescorted entry into a Restricted Area. A Free Zone or Security Forces temporarily modified boundary will be required for access. If a free zone is not used then the contractor must be escorted by the user.

1.15.6 Free Zone

If it becomes necessary to establish a free zone for the Contractor, it must be approved in writing by the installation commander. The free zone must have clearly defined boundaries. It is recommended the free zone begin at some point in the boundary of the controlled area, which enables entry by the Contractor and other authorized personnel. The free zone must be closed during non-duty hours. The boundaries of the free zone must be under surveillance by the OPR for the area or designated responsible activity. The contractor shall not permanently alter any surface in the controlled area when establishing a free zone such as drilling holes in pavements for temporary fencing or drilling holes in walls and floors for other barriers.

1.15.7 Any non-US citizen not in possession of a "Green Card" will not be allowed access on base without the Contracting Officer first clearing the employee through the Foreign Disclosure Office OO-ALC/LGMS, Bldg 1209, 777-6857 or 777-6858.

1.15.8 Contractor employees, at all times while on a military installation, shall wear visible contractor-provided identification either as a part of, or attached to, their outer clothing. The identification shall clearly identify the individual as being a contractor employee.

1.15.9 During performance of the contract, the Contractor shall be responsible for obtaining required identification for newly assigned personnel

1.15.10 At the termination or completion of the contract, or upon the expiration of credentials (if any such expirations are specified), the Contractor must ensure that all DBIDS cards and vehicle registration decals for all contractor and subcontractor employees are returned to the Contracting Officer and that all Controlled area badges and Vindicator cards are returned to the base project manager. The project manager will in turn return these to the Security Manager.

1.15.11 Prior to submitting an invoice for final payment, the Prime Contractor shall obtain a clearance certification from the contracting officer which states that all base identification credentials and vehicle decals have been returned or "accounted for." This certification shall be attached to the final invoice at the time of submittal for payment. Failure to comply with these requirements will result in withholding final payment.

1.15.12 If it becomes necessary for the Contractor to enter any unmanned base entry gate, they must first contact 75 SFS/SFO at 777-5531. If the

Contractor assumes custody or control of a particular gate, they will insure:

1. Only cleared contractor personnel for that respective project gain access to the base through that gate.
2. Lock and Key Control will be established in such a manner as to clearly define an audit trail of who have keys to the gates and the times the gates are opened and closed, 24 hours a day.

1.15.13 Operations Security (OPSEC) is not required to protect critical information.

1.16 STORAGE

1.16.1 In accordance with general provisions entitled Operations and Storage Areas (FAR 52.236-10) the Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.

1.16.2 Temporary buildings (construction trailers, storage sheds, shops, offices) are not permitted unless approved in advance by Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work.

1.16.3 The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

1.16.4 Store materials to avoid hindering the work of other Contractors and to avoid damage or soiling of materials. All materials and equipment shall be stored and handled to preclude the inclusion of foreign matter and damage by water or breakage. Store packaged materials in original containers until ready for use. Materials showing evidence of water or other damage shall be rejected and removed from the base. All materials shall be stored as recommended by the manufacturer, unless specifically noted otherwise in the contract documents.

1.16.5 When pipe and conduit are stored on the site, they shall be stored in racks or blocked to prevent rolling.

1.16.6 When combustible materials are stored on the site they shall be stored in an OSHA approved combustible materials locker at least 50 feet (15 meters) from all buildings unless otherwise specifically indicated by the Contracting Officer.

1.16.7 It is the responsibility of the Contractor to secure all property

within the construction site. If government property is included, the Contractor must secure it also, and notify the Contracting Officer and the Civil Engineering Project Manager.

1.16.8 The Contractor in the event of storing 1000 rounds or more of fastener gun charges shall obtain an explosive license from the Civil Engineering Weapons Safety Manager in order to comply with regulations.

1.17 CONSTRUCTION INSPECTION FAR 52.246-12

1.17.1 The Contractor shall maintain an adequate inspection system and perform such inspections as will ensure that the work performed under the contract conforms to contract requirements. The Contractor shall maintain complete inspection records and make them available to the Government. All work shall be conducted under the general direction of the Contracting Officer and is subject to Government inspection and test at all places and at all reasonable times before acceptance to ensure strict compliance with the terms of the contract. "Work" includes, but is not limited to, materials, workmanship, and manufacture and fabrication of components.

1.17.2 Government inspections and tests are for the sole benefit of the Government and do not;

- (1) Relieve the Contractor of responsibility for providing adequate quality control measures;
- (2) Relieve the Contractor of responsibility for damage to or loss of the material before acceptance;
- (3) Constitute or imply acceptance; or
- (4) Affect the continuing rights of the Government after acceptance of the completed work under paragraph (i) of this section.

1.17.3 The presence or absence of a Government inspector **does not** relieve the Contractor from any contract requirement, nor is the inspector authorized to change any term or condition of the specification without the Contracting Officer's written authorization.

1.17.4 The Contractor shall promptly furnish, at no increase in contract price, all facilities, labor, and material reasonably needed for performing such safe and convenient inspections and tests as may be required by the Contracting Officer. The Government may charge to the Contractor any additional cost of inspection or test when work is not ready at the time specified by the Contractor for inspection or test, or when prior rejection makes re-inspection or retest necessary. The Government shall perform all inspections and tests in a manner that will not unnecessarily delay the work. Special, full size and performance tests shall be performed as described in the contract.

1.17.5 The Contractor shall, without charge, replace or correct work found by the Government not to conform to contract requirements, unless in the public interest the Government consents to accept the work with an appropriate adjustment in contract price. The Contractor shall promptly segregate and remove rejected material from the premises.

1.17.6 If the Contractor does not promptly replace or correct rejected work, the Government may;

(1) By contract or otherwise, replace or correct the work and charge the cost to the Contractor; or

(2) Terminate for default the Contractor's right to proceed.

1.17.8 If, before acceptance of the entire work, the Government decides to examine already completed work by removing it or tearing it out, the Contractor, on request, shall promptly furnish all necessary facilities, labor, and material. If the work is found to be defective or nonconforming in any material respect due to the fault of the Contractor or its subcontractors, the Contractor shall defray the expenses of the examination and of satisfactory reconstruction. However, if the work is found to meet contract requirements, the Contracting Officer will make an equitable adjustment for the additional services involved in the examination and reconstruction, including, if completion of the work was thereby delayed, an extension of time.

1.17.9 Unless otherwise specified in the contract, the Government will accept, as promptly as practicable after completion and inspection, all work required by the contract or that portion of the work the Contracting Officer determines can be accepted separately. Acceptance shall be final and conclusive except for latent defects, fraud, gross mistakes amounting to fraud, or the Government's rights under any warranty or guarantee.

1.18 WARRANTIES

1.18.1 In addition to any other warranties in this contract, the Contractor warrants that work performed under this contract conforms to the contract requirements and is free of any defect in equipment, material, or workmanship performed by the Contractor or any subcontractor or supplier at any tier.

1.18.2 This warranty shall continue for a period of 1 year from the date of final acceptance of the work. If the Government takes possession of any part of the work before final acceptance, this warranty shall continue for a period of 1 year from the date the Government takes possession.

1.18.3 The Contractor shall remedy at the Contractor's expense any failure to conform to the contract requirements, or any defect of equipment, material, workmanship, or contractor furnished design. In addition, the Contractor shall remedy at the Contractor's expense any damage to Government-owned or controlled real or personal property, when that damage is the result of the Contractor's failure to conform to contract or results from a defect of equipment, material, workmanship, or contractor furnished design.

1.18.3.1 The Contractor shall restore any work damaged in fulfilling the terms and conditions of this clause. The Contractor's **warranty with respect to work repaired or replaced will run for 1 year from the date of repair or replacement.**

1.18.4 The Contracting Officer shall notify the Contractor, in writing, within a reasonable time after the discovery of any failure, defect, or damage.

1.18.5 If the Contractor fails to remedy any failure, defect, or damage within a reasonable time after receipt of notice, the Government shall have the right to replace, repair, or otherwise remedy the failure, defect, or damage at the Contractor's expense.

1.18.6 With respect to all warranties, express or implied, from subcontractors, manufacturers, or suppliers for work performed and materials furnished under this contract, the Contractor shall;

- a. Obtain all warranties that would be given in normal commercial practice;
- b. Require all warranties to be executed, in writing, for the benefit of the Government, if directed by the Contracting Officer; and
- c. Enforce all warranties for the benefit of the Government, if directed by the Contracting Officer.

1.18.7 In the event the Contractor's warranty under paragraph (b) of this clause has expired, the Government may bring suit at its expense to enforce a subcontractor's, manufacturers, or supplier's warranty.

1.18.8 Unless a defect is caused by the negligence of the Contractor or subcontractor or supplier at any tier, the Contractor shall not be liable for the repair of any defects of material or design furnished by the Government nor for the repair of any damage that results from any defect in Government-furnished material or design.

1.18.9 This warranty shall not limit the Government's rights under the Inspection and Acceptance clause of this contract with respect to latent defects, gross mistakes, or fraud.

1.19 TESTING

1.19.1 All tests required by this contract are the sole responsibility of the contractor unless expressly stated otherwise. The Contractor shall notify the Civil Engineering Project Manager at least 24 hours in advance of any testing.

1.19.2 The Contractor shall submit test reports to the Civil Engineering Project Manager in not more than 7 days following test completion.

The Contractor shall not proceed with any work, which would cover up the work being tested until the work being tested has been approved by the Contracting Officer.

1.20 TRANSFER AND ACCEPTANCE OF MILITARY REAL PROPERTY

At the completion of the project, the contractor shall finalize the DD Form 1354 including the attached DD Form 1354 Checklist. Instructions to complete the DD Form 1354 are contained in Unified Facilities Criteria (UFC) 1-300-08.

1.21 CONTRACT CLOSEOUT.

1.21.1 Closeout procedure.

a. Pre-final Inspections. The Contractor shall notify the Contracting Officer at least 5 working days in advance that his contract is complete and is ready for a pre-final inspection. Before a pre-final inspection will be scheduled, all work must be complete and the following items submitted for review:

1. Test & Balance Reports,
2. O&M Manuals.
3. O&M training completed.
4. DD Form 1354.
5. Commissioning Completed and report submitted.
6. List of installed equipment furnished under this contract. Include nameplate information, location (room number), model number, serial number, capacity, manufacturer, equipment supplier, spare parts list, warranty etc.

b. Final Inspections. Contractor shall remedy all deficiencies identified in the pre-final inspection and notify the Contracting Officer a minimum of 5 working days in advance of the date his contract will be completed and ready for a final inspection. Upon completion of final inspection, and all deficiencies have been corrected, the Contractor shall have five working days to submit the following:

1. Warranty information
2. Complete As-Built Record Drawings.
3. The Contracting Officer will notify the Contractor in writing of additional items to be completed or corrected and any deficiencies remaining on the project. The contract will not be closed nor final payment made until all items have been received.

-- End of Section 01 00 00 -
GENERAL REQUIREMENTS

SECTION 01 32 00

PROJECT SCHEDULE

06/21

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

- 1.1.1 Approved Project Schedule
- 1.1.2 Schedule Status Reports
- 1.1.3 Default Terms

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

3.1 PROJECT SCHEDULE DETAILED REQUIREMENTS

- 3.1.1 Activity Durations
- 3.1.2 Procurement Activities
- 3.1.3 Other Mandatory Tasks

3.2 CHANGES TO THE APPROVED PROGRESS SCHEDULE

- 3.2.1 Requests for Time Extensions
- 3.7.2 Justification for Delay
- 3.7.3 Submission Requirements

3.3 DIRECTED CHANGES

SECTION 01 32 00

PROJECT SCHEDULE

PART 1 GENERAL**1.1 GENERAL REQUIREMENTS.**

The contractor shall, within 10 days of receiving notice to proceed, prepare and submit for approval a Contract Progress Schedule (AF Form 3064), as specified herein, pursuant to FAR 52.236-15. Show in the schedule the sequence in which the Contractor proposes to perform the work and dates on which the Contractor contemplates starting and completing all schedule activities. The scheduling of the entire project, including the design and construction sequences, is required.

1.1.1 Approved Project Schedule

The Government will use the approved Contract Progress Schedule to measure the progress of the work and to aid in evaluating time extensions. The schedule will provide the basis for all progress payments. If the Contractor fails to submit a progress schedule within the time prescribed, the Contracting Officer may withhold approval of progress payments until submitted and approved.

Group activities by type of funding when multiple funding sources are used in the contract bid requirements. Such funding may types include but are not limited to: Repair, Minor Construction and Equipment. Failure of the Contractor to provide all required information will result in the disapproval of the proposed schedules. In the event schedule revisions are directed by the Contracting Officer and those revisions have not been included in subsequent revisions or updates, the Contracting Officer may hold retainage up to the maximum allowed by contract, each payment period, until such revisions to the Project Schedule have been made.

1.1.1.1 The Contractor shall use the approved Contract Progress Schedule as the basis for determining contract earnings during each billing period for each progress payment.

1.1.1.2 Activity cost loading shall be reasonable, as determined by the Contracting Officer. The aggregate value of all activities coded to a contract CLIN shall equal the value of the CLIN in the bid documents.

1.1.2 Schedule Status Reports

Contractor shall provide Contract Progress Reports using Air Force Form 3065 on a monthly basis. If, in the opinion of the Contracting Officer, the Contractor falls behind the approved schedule, the Contractor shall take steps necessary to improve its progress including those that may be required by the Contracting Officer, without additional cost to the Government. In this circumstance, the Contracting Officer may require the Contractor to increase the number of shifts, overtime operations, days of work, and/or the amount of construction plant, and to submit for approval any supplementary schedule or schedules as the Contracting Officer deems necessary to demonstrate how the approved rate of progress will be regained.

1.1.3 Default Terms

Failure of the Contractor to comply with the requirements of the Contracting Officer shall be grounds for a determination, by the Contracting Officer, that the Contractor is not prosecuting the work with sufficient diligence to ensure completion within the time specified in the contract. Upon making this determination, the Contracting Officer may terminate the Contractor's right to proceed with the work, or any separable part of it, in accordance with the default terms of the contract.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

3.1 CONTRACT PROGRESS SCHEDULE DETAILED REQUIREMENTS

Develop the Contract Progress Schedule to an appropriate level of detail. Failure to develop the Project Schedule to an appropriate level of detail, as determined by the Contracting Officer, will result in its disapproval. The following characteristics will be used to determine appropriate level of detail:

3.1.1 Activity Durations

Reasonable activity durations are those that allow the progress of ongoing activities to be accurately determined between update periods. Less than 2 percent of all non-procurement activities shall have Original Durations (OD) greater than 20 work days or 30 calendar days.

3.1.2 Procurement Activities

The schedule must include activities associated with the submittal, approval, procurement, fabrication and delivery of materials, equipment, fabricated assemblies and supplies. A typical procurement sequence includes the string of activities: submit, approve, procure, fabricate, and deliver.

3.1.3 Other Mandatory Tasks

The following tasks shall be included in the Contract Progress Schedule with appropriately scheduled time lines whenever the listed task is part of the contract requirement:

- a. Submission, review and acceptance of design packages.
- b. Submission of mechanical/electrical/information systems layout drawings.
- c. Submission and approval of O & M manuals.
- d. Submission and approval of as-built drawings.
- e. Submission and approval of DD Form 1354 data and installed equipment lists.
- f. Submission and approval of TAB specialist.

- g. Submission and approval of fire protection specialist.
- h. Submission and approval of Commissioning Agent.
- i. Submission and approval of test and balance reports.
- j. Submission and approval of commissioning report.
- k. Controls testing plan submission.
- l. Controls testing.
- m. Performance Verification testing.
- n. Other systems testing, if required.
- o. Contractor's pre-final inspection.
- q. Correction of punch list items from Contractor's pre-final inspection.
- p. Government's pre-final inspection.
- q. Correction of punch list items from Government's pre-final inspection.
- r. Final inspection

For projects up to \$100,000.00, the progress schedule and progress report shall show 5.0% for submission of all items listed above. For projects between \$100,000.00 and \$500,000.00, the percentage will be 1.0% For projects over \$500,000.00, the percentage will be 0.5%.

3.2 CHANGES TO THE APPROVED PROGRESS SCHEDULE

In response to each Request For Proposal issued by the Government, the Contractor shall submit a schedule impact analysis demonstrating whether or not the change contemplated by the Government impacts the critical path. Where such impact occurs the contractor shall include a request for time extension and upon approval, **submit revised progress schedule reflecting the new time line.**

3.2.1 Requests for Time Extensions.

In the event the Contractor believes it is entitled to an extension of the contract performance period, completion date, or any interim milestone date, furnish the following for a determination by the Contracting Officer: justification, project schedule data, and supporting evidence as the Contracting Officer may deem necessary. Submission of proof of excusable delay, based on revised activity logic, duration, and costs (updated to the specific date that the delay occurred) is a condition precedent to any approvals by the Government.

3.2.2 Justification for Delay.

The project schedule shall clearly display that the Contractor has used, in full, all the float time available for the work involved with this request.

The Contracting Officer's determination as to the number of allowable days of contract extension shall be based upon the project schedule updates in effect for the time period in question, and other factual information. Actual delays that are found to be caused by the Contractor's own actions, which result in a calculated schedule delay, will not be a cause for an extension to the performance period, completion date, or any interim milestone date.

3.2.3 Submission Requirements

Submit a justification for each request for a change in the contract completion date of less than 2 weeks based upon the most recent schedule update at the time of the NTP or constructive direction issued for the change. Such a request shall be in accordance with the requirements of other appropriate Contract Clauses and shall include, as a minimum:

- a. A list of affected activities, with their associated project schedule activity number.
- b. A brief explanation of the causes of the change.
- c. An analysis of the overall impact of the changes proposed.
- d. A sub-network of the affected area.

3.3 DIRECTED CHANGES

If the NTP is issued for changes prior to settlement of price and/or time, submit proposed schedule revisions to the Contracting Officer within 2 weeks of the NTP being issued. The Contracting Officer will approve proposed revisions to the schedule prior to inclusion of those changes within the project schedule. If the Contractor fails to submit the proposed revisions, the Contracting Officer may furnish the Contractor with suggested revisions to the project schedule. The Contractor shall include these revisions in the project schedule until revisions are submitted, and final changes and impacts have been negotiated. If the Contractor has any objections to the revisions furnished by the Contracting Officer, advise the Contracting Officer within 2 weeks of receipt of the revisions. Regardless of the objections, the Contractor shall continue to update the schedule with the Contracting Officer's revisions until a mutual agreement in the revisions is reached. If the Contractor fails to submit alternative revisions within 2 weeks of receipt of the Contracting Officer's proposed revisions, the Contractor will be deemed to have concurred with the Contracting Officer's proposed revisions. The proposed revisions will then be the basis for an equitable adjustment for performance of the work.

-- End of Section 01 32 01 -
PROJECT SCHEDULE

SECTION 01 33 00

SUBMITTAL PROCEDURES

08/18, CHG 4: 02/21

PART 1 GENERAL

1.1 SUMMARY

1.1.1 Submittal Information

The Contracting Officer may request submittals in addition to those specified when deemed necessary to adequately describe the work covered in the respective sections. Each submittal is to be complete and in sufficient detail to allow ready determination of compliance with contract requirements.

Units of weights and measures used on all submittals are to be the same as those used in the contract drawings.

1.1.2 Project Type

The Contractor's Quality Control (CQC) System Manager are to check and approve all items before submittal and stamp, sign, and date indicating action taken. Proposed deviations from the contract requirements are to be clearly identified. Include within submittals items such as: Contractor's, manufacturer's, or fabricator's drawings; descriptive literature including (but not limited to) catalog cuts, diagrams, operating charts or curves; test reports; test cylinders; samples; O&M manuals (including parts list); certifications; warranties; and other such required submittals.

The Contractor and the Designer of Record (DOR), if applicable, are to check and approve all items before submittal and stamp, sign, and date indicating action taken. Proposed deviations from the contract requirements are to be clearly identified. Include within submittals items such as: Contractor's, manufacturer's, or fabricator's drawings; descriptive literature including (but not limited to) catalog cuts, diagrams, operating charts or curves; test reports; test cylinders; samples; O&M manuals (including parts list); certifications; warranties; and other such required submittals.

1.1.3 Submission of Submittals

Schedule and provide submittals requiring Government approval before acquiring the material or equipment covered thereby. Pick up and dispose of samples not incorporated into the work in accordance with manufacturer's Safety Data Sheets (SDS) and in compliance with existing laws and regulations.

1.2 DEFINITIONS

1.2.1 Submittal Descriptions (SD)

Submittal requirements are specified in the technical sections. Examples and descriptions of submittals identified by the Submittal Description (SD) numbers and titles follow:

SD-01 Preconstruction Submittals

Submittals that are required prior to or commencing with the start of work on site. Submittals that are required prior to or at the start of construction (work) or the next major phase of the construction on a multiphase contract.

[For Government approved division 01 preconstruction submittals that are required prior to or commencing with the start of work shall be submitted within 30 calendar days of contract award unless specified elsewhere in the specifications. For contractor approved division 01 submittals that are required prior to or commencing with the start of work shall be submitted within 45 calendar days of contract award unless specified elsewhere in the specifications.]

Preconstruction Submittals include schedules and a tabular list of locations, features, and other pertinent information regarding products, materials, equipment, or components to be used in the work.

Certificates Of Insurance

Surety Bonds

List Of Proposed Subcontractors

List Of Proposed Products

Baseline Network Analysis Schedule (NAS)

Submittal Register

Schedule Of Prices Or Earned Value Report

Accident Prevention Plan Health And Safety Plan

Work Plan

Quality Control (QC) plan

Environmental Protection Plan [Explosive Safety Submission ESS Work Plan]

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some

portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. Unless specified in another section, testing must have been within three years of date of contract award for the project.

Report that includes findings of a test required to be performed on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report that includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports

Daily logs and checklists

Final acceptance test and operational test procedure

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that the product, system, or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or Subcontractor through Contractor. The document purpose is to further promote the orderly progression of a portion of the work by documenting procedures, acceptability of methods, or personnel qualifications.

Confined space entry permits

Text of posted operating instructions

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and (SDS) concerning impedances, hazards and safety precautions.

SD-10 Operation and Maintenance Data

Data provided by the manufacturer, or the system provider, including manufacturer's help and product line documentation, necessary to maintain and install equipment, for operating and maintenance use by facility personnel.

Data required by operating and maintenance personnel for the safe and

efficient operation, maintenance and repair of the item.

Data incorporated in an operations and maintenance manual or control system.

SD-11 Closeout Submittals

Documentation to record compliance with technical or administrative requirements or to establish an administrative mechanism.

Submittals required for Guiding Principle Validation (GPV) or Third Party Certification (TPC).

Special requirements necessary to properly close out a construction contract. For example, Record Drawings and as-built drawings. Also, submittal requirements necessary to properly close out a major phase of construction on a multi-phase contract.

1.2.2 Approving Authority

Office or designated person authorized to approve the submittal.

1.2.3 Work

As used in this section, on-site and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction. In exception, excludes work to produce SD-01 submittals.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Submittal Register; G

1.4 SUBMITTAL CLASSIFICATION

1.4.1 Government Approved (G)

Government approval is required for extensions of design, critical materials, variations, equipment whose compatibility with the entire system must be checked, and other items as designated by the Government.

Government approval is required for any variations from the Solicitation or the Accepted Proposal and for other items as designated by the Government.

Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, submittals are considered to be "shop drawings."

1.4.2 Design-Build Submittal Classifications

1.4.2.1 Designer of Record Approved (DA)

Designer of Record (DOR) approval is required for extensions of design; critical materials; any variations from the Solicitation, the Accepted Proposal, or the completed design; equipment whose compatibility with the entire system must be checked; and other items as designated by the Contracting Officer. Provide the Government with the number of copies designated hereinafter of all DOR approved submittals. The Government may review any or all Designer of Record approved submittals for conformance with the Solicitation, the Accepted Proposal, and the completed design. The Government will review all submittals designated as varying from the Solicitation or Accepted Proposal, as described below. Provide design submittals in accordance with Section 01 33 16.00 10 DESIGN DATA (DESIGN AFTER AWARD). Generally, list design submittals under SD-05 Design Data.

1.4.2.2 Government Conformance Review of Design (CR)

The Government will review all intermediate and final design submittals for conformance with the technical requirements of the Solicitation. Section 01 33 16.00 10 DESIGN DATA (DESIGN AFTER AWARD) covers the design submittal and review process in detail. Review will be only for conformance with the applicable codes, standards, and contract requirements. Design data includes the design documents described in Section 01 33 16.00 10 DESIGN DATA (DESIGN AFTER AWARD).

1.4.2.3 Designer of Record Approved/Government Conformance Review (DA/CR)

1.4.2.3.1 Variations from the Accepted Design

DOR approval and the Government's concurrence are required for any proposed variation from the accepted design that still complies with the contract before the Contractor is authorized to proceed with material acquisition or installation. If necessary to facilitate the project schedule, before official submission to the Government, the Contractor and the DOR may discuss with the Contracting Officer's Representative a submittal proposing a variation. However, the Government reserves the right to review the submittal before providing an opinion. In any case, the Government will not formally agree to or provide a preliminary opinion on any variation without the DOR's approval or recommended approval. The Government reserves the right to reject any design, variation that may affect furniture, furnishings, equipment selections, or operational decisions that were made, based on the reviewed and concurred design.

1.4.2.3.2 Substitutions

Unless prohibited or otherwise provided for elsewhere in the contract, where the Accepted Proposal named products, systems, materials or equipment by manufacturer, brand name, model number, or other specific identification, and the Contractor desires to substitute a manufacturer or model after award, submit a requested substitution for Government concurrence. Include substantiation, through identifying information and the DOR's approval, that the substitute meets the contract requirements and that it is equal in function, performance, quality, and salient features to that in the accepted contract proposal. If the contract otherwise prohibits substitutions of equal named products, systems, materials or equipment by manufacturer, brand name, model number or other specific identification, the request is considered a "variation" to the

contract. Variations are discussed below in paragraphs: "DESIGNER OF RECORD APPROVED/GOVERNMENT APPROVED" and VARIATIONS.

1.4.2.4 Designer of Record Approved/Government Approved (DA/GA)

In addition to the above-stated requirements for proposed variations to the accepted design, both DOR and Government Approval and, where applicable, a contract modification are required before the Contractor is authorized to proceed with material acquisition or installation for any proposed variation to the contract (the Solicitation or the Accepted Proposal), that constitutes a change to the contract terms. The Government reserves the right to accept or reject any such proposed variation.

1.4.3 For Information Only

Submittals not requiring Government approval will be for information only. For Design-build construction all submittals not requiring DOR or Government approval will be for information only. Within the terms of the Contract Clause SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION, they are not considered to be "shop drawings."

1.4.4 Sustainability Reporting Submittals (S)

Submittals for Guiding Principle Validation (GPV) or Third Party Certification (TPC) are indicated with an "S" designation. These submittals are for information only and for use as specified in Section 01 33 29 SUSTAINABILITY REPORTING.

Schedule submittals for these items throughout the course of construction as provided; do not wait until closeout.

1.5 FORWARDING SUBMITTALS REQUIRING GOVERNMENT APPROVAL

As soon as practicable after award of contract, and before procurement or fabrication, forward to the [Commander, NAVFAC [____], Code CI4[____], [____]] [Architect-Engineer: [____],] submittals required in the technical sections of this specification, including shop drawings, product data and samples. In addition, forward a copy of the submittals to the Contracting Officer.

1.5.1 O&M Data

Submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

In the event the Contractor fails to deliver O&M data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the items to which such O&M data apply.

[1.5.2 Submittals Reserved for NAVFAC [____] Approval

As an exception to the standard submittal procedure for Government Approval, submit the following to the Commander, NAVFAC [____], Code CI4[____], [____]:

[a. Section [____] [____]: Pile driving records

] [b. Section [____] [____]: All fire protection system submittals

-] [c. Section [____] [____]: All fire alarm system submittals
-] [d. Section [____] [____]: All elevator submittals
-] [e. Section 01 91 00.15 20 TOTAL BUILDING COMMISSIONING: SD-06 Commissioning Plan, Certificate of Readiness, and Commissioning Report submittals
-] [f. Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC: SD-06 field test report submittals
-] [g. Section 23 09 53.00 20 SPACE TEMPERATURE CONTROL SYSTEMS: SD-06 field test report submittals
-] [h. Section 23 05 93 TESTING, ADJUSTING, AND BALANCING FOR HVAC: All submittals
-] [i. Section 23 08 01.00 20 TESTING INDUSTRIAL VENTILATION SYSTEMS: All submittals
-] [j. Section 26 12 19.10 THREE-PHASE PAD-MOUNTED TRANSFORMERS: All submittals
-] [k. Section 26 12 21 SINGLE-PHASE PAD-MOUNTED TRANSFORMERS: All submittals
-] [l. Section 33 71 01 OVERHEAD TRANSMISSION AND DISTRIBUTION: Transformer submittals
-] [m. Section 26 11 16 SECONDARY UNIT SUBSTATIONS: Transformer submittals
-] [n. Section 26 11 13.00 20 PRIMARY UNIT SUBSTATION: Transformer submittals
-] [1.5.3 Overseas Shop Drawing Submittals

Send submittals via overnight express mail service. All costs associated with the overnight express mail service are borne by the Contractor. Costs associated with the overnight express mail of submittals related to proposed submittal variances of resubmittals necessary as a result of noncompliant or incomplete Contractor submittals are the responsibility of the Contractor.

] 1.6 PREPARATION

1.6.1 Transmittal Form

Transmit each submittal, except sample installations and sample panels to the office of the approving authority using the transmittal form prescribed by the Contracting Officer. Include all information prescribed by the transmittal form and required in paragraph IDENTIFYING SUBMITTALS. Use the submittal transmittal forms to record actions regarding samples.

Use the ENG Form 4025-R transmittal form for submitting both Government-approved and information-only submittals. Submit in accordance with the instructions on the reverse side of the form. These forms [will be furnished to the Contractor][are included in the RMS CM software that the Contractor is required to use for this contract]. Properly complete this form by filling out all the heading blank spaces and identifying each item submitted. Exercise special care to ensure proper listing of the

specification paragraph and sheet number of the contract drawings pertinent to the data submitted for each item.

1.6.2 Identifying Submittals

The Contractor's [Quality Control Manager] [approving authority] must prepare, review and stamp submittals, including those provided by a subcontractor, before submittal to the Government.

Identify submittals, except sample installations and sample panels, with the following information permanently adhered to or noted on each separate component of each submittal and noted on transmittal form. Mark each copy of each submittal identically, with the following:

- a. Project title and location
- b. Construction contract number
- c. Dates of the drawings and revisions
- d. Name, address, and telephone number of Subcontractor, supplier, manufacturer, and any other Subcontractor associated with the submittal.
- e. Section number of the specification by which submittal is required
- f. Submittal description (SD) number of each component of submittal
- g. For a resubmission, add alphabetic suffix on submittal description, for example, submittal 18 would become 18A, to indicate resubmission
- h. Product identification and location in project.

1.6.3 Submittal Format

1.6.3.1 Format of SD-01 Preconstruction Submittals

When the submittal includes a document that is to be used in the project, or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.6.3.2 Format for SD-02 Shop Drawings

Provide shop drawings not less than 8 1/2 by 11 inches nor more than 30 by 42 inches, except for full-size patterns or templates. Prepare drawings to accurate size, with scale indicated, unless another form is required. Ensure drawings are suitable for reproduction and of a quality to produce clear, distinct lines and letters, with dark lines on a white background.

- a. Include the nameplate data, size, and capacity on drawings. Also include applicable federal, military, industry, and technical society publication references.
- b. Dimension drawings, except diagrams and schematic drawings. Prepare drawings demonstrating interface with other trades to scale. Use the same unit of measure for shop drawings as indicated on the contract

drawings. Identify materials and products for work shown.

Present shop drawings sized 8 1/2 by 11 inches as part of the bound volume for submittals. Present larger drawings in sets. Submit an electronic copy of drawings in PDF format.

1.6.3.2.1 Drawing Identification

Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph IDENTIFYING SUBMITTALS.

Number drawings in a logical sequence. Each drawing is to bear the number of the submittal in a uniform location next to the title block. Place the Government contract number in the margin, immediately below the title block, for each drawing.

Reserve a blank space, no smaller than [_____] inches on the right-hand side of each sheet for the Government disposition stamp.

1.6.3.3 Format of SD-03 Product Data

Present product data submittals for each section as a complete, bound volume. Include a table of contents, listing the page and catalog item numbers for product data.

Indicate, by prominent notation, each product that is being submitted; indicate the specification section number and paragraph number to which it pertains.

1.6.3.3.1 Product Information

Supplement product data with material prepared for the project to satisfy the submittal requirements where product data does not exist. Identify this material as developed specifically for the project, with information and format as required for submission of SD-07 Certificates.

Provide product data in units used in the Contract documents. Where product data are included in preprinted catalogs with another unit, submit the dimensions in contract document units, on a separate sheet.

1.6.3.3.2 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.6.3.3.3 Data Submission

Collect required data submittals for each specific material, product, unit of work, or system into a single submittal that is marked for choices, options, and portions applicable to the submittal. Mark each copy of the product data identically. Partial submittals will [not] be accepted for expedition of the construction effort.

Submit the manufacturer's instructions before installation.

1.6.3.4 Format of SD-04 Samples

1.6.3.4.1 Sample Characteristics

Furnish samples in the following sizes, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately the same size as specified:

- a. Sample of Equipment or Device: Full size.
- b. Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.
- c. Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.
- d. Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.
- e. Sample Volume of Nonsolid Materials: Pint. Examples of nonsolid materials are sand and paint.
- f. Color Selection Samples: 2 by 4 inches. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified. Sizes and quantities of samples are to represent their respective standard unit.
- g. Sample Panel: 4 by 4 feet.
- h. Sample Installation: 100 square feet.

1.6.3.4.2 Sample Incorporation

Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples are to be in undamaged condition at the time of use.

Recording of Sample Installation: Note and preserve the notation of any area constituting a sample installation, but remove the notation at the final clean-up of the project.

1.6.3.4.3 Comparison Sample

Samples Showing Range of Variation: Where variations in color, finish, pattern, or texture are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle

of range. Mark each unit to describe its relation to the range of the variation.

When color, texture, or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.6.3.5 Format of SD-05 Design Data

Provide design data and certificates on 8 1/2 by 11 inch paper. Provide a bound volume for submittals containing numerous pages.

1.6.3.6 Format of SD-06 Test Reports

Provide reports on 8 1/2 by 11 inch paper in a complete bound volume.

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.6.3.7 Format of SD-07 Certificates

Provide design data and certificates on 8 1/2 by 11 inch paper. Provide a bound volume for submittals containing numerous pages.

1.6.3.8 Format of SD-08 Manufacturer's Instructions

Present manufacturer's instructions submittals for each section as a complete, bound volume. Include the manufacturer's name, trade name, place of manufacture, and catalog model or number on product data. Also include applicable federal, military, industry, and technical-society publication references. If supplemental information is needed to clarify the manufacturer's data, submit it as specified for SD-07 Certificates.

Submit the manufacturer's instructions before installation.

1.6.3.8.1 Standards

Where equipment or materials are specified to conform to industry or technical-society reference standards of such organizations as the American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), or Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.6.3.9 Format of SD-09 Manufacturer's Field Reports

Provide reports on 8 1/2 by 11 inch paper in a complete bound volume.

By prominent notation, indicate each report in the submittal. Indicate the specification number and paragraph number to which each report pertains.

1.6.3.10 Format of SD-10 Operation and Maintenance Data (O&M)

Comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA for O&M Data format.

1.6.3.11 Format of SD-11 Closeout Submittals

When the submittal includes a document that is to be used in the project or is to become part of the project record, other than as a submittal, do not apply the Contractor's approval stamp to the document itself, but to a separate sheet accompanying the document.

Provide data in the unit of measure used in the contract documents.

1.6.4 Source Drawings for Shop Drawings

1.6.4.1 Source Drawings

The entire set of source drawing files (DWG) will not be provided to the Contractor. Request the specific Drawing Number for the preparation of shop drawings. Only those drawings requested to prepare shop drawings will be provided. These drawings are provided only after award.

1.6.4.2 Terms and Conditions

Data contained on these electronic files must not be used for any purpose other than as a convenience in the preparation of construction data for the referenced project. Any other use or reuse is at the sole risk of the Contractor and without liability or legal exposure to the Government. The Contractor must make no claim, and waives to the fullest extent permitted by law any claim or cause of action of any nature against the Government, its agents, or its subconsultants that may arise out of or in connection with the use of these electronic files. The Contractor must, to the fullest extent permitted by law, indemnify and hold the Government harmless against all damages, liabilities, or costs, including reasonable attorney's fees and defense costs, arising out of or resulting from the use of these electronic files.

These electronic source drawing files are not construction documents. Differences may exist between the source drawing files and the corresponding construction documents. The Government makes no representation regarding the accuracy or completeness of the electronic source drawing files, nor does it make representation to the compatibility of these files with the Contractor hardware or software. The Contractor is responsible for determining if any conflict exists. In the event that a conflict arises between the signed and sealed construction documents prepared by the Government and the furnished source drawing files, the signed and sealed construction documents govern. Use of these source drawing files does not relieve the Contractor of the duty to fully comply with the contract documents, including and without limitation the need to check, confirm and coordinate the work of all contractors for the project. If the Contractor uses, duplicates or modifies these electronic source drawing files for use in producing construction data related to this contract, remove all previous indication of ownership (seals, logos, signatures, initials and dates).

1.6.5 Electronic File Format

Provide submittals in electronic format, with the exception of material samples required for SD-04 Samples items. [In addition to the electronic submittal, provide [three] [_____] hard copies of the submittals.] Compile the submittal file as a single, complete document, to include the Transmittal Form described within. Name the electronic submittal file specifically according to its contents, and coordinate the file naming convention with the Contracting Officer. Electronic files must be of sufficient quality that all information is legible. Use PDF as the electronic format, unless otherwise specified or directed by the Contracting Officer. Generate PDF files from original documents with bookmarks so that the text included in the PDF file is searchable and can be copied. If documents are scanned, optical character resolution (OCR) routines are required. Index and bookmark files exceeding 30 pages to allow efficient navigation of the file. When required, the electronic file must include a valid electronic signature or a scan of a signature.

E-mail electronic submittal documents smaller than 10MB to an e-mail address as directed by the Contracting Officer. Provide electronic documents over 10 MB on an optical disc or through an electronic file sharing system such as the AMRDEC SAFE Web Application located at the following website: <https://safe.amrdec.army.mil/safe/>.

1.7 QUANTITY OF SUBMITTALS

1.7.1 Number of SD-01 Preconstruction Submittal Copies

Unless otherwise specified, submit [two][three] sets of administrative submittals.

1.7.2 Number of SD-02 Shop Drawing Copies

Submit [six][_____] copies of submittals of shop drawings requiring review and approval by a QC organization. Submit [seven][_____] copies of shop drawings requiring review and approval by the Contracting Officer.

1.7.3 Number of SD-03 Product Data Copies

Submit in compliance with quantity requirements specified for shop drawings.

1.7.4 Number of SD-04 Samples

- a. Submit [two] [_____] samples, or [two] [_____] sets of samples showing the range of variation, of each required item. One approved sample or set of samples will be retained by the approving authority and one will be returned to the Contractor.
- b. Submit one sample panel or provide one sample installation where directed. Include components listed in the technical section or as directed.
- c. Submit one sample installation, where directed.
- d. Submit one sample of nonsolid materials.

1.7.5 Number of SD-05 Design Data Copies

Submit in compliance with quantity requirements specified for shop drawings.

1.7.6 Number of SD-06 Test Report Copies

Submit in compliance with quantity and quality requirements specified for shop drawings, other than field test results that will be submitted with QC reports.

1.7.7 Number of SD-07 Certificate Copies

Submit in compliance with quantity requirements specified for shop drawings.

1.7.8 Number of SD-08 Manufacturer's Instructions Copies

Submit in compliance with quantity requirements specified for shop drawings.

1.7.9 Number of SD-09 Manufacturer's Field Report Copies

Submit in compliance with quantity and quality requirements specified for shop drawings other than field test results that will be submitted with QC reports.

1.7.10 Number of SD-10 Operation and Maintenance Data Copies

Submit [five][three][_____] copies of O&M data to the Contracting Officer for review and approval.

1.7.11 Number of SD-11 Closeout Submittals Copies

Unless otherwise specified, submit [two][three] sets of administrative submittals.

1.8 INFORMATION ONLY SUBMITTALS

Submittals without a "G" designation must be certified by the QC manager and submitted to the Contracting Officer for information-only. Approval of the Contracting Officer is not required on information only submittals. The Contracting Officer will mark "receipt acknowledged" on submittals for information and will return only the transmittal cover sheet to the Contractor. Normally, submittals for information only will not be returned. However, the Government reserves the right to return unsatisfactory submittals and require the Contractor to resubmit any item found not to comply with the contract. This does not relieve the Contractor from the obligation to furnish material conforming to the plans and specifications; will not prevent the Contracting Officer from requiring removal and replacement of nonconforming material incorporated in the work; and does not relieve the Contractor of the requirement to furnish samples for testing by the Government laboratory or for check testing by the Government in those instances where the technical specifications so prescribe. For Design-Build construction, the Government will retain [_____] copies of information-only submittals.

1.9 PROJECT SUBMITTAL REGISTER AND DATABASE

A sample Project Submittal Register showing items of equipment and materials for when submittals are required by the specifications is provided as "Appendix A - Submittal Register."

1.9.1 Submittal Management

Prepare and maintain a submittal register, as the work progresses. Use an electronic submittal register program furnished by the Government. Do not change data that is output in columns (c), (d), (e), and (f) as delivered by Government; retain data that is output in columns (a), (g), (h), and (i) as approved. As an attachment, provide a submittal register showing items of equipment and materials for which submittals are required by the specifications. This list may not be all-inclusive and additional submittals may be required. Maintain a submittal register for the project in accordance with Section 01 45 00.15 10 RESIDENT MANAGEMENT SYSTEM CONTRACTOR MODE(RMS CM). [The Government will provide the initial submittal register][in electronic format][with the following fields completed, to the extent that will be required by the Government during subsequent usage.]

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD Number, and type, e.g., SD-02 Shop Drawings) required in each specification section.

Column (e): Lists one principal paragraph in each specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting the project requirements.

Column (f): Lists the approving authority for each submittal.

The database and submittal management program will be furnished to the Contractor on a writable compact disk (CD-R), for operation on a Windows-based personal computer.

Thereafter, the Contractor is to track all submittals by maintaining a complete list, including completion of all data columns and all dates on which submittals are received by and returned by the Government.

1.9.2 Design-Build Submittal Register

The Designer of Record develops a complete list of submittals during design and identify required submittals in the specifications, and use the list to prepare the Submittal Register. The list may not be all inclusive and additional submittals may be required by other parts of the contract. Complete the submittal register and submit it to the Contracting Officer for approval within 30 calendar days after Notice to Proceed. The approved submittal register will serve as a scheduling document for submittals and will be used to control submittal actions throughout the contract period. Coordinate the submit dates and need dates with dates in the Contractor prepared progress schedule. Submit monthly or until all submittals have been satisfactorily completed, updates to the submittal register showing the Contractor action codes and actual dates with

Government action codes. Revise the submittal register when the progress schedule is revised and submit both for approval.

1.9.3 Preconstruction Use of Submittal Register

Submit the submittal register as an electronic database, using the submittal management program furnished to Contractor. Include the QC plan and the project schedule. Verify that all submittals required for the project are listed and add missing submittals. Coordinate and complete the following fields on the register database submitted with the QC plan and the project schedule:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for the approving authority to receive submittals.

Column (h) Contractor Approval Date: Date that Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.9.4 Contractor Use of Submittal Register

Update the following fields in the Government-furnished submittal register program or equivalent fields in the program used by the Contractor with each submittal throughout the contract.

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) Date submittal transmitted.

Column (q) Date approval was received.

1.9.5 Approving Authority Use of Submittal Register

Update the following fields:

Column (b) Transmittal Number: List of consecutive, Contractor-assigned numbers.

Column (l) Date submittal was received.

Column (m) through (p) Dates of review actions.

Column (q) Date of return to Contractor.

1.9.6 Action Codes

Entries for columns (j) and (o) are to be used as follows (others may be prescribed by the Transmittal Form):

1.9.6.1 Government Review Action Codes

- "A" - "Approved as submitted"; "Completed"
- "B" - "Approved, except as noted on drawings"; "Completed"
- "C" - "Approved, except as noted on drawings; resubmission required"; "Resubmit"
- "D" - "Returned by separate correspondence"; "Completed"
- "E" - "Disapproved (See attached)"; "Resubmit"
- "F" - "Receipt acknowledged"; "Completed"
- "G" - "Other (Specify)"; "Resubmit"
- "X" - "Receipt acknowledged, does not comply with contract requirements"; "Resubmit"

1.9.6.2 Government Review Action Codes

- "A" - "Approved as submitted"
- "AN" - "Approved as noted"
- "RR" - "Disapproved as submitted"; "Completed"
- "NR" - "Not Reviewed"
- "RA" - "Receipt Acknowledged"

1.9.6.3 Contractor Action Codes

DESIGN BID BUILD SUBMITTALS			
Submittal Classifications shown in UFGS Sections	Submittal Classification	Corresponding SpecsIntact Submittal Register Code which is populated in the SI Submittal Register. Software Limitations: (The software shows one character delineation in the SpecsIntact Submittal Register)	RMS - The following Submittal Classifications are populated in RMS when the SpecsIntact Submittal Data File is pulled into RMS)
G	Submittal requires Government Approval	G	GA

DESIGN BID BUILD SUBMITTALS			
BLANK	Submittal is For Information Only (FIO)	BLANK	FIO
S	Submittal is for documentation of Sustainable requirements	S	S/FIO

1.9.6.4 Contractor Action Codes

DESIGN BUILD SUBMITTALS			
Submittal Classifications shown in UFGS Sections	Submittal Classification	Corresponding SpecsIntact Submittal Register Code which is populated in the SI Submittal Register. Software Limitations: (The software shows one character delineation in the SpecsIntact Submittal Register)	RMS - The following Submittal Classifications are populated in RMS when the SpecsIntact Submittal Data File is pulled into RMS)
G	Submittal requires Government Approval	G	GA
BLANK	Submittal is For Information Only(FIO)	BLANK	FIO
DA	Submittal requires Designer of Record Approval	D	DA
CR	Submittal requires Government Conformance Review	C	CR
DA/CR	Submittal requires Designer of Record Approval and Government Conformance Review	R	DA/CR

DESIGN BUILD SUBMITTALS			
DA/GA	Submittal requires Designer of Record Approval and Government Approval	A	DA/GA

1.9.7 Delivery of Copies

Submit an updated electronic copy of the submittal register to the Contracting Officer with each invoice request , unless a paper copy is requested by the Contracting Officer. Provide an updated Submittal Register monthly regardless of whether an invoice is submitted.

1.10 VARIATIONS

Variations from contract requirements require Contracting Officer approval pursuant to contract Clause FAR 52.236-21 Specifications and Drawings for Construction, and will be considered where advantageous to the Government.

1.10.1 Considering Variations

Discussion of variations with the Contracting Officer before submission [of a variation submittal] will help ensure that functional and quality requirements are met and minimize rejections and resubmittals. For variations that include design changes or some material or product substitutions, the Government may require an evaluation and analysis by a licensed professional engineer hired by the contractor.

Specifically point out variations from contract requirements in a [transmittal letter][variation submittal]. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

1.10.2 Proposing Variations

[When proposing variation, deliver a submittal, clearly marked as a "VARIATION" to the Contracting Officer, with documentation illustrating the nature and features of the variation including any necessary technical submittals and why the variation is desirable and beneficial to Government. If lower cost is a benefit, also include an estimate of the cost savings. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.]

[The Contracting Officer will indicate an approval or disapproval of the variation request; and if not approved as submitted, will indicate the Government's reasons therefore. Any work done before such approval is received is performed at the Contractor's risk.]"

Specifically point out variations from contract requirements in a [transmittal letter][variation submittal]. Failure to point out variations may cause the Government to require rejection and removal of such work at no additional cost to the Government.

Check the column "variation" of ENG Form 4025 for submittals that include

variations proposed by the Contractor. Set forth in writing the reason for any variations and note such variations on the submittal. The Government reserves the right to rescind inadvertent approval of submittals containing unnoted variations.

1.10.3 Warranting that Variations are Compatible

When delivering a variation for approval, the Contractor warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.10.4 Review Schedule Extension

In addition to the normal submittal review period, a period of [14] [_____] calendar working days will be allowed for the Government to consider submittals with variations.

1.11 SCHEDULING

Schedule and submit concurrently product data and shop drawings covering component items forming a system or items that are interrelated. Submit pertinent certifications at the same time. No delay damages or time extensions will be allowed for time lost in late submittals. [Allow an additional [_____] calendar working days for review and approval of submittals for [food service equipment] [and] [refrigeration and HVAC control systems]].

- a. Coordinate scheduling, sequencing, preparing, and processing of submittals with performance of work so that work will not be delayed by submittal processing. The Contractor is responsible for additional time required for Government reviews resulting from required resubmittals. The review period for each resubmittal is the same as for the initial submittal.
- b. Submittals required by the contract documents are listed on the submittal register. If a submittal is listed in the submittal register but does not pertain to the contract work, the Contractor is to include the submittal in the register and annotate it "N/A" with a brief explanation. Approval by the Contracting Officer does not relieve the Contractor of supplying submittals required by the contract documents but that have been omitted from the register or marked "N/A."
- c. Resubmit the submittal register and annotate it monthly with actual submission and approval dates. When all items on the register have been fully approved, no further resubmittal is required.

Contracting Officer review will be completed within [_____] calendar working days after the date of submission.

- d. Except as specified otherwise, allow a review period, beginning with receipt by the approving authority, that includes at least [15] [_____] working days for submittals for QC manager approval and [20] [_____] working days for submittals where the Contracting Officer is the approving authority. The period of review for submittals with Contracting Officer approval begins when the Government receives the submittal from the QC organization.
- e. For submittals requiring review by a Government fire protection

engineer, allow a review period, beginning when the Government receives the submittal from the QC organization, of [30][_____] working days for return of the submittal to the Contractor.

[Within [30][15] calendar days of Notice To Proceed][At the Preconstruction conference], provide the following schedule of submittals for approval by the Contracting Officer:

- d. A schedule of shop drawings and technical submittals required by the specifications and drawings. Indicate the specification or drawing reference requiring the submittal; the material, item, or process for which the submittal is required; the "SD" number and identifying title of the submittal; the anticipated submission date, and the approval need date.
- e. A separate schedule of other submittals required under the contract but not listed in the specifications or drawings. Indicate the contract requirement reference, the type or title of the submittal, the anticipated submission date, and the approval need date (if approval is required).

1.11.1 Reviewing, Certifying, and Approving Authority

The QC Manager is responsible for reviewing all submittals and certifying that they are in compliance with contract requirements. The approving authority on submittals is the QC Manager unless otherwise specified. At each "Submittal" paragraph in individual specification sections, a notation "G" following a submittal item indicates that the Contracting Officer is the approving authority for that submittal item. Provide an additional copy of the submittal to the Government Approving authority

1.11.2 Constraints

Conform to provisions of this section, unless explicitly stated otherwise for submittals listed or specified in this contract.

Submit complete submittals for each definable feature of the work. At the same time, submit components of definable features that are interrelated as a system.

When acceptability of a submittal is dependent on conditions, items, or materials included in separate subsequent submittals, the submittal will be returned without review.

Approval of a separate material, product, or component does not imply approval of the assembly in which the item functions.

1.11.3 QC Organization Responsibilities

- a. Review submittals for conformance with project design concepts and compliance with contract documents.
- b. Process submittals based on the approving authority indicated in the submittal register.
 - (1) When the QC manager is the approving authority, take appropriate action on the submittal from the possible actions defined in paragraph APPROVED SUBMITTALS.

(2) When the Contracting Officer is the approving authority or when variation has been proposed, forward the submittal to the Government, along with a certifying statement, or return the submittal marked "not reviewed" or "revise and resubmit" as appropriate. The QC organization's review of the submittal determines the appropriate action.

c. Ensure that material is clearly legible.

d. Stamp each sheet of each submittal with a QC certifying statement or an approving statement, except that data submitted in a bound volume or on one sheet printed on two sides may be stamped on the front of the first sheet only.

(1) When the approving authority is the Contracting Officer, the QC organization will certify submittals forwarded to the Contracting Officer with the following certifying statement:

"I hereby certify that the (equipment) (material) (article) shown and marked in this submittal is that proposed to be incorporated with Contract Number [_____] is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is submitted for Government approval.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Certified by QC Manager _____, Date _____"
(Signature)

(2) When approving authority is the QC manager, the QC manager will use the following approval statement when returning submittals to the Contractor as "Approved" or "Approved as Noted."

"I hereby certify that the (material) (equipment) (article) shown and marked in this submittal and proposed to be incorporated with Contract Number [_____] is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is approved for use.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Approved by QC Manager _____, Date _____"
(Signature)

e. Sign the certifying statement or approval statement. The QC organization member designated in the approved QC plan is the person signing certifying statements. The use of original ink for signatures is required. Stamped signatures are not acceptable.

f. Update the submittal register as submittal actions occur, and maintain the submittal register at the project site until final acceptance of all work by the Contracting Officer.

g. Retain a copy of approved submittals and approved samples at the project site.

h. For "S" submittals, provide a copy of the approved submittal to the

Government Approving authority.

1.11.4 Government Reviewed Design

The Government will review design submittals for conformance with the technical requirements of the Solicitation. Section 01 33 16.00 10 DESIGN DATA (DESIGN AFTER AWARD) covers the design submittal and review process in detail. Government review is required for variations from the completed design. Review will be only for conformance with the contract requirements. Included are only those construction submittals for which the DOR's design documents do not include enough detail to ascertain contract compliance. The Government may, but is not required to, review extensions of design such as structural steel or reinforcement shop drawings.

1.12 GOVERNMENT APPROVING AUTHORITY

When the approving authority is the Contracting Officer, the Government will:

- a. Note the date on which the submittal was received from the QC manager.
- b. Review submittals for approval within the scheduling period specified and only for conformance with project design concepts and compliance with contract documents.
- c. Identify returned submittals with one of the actions defined in paragraph REVIEW NOTATIONS and with comments and markings appropriate for the action indicated.

Upon completion of review of submittals requiring Government approval, stamp and date submittals. [_____] copies of the submittal will be retained by the Contracting Officer and [_____] copies of the submittal will be returned to the Contractor. If the Government performs a conformance review of other Designer of Record approved submittals, the submittals will be identified and returned, as described above.

1.12.1 Review Notations

Submittals will be returned to the Contractor with the following notations:

- a. Submittals marked "approved" or "accepted" authorize proceeding with the work covered.
- b. Submittals marked "approved as noted" or "approved, except as noted, resubmittal not required," authorize proceeding with the work covered provided that the Contractor takes no exception to the corrections.
- c. Submittals marked "not approved," "disapproved," or "revise and resubmit" indicate incomplete submittal or noncompliance with the contract requirements or design concept. Resubmit with appropriate changes. Do not proceed with work for this item until the resubmittal is approved.
- d. Submittals marked "not reviewed" indicate that the submittal has been previously reviewed and approved, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals

returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

- e. Submittals marked "receipt acknowledged" indicate that submittals have been received by the Government. This applies only to "information-only submittals" as previously defined.

1.13 DISAPPROVED SUBMITTALS

Make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications, give notice to the Contracting Officer as required under the FAR clause titled CHANGES. The Contractor is responsible for the dimensions and design of connection details and the construction of work. Failure to point out variations may cause the Government to require rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, make such revisions and resubmit in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

1.14 APPROVED SUBMITTALS

The Contracting Officer's approval of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing, and other information are satisfactory. the design, general method of construction, materials, detailing, and other information appear to meet the Solicitation and Accepted Proposal.

Approval or acceptance by the Government for a submittal does not relieve the Contractor of the responsibility for meeting the contract requirements or for any error that may exist, because under the Quality Control (QC) requirements of this contract, the Contractor is responsible for ensuring information contained within each submittal accurately conforms with the requirements of the contract documents.

After submittals have been approved or accepted by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.15 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not to be construed to change or modify any contract requirements. Before submitting samples, provide assurance that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the work. If requested, approved samples, including those that may be damaged in testing, will be returned to the Contractor, at its expense, upon completion of the contract. Unapproved samples will also be returned to the Contractor at its expense, if so requested.

Failure of any materials to pass the specified tests will be sufficient

cause for refusal to consider, under this contract, any further samples of the same brand or make as that material. The Government reserves the right to disapprove any material or equipment that has previously proved unsatisfactory in service.

Samples of various materials or equipment delivered on the site or in place may be taken by the Contracting Officer for testing. Samples failing to meet contract requirements will automatically void previous approvals. Replace such materials or equipment to meet contract requirements.

1.16 WITHHOLDING OF PAYMENT

Payment for materials incorporated in the work will not be made if required approvals have not been obtained. No payment for materials incorporated in the work will be made unless all required DOR approvals or required Government approvals have been obtained. No payment will be made for any materials incorporated into the work for any conformance review submittals or information-only submittals found to contain errors or deviations from the Solicitation or Accepted Proposal.

1.17 CERTIFICATION OF SUBMITTAL DATA

Certify the submittal data as follows on Form ENG 4025: "I certify that the above submitted items had been reviewed in detail and are correct and in strict conformance with the contract drawings and specifications except as otherwise stated.

_____NAME OF CONTRACTOR _____ SIGNATURE OF CONTRACTOR

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS

11/19

PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 SUBMITTALS
- 1.3 DEFINITIONS
- 1.4 REGULATORY REQUIREMENTS
- 1.5 SITE QUALIFICATIONS, DUTIES AND MEETINGS
 - 1.5.1 Personnel Qualifications
 - 1.5.1.1 Site Safety and Health Officer (SSHO)
 - 1.5.1.2 Crane Operators
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 - 1.5.2.1 Site Safety and Health Officer (SSHO)
 - 1.5.3 Meetings
 - 1.5.3.1 Preconstruction Conference
 - 1.5.3.2 Safety Meetings
- 1.6 ACCIDENT PREVENTION PLAN (APP)
- 1.7 DISPLAY OF SAFETY INFORMATION
- 1.8 SITE SAFETY REFERENCE MATERIALS
- 1.9 EMERGENCY MEDICAL TREATMENT
- 1.10 REPORTS
 - 1.10.1 Accident Reports
 - 1.10.2 Accident Notification
 - 1.10.3 Crane Reports
 - 1.10.4 Certificate of Compliance
- 1.11 HOT WORK
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- 1.13 CONFINED SPACE ENTRY REQUIREMENTS.

PART 2 PRODUCTS

- 2.2 FALL PROTECTION ANCHORAGE

PART 3 EXECUTION

- 3.1 CONSTRUCTION AND/OR OTHER WORK
 - 3.1.1 Hazardous Material Exclusions
 - 3.1.2 Unforeseen Hazardous Material
- 3.2 PRE-OUTAGE COORDINATION MEETING
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- 3.4 FALL HAZARD PROTECTION AND PREVENTION PROGRAM
 - 3.4.1 Training
 - 3.4.2 Fall Protection Equipment and Systems
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 - 3.4.4 Existing Anchorage
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- 3.5 SCAFFOLDING
- 3.6 EQUIPMENT
 - 3.6.1 Material Handling Equipment
 - 3.6.2 Weight Handling Equipment
 - 3.6.3 Use of Explosives
- 3.7 EXCAVATIONS
 - 3.7.1 Utility Locations
 - 3.7.2 Utility Location Verification
 - 3.7.3 Shoring Systems
 - 3.7.4 Trenching Machinery
- 3.8 UTILITIES WITHIN CONCRETE SLABS
- 3.9 ELECTRICAL
 - 3.9.1 Conduct of Electrical Work
 - 3.9.2 Portable Extension Cords
- 3.10 WORK IN CONFINED SPACES
- 3.11 WORK IN EXPLOSIVE CLEAR ZONES

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS

NOTE: The requirements of this guide specification supplements U.S. Army Corps of Engineers (USACE) Safety and Health Requirements Manual, EM 385-1-1, and clarifies safety concerns for high-risk operations.

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.32 (2004)	Fall Protection
ASSE/SAFE A10.34 (2001; R 2005)	Protection of the Public on or Adjacent to Construction Sites
ASSE/SAFE Z359.1 (2007)	Safety Requirements for Personal Fall Arrest Systems, Subsystems and Components

ASME INTERNATIONAL (ASME)

ASME B30.22 (2005)	Articulating Boom Cranes
ASME B30.3 (2009)	Tower Cranes

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10 (2010)	Standard for Portable Fire Extinguishers
NFPA 241 (2009)	Standard for Safeguarding Construction, Alteration, and Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2008)	Safety and Health Requirements Manual
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U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

10 CFR 20	Standards for Protection Against Radiation
29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.146	Permit-required Confined Spaces

29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1919	Gear Certification
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.500	Fall Protection

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Government acceptance is required for submittals with a "G, A" designation. Submit the following:

SD-01 Preconstruction Submittals

Accident Prevention Plan (APP); G, A

Crane Critical Lift Plan; G, A

Proof of qualification for Crane Operators; G, A

SD-06 Test Reports

Submit reports as their incidence occurs.

Accident Reports

Crane Reports

SD-07 Certificates

Confined Space Entry Permit

Hot work permit

License Certificates

1.3 DEFINITIONS

a. High Visibility Accident.

Any mishap which may generate publicity and/or high visibility.

b. Medical Treatment.

Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

c. Recordable Injuries or Illnesses.

Any work-related injury or illness that results in:

- (1) Death, regardless of the time between the injury and death, or the length of the illness;
- (2) Days away from work (any time lost after day of injury/illness onset);
- (3) Restricted work;
- (4) Transfer to another job;
- (5) Medical treatment beyond first aid;
- (6) Loss of consciousness; or
- (7) A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

d. Weight Handling Equipment (WHE) Accident.

A WHE accident occurs when any one or more of the six elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; and/or collision, including unplanned contact between the load, crane, and/or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, roll over, etc.) Any mishap meeting the criteria described above shall be documented in both the Contractor Significant Incident Report (CSIR) and using the NAVFAC prescribed Navy Crane Center (NCC) form submitted within five days both as provided by the Contracting Officer.]

1.4 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, comply with the most recent addition of USACE EM 385-1-1. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this

specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.5 SITE QUALIFICATIONS, DUTIES AND MEETINGS

1.5.1 Personnel Qualifications

1.5.1.1 Site Safety and Health Officer (SSHO)

The contractor shall provide a Safety oversight that includes a minimum of one (1) Competent Person at each project site to function as the Safety and Health Officer (SSHO). The SSHO shall be at the work site at all times, unless specified differently in the contract, to perform safety and occupational health management, surveillance, inspections, and safety enforcement for the Contractor, and their training, experience, and qualifications shall be as required by EM 385-1-1 paragraph 01.A.17 and all associated sub-paragraphs. A Competent Person shall be provided for all of the hazards identified in the Contractor's Safety and Health Program in accordance with the accepted Accident Prevention Plan, and shall be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. The credentials of the Competent Person(s) shall be approved by the Contracting Officer in consultation with the Safety Office. The Contractor Quality Control (QC) person can be the SSHO on this project.

1.5.1.2 Crane Operators

Meet the crane operators requirements in USACE EM 385-1-1, Section 16 and Appendix I. In addition, for mobile cranes with Original Equipment Manufacturer (OEM) rated capacities of 50,000 pounds or greater, designate crane operators as qualified by a source that qualifies crane operators (i.e., union, a government agency, or an organization that tests and qualifies crane operators). Provide proof of current qualification.

1.5.2 Personnel Duties

1.5.2.1 Site Safety and Health Officer (SSHO)

a. The SSHO shall have completed the "40 Hour Construction Safety Hazard Awareness Training Course for Contractors".

b. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily report.

c. Conduct mishap investigations and complete required reports. Maintain the OSHA Form 300 and Daily Production reports for prime and sub-contractors.

d. Maintain applicable safety reference material on the job site.

- e. Attend the pre-construction conference, pre-work meetings including preparatory inspection meeting, and periodic in-progress meetings.
- f. Implement and enforce accepted APPS and AHAs.
- g. Maintain a safety and health deficiency tracking system that monitors outstanding deficiencies until resolution. Post a list of unresolved safety and health deficiencies on the safety bulletin board.
- h. Ensure sub-contractor compliance with safety and health requirements. Failure to perform the above duties will result in dismissal of the superintendent, QC Manager, and/or SSHO, and a project work stoppage. The project work stoppage will remain in effect pending approval of a suitable replacement.
- i. Maintain a list of hazardous chemicals on site and their material safety data sheets.

1.5.3 Meetings

1.5.3.1 Preconstruction Conference

- a. Contractor representatives who have a responsibility or significant role in accident prevention on the project shall attend the preconstruction conference. This includes the project superintendent, site safety and health officer, quality control supervisor, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).
- b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- c. Deficiencies in the submitted APP will be brought to the attention of the Contractor at the preconstruction conference, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.
- d. The functions of a Preconstruction conference may take place at the Post-Award Kickoff meeting for Design Build Contracts.

1.5.3.2 Safety Meetings

Conduct and document meetings as required by EM 385-1-1. Attach minutes showing contract title, signatures of attendees and a list of topics discussed to the Contractors' daily report.

1.6 ACCIDENT PREVENTION PLAN (APP)

1.6.1 Use a qualified person to prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of USACE EM 385-1-1 and as supplemented herein. Cover all paragraph and subparagraph elements in USACE EM 385-1-1, Appendix A, "Minimum Basic Outline for Accident Prevention Plan" and show compliance with NASA NPG 8715.3. Specific requirements for some of the APP elements are described below. The APP shall be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and made site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP shall be signed by the person and firm (senior person) preparing the APP, the Contractor, the on-site superintendent, the designated site safety and health officer, the Contractor Quality control Manager, and any designated CSP and/or CIH.

1.6.2 Submit the APP to the Contracting Officer no later than 15 calendar days after notice to proceed is issued or 15 days prior to starting work whichever occurs first. Work cannot proceed without an accepted APP.

1.6.3 Once accepted by the Contracting Officer, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

1.6.4 Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and quality control manager. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34,) and the environment.

1.6.5 Copies of the accepted plan will be maintained at the Civil Engineering office and at the job site. Continuously reviewed and amended the APP, as necessary, throughout the life of the contract. Incorporate unusual or high-hazard activities not identified in the original APP as they are discovered.

1.6.8 EM 385-1-1 Contents

a. Crane Critical Lift Plan. Prepare and sign weight handling critical lift plans for lifts over 75 percent of the capacity of the crane or hoist (or lifts over 50 percent of the capacity of a barge mounted mobile crane's hoists) at any radius of lift; lifts involving more than one crane or hoist; lifts of personnel; and lifts involving non-routine rigging or operation, sensitive equipment, or unusual safety risks. Submit 15 calendar days prior to on-site work and include the requirements of USACE EM 385-1-1, paragraph 16.H. and the following:

(1) For lifts of personnel, demonstrate compliance with the requirements of 29 CFR 1926.550(g).

b. Fall Protection and Prevention (FP&P) Program Documentation. The program documentation shall be site specific and address all fall hazards in the work place and during different phases of construction. Address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 1.8 m 6 feet. A qualified person for fall protection shall prepare and sign the program documentation. Include fall protection and prevention systems, equipment and methods employed for every phase of work, responsibilities, assisted rescue, self-rescue and evacuation procedures, training requirements, and monitoring methods. Revise the Fall Protection and Prevention Program documentation [every six months] for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. Keep and maintain the accepted Fall Protection and Prevention Program documentation at the job site for the duration of the project. Include the Fall Protection and Prevention Program documentation in the Accident Prevention Plan (APP).

1.6.9 The Activity Hazard Analysis (AHA) format shall be in accordance with USACE EM 385-1-1, Section 1. Submit the AHA for review at least 15 calendar days prior to the start of each phase. Format subsequent AHAs as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

1.6.10 The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

1.6.11 Develop the activity hazard analyses using the project schedule as the basis for the activities performed. Any activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier or subcontractor and provided to the prime contractor for submittal to the Contracting Officer.

1.7 DISPLAY OF SAFETY INFORMATION

Within 1 calendar days after commencement of work, erect a safety bulletin board at the job site. Where size, duration, or logistics of project do not facilitate a bulletin board, an alternative method, acceptable to the Contracting Officer, that is accessible and includes all mandatory information for employee and visitor review, shall be deemed as meeting the requirement for a bulletin board. Include and maintain information on safety bulletin board as required by EM 385-1-1, section Additional items required to be posted include:

Confined space entry permit.
Hot work permit.

1.8 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in the article "References." Maintain applicable equipment manufacturer's manuals.

1.9 EMERGENCY MEDICAL TREATMENT

Contractors will arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.10 REPORTS

1.10.1 Accident Reports

a. Conduct an accident investigation for recordable injuries and illnesses, as defined in 1.3.h and property damage accidents resulting in at least \$2,000 in damages, to establish the root cause(s) of the accident, and provide the report to the Contracting Officer within 5 calendar day(s) of the accident. The Contracting Officer will provide copies of any required or special forms.

b. Conduct an accident investigation for any weight handling equipment accident (including rigging gear accidents) to establish the root cause(s) of the accident, complete the WHE Accident Report (Crane and Rigging Gear) form and provide the report to the Contracting Officer within 30 calendar days of the accident. Do not proceed with crane operations until cause is determined and corrective actions have been implemented to the satisfaction of the contracting officer. The Contracting Officer will provide a blank copy of the accident report form.

1.10.2 Accident Notification

Notify the Contracting Officer as soon as practical, but not later than four hours, after any accident meeting the definition of Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$2,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted.

1.10.3 Crane Reports

Submit crane inspection reports required in accordance with USACE EM 385-1-1, Appendix I and as specified herein with Daily Reports of Inspections.

1.10.4 Certificate of Compliance

Provide a Certificate of Compliance for each crane entering an activity under this contract. State within the certificate that the crane and rigging gear meet applicable OSHA regulations (with the Contractor citing which OSHA regulations are applicable, e.g., cranes used in construction, demolition, or maintenance comply with 29 CFR 1926 and USACE EM 385-1-1 Section 16 and Appendix I. Certify on the Certificate of Compliance that the crane operator(s) is qualified and trained in the operation of the crane to be used.

1.11 HOT WORK

Air Force (AF) Form 592 is required daily for all welding, cutting, brazing, soldering and similar hot work. The form shall be properly filled out and displayed while all hot work is underway. Only those personnel that have attended the Welding, Cutting, and Brazing certification class and received an AFForm 483, Certificate of Competency, are authorized to issue an AF Form 592. This class is conducted on the first Thursday of every month at in Bldg. 133. Welding, Cutting, and Brazing fire safety training is an annual requirement. It is the individual's responsibility to maintain his certification prior to issuing an AF Form 592. All permits located in Explosive area must be initiated by Fire Prevention Section and Weapon Safety Office for work in and around where explosives are processed, stored, or handled. Please notify Fire Prevention and Weapon Safety 24 hours in advance, so representatives will be present before work begins. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. The Contractor will provide at least two (2) ten (10) pound 4A:10 BC rated extinguishers for normal "Hot Work". All extinguishers shall be current inspection tagged, approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire Watch shall be trained in accordance with NFPA 51B and remain on-site for a minimum of 30 minutes after completion of the task or as specified on the hot work permit. In the event of a fire, call 911.

1.12 SEVERE STORM PLAN

In the event of a severe storm warning, the Contractor must:

- a. Secure outside equipment and materials and place materials that could be damaged in protected areas.
- b. Check surrounding area, including roof, for loose material, equipment, debris, and other objects that could be blown away or against existing facilities.
- c. Ensure that temporary erosion controls are adequate.
- d. When lightning is within 5 nautical miles (5.75 land Miles) of HAFB, evacuate the Explosive Clear Zone. For this purpose only, the explosive clear zone is defined by the fenced areas around these zones.

1.13 CONFINED SPACE ENTRY REQUIREMENTS.

Contractors entering and working in confined spaces are required to follow the requirements of OSHA 29 CFR Part 1915 Subpart B. Contractors entering and working in confined spaces performing general industry work are required to follow the requirements of OSHA 29 CFR Part 1926.

PART 2 PRODUCTS

2.1 FALL PROTECTION ANCHORAGE

Leave in place fall protection anchorage, conforming to ASSE/SAFE Z359.1, installed under the supervision of a qualified person in fall protection, for continued customer use and so identified by signage stating the capacity of the anchorage (strength and number of persons who may be tied-off to it at any one time).

PART 3 EXECUTION

3.1 CONSTRUCTION AND/OR OTHER WORK

3.1.1 Hazardous Material And Instruments

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with USACE EM 385-1-1 such as nuclear density testing gauges for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. The Installation Radiation Safety Officer (IRSO), Allen Kidner, must be notified prior to excepted items of radioactive material and devices being brought on base. For nuclear density testing gauges, the contractor shall submit an Agreement State license to the IRSO through the government project manager. The IRSO will in turn provide written notification authoring the testing agency the use of the gauges on base.

3.1.2 Unforeseen Hazardous Material

3.1.2.1 The government will perform asbestos and lead-based paint surveys for every renovation and demolition project. These surveys shall be posted on site prior to starting any work and must be maintained on site until the project has been completed. The government will make every effort to locate and clearly mark or remove all Asbestos Containing Materials (ACM) and LBP prior to bidding; however, this is not always possible. These materials are often hidden and cannot be discovered until after demolition has begun. The failure of the government to identify all ACM and LBP in no way relieves the Contractor from his legal obligation to comply with state and federal regulations regarding the handling of asbestos, lead, or LBP.

3.1.2.2 If suspected asbestos containing materials or LBP surfaces are encountered, immediately cease work and notify the Contracting Officer and the Civil Engineering Project Manager. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. Do not continue with any work that would create a hazardous condition or violate federal, state or Air Force regulations regarding asbestos, lead, or LBP.

3.1.2.3 If suspect materials or surfaces have not been disturbed, then secure and post signs in the area where the materials are located and ensure they are not disturbed. If the suspect materials have been disturbed, secure and post signs in the area where the material are or were located, any areas to which materials have been moved, and any containers that suspect materials may have been placed in. Take all necessary steps to ensure that materials are not further disturbed, moved, or disposed of until directed to do so by the Contracting Officer. Failure to notify the government promptly or failure to comply with state and federal regulations will be grounds for termination of this contract and may result in other appropriate civil and/or criminal actions. "The Contractor will be fully responsible for any and all fines or other penalties resulting from his acts and /or omissions pursuant to law and regulation. At the Pre-Construction Conference, the contractor will be required to sign the "Contractor's Notification of Hazardous Materials Requirements" at the end of this Section.

3.2 PRE-OUTAGE COORDINATION MEETING

Contractors are required to apply for utility outages at least 21 days in advance. As a minimum, the request should include the location of the outage, utilities being affected, duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, attend a pre-outage coordination meeting with the Contracting Officer and the Civil Engineering project manager to review the scope of work and the lock-out/tag-out procedures for worker protection.

NO WORK SHALL BE PERFORMED ON ENERGIZED ELECTRICAL CIRCUITS.

3.3 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

3.3.1 Contractor shall ensure that each employee is familiar with and complies with these procedures and USACE EM 385-1-1, Section 12, Control of Hazardous Energy.

3.3.2 Contracting Officer will, at the Contractor's request, apply lockout/tagout tags and take other actions that, because of experience and knowledge, are known to be necessary to make the particular equipment safe to work on for government owned and operated systems.

3.3.3 No person, regardless of position or authority, shall operate any switch, valve, or equipment that has an official lockout/tagout tag attached to it, nor shall such tag be removed except as provided in this section. No person shall work on any energized equipment including, but not limited to activities such as erecting, installing, constructing, repairing, adjusting, inspecting, un-jamming, setting up, trouble shooting, testing, cleaning, dismantling, servicing and maintaining machines equipment of processes until an evaluation has been conducted identifying the energy source and the procedures which will be taken to ensure the safety of personnel.

All work on electrical circuits shall be performed by trained and qualified electricians.

3.3.4 Any supervisor required to enter an area protected by a lockout/tagout tag will be considered a member of the protected group. He/she must notify the holder of the tag stub each time they enter and depart from the protected area.

3.3.5 Identification markings on building light and power distribution circuits shall not be relied on for established safe work conditions.

3.3.6 Before clearance will be given on any equipment other than electrical (generally referred to as mechanical apparatus), the apparatus, valves, or systems shall be secured in a passive condition with the appropriate vents, pins, and locks.

3.3.7 Pressurized or vacuum systems shall be vented to relieve differential pressure completely. Vent valves shall be tagged open during the course of the work.

3.3.8 Where dangerous gas or fluid systems are involved, or in areas where the environment may be oxygen deficient, system or areas shall be purged, ventilated, or otherwise made safe prior to entry.

3.3.9 Tag Placement

3.3.9.1 Lockout/tagout tags shall be completed in accordance with the regulations printed on the back thereof and attached to any device which, if operated, could cause an unsafe condition to exist.

3.3.9.2 If more than one group is to work on any circuit or equipment, the employee in charge of each group shall have a separate set of lockout/tagout tags completed and properly attached.

3.3.9.3 When it is required that certain equipment be tagged, the Government will review the characteristics of the various systems involved that affect the safety of the operations and the work to be done; take the necessary actions, including voltage and pressure checks, grounding, and venting, to make the system and equipment safe to work on; and apply such lockout/tagout tags to those switches, valves, vents, or other mechanical devices needed to preserve the safety provided. This operation is referred to as "Providing Safety Clearance."

3.3.10 Tag Removal

When any individual or group has completed its part of the work and is clear of the circuits or equipment, the supervisor, project leader, or individual for whom the equipment was tagged shall turn in his signed lockout/tagout tag stub to the Contracting Officer. That group's or individual's lockout/tagout tags on equipment may then be removed on authorization by the Contracting Officer.

3.4 FALL HAZARD PROTECTION AND PREVENTION PROGRAM

Establish a fall protection and prevention program, for the protection of all employees exposed to fall hazards. Within the program include company policy, identify responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures.

3.4.1 Training

Institute a fall protection training program. As part of the Fall Hazard Protection and Prevention Program, provide training for each employee who might be exposed to fall hazards. Provide training by a competent person for fall protection in accordance with USACE EM 385-1-1, Section 21.B.

3.4.2 Fall Protection Equipment and Systems

Enforce use of the fall protection equipment and systems designated for each specific work activity in the Fall Protection and Prevention Plan and/or AHA at all times when an employee is exposed to a fall hazard. Protect employees from fall hazards as specified in EM 385-1-1, Section 21. In addition to the required fall protection systems, safety skiff, personal floatation devices, life rings etc., are required when working above or next to water in accordance with USACE EM 385-1-1, Paragraphs 21.N through 21.N.04. Personal fall arrest systems are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall arrest systems are required when operating other equipment such as scissor lifts if the work platform is capable of being positioned outside the wheelbase. The need for tying-off in such equipment is to prevent ejection of the employee from the equipment during raising, lowering, or travel. Fall protection must comply with 29 CFR 1926.500, Subpart M, USACE EM 385-1-1 and ASSE/SAFE A10.32.

3.4.2.1 Personal Fall Arrest Equipment

Personal fall arrest equipment, systems, subsystems, and components shall meet ASSE/SAFE Z359.1. Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. Body belts may only be used as a positioning device system (for uses such as steel reinforcing assembly and in addition to an approved fall arrest system). Harnesses shall have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Only locking snap hooks and carabineers shall be used. Webbing, straps, and ropes shall be made of synthetic fiber. The maximum free fall distance when using fall arrest equipment shall not exceed 1.8 m 6 feet. The total fall distance and any swinging of the worker (pendulum-like motion) that can occur during a fall shall always be taken into consideration when attaching a person to a fall arrest system.

3.4.3 Fall Protection for Roofing Work

Implement fall protection controls based on the type of roof being constructed and work being performed. Evaluate the roof area to be accessed for its structural integrity including weight-bearing capabilities for the projected loading.

a. Low Sloped Roofs:

- (1) For work within 1.8 m 6 feet of an edge, on low-slope roofs, protect personnel from falling by use of personal fall arrest systems, guardrails, or safety nets.
- (2) For work greater than 1.8 m 6 feet from an edge, erect and install warning lines in accordance with 29 CFR 1926.500 and USACE EM 385-1-1.

b. Steep-Sloped Roofs: Work on steep-sloped roofs requires a personal fall arrest system, guardrails with toe-boards, or safety nets. This requirement also includes residential or housing type construction.

3.4.4 Existing Anchorage

Certified (or re-certified) by a qualified person for fall protection existing anchorages, to be used for attachment of personal fall arrest equipment in accordance with ASSE/SAFE Z359.1. Existing horizontal lifeline anchorages must be certified (or re-certified) by a registered professional engineer with experience in designing horizontal lifeline systems.

3.4.5 Horizontal Lifelines

Design, install, certify and use under the supervision of a qualified person horizontal lifelines for fall protection as part of a complete fall arrest system which maintains a safety factor of 2 (29 CFR 1926.500).

3.4.6 Guardrails and Safety Nets

Design, install and use guardrails and safety nets in accordance with EM 385-1-1 and 29 CFR 1926 Subpart M.

3.4.7 Rescue and Evacuation Procedures

When personal fall arrest systems are used, the contractor must ensure that the mishap victim can self-rescue or can be rescued promptly should a fall occur. Prepare a Rescue and Evacuation Plan and include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. Include the Rescue and Evacuation Plan within the Activity Hazard Analysis (AHA) for the phase of work, in the Fall Protection and Prevention (FP&P) Plan, and the Accident Prevention Plan (APP).

3.5 SCAFFOLDING

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Access scaffold platforms greater than 6 m 20 feet maximum in height by use of a scaffold stair system. Do not use vertical ladders commonly provided by scaffold system manufacturers for accessing scaffold platforms greater than 6 m 20 feet maximum in height. The use of an adequate gate is required. Ensure that employees are qualified to perform scaffold erection and dismantling. Do not use scaffold without the capability of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward. Give special care to ensure scaffold systems are not overloaded. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material is prohibited. The first tie-in shall be at the height equal to 4 times the width of the smallest dimension of the scaffold base. Place work platforms on mud sills. Scaffold or work platform erectors shall have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

3.6 EQUIPMENT

3.6.1 Material Handling Equipment

a. Material handling equipment such as forklifts shall not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions.

- b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions.
- c. Operators of forklifts or power industrial trucks shall be licensed in accordance with OSHA.

3.6.2 Weight Handling Equipment

- a. Equip cranes and derricks as specified in EM 385-1-1, section 16.
- c. Comply with the crane manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Perform erection under the supervision of a designated person (as defined in ASME B30.5). Perform all testing in accordance with the manufacturer's recommended procedures.
- d. Comply with ASME B30.5 for mobile and locomotive cranes, ASME B30.22 for articulating boom cranes, ASME B30.3 for construction tower cranes, and ASME B30.8 for floating cranes and floating derricks.
- e. Under no circumstance shall a Contractor make a lift at or above 90 percent of the cranes rated capacity in any configuration.
- f. When operating in the vicinity of overhead transmission lines, operators and riggers shall be alert to this special hazard and follow the requirements of USACE EM 385-1-1 Section 11 and ASME B30.5 or ASME B30.22 as applicable.
- g. Do not crane suspended personnel work platforms (baskets) unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Do not lift personnel with a line hoist or friction crane.
- h. Inspect, maintain, and recharge portable fire extinguishers as specified in NFPA 10, Standard for Portable Fire Extinguishers.
- i. All employees must keep clear of loads about to be lifted and of suspended loads.
- j. Use cribbing when performing lifts on outriggers.
- k. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.
- l. A physical barricade must be positioned to prevent personnel from entering the counterweight swing (tail swing) area of the crane.
- m. Certification records which include the date of inspection, signature of the person performing the inspection, and the serial number or other identifier of the crane that was inspected shall always be available for review by Contracting Officer personnel.
- n. Written reports listing the load test procedures used along with any repairs or alterations performed on the crane shall be available for review by Contracting Officer personnel.

o. Certify that all crane operators have been trained in proper use of all safety devices (e.g. anti-two block devices).

3.6.3 Use of Explosives

Explosives shall not be used or brought to the project site. The Contractor may use fastener guns with provided a minimal number of rounds are stored in the event of storing 1000 rounds or more of fastener gun charges the contractor shall obtain an explosive license from the Civil Engineering Weapons Safety Manager. Storage facilities shall be kept locked at all times except for inspection, use or delivery.

3.7 EXCAVATIONS

Perform soil classification by a competent person in accordance with 29 CFR 1926.

3.7.1 Utility Locations

Prior to digging, the appropriate digging permit must be obtained. All underground utilities in the work area must be positively identified by a private utility locating service in addition to any station locating service and coordinated with the station utility department. Any markings made during the utility investigation must be maintained throughout the contract.

3.7.2 Utility Location Verification

The Contractor must physically verify underground utility locations by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within three feet of the underground system. Digging within 610 mm 2 feet of a known utility must not be performed by means of mechanical equipment; hand digging shall be used. If construction is parallel to an existing utility expose the utility by hand digging every 30.5 m 100 feet if parallel within 1.5 m 5 feet of the excavation.

3.7.3 Shoring Systems

Trench and shoring systems must be identified in the accepted safety plan and AHA. Manufacture tabulated data and specifications or registered engineer tabulated data for shoring or benching systems shall be readily available on-site for review. Job-made shoring or shielding must have the registered professional engineer stamp, specifications, and tabulated data. Extreme care must be used when excavating near direct burial electric underground cables.

3.7.4 Trenching Machinery

Operate trenching machines with digging chain drives only when the spotters/laborers are in plain view of the operator. Provide operator and spotters/laborers training on the hazards of the digging chain drives with

emphasis on the distance that needs to be maintained when the digging chain is operating. Keep documentation of the training on file at the project site.

3.8 UTILITIES WITHIN CONCRETE SLABS

Utilities located within concrete slabs or pier structures, bridges, and the like, are extremely difficult to identify due to the reinforcing steel used in the construction of these structures. Whenever contract work involves concrete chipping, saw cutting, or core drilling, the existing utility location must be coordinated with station utility departments in addition to a private locating service. Outages to isolate utility systems must be used in circumstances where utilities are unable to be positively identified. The use of historical drawings does not alleviate the contractor from meeting this requirement.

3.9 ELECTRICAL

3.9.1 Conduct of Electrical Work

Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Positive cable identification must be made prior to submitting any outage request for electrical systems. Arrangements are to be coordinated with the Contracting Officer and Base Utilities for identification. The Contracting Officer will not accept an outage request until the Contractor satisfactorily documents that the circuits have been clearly identified. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator will be allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method. Contractor shall comply with applicable electrical safety requirements contained in the Unified Facilities Criteria (UFC) 3-560-02. This document also references ANSI C2, National Electrical Safety Code (NESC); NFPA 70, National Electrical Code (NEC); NFPA 70B, Electrical Equipment Maintenance; NFPA 70E, Electrical Safety in the Workplace; and AFI 32-1064, Electrical Safe Practices. All assigned personnel are required to wear the appropriate PPE according to the conditions and task at hand. Guidelines set forth in NFPA 70E, Unified Facilities Criteria, and the NEC shall be adhered to at all times. Proper use of appropriate PPE protects you from the devastating effect of arc flash/blast. The level of PPE required for each instance may be different and is dependent on voltage and approach distance.

Some general guidelines are as follows:

- 1. 0-240 Volts:** Work on energized parts including testing, removal/installation of circuit breakers or fused switches or removal of bolted covers exposing live parts, or work in an energized light fixture. This work is classified as Category 1: FR lightweight coveralls or

heavyweight pants and long sleeved shirt, safety glasses, and low voltage gloves are required.

2. 277-480 Volts: Turning circuit breakers or fused switches on and off with covers off, or opening hinged covers to expose live parts is classified as (Category 1 see above). Removing bolted covers to expose bare and energized parts and testing or working on energized equipment is classified as Category 2: FR coveralls over cotton pants and shirt, sock hood, face shield, safety glasses, and low voltage gloves are required.

3. Over 1000 volts without hot stick: Category 2: Flame Resistant coveralls over cotton pant and long sleeve shirt, sock hood, face shield, safety glasses, and high voltage gloves are required for: Work on 120 volt control circuits while exposed to over 1000 volts, inspection of insulated cable in open area, operation of S&C type switch, circuit breaker with doors closed, or air switch operation.

4. Over 1000 volts without hot stick: Category 4: Flame Resistant NFPA 70E compliant Arc Clothing such as FR Carhartts, sock hood, face shield, safety glasses, and high voltage gloves are required for: Switch operation with doors open, opening high voltage side of transformer, removing bolted parts to expose live parts, testing, insulated cable examination in a manhole or confined area, and all substation work including breaker operations and racking in/out breakers with doors open or closed.

5. 7200/12470 volts at greater than 8 feet hot stick distance: Category 2: Flame Resistant lightweight coveralls, high voltage gloves, hardhat, safety glasses (or face shield hardhat combo), arc flash rated safety harness are required for: Phasing/testing of lines, ground set installation, fused cutout operation, saddle/tap installation on overhead lines.

6. 7200/12470 volts at less than 8 feet hot stick distance: Category 4: Flame Resistant NFPA 70E compliant Arc Clothing such as FR Carhartts, sock hood, face shield, safety glasses, high voltage gloves, and arc flash rated safety harness are required for all operations at less than 8 feet hot stick distance.

3.9.2 Portable Extension Cords

Size portable extension cords in accordance with manufacturer ratings for the tool to be powered and protected from damage. Immediately removed from service all damaged extension cords. Portable extension cords shall meet the requirements of NFPA 70E and OSHA electrical standards.

3.10 WORK IN CONFINED SPACES

Comply with the requirements in Section 34 of USACE EM 385-1-1, OSHA 29 CFR 1910.146 and OSHA 29 CFR 1926.21(b)(6). Any potential for a hazard in the confined space requires a permit system to be used.

a. Entry Procedures. Prohibit entry into a confined space by personnel for any purpose, including hot work, until the qualified person has conducted

appropriate tests to ensure the confined or enclosed space is safe for the work intended and that all potential hazards are controlled or eliminated and documented. (See Section 34 of USACE EM 385-1-1 for entry procedures.) All hazards pertaining to the space shall be reviewed with each employee during review of the AHA.

3.11 WORK IN EXPLOSIVE CLEAR ZONES

When working in the Explosive Clear Zone (MSA I, MSA II, as well as areas of the Airfield, Little Mountain and UTTR as described) special requirements apply:

1. Smoking permitted only in posted "Designated Smoking Areas."
2. "Hot Work" (welding, cutting, brazing, open flames, spark producing equipment, high heat appliances, tools, etc.) requires AF Form 592 issued by certified personnel (see 1.11 Hot Work) before work begins.
3. A maximum speed limit of 25 mph shall be enforced.
4. Park vehicles 50 feet from any explosive facility on a surface free of combustibles. If the vehicle is not required as part of the work effort, it shall be parked in established parking areas or lots.
5. The use of cell phones pagers or radios is prohibited within 10 feet of any explosive facility.
6. Explosive laden vehicles shall have the right of way at all times.
7. Roads posted "Explosive Operation in Progress" are closed to traffic and shall not be used.
8. Every work site shall have a minimum two (2), Type ABC, fire extinguishers.
9. Work on facilities with explosives or in areas with explosives requires the prior approval of the facility supervisor and OO-ALC/SEW.

When working in the explosive areas, use only the minimum number of workers to accomplish the job. Remain in the explosive areas for the minimum amount of time to complete the job. Leave the explosive areas for breaks and lunches. The cardinal rule for the explosive areas: Limit exposure to a minimum number of persons, for a minimum amount of time, to the minimum amount of ammunition and explosives consistent with safe and efficient operations. When lightning is within 5 nautical miles (5.75 land Miles) of HAFB, ALL personnel shall evacuate the Explosive Clear Zone, which is determined as the gated areas of these zones.

Emergency procedures in the event of accident, fire, and/or electrical storm:

1. Maintain a capability to communicate with OO-ALC emergency services (telephone 911, cellular phone 777-1911, radio with frequency authorized by the Project Manager or other suitable means).

2. Maintain a capability to be contacted by emergency services or the Project Manager.

3. Only tasks consistent with the contract shall be accomplished in explosive areas.

4. Contact shall be made with the 75 CEG Weapons Safety Manager to determine if the contractor and his men will be required to attend a briefing before work begins.

-- End of Section 01 35 26 --

GOVERNMENTAL SAFETY REQUIREMENTS

75 AIR BASE WING
UNITED STATES AIR FORCE
HILL AIR FORCE BASE, UTAH 84056

APPENDIX “C”

SAFETY, FIRE PROTECTION AND HEALTH SPECIFICATION INDUSTRIAL SAFETY REQUIREMENTS

DATE: 11 December 2014

PREPARED BY:

Michael R. Harbert, 75 ABW/SEG, (DSN: 777-2125)

SECTION I - GENERAL REQUIREMENTS

A. Safety Program Requirements.

The contractor will implement a safety program plan that ensures protection of Government personnel and property. The program will consist of, as a minimum:

1. Mishap reporting, as defined in paragraph B1 below.
2. A Safety Plan that addresses, as a minimum, the subjects listed in Section II –Specific Requirements, and will be used during the performance of the work described in the contract. The Safety Plan will be approved by 75 ABW/SEG (Safety Office) prior to commencement of any work described in this contract.
3. Routine and recurring surveillance to ensure the safety requirements of this contract are enforced.
4. Competent personnel to provide surveillance of the Safety Plan.

5. Identification of segregated work site locations for operations that cannot be co-mingled with general industrial operations and the process for ACO approval of operations and changes at these specific sites.

6. All contractor personnel shall be trained and qualified to perform their duties safely.

7. The contractor shall include a clause in all subcontracts requiring the subcontractors to comply with the safety provisions of this contract, as applicable.

B. Mishap Notification

1. The contractor shall notify 75 ABW/SEG (801-777-3333), or the Hill AFB Command Post (777-3007) after normal duty hours, and the designated Government Representative (GR), i.e., the ACO, PCO, or DCMA QAR (Quality Assurance Representative) within one (1) hour of all mishaps or incidents at or exceeding \$2,000 (material + labor) in damage to DOD property entrusted by this contract, even if the government is wholly or partially reimbursed. This notification requirement shall also include physiological mishaps/incidents. A written or email copy of the mishap/incident notification shall be sent within three calendar days to the GR, who will forward it to 75 ABW/SEG. For information not available at the time of initial notification, the contractor shall provide the remaining information no later than 20 calendar days after the mishap, unless extended by the ACO.

Mishap notifications shall contain, as a minimum, the following information:

- (a) Contract, Contract Number, Name and Title of Person(s) Reporting
- (b) Date, Time and exact location of accident/incident
- (c) Brief Narrative of accident/incident (Events leading to accident/incident)
- (d) Cause of accident/incident, if known
- (e) Estimated cost of accident/incident (material and labor to repair/replace)
- (f) Nomenclature of equipment and personnel involved in accident/incident
- (g) Corrective actions (taken or proposed)
- (h) Other pertinent information

2. The contractor shall cooperate with any and all government mishap investigations. Additionally if requested by government personnel or designated government representative (GR), i.e., the ACO, PCO, or DCMA QAR (Quality Assurance Representative), the contractor shall immediately secure the mishap scene/damaged property and impound pertinent maintenance and training records, until released by safety investigators.

3. The contractor shall provide copies of contractor data related to mishaps, such as contractor analyses, test reports, summaries of investigations, etc. as necessary to support the government investigation.

4. The contractor shall support and comply with the safety investigation and reporting requirements of AFI 91-204, Chapters 1 – 7.

C. General Safety Requirements:

If the safety plan is modified, the contractor shall submit the proposed modification, in writing, to the Contract Administration Office safety representative.

The contractor is solely responsible for compliance with all federal, state and local laws, the Occupational, Safety and Health Act (OSHA) (Public Law 91-596) and the resulting standards, **OSHA Standards 29 CFR 1910 and 1926**, as applicable, and the protection of their employees. Additionally, the contractor is responsible for the safety and health of all subcontractor employees.

The contractor shall ensure assigned personnel are adequately trained and qualified for the task being performed. Brief all personnel on the hazards involved with operations and applicable precautions to be taken. Should unidentified hazards arise, cease operations until actions are taken to eliminate or mitigate hazards to safe levels.

Compliance with OSHA and other applicable laws and regulations for the protection of contractor employees is exclusively the obligation of the contractor. **Note:** Air Force Occupational Safety and Health Standards (AFOSH STD) are annotated because many of the Air Force Standards exceed the OSHA standard criteria. If a conflict is noted, the most stringent requirement takes precedence. The government shall assume no liability or responsibility for the contractor's compliance or non-compliance with such requirements. The contractor shall furnish to each of his/her employees a place of employment, which is free from recognized hazards. The contractor shall brief his/her employees on the safety requirements of this contract and on hazards associated with prescribed tasks. The contractor is responsible for compliance with OSHA Public Law and the resultant standards identified within. In addition, the contractor is required to flow down the safety requirements/specification to all subcontractors. This applies to Federal Acquisition Regulation (FAR) 12 commercial acquisitions as well. This contract shall in no way require persons to work in surroundings or under working conditions which are unsafe or dangerous to their health. The contractor must coordinate and perform work so as not to impact the safety of government employees or cause damage to government property. This requires providing personnel with protective equipment and associated safety equipment as may be necessary. The contractor must also protect personnel from hazards generated by the work. If the contractor employs BILINGUAL speaking employees, they must post bilingual signs and have written procedures for specific tasks in applicable languages.

SECTION II – SPECIFIC REQUIREMENTS

The contractor's prepared Safety Plan shall:

- Demonstrate a management commitment to employee safety and health
- Identify applicable rules and regulations
- Identify the roles and responsibilities of Management, Supervisors, Employees and Safety Coordinator
- Identify work to be performed and location of expected operations
- Provide a description of safety program, safety monitoring responsibilities, organizational structure, and contact information for on-site personnel
- Include a work hazard analysis of the worksite and operations to be performed to include baseline hazard identification and required control measures
- Identify employee safety and health training requirements and the documentation process
- Include emergency response plans and procedures that relate to protection of government personnel and property
- Include a workplace inspection frequency, to include the identity of the individual responsible for conducting the inspection
- Include hazard reporting procedures and identify individual(s) responsible for the correcting identified hazards
- Identify first aid and injury procedures
- Identify procedures for accident reporting and investigation
- Identify the process for tracking controlled hazards in contractors work area

The contractor shall ensure that each element identified below is adequately addressed in detail in the safety and health plan:

PEDESTRIAN CROSSWALKS: All contractor personnel are required to use the closest crosswalk, or traffic controlled intersection when crossing the road. Pedestrians must look both ways to ensure the coast is clear before stepping out into the crosswalk. Pedestrians DO NOT have the right of way unless they are already in the crosswalk. Contractor vehicle operators have the same responsibilities as pedestrians, to share the road and mutually observe and yield to pedestrians.

MOTOR VEHICLES: Contractor shall comply with the standards in: DoD Directive 5525.4, *Enforcement of State Traffic Laws on DoD Installations*", DODI 6055.4, *DoD Traffic Safety Program*, AFI 91-207, *USAF Traffic Safety Program*, and AFI 91-207 AFMC SUP1, *The US Air Force Traffic Safety Program*. Each applies to all persons at any time on an Air Force Installation and includes all leased, owned, or privatized property including housing areas. In addition: AFI 13-213, *Airfield Management*, applies to all contractors, sub-contractors, vendors, commercial delivery companies, and all other private business vehicles who operate anywhere on Hill Air Force Base, including the airfield (to include the industrial areas and any buildings or hangars located upon the airfield) in support of their mission.

WALKING – WORKING SURFACES Contractor shall comply with the standards in 29 CFR 1910 Subpart D and *Life Safety Code*. All interior walking and working surfaces which are part of the means of egress shall **remain** clear at all times and comply with the requirements of National Fire Protection Association (NFPA) 101, *Life Safety Code*. Floors shall be kept in good condition and free of defects that can endanger workers or interfere with the handling of materials. Housekeeping – methods and controls are in place to minimize tripping hazards, the

accumulation of flammable/combustible materials, etc. Portable metal ladders – methods and controls are in place to ensure inspection and safe use. Open-sided floors/platforms/runways must be protected and not left uncovered to prevent injury.

PERSONAL PROTECTIVE EQUIPMENT Contractor shall comply with the standards in 29 CFR 1910.132, 134, 136 Subpart I and 29 CFR 1926, 28, 95, 100, 101, 102, & 951. Personnel protective equipment is required to be worn when employees are exposed to a potential hazard, working overhead, falling objects, etc. Contractor’s Safety Plan shall also address:

- Eye and face protection
- Head protection
- Foot Protection

HAZARDOUS COMMUNICATIONS Contractor shall comply with the standards in 29 CFR 1910.1200. Contractor’s Safety Plan shall also address:

- Written Program - list of hazardous chemicals, methods used to inform employees of the hazards, precautionary measures
- Identity of the hazardous chemical(s) and labeling system
- Safety data sheets and location
- Employee information and training

HAZARDOUS MATERIALS: Contractor shall comply with the standards in 29 CFR 1910.120, Subpart H – *Hazardous waste operations and emergency response*. When handling the hazardous material the following must be accomplished: Compressed gases – training, handling, storage, use, and PPE; flammable and combustible liquids – training, handling, storage use, and PPE. Contractor’s Safety Plan shall also address:

- Training, handling, storage, use and PPE
- Explosives and blasting agents
- Dipping and coating operations

HAZARDOUS WASTE OPERATIONS: Contractor shall comply with the standards in 29 CFR 1910.120 and 29 CFR 1926.65. Contractor’s Safety Plan shall also address:

- Emergency Response Plan
- Personal Protective Equipment
- Medical Surveillance
- Health and Safety Plan (HASP– required elements have been incorporated)
- Employee Training

TOXIC AND HAZARDOUS SUBSTANCES: Contractor shall comply with the standards in 29 CFR 1910 Subpart Z and 29 CFR 1926 Subpart Z. Contractor’s Safety Plan shall also address:-A section related to working with toxic and hazardous substances, such as asbestos, benzene, lead, and styrene, where the following areas are addressed:

- Threshold Limit Values (TLV)-Exposure monitoring
- Medical surveillance
- Work practices
- Engineering controls

- Respiratory protection
- Protective clothing (PPE)

SYSTEM MODIFICATION-WHICH ALTERS FORM, FIT OR FUNCTION: Contractor shall comply with latest version of Mil Standard 882, *Standard Practice for System Safety*, and AFI 91-202, *The US Air Force Mishap Prevention Program*, for system modifications, which alter form, fit, or function.

ELECTRICAL: Contractor shall comply with the standards in 29 CFR 1910 Subpart S, 29 CFR 1926 Subpart K, AFI 91-203, *Air Force Consolidated Occupational Safety Instruction* and NFPA 70. All electrical wiring must be IAW National Electrical Code (NEC) 70. Electrical wiring and equipment shall be a type listed by UL or another recognized listing agent. Contractor's Safety Plan shall also address:

- Selection and use of work practices
- Training (basic electrical safety knowledge)
- Use of equipment (handling, visual inspection, rating of equipment)
- GFCI Protection for outside contractor drops and wet/damp areas
- Arc Flash

FIRE PROTECTION FOR FACILITIES: Contractor's procedures shall comply with NFPA 10, *Portable Fire Extinguishers*, 2007 Edition; NFPA 13, *Installation of Sprinkler Systems*, 2007 Edition; NFPA 33, *Spray Application Using Flammable or Combustible Materials*, 2007 Edition; NFPA 70, *National Electrical Code*, 2008 Edition; NFPA 72, *National Fire Alarm Code*, 2007 Edition; NFPA 91, *Exhaust Systems for Air Conveying of Vapors, Gases, Mists, and Noncombustible Particulate Solids*, 2004 Edition.

HAZARDOUS ENERGY CONTROL PROGRAM ELEMENTS (LOCKOUT-TAGOUT) Contractor shall comply with the standards [29 CFR 1910 Subpart S](#), [29 CFR 1926 Subpart K](#) and AFI 91-203, and Air Force Consolidated Occupational Safety Instruction. Contractor's Safety Plan should also address:

- Purpose of hazardous energy control program
- Employee training -Lockout/tagout procedures
- Restoring equipment to normal operations
- Removal of locks and tags -Periodic inspections
- Portable Fire Extinguishers – proper type, inspection, maintenance, testing, and training

MATERIALS HANDLING AND STORAGE: Contractor shall comply with the standards in 29 CFR 1926.250, 953, 957 and 29 CFR 1910.101, Subparts F, H & N; and 29 CFR 1910.178, *Powered Industrial Truck*. Contractor's Safety Plan shall also address:

- Storage and handling of materials
- Disposal of trash from elevations
- Personnel lifting techniques--proper storage to prevent shifting, for stability, etc.
- Rigging (requirements, inspection, components, and qualifications)
- Equipment (use in handling materials)
- Industrial trucks (training, inspection, maintenance, and safe use)

CONFINED SPACE PROGRAM ELEMENTS: Contractor shall comply with the standards in 29 CFR 1910.120, 146 and 29 CFR 1926.21 and 353 and AFI 91-203, Air Force Consolidated Occupational Safety Instruction. A confined space must meet the following three criteria:

- (1) Is large enough and so configured that an employee can bodily enter and perform assigned work; and
- (2) has limited or restricted means for entry or exit (for example, tanks, vessels, silos, storage bins, hoppers, vaults, and pits are spaces that may have limited means of entry.); and
- (3) is not designed for continuous employee occupancy. **Examples:** underground vaults, tanks, storage bins, manholes, pits, silos, process vessels, and pipelines.

Contractor's Safety Plan shall address:

- Hazards of confined space
- Permit and Non-permit confined spaces
- Responsibilities of management, entry supervisor, authorized entrant, and authorized attendants
- Training requirements
- Permit handling and approval
- Emergency and rescue plans
- Testing and monitoring requirements
- Special hazards
- Posting requirements (applicable to subcontractor operated facilities)

GENERAL ENVIRONMENTAL CONTROLS: Contractor shall comply with the standards in 29 CFR 1910 Subpart G, 29 CFR 1910 Subpart J and 29 CFR 1926 Subpart D. Contractor's Safety Plan shall also address:

- Sanitation-toilet and washing facilities
- Accident prevention signs and tags

RESPIRATORY PROTECTION PROGRAM ELEMENTS: Contractor shall comply with the standards in 29 CFR 1910.134 and 29 CFR 1926.134. Respirators are required to be worn if employees are exposed to inhalation hazard. Contractor's Safety Plan shall also address:

- Training
- Medical evaluation
- Fit tests
- Selection of respiratory equipment
- Storage of respiratory equipment
- Pre-use checks

HEARING CONSERVATION PROGRAM ELEMENTS: Contractor shall comply with the standards in 29 CFR 1910.95 and 29 CFR 1926.52. ***NOTE: Noise exposures are based on ACGIH guidelines of 85 dB TWA.*** Contractor's Safety Plan shall also address:

- Monitoring (survey of noise producing equipment)
- Audiometric testing
- Hearing Protectors
- Training
- Recordkeeping/Access to information and training material

MEDICAL AND FIRST AID: Contractor shall comply with the standards in 29 CFR 1910 Subpart K and 29 CFR 1926 Subpart C. Contractor’s Safety Plan shall also address:

- Adequate first aid supplies
- Trained employee to render first aid
- Recordkeeping
- Reporting and investigating accidents/incidents
- Off-site physician(s)
- Maintenance of and employee access to exposure monitoring data and medical records

EXPLOSIVE SAFETY REQUIREMENTS: Contractor shall comply with the standards in AFMAN(I) 24-204, *Preparing Hazardous Materials for Military Air Shipments*, and dash 11 series TOs; DoDI 4145.26M, *DoD Contractors' Safety Requirements for Ammunition and Explosives*, DoD 4145.19-R-1, *Storage and Materials Handling*, AFJMAN 23-210, *Joint Service Manual for Storage and Material Handling*, TO 11A-1-33, *Handling and Maintenance of Explosives-Loaded Aircraft*, TO 11A-1-46, *Fire Fighting Guidance, Transportation, and Storage*, for all handling of all explosive devices to be removed, installed, stored or transported, AFMAN 91-201.

FOREIGN OBJECT DAMAGE (FOD) Awareness, Prevention and Responsibilities.

Contractor shall comply with the standards in: AFI 21-101 AFMC SUP 1, *Aircraft and Equipment Maintenance Management*, **National** Aerospace Standard (NAS) 412, *Foreign Object Damage/Foreign Object Debris (FOD) Prevention Program*, AFI 91-203, Air Force Consolidated Occupational Safety Instruction.

The FOD program must be integrated into the day-to-day operations to reduce/eliminate FOD incidents. Programs will include covering waste dumpsters, waste hauling trucks, barriers in place to stop migrating FOD from dirt and gravel piles, and end of shift or daily clean-up. The contractor will brief their personnel at least weekly on any FOD requirements. All contractors, subcontractors performing maintenance in a FOD–potential area will receive and have documented initial FOD Awareness and Prevention training. All vehicle operators are responsible for performing a Foreign Object (FO) inspection on their vehicles including all towed equipment, vehicle tires and open cargo areas of vehicles prior to entering the marked runway, taxiway, flight line, and aircraft parking ramps and other areas as directed by the Installation FOD Awareness and Prevention Officer. All “open-air” delivery vehicles must be free of loose items/debris that could potentially fall from the vehicle and cause a FOD hazard. The cargo beds of pickups truck must be clean or covered prior to entering the airfield. Vehicles will be subject to inspection and denied entry if found unacceptable. Contractors and site/operations evaluators will ensure tools; equipment, rags, residue and hardware are properly stored and accounted for. **“Clean as you go” methods are desired.**

PROTECTIVE BARRIERS/WARNING SIGNS: *Contractor shall comply with the standards in: 29 CFR 1926, Subpart G, Sections 200, 201 and 202 and EM 385-1-1, US Army Corps of Engineers Manual, Safety and Health Requirements.* Barricades must be provided by the contractor in an area for excavation, open manholes, overhead work, or the protection of personnel from hazardous operations, moving equipment or cranes. Barricades are required to cover holes in the ground properly (e.g.: rigid/protective – 200 pound load capacity for fall protection, Red & White rope for warning barricades. The contractor must barricade the area for overhead work to protect personnel from hazardous operations. For crane operations, the barricaded area must encompass one and one half times the longest extended length of the erected boom. Barricades must be erected before the work begins. If the barricades are in a roadway or walkway, blinking lights must be used after dark. When the work is complete, the barricades must be removed from the job site. Kerosene lamps and open flame pots shall not be used for or with warning signs or devices.

EXCAVATIONS: *Contractor shall comply with the standards in 29 CFR 1926.651 and Subpart P, Appendix B & C and EM 385-1-1, US Army Corps of Engineers Manual, Safety and Health Requirements, 3 Nov 03 Section 25.* In all excavations where employees are exposed to danger from moving ground, protection shall be provided by means of a shoring system, sloping of the ground or some other equivalent means. All trenches over five feet deep in either hard and compact or soft and unstable soil shall be sloped, shored, sheeted/braced or otherwise supported. Trenches less than five feet in depth shall also be effectively protected when hazardous ground movement may be expected.

SCAFFOLDING: *Contractor shall comply with the standards in: 29 CFR 1910 Subpart D and 29 CFR 1926 Subpart L.* Scaffolds are used for persons engaged in work that cannot be done safely from the ground or from solid construction. A competent and qualified person must be on site to make decisions on scaffolding operations. Contractor's Safety Plan shall also address:

- Safety requirements for construction (as applicable), operation, maintenance, railings, toeboards, inspections, fall protection, and use
- Rails
- Bracing
- Toeboards
- Fall Protection

POWERED PLATFORMS, MANLIFTS AND VEHICLE-MOUNTED WORK

PLATFORMS: *Contractor shall comply with the standards in 29 CFR 1910 Subpart F.* Manlifts are used for the purpose of allowing workers to perform duties at elevated levels. A competent and qualified person must be onsite to make decisions on manlift operations.

Note: Fall restraint is the preferred method for fall protection. Contractor's Safety Plan shall also address:

- Personal Fall Arrest Systems (PFAS) {body harness, lanyard, lifeline, etc., inspections}
- Manlift – maintenance, inspection, and operation

AERIAL LIFT EQUIPMENT: *Contractor shall comply with the standards in 29 CFR 1910.66 Subpart F, American National Standards Institute (ANSI) ANSI 92.2, ANSI 92.5, ANSI 92.6, and AFI 91-203, Air Force Consolidated Occupational Safety Instruction.* Aerial lifts have

inherent risks associated with their use. The Air Force has established procedures to ensure only trained and qualified personnel are operating aerial lifts. In the past, the lifts were identified that did not meet regulatory safety requirements and foreign objects (FO) were found on the equipment. Based on this negative trend and a fatal mishap in years past, the following policies, procedures and processes will be adhered to when aerial lifts are used to support a contractor mission:

(1) Aerial devices shall include the following types of vehicle mounted aerial devices used to elevate personnel to job sites above ground:

- Extendible boom platforms
- Aerial ladders
- Articulating boom platforms
- Vertical towers and a combination of any of the above

(2) Aerial equipment may be made of metal, wood, fiberglass reinforced plastic, or other material; may be powered or manually operated, and are deemed to be aerial lifts whether or not they are capable of rotating about a substantially vertical axis.

CONTRACTOR AERIAL LIFT DEVICES: Contractors shall comply with the standards in 29 CFR 1910.67 , 29 CFR 1926.453, and ANSI 92.2, *Standards for "Vehicle Mounted Elevating and Rotating Work Platforms*. Contractors, subcontractors, vendors, commercial delivery companies, and all other private business vehicles will comply with the following requirements while operating any type of aerial lift as described above, while on a DOD installation. This includes contractor owned equipment, leased or rented equipment acquired to support the contractual activities. Unless otherwise provided in this section, aerial devices (aerial lifts) acquired on or after July 1, 1975, shall be designed and constructed in conformance with the applicable requirements of the American National Standards for "Vehicle Mounted Elevating and Rotating Work Platforms, ANSI A92.2 - 1969, including **appendix** which is incorporated by reference as specified in 29 CFR 1910.66. Aerial lifts acquired for use before July 1, 1975 which do not meet the requirements of ANSI A92.2 - 1969, may not be used after July 1, 1976, unless they shall have been modified so as to conform to the applicable design and construction requirements of ANSI A92.2 - 1969. Prior to bringing an aerial device on a DoD installation, the contractor will ensure: Aerial devices meet the above 29 CFR 1910.66 and 1910.67 requirements. Aerial devices meet certification and classification for the designated work area. Aerial devices are serviceable, and all safety devices, warning devices, and interlocks operate. Aerial devices (regardless of guardrail, mid-rail or toe board configuration) will have fall protection attach points installed. Aerial devices will contain the manufacturer's manual and operator's safety manual. The applicable ANSI Standard will satisfy the requirement for a safety manual. The contractor and operating employee will be trained and certified on the leased/rental device and provide visual certification upon request. Aerial lifts will not be used to deliver employees to higher levels unless so certified.

PERSONAL PROTECTIVE EQUIPMENT FOR AERIAL LIFT DEVICES: To ensure compliance with 29 CFR 1910.66, Subpart F, Appendix C, 29 CFR 1910.133, *Personal Protective Equipment*, 29CFR 1926.453, *Aerial Lifts*, 29CFR 1926.104, *Safety belts, Lifelines & Lanyards*, and 29CFR 1926.501, *Duty to have Fall Protection*; the contractor will ensure the following: Contractor employees will use fall restraint on all aerial lift devices unless so certified

for fall arrest by the manufacturer. Fall restraint is the preferred standard for DOD installation operations with aerial devices. Fall restraint will consist of a harness (no body belts allowed) and a lanyard shortened to the minimum length to allow work but not allow the employee to leave the platform cage or stand on toe-boards or mid-rails. Energy absorbing lanyards are not authorized for fall restraint. Lanyards will have self-closing; self-locking keepers which remain closed and locked until unlocked and pressed open for connection or disconnection. Contractor employees operating, observing and spotting for aerial devices will wear approved hard hats.

GENERAL FALL PROTECTION: Contractor shall comply with the standards in: 29 CFR 1910.66, Appendix C, Subpart F and 29 CFR 1926.500-502, Subpart M – If a person can fall 4 feet or more; fall protection must be provided to prevent injury. Contractor’s Safety Plan shall also address:

- Guardrail System (height and load rating)
- Safety Net System (location, inspection, and testing)
- Personal Fall Arrest System (PFAS)- life line, lanyard, component strength, and anchorage
- Fall Protection Plan
- Qualifications of persons

CRANES, DERRICKS, HOISTS, ELEVATORS, AND CONVEYORS: Contractor shall comply with the standards in: 29 CFR 1926 Subpart N – Cranes are used to move material, simplify materials handling and heavy or bulky supplies and equipment. Load capacities and operating speeds must be posted; special hazard warnings and instructions – visible to operator; hand signals – per ANSI standard for type of crane in use and inspections are performed by a competent person. Personnel must be trained/qualified/certified by a nationally recognized crane certification league to operate these items.

WORK STANDS/PLATFORMS: Contractor’s procedures shall comply with AFI 91-203, Air Force Consolidated Occupational Safety Instruction and 35A4 series T.O.s -Ground Support Equipment (various maintenance stands).

AIRCRAFT MAINTENANCE: Contractor shall comply with the standards in AFI 91-203, Air Force Consolidated Occupational Safety Instruction, *applicable Dash 2 Series Technical Orders*, and AFI 21-101, *Aircraft and Equipment Maintenance Management*.

LIQUID GASEOUS OXYGEN/CRYOGENICS: Contractor’s procedures shall comply with AFI 91-203, Air Force Consolidated Occupational Safety Instruction T.O. 00-25-172, *Ground Servicing of Aircraft and Static Grounding/Bonding*, and NFPA 51, *Design & Installation of Oxygen–Fuel Gas Systems for Welding, Cutting, and Allied Processes*, 2007 Edition, Chap 4.

AIRCRAFT JACKING OPERATIONS: Contractor’s procedures shall comply with site specific applicable aircraft T.O.s and 35A2 series Technical Orders (various jacking equipment), and AFI 91-203, Air Force Consolidated Occupational Safety Instruction.

FUEL TANK /FUEL CELL REPAIR: Fuel tank/cell work will be accomplished IAW the requirements in T.O. 1-1-3, *Inspection and Repair of Aircraft Integral tanks and Fuel Cells*, Air

Force Civil Engineer Support Agency (AFCESA) Engineering Technical Letters (ETL) listed in PART III, and list specific applicable Aircraft Technical Orders.

FUELING/DEFUELING OPERATIONS: All fueling/defueling operations will be in compliance with T.O. 00-25-172, *Ground Servicing of Aircraft and Static Grounding/Bonding*, T.O. 1-1-3, *Inspection and Repair of Aircraft Integral Tanks and Fuel Cells*, Air Force Civil Engineer Support Agency (AFCESA) Engineering Technical letters (ETL) listed in PART III, and list specific applicable Aircraft Technical Orders.

HANGERING OF FUELED AIRCRAFT: Aircraft hangars where fueled aircraft will be stored must meet the facility requirements in NFPA 70, *National Electrical Code*, 2008 Edition, NFPA 409, *Aircraft Hangars*, 2004 Edition; NFPA 410, *Aircraft Maintenance*, 2004 Edition, and T.O. 1-1-3, *Inspection and Repair of Aircraft Integral Tanks and Fuel Cells*, and Air Force Civil Engineer Support Agency (AFCESA) Engineering Technical Letters (ETL) listed in PART III.

REMOVE/INSTALL AIRCRAFT ENGINES: Contractor shall comply with the procedures in T.O. 2J-1-18, *Preparation for Shipment and Storage of Gas Turbine Engines*, 30 Jun 02 and (list applicable Aircraft Handbooks).

ON-AIRCRAFT ENGINE OPERATIONS/ENGINE RUNS: Contractor's procedures must comply with AFI 11-218, *Aircraft Operations and Movement on the Ground*, Chap 1, Sect 1D, 1, site specific applicable aircraft T.O.s and AFI 91-203, Air Force Consolidated Occupational Safety Instruction.

AIRCRAFT TOWING/PARKING/MOORING: Towing, parking and mooring procedures must comply with AFI 11-218, *Aircraft Operations and Movement on the Ground*, Chap 1, Sect 1D, AFI 91-203, Air Force Consolidated Occupational Safety Instruction, Unified Facility Code (UFC260-1, *Airfield and heliport Planning and Design*, site specific applicable aircraft Technical Orders.

SAFING/EGRESS/ESCAPE SYSTEMS: Contractor shall comply with the standards in T.O. 11A-1-33, *Handling and Maintenance of Explosives-Loaded Aircraft*, and site specific applicable aircraft Technical Orders.

ELECTRONIC/ELECTROSTATIC DISCHARGE SENSITIVE COMPONENTS: An electrostatic discharge program, when applicable, shall be implemented according to MIL-HDBK-263B, *Electrostatic Discharge Control Handbook for Protection of Electrical and Electronic Parts, Assemblies and Equipment (Excluding Electrically Initiated Explosive Devices)*, MIL-STD-1686C, *Electrostatic Discharge Control Program for Protection of Electrical and Electronic Parts, Assemblies and Equipment (Excluding Electrically Initiated Explosive Devices)*, 25 Oct 95 and T.O. 00-25-234, *General Shop Practice Requirements for the Repair, Maintenance and Test of Electrical Equipment*, or the commercial standard ANSI/ESD S20.20, *Electrostatic Discharge Control Program-Protection of Electrical & Electronic Parts, Assemblies and Equipment*.

CLEANING/CORROSION CONTROL FOR AVIONICS AND ELECTRONICS: Corrosion removal and treatment shall be conducted according to TO 1-1-689-3, *Cleaning and*

Corrosion Control Volume III Avionics and Electronics, 1 Mar 05; and T.O. 1-1-689-5, Cleaning and Corrosion Control Volume V Consumable Materials and Equipment for Avionics.

CLEANING/CORROSION CONTROL OF AIRCRAFT: Corrosion removal and treatment shall be conducted according to T.O. 1-1-691, *Cleaning and Corrosion Prevention and Control, Aerospace and Non-Aerospace Equipment.*

PAINTING & PAINT REMOVAL: Painting and paint removal shall be accomplished according to T.O. 1-1-8 *Application and Removal of Organic Coatings, Aerospace and Non-aerospace Equipment, NFPA 33, Spray Application Using Flammable or Combustible Materials, 2007 Edition and NFPA 410, Aircraft Maintenance, 2004 Edition.*

AIRCRAFT PAINTING & PAINT REMOVAL OPERATIONS: Contractor shall comply with the standards in T.O. 1-1-8, *Application and Removal of Organic Coatings, Aerospace and Non-aerospace Equipment, NFPA 33, Spray Application Using Flammable or Combustible Materials, NFPA 70, National Electrical Code, NFPA 91, Exhaust Systems for Air Conveying of Vapors, Gases, Mists, and Noncombustible Particulate Solids, 2004 Edition; NFPA 409, Aircraft Hangars, NFPA 410, Aircraft Maintenance, and (cite specific applicable aircraft T.O.s)*

HOUSEKEEPING: Housekeeping shall be conducted according to the requirements in OSHA Standard 29 CFR 1910.141. ***CLEAN AS YOU GO*** will be enforced. Refuse, trash, and debris will be collected daily and not left on site to prevent hazards during high winds and inclement weather.

SOLDERING: Soldering shall be conducted in accordance with the requirements in T.O. 00-25-234, *General Shop Practice Requirements for the Repair, Maintenance and Test of Electrical Equipment, and 29 CFR 1910.253.*

GROUNDING, BONDING OF AIRCRAFT & AVIONICS EQUIPMENT: Contractor shall comply with the standards for grounding and bonding in accordance with TO 00-25-172, *Ground Servicing of Aircraft and Static Grounding/Bonding, for aircraft repair and TO 00-25-234, General Shop Practice Requirements for the Repair, Maintenance and Test of Electrical Equipment, for avionics equipment.*

HEARING CONSERVATION PROGRAM ELEMENTS: Contractor shall comply with the standards in 29 CFR 1910.95 and 29 CFR 1926.52. ***NOTE: Noise exposures are based on ACGIH guidelines of 85 dB TWA.*** Contractor's Safety Plan shall also address:

- Monitoring (survey of noise producing equipment)
- Audiometric testing
- Hearing Protectors
- Training
- Recordkeeping/Access to information and training material

HAND AND PORTABLE POWERED TOOLS AND OTHER HAND-HELD EQUIPMENT: Contractor shall comply with the standards in 29 CFR 1910 Subpart P and 29 CFR 1926 Subpart I. Contractor's Safety Plan shall also address:

- Inspection
- Proper use
- Guarding
- Maintenance
- Control of rotating parts, flying chips, and sparks

WELDING, CUTTING AND BRAZING: Contractor shall comply with the standards in: 29 CFR 1910.251 thru 255 and 29 CFR 1926.102(b), 153, 453(b), AFI 91-203, Air Force Consolidated Occupational Safety Instruction, NFPA 410 *Aircraft Maintenance*, and NFPA 51B, *Fire Prevention During Welding, Cutting, and Other Hot Work*, Contractor's Safety Plan shall also address:

- Welding Permit Required from Fire Department
- Training/worker knowledge
- Equipment inspections, service, and use
- Fire protection and prevention
- Protective equipment & welding shields
- Health protection (PPE)
- Ventilation
- Cylinders and containers
- Cylinder storage

RESPIRATORY PROTECTION PROGRAM ELEMENTS: *Contractor shall comply with the standards in 29 CFR 1910.134 and 29 CFR 1926.134.* Respirators are required to be worn if employees are exposed to inhalation hazard. Contractor's Safety Plan shall also address:

- Training
- Medical evaluation
- Fit tests
- Selection of respiratory equipment
- Storage of respiratory equipment
- Pre-use checks

GENERAL FALL PROTECTION: Contractor shall comply with the standards in: 29 CFR 1910.66, Appendix C, Subpart F and 29 CFR 1926.500-502, Subpart M – If a person can fall 4 feet or more; fall protection must be provided to prevent injury. Contractor's Safety Plan shall also address:

- Guardrail System (height and load rating)
- Safety Net System (location, inspection, and testing)
- Personal Fall Arrest System (PFAS) - life line, lanyard, component strength, and anchorage
- Fall Protection Plan
- Qualifications of persons

SECTION 01 42 00

SOURCES FOR REFERENCE PUBLICATIONS
02/19

PART 1 GENERAL

1.1 REFERENCES

Various publications are referenced in other sections of the specifications to establish requirements for the work. These references are identified in each section by document number, date and title. The document number used in the citation is the number assigned by the standards producing organization (e.g., ASTM B564 Standard Specification for Nickel Alloy Forgings). However, when the standards producing organization has not assigned a number to a document, an identifying number has been assigned for reference purposes.

1.2 ORDERING INFORMATION

The addresses of the standards publishing organizations whose documents are referenced in other sections of these specifications are listed below, and if the source of the publications is different from the address of the sponsoring organization, that information is also provided.

ACOUSTICAL SOCIETY OF AMERICA (ASA)
1305 Walt Whitman Road, Suite 300
Melville, NY 11747-4300
Ph: 516-576-2360
Fax: 631-923-2875
E-mail: asa@acousticalsociety.org
Internet: <https://acousticalsociety.org/>

AIR CONDITIONING CONTRACTORS OF AMERICA (ACCA)
2800 Shirlington Road, Suite 300
Arlington, VA 22206
Ph: 703-575-4477
Internet: <https://www.acca.org/>

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)
30 West University Drive
Arlington Heights, IL 60004-1893
Ph: 847-394-0150
Fax: 847-253-0088
E-mail: communications@amca.org
Internet: <http://www.amca.org>

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)
2111 Wilson Blvd, Suite 400
Arlington, VA 22201
Ph: 703-524-8800
Internet: <http://www.ahrinet.org>

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)
330 N. Wabash Ave., Suite 2000
Chicago, IL 60611
Ph: 202-367-1155

E-mail: info@americanbearings.org
Internet: <https://www.americanbearings.org/>

AMERICAN GAS ASSOCIATION (AGA)
400 North Capitol Street, NW
Suite 450
Washington, D.C. 20001
Ph: 202-824-7000
Internet: <https://www.aga.org/>

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)
130 East Randolph, Suite 2000
Chicago, IL 60601
Ph: 312-670-5444
Fax: 312-670-5403
Steel Solutions Center: 866-275-2472
E-mail: solutions@aisc.org
Internet: <https://www.aisc.org/>

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
1899 L Street, NW, 11th Floor
Washington, DC 20036
Ph: 202-293-8020
Fax: 202-293-9287
E-mail: storemanager@ansi.org
Internet: <https://www.ansi.org/>

AMERICAN PETROLEUM INSTITUTE (API)
1220 L Street, NW
Washington, DC 20005-4070
Ph: 202-682-8000
Internet: <https://www.api.org/>

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)
1801 Alexander Bell Drive
Reston, VA 20191
Ph: 800-548-2723; 703-295-6300
Internet: <https://www.asce.org/>

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)
1791 Tullie Circle, NE
Atlanta, GA 30329
Ph: 404-636-8400 or 800-527-4723
Fax: 404-321-5478
E-mail: ashrae@ashrae.org
Internet: <https://www.ashrae.org/>

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)
Two Park Avenue
New York, NY 10016-5990
Ph: 800-843-2763
Fax: 973-882-1717
E-mail: customercare@asme.org
Internet: <https://www.asme.org/>

AMERICAN WELDING SOCIETY (AWS)
8669 NW 36 Street, #130
Miami, FL 33166-6672

Ph: 800-443-9353
Internet: <https://www.aws.org/>

ASSOCIATED AIR BALANCE COUNCIL (AABC)
1220 19th St NW, Suite 410
Washington, DC 20036
Ph: 202-737-0202
Fax: 202-315-0285
E-mail: info@aabc.com
Internet: <https://www.aabc.com/>

ASTM INTERNATIONAL (ASTM)
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959
Ph: 610-832-9500
Fax: 610-832-9555
E-mail: service@astm.org
Internet: <https://www.astm.org/>

BACNET INTERNATIONAL (BTL)
BACnet Testing Laboratories
1827 Powers Ferry Road
Building 14, Suite 100
Atlanta, GA 30339
Ph: 770-971-6003
Fax: 678-229-2777
E-mail: info@bacnetinternational.org
Internet: <https://www.bacnetlabs.org/>

CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)
PO Box 997377, MS 0500
Sacramento, CA 95899-7377
Ph: 916-558-1784
Internet: <https://www.cdph.ca.gov/>

CSA GROUP (CSA)
178 Rexdale Blvd.
Toronto, ON, Canada M9W 1R3
Ph: 416-747-4044
Fax: 416-747-2510
E-mail: member@csagroup.org
Internet: <https://www.csagroup.org/>

FLUID CONTROLS INSTITUTE (FCI)
1300 Sumner Avenue
Cleveland, OH 44115
Ph: 216-241-7333
Fax: 216-241-0105
E-mail: fcifluidcontrols@fluidcontrols.org
Internet: <https://fluidcontrols.org/>

FLUID SEALING ASSOCIATION (FSA)
994 Old Eagle School Rd. #1019
Wayne, PA 19087-1866
Ph: 610-971-4850
E-mail: info@fluidsealing.com
Internet: www.fluidsealing.com

FM GLOBAL (FM)
270 Central Avenue
Johnston, RI 02919-4949
Ph: 401-275-3000
Fax: 401-275-3029
Internet: <https://www.fmglobal.com/>

GERMAN INSTITUTE FOR STANDARDIZATION (DIN)
Americas
Englewood, CO, US
Ph: +1 800-447-2273 (Toll Free), +1 303-736-3001 (US/Canada)

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)
445 and 501 Hoes Lane
Piscataway, NJ 08854-4141
Ph: 732-981-0060 or 800-701-4333
Fax: 732-981-9667
E-mail: onlinesupport@ieee.org
Internet: <https://www.ieee.org/>

INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY (IEST)
1827 Walden Office Square, Suite 400
Schaumburg, IL 60173
Ph: 847-981-0100
Fax: 847-981-4130
E-mail: information@iest.org
Internet: <https://www.iest.org/>

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)
ISO Central Secretariat
BIBC II
Chemin de Blandonnet 8
CP 401 - 1214 Vernier, Geneva
Switzerland
Ph: 41-22-749-01-11
E-mail: central@iso.ch
Internet: <https://www.iso.org>

INTERNATIONAL SOCIETY OF AUTOMATION (ISA)
67 T.W. Alexander Drive
PO Box 12277
Research Triangle Park, NC 27709
Ph: 919-549-8411
Fax: 919-549-8288
E-mail: info@isa.org
Internet: <https://www.isa.org/>

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS
INDUSTRY (MSS)
127 Park Street, NE
Vienna, VA 22180-4602
Ph: 703-281-6613
E-mail: info@msshq.org
Internet: <http://msshq.org>

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION (NASA)
NASA Headquarters
300 E. Street SW, Suite 5R30

Washington, DC 20546
Ph: 202-358-0001
Fax: 202-358-4338
Internet: <https://www.nasa.gov/>

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)
1300 North 17th Street, Suite 900
Arlington, VA 22209
Ph: 703-841-3200
Internet: <https://www.nema.org>

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)
8575 Grovemont Circle
Gaithersburg, MD 20877
Ph: 301-977-3698
Fax: 301-977-9589
Internet: <http://www.nebb.org>

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
1 Batterymarch Park
Quincy, MA 02169-7471
Ph: 800-344-3555
Fax: 800-593-6372
Internet: <https://www.nfpa.org>

NSF INTERNATIONAL (NSF)
789 North Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48105
Ph: 734-769-8010 or 800-NSF-MARK
Fax: 734-769-0109
E-mail: info@nsf.org
Internet: <http://www.nsf.org>

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)
4201 Lafayette Center Drive
Chantilly, VA 20151-1219
Ph: 703-803-2980
Fax: 703-803-3732
Internet: <https://www.smacna.org/>

SOCIETY FOR PROTECTIVE COATINGS (SSPC)
800 Trumbull Drive
Pittsburgh, PA 15205
Ph: 877-281-7772 or 412-281-2331
Fax: 412-444-3591
E-mail: customerservice@sspc.org
Internet: <http://www.sspc.org>

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)
400 Commonwealth Drive
Warrendale, PA 15096
Ph: 877-606-7323 or 724-776-4841
Fax: 724-776-0790
E-mail: customerservice@sae.org
Internet: <https://www.sae.org/>

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)
21865 Copley Drive
Diamond Bar, CA 91765
Ph: 909-396-2000
E-mail: webinquiry@aqmd.gov
Internet: <http://www.aqmd.gov>

TELECOMMUNICATIONS INDUSTRY ASSOCIATION (TIA)
1320 North Courthouse Road, Suite 200
Arlington, VA 22201
Ph: 703-907-7700
Fax: 703-907-7727
E-mail: marketing@tiaonline.org
Internet: <https://www.tiaonline.org/>

TRIDIUM, INC (TRIDIUM)
3951 Westerre Parkway, Suite 350
Richmond, VA 23233
Ph: 804-747-4771
Fax: 804-747-5204
E-mail: support@tridium.com
Internet: <https://www.tridium.com/>

U.S. DEPARTMENT OF DEFENSE (DOD)
Order DOD Documents from:
Room 3A750-The Pentagon
1400 Defense Pentagon
Washington, DC 20301-1400
Ph: 703-571-3343
Fax: 215-697-1462
E-mail: customerservice@ntis.gov
Internet: <https://www.ntis.gov/>
Obtain Military Specifications, Standards and Related Publications
from:
Acquisition Streamlining and Standardization Information System
(ASSIST)
Department of Defense Single Stock Point (DODSSP)
Document Automation and Production Service (DAPS)
Building 4/D
700 Robbins Avenue
Philadelphia, PA 19111-5094
Ph: 215-697-6396 - for account/password issues
Internet: <https://assist.dla.mil/online/start/>; account
registration required
Obtain Unified Facilities Criteria (UFC) from:
Whole Building Design Guide (WBDG)
National Institute of Building Sciences (NIBS)
1090 Vermont Avenue NW, Suite 700
Washington, DC 20005
Ph: 202-289-7800
Fax: 202-289-1092
Internet:
<https://www.wbdg.org/ffc/dod/unified-facilities-criteria-ufc>

U.S. DEPARTMENT OF ENERGY FEDERAL ENERGY MANAGEMENT PROGRAM (FEMP)
Forrestal Building
1000 Independence Avenue, SW
Washington, DC 20585
Internet:

<https://www.energy.gov/eere/femp/federal-energy-management-program>

U.S. FEDERAL COMMUNICATIONS COMMISSION (FCC)

445 12th Street SW
Washington, DC 20554
Ph: 888-225-5322
TTY: 888-835-5322
Fax: 866-418-0232

Internet: <https://www.fcc.gov/>

Order Publications From:

Superintendent of Documents

U.S. Government Publishing Office (GPO)

732 N. Capitol Street, NW

Washington, DC 20401

Ph: 202-512-1800 or 866-512-1800

Bookstore: 202-512-0132

Internet: <https://www.gpo.gov/>

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

General Services Administration

1800 F Street, NW

Washington, DC 20405

Ph: 1-844-472-4111

Internet: <https://www.gsaelibrary.gsa.gov/ElibMain/home.do>

Obtain documents from:

Acquisition Streamlining and Standardization Information System
(ASSIST)

Internet: <https://assist.dla.mil/online/start/>; account
registration required

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

8601 Adelphi Road

College Park, MD 20740-6001

Ph: 866-272-6272

Internet: <https://www.archives.gov/>

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Superintendent of Documents

U.S. Government Publishing Office (GPO)

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Washington, DC 20401

Ph: 202-512-1800 or 866-512-1800

Bookstore: 202-512-0132

Internet: <https://www.gpo.gov/>

UNDERWRITERS LABORATORIES (UL)

2600 N.W. Lake Road

Camas, WA 98607-8542

Ph: 877-854-3577 or 360-817-5500

E-mail: CustomerExperienceCenter@ul.com

Internet: <https://www.ul.com/>

UL Directories available through IHS at <https://ihsmarkit.com/>

PART 2 PRODUCTS

Not used

PART 3 EXECUTION

Not used

-- End of Section --

SECTION 01 57 20

ENVIRONMENTAL PROTECTION

09/21

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 - 1.2.2 Environmental Protection
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- 1.3 GENERAL REQUIREMENTS
- 1.4 SUBCONTRACTORS
- 1.5 PAYMENT
- 1.6 SUBMITTALS
- 1.7 ENVIRONMENTAL PROTECTION PLAN
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- 1.9 SPECIAL ENVIRONMENTAL REQUIREMENTS
- 1.10 ENVIRONMENTAL ASSESSMENT OF CONTRACT DEVIATIONS
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PART 3 EXECUTION

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- 3.2 LAND RESOURCES
 - 3.2.1 Work Area Limits
 - 3.2.2 Landscape
 - 3.2.3 Erosion and Sediment Controls
 - 3.2.4 Contractor Facilities and Work Areas
- 3.3 WATER RESOURCES
 - 3.3.1 Cofferdams, Diversions, and Dewatering Operations
- 3.4 AIR RESOURCES
 - 3.4.1 Particulates
 - 3.4.2 Odors
- 3.6 CHEMICAL MATERIALS MANAGEMENT AND WASTE DISPOSAL
 - 3.6.1 Refrigerants
 - 3.6.2 Solid Wastes
 - 3.6.3 Chemicals and Chemical Wastes
 - 3.6.4 Contractor Generated Hazardous Wastes/Excess Hazardous Materials
 - 3.6.5 Fuel and Lubricants
 - 3.6.6 Waste Water
- 3.7 RECYCLING AND WASTE MINIMIZATION
- 3.8 NON-HAZARDOUS SOLID WASTE DIVERSION
- 3.9 CULTURAL RESOURCES
- 3.10 NATURAL RESOURCES
- 3.11 TRAINING OF CONTRACTOR PERSONNEL
- 3.12 POST CONSTRUCTION CLEANUP

ENVIRONMENTAL PROTECTION

PART 1 GENERAL**1.1 REFERENCES**

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

WETLANDS DELINEATION MANUAL	(1987) Corps of Engineers Wetlands Delineation Manual
33 CFR 328	Definitions of Waters of the United States
40 CFR 150 - 189	Pesticide Programs
40 CFR 260	Hazardous Waste Management System: General
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 279	Standards for the Management of Used Oil
40 CFR 302	Designation, Reportable Quantities, and Notification
40 CFR 355	Emergency Planning and Notification
40 CFR 68	Chemical Accident Prevention Provisions
40 CFR 171 - 178	Hazardous Materials Regulations
16 USC 470 <i>et seq.</i> , Public Law 89-665 Stat.915	National Historic Preservation Act of 1966, as amended

1.2 DEFINITIONS.

1.2.1 Environmental Pollution and Damage:

Environmental pollution and damage is the presence of chemical, physical, or biological elements or agents which adversely affect human health or welfare; unfavorably alter ecological balances of importance to human life; affect other species of importance to humankind; or degrade the environment aesthetically, culturally and/or historically.

1.2.2 Environmental Protection:

Environmental protection is the prevention/control of pollution and habitat disruption that may occur to the environment during construction. The control of environmental pollution and damage requires consideration of land, water, and air; biological and cultural resources; and includes management of visual aesthetics; noise; solid, chemical, gaseous, and liquid waste; radiant energy and radioactive material as well as other pollutants.

1.2.3 Contractor Generated Hazardous Waste:

Contractor generated hazardous waste means materials that, if abandoned or disposed of, may meet the definition of a hazardous waste. These waste streams would typically consist of material brought on site by the Contractor to execute work, but are not fully consumed during the course of construction. Examples include, but are not limited to, excess paint thinners (i.e. methylethylketone, toluene etc.), waste thinners, excess paints, excess solvents, waste solvents, and excess pesticides, and contaminated pesticide equipment rinse water.

1.3 GENERAL REQUIREMENTS:

Minimize environmental pollution and damage that may occur as the result of construction operations. The environmental resources within the project boundaries and those affected outside the limits of permanent work must be protected during the entire duration of this contract. Comply with all applicable environmental Federal, State, and local laws and regulations. Any delays resulting from failure to comply with environmental laws and regulations will be the Contractor's responsibility.

1.4 SUBCONTRACTORS:

Prime contractor is responsible for ensuring compliance with this section by all subcontractors.

1.5 PAYMENT:

No separate payment will be made for work covered under this section. Payment of fees associated with environmental permits, application, and/or

notices obtained by the Contractor, and payment of all fines/fees for violation or non-compliance with Federal, State, Regional and local laws and regulations are the Contractor's responsibility. All costs associated with this section must be included in the contract price.

1.6 SUBMITTALS:

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following:

SD-01 Preconstruction Submittals

Environmental Protection Plan; G

1.7 ENVIRONMENTAL PROTECTION PLAN

Prior to commencing construction activities or delivery of materials to the site, submit an Environmental Protection Plan for review and approval by the Contracting Officer. The purpose of the Environmental Protection Plan is to present a comprehensive overview of known or potential environmental issues which the Contractor must address during construction. Issues of concern must be defined within the Environmental Protection Plan as outlined in this section. Address each topic at a level of detail commensurate with the environmental issue and required construction task(s). Topics or issues which are not identified in this section, but are considered necessary, must be identified and discussed after those items formally identified in this section. Prior to submittal of the Environmental Protection Plan, meet with the Contracting Officer for the purpose of discussing the implementation of the initial Environmental Protection Plan; possible subsequent additions and revisions to the plan including any reporting requirements; and methods for administration of the Contractor's Environmental Plans. The Environmental Protection Plan must be current and maintained onsite by the Contractor.

1.7.1 Compliance:

No requirement in this Section will relieve the Contractor of any applicable Federal, State, and local environmental protection laws and regulations. During Construction, the Contractor will be responsible for identifying, implementing, and submitting for approval any additional requirements to be included in the Environmental Protection Plan.

1.7.2 Contents

Include in the Environmental Protection Plan the following and additional information as appropriate.

- a. Names of individuals with the contractors organization who are responsible for ensuring adherence to the Environmental Protection Plan.
- b. Names and qualifications of individuals responsible for manifesting hazardous waste to be removed from the site if applicable.
- c. Description of Contractor's environmental protection personnel training program and the names and qualifications of individuals responsible for providing or ensuring training.
- d. An erosion and sediment control plan which identifies the type and location of the erosion and sediment controls to be provided. The plan must include monitoring and reporting requirements to assure that the control measures are in compliance with the final approved erosion and sediment control plan, as well as Federal, State, and local laws and regulations.
- e. Drawings showing locations of proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials including methods to control runoff and to contain materials on the site.
- f. Traffic control plans including measures to reduce erosion of temporary roadbeds by construction traffic, especially during wet weather. Plan shall include measures to minimize the amount of mud transported onto the paved public roads by vehicles or runoff.
- i. Drawing showing the location of borrow areas.
- j. Include in the Spill Control plan the procedures, instructions, and reports to be used in the event of an unforeseen spill of a substance regulated by 40 CFR 68, Chemical Accident Prevention Provisions, 40 CFR 302 Reportable Quantities, 40 CFR 355 Emergency Planning and Notification, and/or regulated under State or Local laws and regulations. The Spill Control Plan supplements the requirements of EM 385-1-1. Include in this plan, as a minimum:
 - (1) The name of the individual who will report any spills or hazardous substance releases and who will follow up with complete documentation. This individual will immediately notify the Contracting Officer and the Base Environmental Office in addition to the legally required Federal, State, and local reporting channels if a reportable quantity is released to the environment. Include in the plan a list of the required reporting channels and telephone numbers.
 - (2) The name and qualifications of the individual who will be responsible for implementing and supervising the containment and cleanup.

(3) Training requirements for Contractor's personnel, methods of accomplishment, and documentation of accomplishment of the training.

(4) A list of materials and equipment to be immediately available at the job site, tailored to cleanup work of the potential hazard(s) identified.

(5) The names and locations of suppliers of containment materials and locations of additional fuel oil recovery, cleanup, restoration, and material-placement equipment available in case of an unforeseen spill emergency.

(6) The methods and procedures to be used for expeditious contaminant cleanup.

k. A non-hazardous solid waste disposal plan identifying methods and locations for solid waste disposal including clearing debris and schedules for disposal.

(1) Identify any subcontractors responsible for the transportation and disposal of solid waste. Submit licenses or permits for solid waste disposal sites that are not a commercial operating facility.

(2) Evidence of the disposal facility's acceptance of the solid waste must be attached to this plan during the construction. Attach a copy of each of the Non-hazardous Solid Waste Diversion Reports to the disposal plan. Submit the report for the previous quarter on the first working day after the first quarter that non-hazardous solid waste has been disposed and/or diverted (e.g. the first working day of January, April, July, and October).

(3) Indicate in the report the total amount of waste generated and total amount of waste diverted in tons.

(4) A recycling and solid waste minimization plan with a list of measures to reduce consumption of energy and natural resources. Detail in the plan the Contractor's actions to comply with and to participate in Federal, State, Regional, and local government sponsored recycling programs to reduce the volume of solid waste at the source.

l. An air pollution control plan detailing provisions to assure that dust, debris, materials, trash, etc., do not become air borne and travel off the project site.

m. A contaminant prevention plan that: identifies potentially hazardous substances to be used on the job site; identifies the intended actions to prevent introduction of such materials into the air, water, or ground; and details provisions for compliance with Federal, State, and local laws and regulations for storage and handling of these materials. In accordance with EM 385-1-1, a copy of the Material Safety Data Sheets (MSDS) and the maximum quantity of each hazardous material to be onsite at any given time must be included in the contaminant prevention plan. Update the plan as new hazardous materials are brought onsite or removed from the site.

n. A waste water management plan that identifies the methods and procedures for management and/or discharge of waste waters which are directly derived from construction activities, such as concrete curing water, clean-up water, dewatering of ground water, disinfection water, hydrostatic test water, and water used in flushing of lines. If a settling/retention pond is required, the plan must include the design of the pond including drawings, removal plan, and testing requirements for possible pollutants. If land application will be the method of disposal for the waste water, the plan must include a sketch showing the location for land application along with a description of the pretreatment methods to be implemented. If surface discharge will be the method of disposal, include a copy of the permit and associated documents as an attachment prior to discharging the waste water. If disposal is to a sanitary sewer, the plan must include documentation that the Waste Water Treatment Plant Operator has approved the flow rate, volume, and type of discharge.

o. A cultural resources plan that includes Standard Operating Procedures 1-9 as outlined in the Hill AFB Integrated Cultural Resources Management Plan relevant to the project for identifying and protecting cultural resources known to be on the project site: and/or procedures to be followed if cultural resources not previously known to be onsite or in the area are discovered during construction. Include in the plan methods to assure the protection of known or discovered resources, identifying lines of communication between Contractor personnel and the Contracting Officer.

p. A Natural Resource and Wetland Plan that defines procedures for identifying and protecting natural resources, including wetlands, known to be on the project site: and/or identifies procedures to be followed if natural resources including wetlands, not previously known to be onsite or in the area are discovered during construction. Identify lines of communication between Contractor personnel and the Contracting Officer, as well as the Natural Resources Manager.

1.8 PROTECTION FEATURES

This paragraph supplements the Contract Clause PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS. Prior to start of any onsite construction activities, the Contractor and the Contracting Officer will make a joint condition survey. Immediately following the survey, the Contractor will prepare a brief report including a plan describing the features requiring protection under the provisions of the Contract Clauses, which are not specifically identified on the drawings as environmental features requiring protection along with the condition of trees, shrubs, and grassed areas immediately adjacent to the site of work and adjacent to the Contractor's assigned storage area and access route(s), as applicable. This survey report will be reviewed by the Natural Resources Manager prior to being signed by both the Contractor and the Contracting Officer upon mutual agreement as to its accuracy and completeness. The Contractor must protect those environmental features included in the survey report and any indicated on the drawings, regardless of interference which their preservation may cause to the work under the contract.

1.9 SPECIAL ENVIRONMENTAL REQUIREMENTS

Comply with the special environmental requirements listed in AFI 32-7020 and OO-ALC HAFB Supplement 1. Contractor is required to show all tipping fee receipts to verify that solid waste were disposed of in the appropriate landfill.

All excess soils and construction debris shall be transported to a permitted landfill off base.

1.10 ENVIRONMENTAL ASSESSMENT OF CONTRACT DEVIATIONS

Any deviations from the drawings, plans and specifications, requested by the Contractor and which may have an environmental impact, will be subject to approval by the Contracting Officer and may require an extended review, processing, and approval time. The Contracting Officer reserves the right to disapprove alternate methods, even if they are more cost effective, if the Contracting Officer determines that the proposed alternate method will have an adverse environmental impact.

1.11 NOTIFICATION

The Contracting Officer will notify the Contractor in writing of any observed noncompliance with Federal, State or local environmental laws or regulations, permits, and other elements of the Contractor's Environmental Protection plan. After receipt of such notice, the Contractor will inform the Contracting Officer of the proposed corrective action and take such action when approved by the Contracting Officer. The Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No time extensions will be granted or equitable adjustments allowed for any such suspensions. This is in addition to any other actions the Contracting Officer may take under the contract, or in accordance with the Federal Acquisition Regulation or Federal Law.

1.12 HAZARDOUS, TOXIC AND RADIOACTIVE WASTE (HTRW) PERIMETER AIR MONITORING

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

3.1 ENVIRONMENTAL PERMITS AND COMMITMENTS

Obtaining and complying with all environmental permits and commitments required by Federal, State, Regional, and local environmental laws and regulations is the Contractor's responsibility.

3.2 LAND RESOURCES

Confine all activities to areas defined by the drawings and specifications. Identify any land resources to be preserved within the work area prior to the beginning of any construction. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, topsoil, and land forms without approval, except in areas indicated on the drawings or specified to be cleared. Ropes, cables, or guys will not be fastened to or attached to any trees for anchorage unless specifically authorized. Provide effective protection for land and vegetation resources at all times, as defined in the following subparagraphs. Remove stone, soil, or other materials displaced into uncleared areas.

3.2.1 Work Area Limits

Mark the areas that need not be disturbed under this contract prior to commencing construction activities. Mark or fence isolated areas within the general work area which are not to be disturbed. Protect monuments and markers before construction operations commence. Where construction operations are to be conducted during darkness, any markers must be visible in the dark. The Contractor's personnel must be knowledgeable of the purpose for marking and/or protecting particular objects.

3.2.2 Landscape

Trees, shrubs, vines, grasses, land forms and other landscape features indicated and defined on the drawings to be preserved must be clearly identified by marking, fencing, or wrapping with boards, or any other approved techniques. Restore landscape features damaged or destroyed during construction operations outside the limits of the approved work area. Restoration techniques, procedures, and vegetation/seed choices must be approved by the Hill AFB Natural Resources Manager for impacts in the semi-improved and unimproved land designations.

3.2.3 Erosion and Sediment Controls

3.2.3.1 Providing erosion and sediment control measures in accordance with Federal, State, and local laws and regulations is the Contractor's responsibility. The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of construction activities. The area of bare soil exposed at any one time by construction operations should be kept to a minimum. Construct or install temporary and permanent erosion and sediment control best management practices (BMPs) BMPs may include, but not be limited to, vegetation cover, stream bank stabilization, slope stabilization, silt fences, construction of terraces, interceptor channels, sediment traps, inlet and outfall protection, diversion channels, and sedimentation basins. Contractors will follow the requirements set forth in the UPDES Storm Water General Permit for Construction Activities, UTR300000 which can be found at:

<http://www.waterquality.utah.gov/UPDES/stormwatercon.htm>

3.2.3.2 Contractors and construction operators are required to prepare a

Storm Water Pollution Prevention Plan (SWPPP) and apply sediment and erosion control Best Management Practices (BMPs) as necessary to protect water quality, reduce the discharge of pollutants, and control waste such as, but not limited to, discarded building materials, concrete truck washout, chemicals, litter and sanitary waste at the construction site that may cause adverse impacts to water quality. The SWPPP requirements must be, at a minimum, equivalent with the SWPPP requirement set forth in the UPDES Storm Water General Permit for Construction Activities, UTR300000.

3.2.3.3 Contractor shall attend a pre-construction SWPPP review which includes a review of the site design, the planned operations at the construction site, planned BMPs during the construction phase, and the planned BMPs to be used to manage runoff created after development. Contractor shall incorporate into the SWPPP opportunities for use of low impact design (LID) and green infrastructure and shall identify such use. Contractor shall see that storm water inspections are conducted at least biweekly using the Construction Storm Water Inspection Form (Checklist) found on the Utah Division of Water Quality website at:

<http://www.waterquality.utah.gov/UPDES/stormwatercon.htm>.

or obtain one from 75 CEG/CEVC.

3.2.3.4 Contractor shall, based on site inspection findings, including the contractors site inspections, inspections by Base personnel or state personnel, take all necessary follow-up actions to ensure compliance with the storm water permit.

All SWPPP's must be reviewed and approved by 75 CEG/CEVC prior to submitting for a storm water construction permit from the DWQ.

3.2.3.5 Post Construction Storm Water Management:

3.2.3.5.1 The Contractor shall minimize the construction sites erosion and sediment loss by: minimizing the disturbance of native soils and vegetation; preserving areas that provide important water quality benefits; taking measures for flood control; and to protect the integrity of natural resources and sensitive areas. The contractor shall consider implementation of structural BMPs, where practicable, that infiltrate, evapotranspire or harvest and use storm water from the site to protect water quality. Structural controls may include green infrastructure practices such as rainwater harvesting, rain gardens, permeable pavement, and vegetated swales. The selection and design of post-construction controls must take into consideration clogging or obstruction issues, freeze-thaw problems, effect on slope stability and groundwater, and the ability to effectively maintain the control. The contractor shall identify the selection process of such structural controls and provide documentation of such process.

3.2.3.5.2 The contractor shall identify specific hydrologic method or methods for calculating runoff volumes and flow rates to ensure consistent sizing of structural BMPs as part of the SWPPP reviews. Specific criteria which require that Best Management Practices (BMPs) are designed to treat the water from a specific design storm (e.g., the 2-year, 24-hour event) must be incorporated into the post-construction minimum control measure and documented as part of the project.

3.2.3.5.3 For projects with a footprint greater than 5,000 square feet, the predevelopment hydrology of the property must be maintained with regards to

the temperature, rate, volume, and duration of flow. EISA Section 438 and the *EPA Technical guidance on Implementing the Stormwater Runoff Requirements for Federal Projects under Section 438 of the Energy Independence and Security Act*, shall be implemented.

3.2.3.5.4 Contractor shall submit a Notice of Termination to 75 CEG/CEVC and DWQ within thirty days after completion of all construction activities, completion of final stabilization of all areas and final inspection by 75 CEG/CEVC. Final stabilization is defined as completion of soil disturbing activities and a uniform perennial vegetative cover with a density of 70% of the native background vegetative cover has been established. Remove any temporary measures after the area has been stabilized.

3.2.4 Contractor Facilities and Work Areas

Place field offices, staging areas, stockpile storage, and temporary buildings in areas as directed by the Contracting Officer. Temporary movement or relocation of Contractor facilities will be made only when approved. Erosion and sediment controls must be provided for onsite borrow and spoil areas to prevent sediment from entering nearby waters. Temporary excavation and embankments for plant and/or work areas must be controlled to protect adjacent areas.

3.3 WATER RESOURCES

Monitor all water areas affected by construction activities to prevent pollution of surface and ground waters. Do not apply toxic or hazardous chemicals to soil or vegetation unless otherwise indicated. For construction activities immediately adjacent to impaired surface waters, the Contractor must be capable of quantifying sediment or pollutant loading to that surface water when required by State or Federally issued Clean Water Act permits.

3.3.1 Cofferdams, Diversions, and Dewatering Operations

Construction operations for dewatering, removal of cofferdams, tailrace excavation, and tunnel closure will be controlled at all times to maintain compliance with existing State water quality standards and designated uses of the surface water body. Comply with [the State of Utah water quality standards and anti-degradation provisions] [and] [the Clean Water Act Section 404, 2007 Nation Wide Permit Nos. [3,5,6,7,12,14,18,20,23,25,27,30,37,38,39,42,43, 46, and 47]].

3.4 AIR RESOURCES

Equipment operation, activities, or processes will be in accordance with all Federal and State air emission and performance laws and standards.

3.4.1 Particulates

Dust particles; aerosols and gaseous by-products from construction activities; and processing and preparation of materials, such as from asphaltic batch plants; must be controlled at all times, including weekends, holidays and hours when work is not in progress. Maintain excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and other work areas within or outside the project boundaries free from particulates which would cause the Federal, State, and local air pollution standards to be exceeded or which would cause a hazard or a nuisance. Sprinkling, chemical treatment of an approved type, baghouse, scrubbers, electrostatic precipitators or other methods will be permitted to control particulates in the work area. Sprinkling, to be efficient, must be repeated to keep the disturbed area damp at all times. Provide sufficient, competent equipment available to accomplish these tasks. Perform particulate control as the work proceeds and whenever a particulate nuisance or hazard occurs. Comply with all State and local visibility regulations.

3.4.2 Odors

Odors from construction activities must be controlled at all times. The odors must be in compliance with State regulations and/or local ordinances and may not constitute a health hazard.

3.4.3 Emissions

All new or modified fuel combustion burners must contain Low Oxides of Nitrogen Burner Technology as outlined in Utah Administrative Code R307-401. Hot Water Heaters and Hot Water Boilers require ultra-low NO_x as the Best Available Control Technology (BACT). Hot water heaters are also subject to ultra-low NO_x, specifically Utah State Construction and Fire Codes Act, Subsection 15A-6-102 Nitrogen Oxide emission limits for natural gas-fired water heaters. All combustion devices rated over 5MMBTU/HR must be permitted by the Base prior to installation and require ultra-low NO_x burner technology, or be fitted with a controlled device designed to achieve ultra-low NO_x equivalent emissions.

3.6 CHEMICAL MATERIALS MANAGEMENT AND WASTE DISPOSAL

3.6.1 Refrigerants

3.6.1.1 Technicians performing any work whether moving, repairing, replacing, or installing new refrigerant containing equipment must be EPA certified.

3.6.1.2 All refrigerants remain property of the Air Force and must be recovered.

3.6.1.3 Prior to removing or relocating existing equipment the remaining refrigerant must be evacuated from the equipment and all associated piping by a certified recovery or recycling machine. Reclaimed refrigerant will be returned to the government in containers supplied by the Air Force for that purpose.

3.6.1.4 As-Built drawings shall clearly show the type of refrigerants installed and the final working charge of all refrigerant containing equipment.

3.6.1.5 The contractor is not permitted to purchase any refrigerant on behalf of the government. If additional refrigerant is required beyond the pre-charge that comes with the equipment that refrigerant will be provided by the government.

3.6.2 Solid Wastes

Place solid wastes (excluding clearing debris) in containers which are emptied on a regular schedule. Handling, storage, and disposal must be conducted to prevent contamination. Employ segregation measures so that no hazardous or toxic waste will become co-mingled with solid waste. Transport solid waste off Government property and dispose of it in compliance with Federal, State, and local requirements for solid waste disposal. A Subtitle D RCRA permitted landfill will be the minimum acceptable offsite solid waste disposal option. Verify that the selected transporters and disposal facilities have the necessary permits and licenses to operate.

3.6.3 Chemicals and Chemical Wastes

Dispense chemicals ensuring no spillage to the ground or water. Perform and document periodic inspections of dispensing areas to identify leakage and initiate corrective action. This documentation will be periodically reviewed by the Government. Collect chemical waste in corrosion resistant, compatible containers. Collection drums must be monitored and removed to a staging or storage area when contents are within 150 mm (6 inches) of the top. Wastes will be classified, managed, stored, and disposed of in accordance with Federal, State, and local laws and regulations.

3.6.4 Contractor Generated Hazardous Wastes/Excess Hazardous Materials

3.6.4.1 Hazardous wastes are defined in 40 CFR 261, or are as defined by applicable State and local regulations. Hazardous materials are defined in 49 CFR 171 - 178. At a minimum, manage and store hazardous waste in compliance with 40 CFR 262 in accordance with the Installation hazardous waste management plan. Take sufficient measures to prevent spillage of hazardous and toxic materials during dispensing. Segregate hazardous waste from other materials and wastes; protect it from the weather by placing it in a safe covered location, and take precautionary measures such as berming or other appropriate measures against accidental spillage. Storage, describing, packaging, labeling, marking, and placarding of hazardous waste and hazardous material in accordance with 40 CFR 262, 49 CFR 171 - 178, and applicable State and local laws and regulations is the Contractor's responsibility. Transport Contractor generated hazardous waste off Government property within 60 days in accordance with the Environmental Protection Agency and the Department of Transportation laws and regulations. Ensure that all hazardous waste shipping manifests are signed by authorized Hill AFB personnel prior to shipment. Dispose of hazardous waste in compliance with Federal, State and local laws and regulations. Spills of hazardous or toxic materials must be immediately reported to the Hill AFB Fire Department (dial 911 while on base), Contracting Officer and the Facility Environmental Office. Cleanup and cleanup costs due to spills are the Contractor's responsibility. The disposition of Contractor

generated hazardous waste and excess hazardous materials are the Contractor's responsibility.

3.6.4.2 All hazardous wastes such as sandblast media, chlorinated solvents, paints and paint thinners, and fuels will be labeled with a Hill AFB issued hazardous waste label and tracked in the Hill AFB inventory management system to ensure timely removal and proper disposal. There shall be no on-base disposal allowed, including use of drains (sanitary, storm, or industrial wastewater) or the ground. The contractor is responsible for properly collecting and disposing contractor generated hazardous waste. Exceptions may be made for small amounts of hazardous waste on a case by case basis. In such cases, with approval, 75 GEG/CEVC may opt to provide containers and take possession of the waste and arrange disposal. Contractor shall include waste handling and disposal costs in their budget because exceptions are not guaranteed. The contractor shall follow the basic requirements which are in the Base Hazardous Waste Management Plan for site requirements, signage and site management, not to include supplies, and services designed for the Base and other costs mentioned above.

3.6.4.3 All drums/containers must be labeled with a hazardous waste label. The proper DOT shipping name, UN numbers, EPA waste number, generator information, and accumulation start date on the label must be filled out. The label must be placed in the upper third of the drum/container. Drums/containers shall be kept closed except when adding waste. Hazardous waste drums must be stored in an area authorized by Environmental Management Division (75 CEG/CEV).

3.6.4.4 All drums used to store hazardous waste must be non-leaking and safe to handle. Drums that are rusty, dented, or leaking should be over-packed. Drums and/or over-packs must be purchased by the Contractor. All drums purchased by the Contractor must be DOT approved for containing Hazardous Waste which may include the following specification numbers 5B, 17E or 17H. The specification numbers are stamped on the bottom of the drum. The contractor shall be responsible to see that proper containers are used. All hazardous waste sites upon the date of receiving hazardous waste must be inspected weekly. In accordance with the Hill AFB hazardous waste management plan, hazardous waste containers can only be stored for 70 days after the accumulation start date.

3.6.4.5 The Contractor shall coordinate with a Hazardous Waste Customer Support Person and obtain from 75 CEG/CEV, north end of Building 5, a site book, a container log and a weekly inspection form. The contractor shall complete an inspection and fill out an inspection checklist each week the containers are on the site. Completed checklists must be forwarded to 75 CEG/CEVC (customer support) every Friday until the drums are properly disposed of by the Contractor. The contractor shall provide a properly filled out Hazardous Waste Manifest to 75 CEG/CEVC for review prior to the removal of any Hazardous Waste from the Base and shall only use a contractor authorized to haul Hazardous Waste to transport the Hazardous waste off Base while meeting all the requirements of 49 CFR. Hazardous waste manifests must be signed by authorized Hill AFB personnel prior to shipment.

3.6.4.6 POL storage larger than 55 gallons requires secondary containment. This may be accomplished by a double-walled container or by a catch basin.

Siting of this will be approved by the Base Fire Department and the Environmental Management Division.

3.6.4.7 Storage of oils, greases, chemicals, or other liquids will require secondary containment as described in the Hill AFB hazardous waste management plan for spill prevention and security. A minimum of 40 pounds (18 kg) of absorbent material per 44 gallons (167 liters) of chemical/oil/grease will be on hand for spill control.

3.6.4.8 All spills shall be reported by dialing 911 and giving information as to spill location, type of material and estimated quantity, and if the spill is contained. The Contractor will ensure appropriate personnel protective equipment (PPE) is available to take care of spill cleanup and handling of residue.

3.6.4.9 Spray painting shall utilize high-transfer efficiency equipment with low-volatile organic compound (low-VOC) paints or water base paints. The VOC content of low-VOC paint shall be 3.5 pounds per gallon or less for primers, topcoats, and specialty coatings--for clear coats, 4.3 pounds or less. If a low-VOC paint is not available for the application, a paint waiver shall be obtained from 75 CEG/CEV by contacting the Civil Engineering Project Manager. Uncontrolled spray painting with high-VOC paints shall not be performed.

3.6.4.10 Contractor sites will be maintained at all times. Damage due to erosion and control of fugitive dust will be the responsibility of the Contractor. An on-site review will be conducted by the Contracting Officer, the Construction Engineer, and the Environmental Management Division (75 CEG/CEV) prior to use of any location for contractor setup. A follow-up program for site overview will be maintained by all parties. Release of the site by the Contractor will be accompanied by a final site review, at which time site deficiencies will be noted. The Contractor will have 14 calendar days to correct deficiencies. Final contract payment will be withheld pending completion of the deficiency list.

3.6.4.11 Universal and toxic wastes: Universal wastes include batteries, fluorescent tubes, other mercury containing bulbs, and mercury containing thermostats. Some of these items may be found in a building before demolition or remodeling and should be disposed of properly. Toxic wastes include asbestos, lead based paint and PCBs. Asbestos and lead based paint will be abated before demolition or remodeling; however, older light fixtures may have ballasts which contain dielectric fluid with PCBs. All batteries (usually lead acid), fluorescent tubes, mercury containing bulbs, mercury containing thermostats, and older light ballasts with PCBs will be carefully collected in labeled containers in accordance with all applicable laws. Ideally these items will be recycled; however, disposal may be used when recycling costs are not reasonable. All recycling and disposal will be done in accordance with applicable laws.

3.6.4.12 Asbestos and Lead-Based Paint: The Contractor is cautioned that materials in and around this project may contain asbestos or be coated with Lead-Based Paint (LBP). The government will make every effort to locate and identify all Asbestos Containing Materials (ACM) and LBP prior to bidding; however, this is not always possible. These materials are often hidden and cannot be discovered until after demolition has begun. The failure of the government to identify all ACM and LBP in no way relieves the Contractor from his legal obligation to comply with state and federal

regulations regarding the handling of asbestos, lead, or LBP. If suspected asbestos containing materials or LBP surfaces are encountered, immediately cease work and notify the Contracting Officer and the project manager immediately. Do not conduct or continue with any work that will violate any Air Force, local, state or federal regulations regarding asbestos, lead, or LBP. If suspected materials or surfaces have not been disturbed, secure and post signs in the area where the materials are located to ensure that they are not disturbed. If the suspected materials have already been disturbed, secure and post signs in the area where the material was originally located, any areas to which materials have been moved, and any containers that suspect materials may have been placed in. Take all necessary steps to ensure that materials are not further disturbed, moved, or disposed of until directed to do so by the Contracting Officer. Failure to notify the government promptly or failure to comply with state and federal regulations will be grounds for termination of their contract and may result in other appropriate civil and/or criminal actions. "The Contractor will be fully responsible for any and all fines or other penalties resulting from his acts and /or omissions pursuant to law and regulation. At the Pre-Construction Conference, the contractor will be required to sign the "Contractor's Notification of Hazardous Materials Requirements" at the end of this Section. The government will perform asbestos and lead-based paint surveys for every renovation and demolition project. These surveys shall be posted on site prior to starting any work and must be maintained on site until the project has been completed.

3.6.4.13 Standards for Demolition and Renovation: The contractor shall comply with 40 CFR 61.145 "Standard for Demolition and Renovation" and the Utah Administrative Code R307-801 "Utah Asbestos Rule." The contractor shall complete the applicable Utah Division of Air Quality notification form with the assistance of the government's project manager and the Base Asbestos Manager. The contractor shall submit the applicable form to the State with a copy sent to the government's Project Manager. Forms are available at the following web site:

<https://deq.utah.gov/legacy/forms/air-quality/asbestos-forms.htm>

3.6.4.14 Banned Ozone Depleting Substances (ODS): Heating, Ventilating and Air Conditioning equipment which use chlorofluorocarbon (CFC) refrigerants are strictly prohibited. This includes but is not limited to R-11, R-12, R-13, R111, R-112, R-113, R-114, R-115, R-211, R-212, R-213, R-214, R-215, R-216 and R-217. Fire protection systems using Halon 1211, 1301 or 2402 are also prohibited. Other substances banned from use on the work site include carbon tetrachloride, methyl chloroform and methyl bromide.

3.6.5 Fuel and Lubricants

Storage, fueling, and lubrication of equipment and motor vehicles must be conducted in a manner that affords the maximum protection against spill and evaporation. Manage and store fuel, lubricants, and oil in accordance with all Federal, State, Regional, and local laws and regulations. Used lubricants and used oil to be discarded must be stored in marked corrosion-resistant containers and recycled or disposed in accordance with 40 CFR 279 *Standards for the Management of Used Oil*, State, and local laws and regulations. Storage of fuel on the project site for construction activities is not allowed. Fuel must be brought to the project site each day that work is performed. All permanent fuel storage tanks constructed for generators, etc must have spill containment for 110% of stored fuel.

Any tanks needed for chemicals, oils, and other liquids must have spill containment for 110% of stored product.

3.6.6 Waste Water

Disposal of waste water will be as specified below.

a. Waste water from construction activities, such as onsite material processing, concrete curing, foundation and concrete clean-up, water used in concrete trucks, forms, etc. will not be allowed to enter water ways or to be discharged prior to being treated to remove pollutants. Dispose of the construction related waste water [off-Government property in accordance with all Federal, State, Regional and Local laws and regulations.

b. Water generated from the flushing of lines after disinfection or disinfection in conjunction with hydrostatic testing will be discharged into the HAZARDOUS WASTE TREATMENT following notification to the Treatment Plant's Operator.

3.7 RECYCLING AND WASTE MINIMIZATION

Participate in State and local government sponsored recycling programs. Maintain a recycling inventory and include this in the diversion report specified under 3.8.4. The Contractor is further encouraged to minimize solid waste generation throughout the duration of the project.

3.8 NON-HAZARDOUS SOLID WASTE DIVERSION

3.8.1 Concrete and Excavated soils that have been determined to be "clean" shall be managed by disposing in an off-base Class I, II, III, IV or V permitted landfill. The contractor shall submit a copy of the receipt for the landfill fee to the Contracting Officer to confirm proper disposal.

3.8.2 Asphalt debris may be reused as road base on Hill AFB only. Otherwise, asphalt debris shall be managed by disposing in an off-base Class I, II, III, IV or V permitted landfill. The contractor shall submit a copy of the receipt for the landfill fee to the Contracting Officer to confirm proper disposal.

3.8.3 All non-recyclable, non-hazardous solid waste shall be sent to off base permitted disposal facilities. Other questions regarding the disposal of non-hazardous solid waste should be directed to the Civil Engineering Project Manager.

3.8.4 The Contractor is required to develop a comprehensive Solid Waste Management Plan detailing how the contractor will achieve a minimum of 60 percent waste diversion by weight of the project construction waste and demolition debris/waste from the landfill or incinerator. See Specification Section 01 74 19. Maintain an inventory of non-hazardous solid waste diversion and disposal of construction and demolition debris. Submit a report through the Contracting Officer on the first working day after each quarter, starting the first quarter that non-hazardous solid waste has been

generated. A form template may be obtained from the Civil Engineering project manager. Include the following in the report:

- a. Construction and Demolition (C&D) Debris Disposed = [] in tons.
- b. Construction and Demolition (C&D) Debris Recycled = [] in tons.
- c. Total C&D Debris Generated = [] in tons.
- d. Receipts for waste sent to landfills. [] in tons.

3.9 CULTURAL RESOURCES

 NOTE: If there are known cultural resources on the project site, the resource(s) should be shown on the drawings along with their required protection measures.

If during excavation or other construction activities any previously unidentified or unanticipated cultural resources are discovered or found Standard Operating Procedures 5-6 as outlined in the Hill AFB Integrated Cultural Resources Management Plan will be followed.

3.10 NATURAL RESOURCES

 NOTE: The Designer must specify any special protection requirements and specifically describe how the Contractor is to protect the resources. This paragraph should be used when the Government knows of resources which should be protected and there are no requirements under Federal, State or local laws or regulations which would ensure that the Contractor would provide protection. If there are known Endangered or Threatened Species onsite or in the area including their habitat, this paragraph must identify the species and/or their habitat and must include any requirements or methods for protection. This information can be obtained from the Hill AFB Natural Resources Manager.

3.10.1 Minimize interference with, disturbance to, and damage to fish, wildlife, and plants including their habitat. The protection of threatened and endangered, or State Sensitive animal and plant species, including their habitat, is the Contractor's responsibility in accordance with Federal, State, Regional, and local laws and regulations.

3.10.2 Trees, shrubs, vines, grasses, land forms and other landscape features indicated and defined on the drawings to be preserved must be clearly indicated by marking, fencing, wrapping, or other approved techniques. Restore landscape features damaged or destroyed during construction operations outside the limits of approved work area. Restoration techniques, procedures, and vegetation/seed choices must be approved by the Hill AFB Natural Resources manager for impacts in the semi-

improved and unimproved land designations. In addition, any trees removed during construction of a project must be replaced according to the Hill Air Force Base Tree Replacement Policy. A replacement plan will be developed and agreed upon prior to construction land preparation.

3.11 TRAINING OF CONTRACTOR PERSONNEL

The Contractor's personnel must be trained in all phases of environmental protection and pollution control. Conduct environmental protection/pollution control meetings for all personnel prior to commencing construction activities. Additional meetings must be conducted for new personnel and when site conditions change. Include in the training and meeting agenda: methods of detecting and avoiding pollution; familiarization with statutory and contractual pollution standards; installation and care of devices, vegetative covers, and instruments required for monitoring purposes to ensure adequate and continuous environmental protection/pollution control; anticipated hazardous or toxic chemicals or wastes, and other regulated contaminants; recognition and protection of cultural resources, wetlands, and endangered species and their habitat that are known to be in the area.

3.12 POST CONSTRUCTION CLEANUP

The Contractor will clean up all areas used for construction in accordance with Contract Clause: "Cleaning Up". Unless otherwise instructed in writing by the Contracting Officer, obliterate all signs of temporary construction facilities such as haul roads, work area, structures, foundations of temporary structures, stockpiles of excess or waste materials, and other vestiges of construction prior to final acceptance of the work. The disturbed area must be graded, filled and the entire area seeded unless otherwise indicated.

-- End of Section 01 57 20 -
ENVIRONMENTAL PROTECTION

SECTION 23 05 15

COMMON PIPING FOR HVAC

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325 (2017) Steel Construction Manual

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A112.18.1/CSA B125.1 (2018) Plumbing Supply Fittings

ASME A112.19.2/CSA B45.1 (2018; ERTA 2018) Standard for Vitreous China Plumbing Fixtures and Hydraulic Requirements for Water Closets and Urinals

ASME B1.20.7 (1991; R 2013) Standard for Hose Coupling Screw Threads (Inch)

ASME B16.1 (2020) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250

ASME B16.3 (2016) Malleable Iron Threaded Fittings, Classes 150 and 300

ASME B16.4 (2016) Standard for Gray Iron Threaded Fittings; Classes 125 and 250

ASME B16.5 (2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard

ASME B16.9 (2018) Factory-Made Wrought Buttwelding Fittings

ASME B16.11 (2016) Forged Fittings, Socket-Welding and Threaded

ASME B16.22 (2018) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings

ASME B16.25 (2017) Buttwelding Ends

ASME B16.26 (2018) Standard for Cast Copper Alloy Fittings for Flared Copper Tubes

ASME B16.39 (2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300

ASME B31.3	(2020) Process Piping
ASME B36.10M	(2015; Errata 2016) Welded and Seamless Wrought Steel Pipe
ASME B40.100	(2013) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications
ASME BPVC SEC VIII D1	(2019) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M	(2019) Specification for Filler Metals for Brazing and Braze Welding
AWS WHB-2.9	(2004) Welding Handbook; Volume 2, Welding Processes, Part 1

ASTM INTERNATIONAL (ASTM)

ASTM A6/A6M	(2017a) Standard Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A53/A53M	(2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A74	(2021) Standard Specification for Cast Iron Soil Pipe and Fittings
ASTM A105/A105M	(2021) Standard Specification for Carbon Steel Forgings for Piping Applications
ASTM A106/A106M	(2019a) Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
ASTM A126	(2004; R 2019) Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
ASTM A183	(2014; R 2020) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A197/A197M	(2000; R 2019) Standard Specification for Cupola Malleable Iron
ASTM A216/A216M	(2016) Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service
ASTM A234/A234M	(2019) Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy

	Steel for Moderate and High Temperature Service
ASTM A276/A276M	(2017) Standard Specification for Stainless Steel Bars and Shapes
ASTM A278/A278M	(2001; R 2020) Standard Specification for Gray Iron Castings for Pressure-Containing Parts for Temperatures Up to 650 degrees F (350 degrees C)
ASTM A307	(2021) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A312/A312M	(2021) Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
ASTM A480/A480M	(2020a) Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
ASTM A563	(2015) Standard Specification for Carbon and Alloy Steel Nuts
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B88	(2020) Standard Specification for Seamless Copper Water Tube
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B370	(2012; R 2019) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM B749	(2020) Standard Specification for Lead and Lead Alloy Strip, Sheet and Plate Products
ASTM C67/C67M	(2021) Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile
ASTM C109/C109M	(2021) Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or (50-mm) Cube Specimens)
ASTM C404	(2018) Standard Specification for Aggregates for Masonry Grout
ASTM C476	(2020) Standard Specification for Grout for Masonry

ASTM C553	(2013; R 2019) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C564	(2020a) Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM D2000	(2018) Standard Classification System for Rubber Products in Automotive Applications
ASTM D2308	(2007; R 2013) Standard Specification for Thermoplastic Polyethylene Jacket for Electrical Wire and Cable
ASTM E1	(2014) Standard Specification for ASTM Liquid-in-Glass Thermometers
ASTM E84	(2020) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E814	(2013a; R 2017) Standard Test Method for Fire Tests of Penetration Firestop Systems
ASTM F104	(2011; R 2020) Standard Classification System for Nonmetallic Gasket Materials
ASTM F2389	(2021) Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems

FLUID SEALING ASSOCIATION (FSA)

FSA-0017	(1995e6) Standard for Non-Metallic Expansion Joints and Flexible Pipe Connectors Technical Handbook
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INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 515	(2017) Standard for the Testing, Design, Installation, and Maintenance of Electrical Resistance Heat Tracing for Industrial Applications
IEEE C2	(2017; Errata 1-2 2017; INT 1 2017) National Electrical Safety Code

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
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MSS SP-67	(2017; Errata 1 2017) Butterfly Valves
MSS SP-70	(2011) Gray Iron Gate Valves, Flanged and Threaded Ends
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-80	(2019) Bronze Gate, Globe, Angle and Check Valves
MSS SP-125	(2010) Gray Iron and Ductile Iron In-Line, Spring-Loaded, Center-Guided Check Valves

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(2018) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4) National Electrical Code
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NSF INTERNATIONAL (NSF)

NSF/ANSI 14	(2020) Plastics Piping System Components and Related Materials
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U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-C-18480	(1982; Rev B; Notice 2 2009) Coating Compound, Bituminous, Solvent, Coal-Tar Base
MIL-DTL-17813	(2009; Rev H; Supp 1 2009; Notice 1 2013) Expansion Joints, Pipe, Metallic Bellows, General Specification for

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1922	(Rev A; Notice 3) Shield, Expansion (Caulking Anchors, Single Lead)
CID A-A-1923	(Rev A; Notice 3) Shield, Expansion (Lag, Machine and Externally Threaded Wedge Bolt Anchors)
CID A-A-1924	(Rev A; Notice 3) Shield, Expansion (Self Drilling Tubular Expansion Shell Bolt Anchors)

CID A-A-1925	(Rev A; Notice 3) Shield Expansion (Nail Anchors)
CID A-A-55614	(Basic; Notice 2) Shield, Expansion (Non-Drilling Expansion Anchors)
CID A-A-55615	(Basic; Notice 3) Shield, Expansion (Wood Screw and Lag Bolt Self-Threading Anchors)

UNDERWRITERS LABORATORIES (UL)

UL 1479	(2015; Reprint May 2021) Fire Tests of Through-Penetration Firestops
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1.2 GENERAL REQUIREMENTS

Section 23 30 00 HVAC AIR DISTRIBUTION applies to work specified in this section

Section 23 05 48.00 40 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT applies to work specified in this section.

Section 40 17 30.00 40 WELDING GENERAL PIPING applies to work specified in this section.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.

1.4 QUALITY ASSURANCE

1.4.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Provide standard products in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use includes applications of equipment and materials under similar circumstances and of similar size. Ensure the product has been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.4.2 Alternative Qualifications

Products having less than a two-year field service record are acceptable if a certified [record of satisfactory field operation](#) for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.4.3 Service Support

Ensure the equipment items are supported by service organizations. Submit

a certified [list of qualified permanent service organizations](#) for support of the equipment which includes their addresses and qualifications. Select service organizations that are reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.4.4 Manufacturer's Nameplate

Provide a nameplate on each item of equipment bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent is not acceptable.

1.4.5 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer.

1.4.5.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions are considered mandatory, the word "should" is interpreted as "shall." Reference to the "code official" is interpreted to mean the "Contracting Officer." For Navy owned property, interpret references to the "owner" to mean the "Contracting Officer." For leased facilities, references to the "owner" is interpreted to mean the "lessor." References to the "permit holder" are interpreted to mean the "Contractor."

1.4.5.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, are applied as appropriate by the Contracting Officer and as authorized by his administrative cognizance and the FAR.

1.5 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.6 ELECTRICAL REQUIREMENTS

Furnish motors, controllers, disconnects and contactors with their respective pieces of equipment. Ensure motors, controllers, disconnects and contactors conform to and have electrical connections provided under [Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM](#). Furnish internal wiring for components of packaged equipment as an integral part of the equipment.

Extended voltage range motors is not permitted. Provide controllers and contactors with a maximum of 120 volt control circuits, and auxiliary contacts for use with the controls furnished. When motors and equipment furnished are larger than sizes indicated, include the cost of additional electrical service and related work under the section that specified that motor or equipment. Provide power wiring and conduit for field installed equipment under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.7 ELECTRICAL INSTALLATION REQUIREMENTS

Ensure electrical installations conform to IEEE C2, NFPA 70, and requirements specified herein.

1.7.1 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters (except starters/controllers which are indicated as part of a motor control center), control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors are not permitted. Provide under Division 26, the interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, the motor control equipment forming a part of motor control centers, and the electrical power circuits, except internal wiring for components of package equipment is provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.7.2 Modifications to Existing Systems

Where existing mechanical systems and motor-operated equipment require modifications, provide electrical components under Division 26.

1.7.3 High Efficiency Motors

1.7.3.1 High Efficiency Single-Phase Motors

Unless otherwise specified, provide high efficiency single-phase fractional-horsepower alternating-current motors corresponding to the applications listed in NEMA MG 11.

1.7.3.2 High Efficiency Polyphase Motors

Unless otherwise specified, select polyphase motors based on high efficiency characteristics relative to the applications as listed in NEMA MG 10. Additionally, ensure polyphase squirrel-cage medium induction motors with continuous ratings meet or exceed energy efficient ratings in accordance with Table 12-6C of NEMA MG 1.

1.7.4 Three-Phase Motor Protection

Provide controllers for motors rated one one horsepower and larger with electronic phase-voltage monitors designed to protect motors from phase-loss, undervoltage, and overvoltage. Provide protection for motors

from immediate restart by a time adjustable restart relay.

1.8 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Provide instructors thoroughly familiar with all parts of the installation and trained in operating theory as well as practical operation and maintenance work.

Give instruction during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished is as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.9 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 ELECTRICAL HEAT TRACING

Provide heat trace systems for pipes, valves, and fittings that are in accordance with [IEEE 515](#) and be UL listed. System include all necessary components, including heaters and controls to prevent freezing.

Provide self-regulating heaters consisting of two 16 AWG tinned-copper bus wires embedded in parallel in a self-regulating polymer core that varies its power output to respond to temperature along its length. Ensure heater is able to be crossed over itself without overheating. Obtain approval before used directly on plastic pipe. Cover heater with a radiation cross-linked modified polyolefin dielectric jacket in accordance with [ASTM D2308](#).

For installation on plastic piping, apply the heater using aluminum tape. Provide heater with an outer braid of tinned-copper and an outer jacket of modified polyolefin in accordance with [ASTM D2308](#), to provide a good ground path and to enhance the heater's ruggedness.

Provide heater with self-regulating factor of at least 90 _____ percent, in order to provide energy conservation and to prevent overheating.

Operate heater on line voltages of 120 208 220 240 277 volts without the use of transformers.

Size Heater according to the following table:

Pipe Size

(Inch, Diameter)	Minus 10 degrees F	Minus 20 degrees F
3 inches or less	5 watts per foot (wpf)	5 wpf
4 inch	5 wpf	8 wpf
6 inch	8 wpf	8 wpf
8 inch	2 strips/5 wpf	2 strips/8 wpf
12 inch	2 strips/8 wpf	2 strips/8 wpf

Control systems by an ambient sensing thermostat set at 40 degrees F either directly or through an appropriate contactor.

2.2 PIPE AND FITTINGS

Submit equipment and performance data for [pipe and fittings](#) consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis. Submit design analysis and calculations consisting of surface resistance, rates of flow, head losses, inlet and outlet design, required radius of bend, and pressure calculations. Also include in data pipe size, shape, and dimensions, as well as temperature ratings, vibration and thrust limitations minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

2.2.1 Type BCS, Black Carbon Steel

Ensure pipe [1/8 through 12 inches](#) is Schedule 40 black carbon steel, conforming to [ASTM A53/A53M](#).

Ensure pipe [1/8 through 10 inches](#) is Schedule 40 seamless or electric-resistance welded black carbon steel, conforming to [ASTM A53/A53M](#), Type E, Grade B (electric-resistance welded) Type S (seamless). Grade A should be used for permissible field bending, in both cases.

Ensure pipe [12 through 24 inches](#) is 0.375-inch wall seamless black carbon steel, conforming to [ASTM A53/A53M](#), Type E, Grade B (electric-resistance welded) Type S (seamless).

Ensure fittings [2 inches and under](#) are 150-pounds per square inch, gage (psig) working steam pressure (wsp) banded black malleable iron screwed, conforming to [ASTM A197/A197M](#) and [ASME B16.3](#).

Ensure unions [2 inches and under](#) are 250 pounds per square inch, wsp female, screwed, black malleable iron with brass-to-iron seat, and ground joint, conforming to [ASME B16.39](#).

Ensure fittings [2-1/2 inches and over](#) are Steel butt weld, conforming to [ASTM A234/A234M](#) and [ASME B16.9](#) to match pipe wall thickness.

Ensure flanges [2-1/2 inches and over](#) are 150-pound forged-steel conforming to [ASME B16.5](#), welding neck to match pipe wall thickness.

2.2.2 Type BCS-125, 125-psi Service

Ensure pipe 1/8 through 1-1/2 inches is Schedule 40 steam, Schedule 80 condensate, furnace butt weld, black carbon steel, conforming to ASTM A53/A53M, Type F (furnace butt welded, continuous welded) and ASME B36.10M.

Ensure pipe 2 through 10 inches is Schedule 40 steam, Schedule 80 condensate, seamless or electric-resistance welded black carbon steel, conforming to ASTM A53/A53M Type E, Grade B (electric-resistance welded) Type S (seamless) and ASME B36.10M.

Ensure pipe 12 through 24 inches is 0.375-inch wall, seamless electric-resistance welded black carbon steel, conforming to ASTM A53/A53M Type E, Grade B (electric-resistance welded) Type S (seamless) and ASME B36.10M.

Ensure fittings 2 inches and under are 125-psig wsp, cast iron, screwed end, conforming to ASTM A126 Class A and ASME B16.4.

Ensure fittings 2 inches and under are 150-psig wsp banded black malleable iron screwed, conforming to ASTM A197/A197M and ASME B16.3.

Ensure fittings 1 through 2 inches are 2,000-or 3,000-psi water, oil, or gas (wog) to match pipe wall, forged carbon steel socket weld, conforming to ASTM A105/A105M and ASME B16.11.

Ensure fittings 2 inches and under are 125-psig wsp, cast iron, screwed end, conforming to ASTM A126 Class A and ASME B16.4.

Ensure fittings 2-1/2 inches and over are wall thickness to match pipe, long radius butt weld, black carbon steel, conforming to ASTM A234/A234M, Grade WPB and ASME B16.9.

Ensure couplings 2 inches and under are commercial standard weight for Schedule 40 pipe and commercial extra heavy weight for Schedule 80 pipe, black carbon steel where threaded, and 2,000-or 3,000-psi wog forged carbon steel, conforming to ASTM A105/A105M and ASME B16.11, where welded.

Ensure flanges 2-1/2 inches and over are 150-pound, forged carbon-steel welding neck, with raised face or flat face and concentric serrated finish, conforming to ASTM A105/A105M and ASME B16.5.

Conform grooved pipe couplings and fittings in accordance with paragraph GROOVED PIPE COUPLINGS AND FITTINGS.

2.2.3 Type GCS, Galvanized Carbon Steel

Ensure pipe 1/2 through 10 inches, and where indicated is Schedule 40 seamless or electric-resistance welded galvanized steel conforming to ASTM A53/A53M, Type E, Grade B (electric-resistance welded) or Type S (seamless).

Ensure pipe 12 inches and over is 0.375-inch wall, seamless, galvanized steel, conforming to ASTM A53/A53M, Grade B.

Ensure fittings 2 inches and under are 150-psig wsp banded galvanized malleable iron screwed, conforming to ASTM A197/A197M and ASME B16.3.

Ensure unions 2 inches and under are 150-psig wsp female, screwed, galvanized malleable iron with brass-to-iron seat and ground joint.

Ensure fittings 2-1/2 inches and over are 125-psig wsp cast-iron flanges and flanged fittings, conforming to ASTM A126, Class A and ASME B16.1.

Conform grooved pipe couplings and fittings in accordance with paragraph GROOVED PIPE COUPLINGS AND FITTINGS.

As an option, use 150-psig wsp banded galvanized malleable iron screwed fittings, conforming to ASTM A197/A197M and ASME B16.3.

2.2.4 Type GCS-DWV, Galvanized Steel Drain, Waste and Vent

Ensure pipe (all sizes) is Schedule 40 seamless electric-resistance welded galvanized carbon steel, conforming to ASTM A53/A53M, Grade A.

Furnace butt weld pipe is acceptable for sizes less than 2 inches.

Provide risers 3 inches and larger are Type CISP-DWV.

Ensure fittings are galvanized, coated uncoated, screwed, cast iron, recessed pattern drainage fittings, conforming to ASTM A126.

Use long radius fittings wherever space permits. Short-turn tees, branches, and ells may be used for vent piping and connections of branch lines to battery fixtures, except wall-hung water closets.

2.2.5 Type CISP-DWV, Cast-Iron Drain, Waste and Vent

Provide soil pipe drain, waste, and vent bell-and-spigot type pipe cast iron, conforming to ASTM A74. Caulk and lead all joints in lines where necessary to provide proper leaktight support and alignment; other-wise joints may be two-gasket system type chloroprene, conforming to ASTM C564. Select the extra heavy (CISP-DWV-XH) pipe class.

2.2.6 Type CPR, Copper

2.2.6.1 Type CPR-A, Copper Above Ground

Ensure tubing 2 inches and under is seamless copper tubing, conforming to ASTM B88, Type L (hard-drawn for all horizontal and all exposed vertical lines, annealed for concealed vertical lines).

Ensure fittings 2 inches and under are 150-psig wsp wrought-copper solder joint fittings conforming to ASME B16.22.

Ensure unions 2 inches and under are 150-psig wsp wrought-copper solder joint, conforming to ASME B16.22.

Provide brazing rod with Classification BCuP-5, conforming to AWS A5.8/A5.8M.

Use solder, alloy Sb-5, conforming to ASTM B32.

2.2.6.2 Type CPR-U, Copper Under Ground

Provide Type K seamless copper tube piping, conforming to ASTM B88. Use wrought copper socket-joint fittings, conforming to ASME B16.22. Ensure

fittings for connection to corporation cocks are cast bronze, flared-type, conforming to [ASME B16.26](#). Braze the joints.

2.2.6.3 Type CPR-INS, Copper Under Ground Insulated

Provide insulated Type K seamless copper tube piping conforming to [ASTM B88](#). Use wrought copper socket-joint fittings, conforming to [ASME B16.22](#). Braze the joints.

Provide insulation not less than 2 inches thick, suitable for continuous service temperatures of not less than 250 degrees F. Use factory-molded, closed-cell polyurethane foam insulation of not less than 2.5 pounds per cubic foot density. Waterproof insulation with an extruded rigid Type II virgin polyvinylchloride, with minimum wall thickness of 60 mils through 4 inches outside diameter, 85 mils through 6.625 inches and 110 mils through 12.750 inches. Provide fitting covers fabricated from the same materials and thickness as adjacent pipe covering according to the manufacturer's directions.

2.2.7 Polypropylene Pipe

Pipe is manufactured from a PP-R resin meeting the short-term properties and long-term strength requirements of [ASTM F2389](#). Pipe is made in a three layer extrusion process. Piping contains a fiber layer (faser) to restrict thermal expansion. Pipe complies with the rated pressure requirements of ASTM F 2389. Ensure layers are incorporated in the pipe wall to limit thermal expansion to 2 1/4-inches per 100 F per 100-ft. If the hydronic system includes ferrous components, an oxygen barrier is required in pipe wall.

Ensure pipe is certified by NSF International as complying with [NSF/ANSI 14](#), and [ASTM F2389](#).

Ensure pipe wrap or insulation meets the requirements of [ASTM E84](#). Ensure the system has a Flame Spread Classification of less than 25 and Smoke Development rating of less than 50.

Where pipe is exposed to direct UV light for more than 30 days, provide a Factory applied, UV-resistant coating or alternative UV protection.

2.2.8 Grooved Pipe Couplings and Fittings

Provide housing for all couplings, fabricated in two or more parts, of black, ungalvanized malleable iron castings. Ensure coupling gasket is molded synthetic rubber, conforming to [ASTM D2000](#). Ensure coupling bolts are oval-neck, track-head type, with hexagonal heavy nuts conforming to [ASTM A183](#).

Fabricate all pipe fittings used with couplings of black, ungalvanized malleable iron castings. Where a manufacturer's standard-size malleable iron fitting pattern is not available, approved fabricated fittings may be used.

Fabricate fittings from Schedule 40 or 0.75-inch wall [ASTM A53/A53M](#), Grade B seamless steel pipe; long radius seamless welding fittings with wall thickness to match pipe, conforming to [ASTM A234/A234M](#) and [ASME B16.9](#).

2.3 PIPING SPECIALTIES

Submit equipment and performance data for [piping specialties](#) consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis. Submit design analysis and calculations consisting of surface resistance, rates of flow, head losses, inlet and outlet design, required radius of bend, and pressure calculations. Also include in data pipe size, shape, and dimensions, as well as temperature ratings, vibration and thrust limitations minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

2.3.1 Air Separator

Air separated from converter discharge water is ejected by a reduced-velocity device vented to the compression tank.

Provide a commercially constructed separator, designed and certified to separate not less than 80 percent of entrained air on the first passage of water and not less than 80 percent of residual on each successive pass. Provide shop drawings detailing all piping connections proposed for this work.

Ensure the air separator is carbon steel, designed, fabricated, tested, and stamped in conformance with [ASME BPVC SEC VIII D1](#) for service pressures not less than [125 psi](#).

2.3.2 Air Vents

Provide manual air vents using [3/8-inch](#) globe valves.

Provide automatic air vents on pumps, mains, and where indicated using ball-float construction. Ensure the vent inlet is not less than [3/4-inch ips](#) and the outlet not less than [1/4-inch ips](#). Orifice size is [1/8 inch](#). Provide corrosion-resistant steel trim conforming to [ASTM A276/A276M](#) [ASTM A480/A480M](#). Fit vent with try-cock. Ensure vent discharges air at any pressure up to [150 psi](#). Ensure outlet is copper tube routed.

2.3.3 Compression Tank

Provide compression tank designed, fabricated, tested, and stamped for a working pressure of not less than [125 psi](#) in accordance with [ASME BPVC SEC VIII D1](#). Ensure tank is hot-dip galvanized after fabrication to produce not less than [1.5 ounces](#) of zinc coating per square [foot](#) of single-side surface.

Tank accessories include red-lined gage-glass complete with glass protectors and shutoff valves, air charger and drainer, and manual vent.

2.3.4 Dielectric Connections

Electrically insulate dissimilar pipe metals from each other by couplings, unions, or flanges commercially manufactured for that purpose and rated for the service pressure and temperature.

2.3.5 Expansion Vibration Isolation Joints

Construct single or multiple arch-flanged expansion vibration isolation joints of steel-ring reinforced chloroprene-impregnated cloth materials. Design joint to absorb the movement of the pipe sections in which

installed with no detrimental effect on the pipe or connected equipment. Back flanges with ferrous-metal backing rings. Provide control rod assemblies to restrict joint movement. Coat all nonmetallic exterior surfaces of the joint with chlorosulphinated polyethylene. Provide grommets in limit bolt hole to absorb noise transmitted through the bolts.

Ensure joints are suitable for continuous-duty working temperature of at least 250 degrees F.

Fill arches with soft chloroprene.

Ensure joint, single-arch, movement limitations and size-related, pressure characteristics conform to FSA-0017.

2.3.6 Flexible Pipe

Construct flexible pipe vibration and pipe-noise eliminators of wire-reinforced, rubber-impregnated cloth and cord materials and be flanged. Back the flanges with ferrous-metal backing rings. Ensure service pressure-rating is a minimum 1.5 times actual service, with surge pressure at 180 degrees F.

Construct flexible pipe vibration and pipe noise eliminators of wire-reinforced chloroprene-impregnated cloth and cord materials. Ensure the pipe is flanged. Provide all flanges backed with ferrous-metal backing rings. Coat nonmetallic exterior surfaces of the flexible pipe with an acid- and oxidation-resistant chlorosulphinated polyethylene. Rate the flexible pipe for continuous duty at 130 psi and 250 degrees F.

Ensure unit pipe lengths, face-to-face, are not less than the following:

<u>INSIDE DIAMETER</u>	<u>UNIT PIPE LENGTH</u>
To 2-1/2 inches, inclusive	12 inches
3 to 4 inches, inclusive	18 inches
5 to 12 inches, inclusive	24 inches
To 3 inches, inclusive	18 inches
4 to 10 inches, inclusive	24 inches
12 inches and larger	36 inches

2.3.7 Flexible Metallic Pipe

Ensure flexible pipe is the bellows-type with wire braid cover and designed, constructed, and rated in accordance with the applicable requirements of ASME B31.3.

Minimum working pressure rating is 50 100 psi at 300 degrees F.

Ensure minimum burst pressure is four times working pressure at 300 degrees F. Bellows material is AISI Type 316L corrosion-resistant steel. Ensure braid is AISI 300 series corrosion-resistant steel wire.

Ensure welded end connections are Schedule 80 carbon steel pipe, conforming to ASTM A106/A106M, Grade B C.

Provide threaded end connections; hex-collared Schedule 40, AISI Type 316L corrosion-resistant steel, conforming to [ASTM A312/A312M](#).

Ensure flanged end connection rating and materials conform to specifications for system primary-pressure rating.

2.3.8 Flexible Metal Steam Hose

Provide a bellows type hose with wire braid cover and designed, constructed, and rated in accordance with the applicable requirements of [ASME B31.3](#).

Ensure the working steam pressure rating is [125 psi at 500 degrees F](#).

Ensure minimum burst pressure is nine times working steam pressure at [300 degrees F](#).

Ensure bellows material is AISI Type 316L corrosion-resistant steel. Braid is AISI Type 300-series corrosion-resistant steel wire.

Provide welded end connections; Schedule 80 carbon steel pressure tube, conforming to [ASTM A106/A106M](#), Grade B C.

Provide threaded end connections; hex-collared Schedule 40, AISI Type 316L corrosion-resistant steel, conforming to [ASTM A312/A312M](#).

Ensure flanged end connection rating and materials conform to specifications for system primary-pressure rating.

2.3.9 Metallic Expansion Joints

Provide metallic-bellows expansion joints conforming to [MIL-DTL-17813](#).

Provide Type I expansion joints; (corrugated bellows, unreinforced), Class 1 (single bellows, expansion joint), Class 2 (double bellows, expansion joint).

Design and construct joints to absorb all of the movements of the pipe sections in which installed, with no detrimental effect on pipe or supporting structure.

Rate, design, and construct joints for pressures to [125 psig](#) and temperatures to [500 degrees F](#).

Ensure joints have a designed bursting strength in excess of four _____ times their rated pressure.

Ensure joints are capable of withstanding a hydrostatic test of 1.5 times their rated pressure while held at their uncompressed length without leakage or distortion that may adversely affect their life cycle.

Ensure life expectancy is not less than 10,000 cycles.

Ensure movement capability of each joint exceeds calculated movement of piping by 100 _____ percent.

Provide bellows and internal sleeve material of AISI Type 304, 304L, or 321 corrosion-resistant steel.

End connections require no field preparation other than cleaning.

Butt weld end preparation of expansion joints conform to the same codes and standards requirements as applicable to the piping system materials at the indicated joint location.

Flanges of flanged-end expansion joints conforms to the same codes and standard requirements as are applicable to companion flanges specified for the given piping system at the indicated joint location.

Provide joints, [2-1/2 inches](#) and smaller, with internal guides and limit stops.

Provide joints, [3 inches](#) and larger, with removable external covers, internal sleeves, and purging connection. Size sleeves to accommodate lateral clearance required, with minimum reduction of flow area, and with oversized bellows where necessary. When a sleeve requires a gasket as part of a locking arrangement, provide the gasket used by the manufacturer. Joints without purging connection may be provided; however, remove these from the line prior to, or not installed until, cleaning operations are complete.

Provide the cylindrical end portion of the reinforced bellows element with a thrust sleeve of sufficient thickness to bring that portion within applicable code-allowable stress. Provide 360 degrees support for the element and end-reinforcing ring with the sleeve.

Ensure expansion joints have four, equidistant, permanent tram points clearly marked on each joint end. Locate points to prevent obliteration during installation. Include distance between tram points indicating installed lengths in shop drawings. Overall dimension after joint installation is subject to approval from the Contracting Officer.

Ensure each expansion joint has adjustable clamps or yokes provided at quarter points, straddling the bellows. Overall joint length is set by the manufacturer to maintain joints in manufacturer's recommended position during installation.

Permanently and legibly mark each joint with the manufacturer's name or trademark and serial number; the size, series, or catalog number; bellows material; and directional-flow arrow.

2.3.10 Hose Faucets

Construct hose faucets with [1/2 inch](#) male inlet threads, hexagon shoulder, and [3/4 inch](#) hose connection, conforming to [ASME A112.18.1/CSA B125.1](#). Ensure hose-coupling screw threads conform to [ASME B1.20.7](#).

Provide vandal proof, atmospheric-type vacuum breaker on the discharge of all potable water lines.

2.3.11 Pressure Gages

Ensure pressure gages conform to [ASME B40.100](#) and to requirements specified herein. Pressure-gage size is [3-1/2 inches](#) nominal diameter. Ensure case is corrosion-resistant steel, conforming to any of the AISI 300 series of [ASTM A6/A6M](#), with an ASM No. 4 standard commercial polish or better. Equip gages with adjustable red marking pointer and damper-screw

adjustment in inlet connection. Align service-pressure reading at midpoint of gage range. Ensure all gages are Grade B or better and be equipped with gage isolators.

Fit steam gages with black steel syphons and steam service pressure-rated gage cocks or valves.

2.3.12 Sight-Flow Indicators

Construct sight-flow indicators for pressure service on 3-inch ips and smaller of bronze with specially treated single- or double-glass sight windows and have a bronze, nylon, or tetrafluoroethylene rotating flow indicator mounted on an AISI Type 304 316 corrosion-resistant steel shaft. Body may have screwed or flanged end. Provide pressure- and temperature-rated assembly for the applied service. Flapper flow-type indicators are not acceptable.

2.3.13 Sleeve Couplings

Sleeve couplings for plain-end pipe consist of one steel middle ring, two steel followers, two chloroprene or Buna-N elastomer gaskets, and the necessary steel bolts and nuts.

2.3.14 Thermometers

Ensure thermometers conform to ASTM E1, except for being filled with a red organic liquid. Provide an industrial pattern armored glass thermometer, (well-threaded and seal-welded). Ensure thermometers installed 6 feet or higher above the floor have an adjustable angle body. Ensure scale is not less than 7 inches long and the case face is manufactured from manufacturer's standard polished aluminum or AISI 300 series polished corrosion-resistant steel. Thermometer range is _____. Provide thermometers with nonferrous separable wells. Provide lagging extension to accommodate insulation thickness.

2.3.15 Pump Suction Strainers

Provide a cast iron strainer body, rated for not less than 25 psig at 100 degrees F, with flanges conforming to ASME B16.1, Class 125. Strainer construction is such that there is a machined surface joint between body and basket that is normal to the centerline of the basket.

Ensure minimum ratio of open area of each basket to pipe area is 3 to 1. Provide a basket with AISI 300 series corrosion-resistant steel wire mesh with perforated backing.

Ensure mesh is capable of retaining all particles larger than 1,000 micrometer, with a pressure drop across the strainer body of not more than 0.5 psi when the basket is two-thirds dirty at maximum system flow rate. Provide reducing fittings from strainer-flange size to pipe size.

Provide a differential-pressure gage pressure gage with 0.25-pound graduations fitted with a two-way brass cock across the strainer.

Provide manual air vent cocks in cap of each strainer.

2.3.16 Line Strainers, Water Service

Install Y-type strainers with removable basket. Ensure strainers in sizes

2-inch ips and smaller have screwed ends; in sizes 2-1/2-inch ips and larger, strainers have flanged ends. Ensure body working-pressure rating exceeds maximum service pressure of installed system by at least 50 percent. Ensure body has cast-in arrows to indicate direction of flow. Ensure all strainer bodies fitted with screwed screen retainers have straight threads and gasketed with nonferrous metal. For strainer bodies 2-1/2-inches and larger, fitted with bolted-on screen retainers, provide offset blowdown holes. Fit all strainers larger than 2-1/2-inches with manufacturer's standard ball-type blowdown valve. Ensure body material is cast bronze conforming to ASTM B62 cast iron conforming to Class 30 ASTM A278/A278M. Where system material is nonferrous, use nonferrous metal for the metal strainer body material.

Ensure minimum free-hole area of strainer element is equal to not less than 3.4 times the internal area of connecting piping. Strainer screens perforation size is not to exceed 0.045-inch. Ensure strainer screens have finished ends fitted to machined screen chamber surfaces to preclude bypass flow. Strainer element material is AISI Type 304 316 corrosion-resistant steel Monel metal.

2.3.17 Line Strainers, Steam Service

Install Type Y strainers with removable strainer element.

Use flanged body end connections for all valves larger than 2 inches, unless butt weld ends are specified. Use screwed socket weld for sizes 2 inches and under to suit specified piping system end connection and maintenance requirements or be welded.

For strainers located in tunnels, trenches, manholes, and valve pits, use welded end connections.

Body working steam pressure rating is the same as the primary valve rating for system in which strainer is installed, except where welded end materials requirements result in higher pressure ratings. Ensure body has integral cast or forged arrows to indicate direction of flow. Provide strainer bodies with blowdown valves that have discharge end plugged with a solid metal plug. Make closure assembly with tetrafluoroethylene tape. Ensure bodies fitted with bolted-on screen retainers have offset blowdown holes.

Body materials are cast steel conforming to ASTM A216/A216M, Grade WCB forged carbon steel conforming to ASTM A105/A105M manufacturer's standard metallurgical equivalents for service pressures of 150-psi wsp and greater, and for lower pressure ratings where welding is required cast iron conforming to ASTM A126, Class B, for service pressures 125-psi wsp and less.

Ensure minimum free-hole area of strainer element is equal to not less than 3.4 times the internal area of connecting piping. Strainer screens perforation size is not to exceed 0.020 inch or equivalent wire mesh. Strainer screens have finished ends fitted to machined screen chamber surfaces to preclude bypass flow. Strainer element material is AISI Type 304 316 corrosion-resistant steel and fitted with backup screens where necessary to prevent collapse.

2.4 VALVES

Submit equipment and performance data for valves consisting of corrosion

resistance and life expectancy. Submit design analysis and calculations consisting of rates of flow, head losses, inlet and outlet design, and pressure calculations. Also include in data, pipe dimensions, as well as temperature ratings, vibration and thrust limitations, minimum burst pressures, shut-off and non-shock pressures and weld characteristics.

Polypropylene valves will comply with the performance requirements of [ASTM F2389](#).

2.4.1 Ball and Butterfly Valves

Ensure ball valves conform to [MSS SP-72](#) for Figure 1A, 1 piece body 1B, vertically split body 1C, top entry 1D, three piece body and are rated for service at not less than [175 psig at 200 degrees F](#). For valve bodies in sizes [2 inches](#) and smaller, use screwed-end connection-type constructed of Class A copper alloy. For valve bodies in sizes [2-1/2 inches](#) and larger, use flanged-end connection type, constructed of Class D E F material. Balls and stems of valves [2 inches](#) and smaller are manufacturer's standard with hard chrome plating finish. Balls and stems of valves [2-1/2 inches](#) and larger are manufacturer's standard Class C corrosion-resistant steel alloy with hard chrome plating. Balls of valves [6 inches](#) and larger may be Class D with 900 Brinell hard chrome plating. Ensure valves are suitable for flow from either direction and seal equally tight in either direction. Valves with ball seals held in place by spring washers are not acceptable. Ensure all valves have adjustable packing glands. Seats and seals are fabricated from tetrafluoroethylene.

Ensure butterfly valves conform to [MSS SP-67](#) and are the wafer type for mounting between specified flanges. Ensure valves are rated for [150-psig](#) shutoff and nonshock working pressure. Select bodies of cast ferrous metal conforming to [ASTM A126](#), Class B, and to [ASME B16.1](#) for body wall thickness. Seats and seals are fabricated from resilient elastomer designed for field removal and replacement.

2.4.2 Drain, Vent, and Gage Cocks

Provide T-head lever handle drain, vent, and gage cocks, ground key type, with washer and screw, constructed of polished [ASTM B62](#) bronze, and rated [125-psi](#) wsp. Ensure end connections are rated for specified service pressure.

Ensure pump vent cocks, and where spray control is required, are UL umbrella-hood type, constructed of manufacturer's standard polished brass. Ensure cocks are [1/2-inch ips](#) male, end threaded, and rated at not less than [125 psi at 225 degrees F](#).

2.4.3 Gate Valves (GAV)

Ensure gate valves [2 inches](#) and smaller conform to [MSS SP-80](#). For valves located in tunnels, equipment rooms, factory-assembled equipment, and where indicated use union-ring bonnet, screwed-end type. Make packing of non-asbestos type materials. Use rising stem type valves.

Ensure gate valves [2-1/2 inches](#) and larger, are Type I, (solid wedge disc, tapered seats, steam rated); Class 125 ([125-psig](#) steam-working pressure at [353 degrees F](#) saturation); and [200-psig](#), wog (nonshock), conforming to [MSS SP-70](#) and to requirements specified herein. Select flanged valves, with bronze trim and outside screw and yoke (OS&Y) construction. Make packing of non-asbestos type materials.

2.4.4 Globe and Angle Valves (GLV-ANV)

Ensure globe and angle valves 2 inches and smaller, are 125-pound, 125-psi conforming to MSS SP-80 and to requirements specified herein. For valves located in tunnels, equipment rooms, factory-assembled equipment, and where indicated, use union-ring bonnet, screwed-end type. Ensure disc is free to swivel on the stem in all valve sizes. Composition seating-surface disc construction may be substituted for all metal-disc construction. Make packing of non-asbestos type materials. Ensure disk and packing are suitable for pipe service installed.

Ensure globe and angle valves, 2-1/2 inches and larger, are cast iron with bronze trim. Ensure valve bodies are cast iron conforming to ASTM A126, Class A, as specified for Class 1 valves under MSS SP-80. Select flanged valves in conformance with ASME B16.1. Valve construction is outside screw and yoke (OS&Y) type. Make packing of non-asbestos type materials.

2.4.5 Standard Check Valves (SCV)

Ensure standard check valves in sizes 2 inches and smaller are 125-psi swing check valves except as otherwise specified. Provide lift checks where indicated. Ensure swing-check pins are nonferrous and suitably hard for the service. Select composition type discs. Ensure the swing-check angle of closure is manufacturer's standard unless a specific angle is needed.

Use cast iron, bronze trim, swing type check valves in sizes 2-1/2 inches and larger. Ensure valve bodies are cast iron, conforming to ASTM A126, Class A and valve ends are flanged in conformance with ASME B16.1. Swing-check pin is AISI Type or approved equal corrosion-resistant steel. Angle of closure is manufacturer's standard unless a specific angle is needed. Ensure valves have bolted and gasketed covers.

Provide check valves with external spring-loaded lever-weighted, positive-closure devices and valve ends are mechanical joint push-on flanged.

2.4.6 Nonslam Check Valves (NSV)

Provide check valves at pump discharges in sizes 2 inches and larger with nonslam or silent-check operation conforming to MSS SP-125. Select a valve disc or plate that closes before line flow can reverse to eliminate slam and water-hammer due to check-valve closure. Ensure valve is Class 125 rated for 200-psi maximum, nonshock pressure at 150 degrees F in sizes to 12 inches. Use valves that are wafer type to fit between flanges conforming to ASME B16.1 fitted with flanges conforming to ASME B16.1. Valve body may be cast iron, or equivalent strength ductile iron. Select disks using manufacturer's standard bronze, aluminum bronze, or corrosion-resistant steel. Ensure pins, springs, and miscellaneous trim are manufacturer's standard corrosion-resistant steel. Disk and shaft seals are Buna-N elastomer tetrafluoroethylene.

2.5 MISCELLANEOUS MATERIALS

Submit equipment and performance data for miscellaneous materials consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis.

2.5.1 Bituminous Coating

Ensure the bituminous coating is a solvent cutback, heavy-bodied material to produce not less than a 12-mil dry-film thickness in one coat, and is recommended by the manufacturer to be compatible with factory-applied coating and rubber joints.

For previously coal-tar coated and uncoated ferrous surfaces underground, use bituminous coating solvent cutback coal-tar type, conforming to MIL-C-18480.

2.5.2 Bolting

Ensure flange and general purpose bolting is hex-head and conforms to ASTM A307, Grade B (bolts, for flanged joints in piping systems where one or both flanges are cast iron). Heavy hex-nuts conform to ASTM A563. Square-head bolts and nuts are not acceptable. Ensure threads are coarse-thread series.

2.5.3 Elastomer Caulk

Use two-component polysulfide- or polyurethane-base elastomer caulking material, conforming to ASTM C920.

2.5.4 Escutcheons

Manufacture escutcheons from nonferrous metals and chrome-plated except when AISI 300 series corrosion-resistant steel is provided. Ensure metals and finish conforms to ASME A112.19.2/CSA B45.1.

Use one-piece escutcheons where mounted on chrome-plated pipe or tubing, and one-piece of split-pattern type elsewhere. Ensure all escutcheons have provisions consisting of internal spring-tension devices setscrews for maintaining a fixed position against a surface.

2.5.5 Flashing

Ensure sheetlead conforms to ASTM B749, UNS Alloy Number L50049 (intended for use in laboratories and shops in general application) UNS Alloy Number L51121 (for use where lead sheet of high purity and improved structural strength is indicated).

Ensure sheet copper conforms to ASTM B370 and be not less than 16 ounces per square foot weight.

2.5.6 Flange Gaskets

Provide compressed non-asbestos sheets, conforming to ASTM F104, coated on both sides with graphite or similar lubricant, with nitrile composition, binder rated to 750 degrees F.

2.5.7 Grout

Provide shrink-resistant grout as a premixed and packaged metallic-aggregate, mortar-grouting compound conforming to ASTM C404 and ASTM C476.

Ensure shrink-resistant grout is a combination of pre-measured and packaged epoxy polyamide or amine resins and selected aggregate mortar

grouting compound conforming to the following requirements:

Tensile strength		1,900 psi, minimum
Compressive strength	ASTM C109/C109M	14,000 psi, minimum
Shrinkage, linear		0.00012 inch per inch, maximum
Water absorption	ASTM C67/C67M	0.1 percent, maximum
Bond strength to		1,000 psi, minimum steel in shear minimum

2.5.8 Pipe Thread Compounds

Use polytetrafluoroethylene tape not less than 2 to 3 mils thick in potable and process water and in chemical systems for pipe sizes to and including 1-inch ips. Use polytetrafluoroethylene dispersions and other suitable compounds for all other applications upon approval by the Contracting Officer; however, do not use lead-containing compounds in potable water systems.

2.6 SUPPORTING ELEMENTS

Submit equipment and performance data for the supporting elements consisting of corrosion resistance, life expectancy, gage tolerances, and grade line analysis.

Provide all necessary piping systems and equipment supporting elements, including but not limited to: building structure attachments; supplementary steel; hanger rods, stanchions, and fixtures; vertical pipe attachments; horizontal pipe attachments; anchors; guides; and spring-cushion, variable, or constant supports. Ensure supporting elements are suitable for stresses imposed by systems pressures and temperatures and natural and other external forces normal to this facility without damage to supporting element system or to work being supported.

Ensure supporting elements conform to requirements of ASME B31.3, and MSS SP-58, except as noted.

Ensure attachments welded to pipe are made of materials identical to that of pipe or materials accepted as permissible raw materials by referenced code or standard specification.

Ensure supporting elements exposed to weather are hot-dip galvanized or stainless steel. Select materials of such a nature that their apparent and latent-strength characteristics are not reduced due to galvanizing process. Electroplate supporting elements in contact with copper tubing with copper.

Type designations specified herein are based on MSS SP-58. Ensure masonry anchor group-, type-, and style-combination designations are in accordance with CID A-A-1922, CID A-A-1923, CID A-A-1924, CID A-A-1925, CID A-A-55614, and CID A-A-55615. Provide support elements, except for supplementary steel, that are cataloged, load rated, commercially manufactured products.

2.6.1 Building Structure Attachments

2.6.1.1 Anchor Devices, Concrete and Masonry

Ensure anchor devices conform to [CID A-A-1922](#), [CID A-A-1923](#), [CID A-A-1924](#), [CID A-A-1925](#), [CID A-A-55614](#), and [CID A-A-55615](#)

For cast-in, floor mounted, equipment anchor devices, provide adjustable positions.

Provide built-in masonry anchor devices.

Do not use powder-actuated anchoring devices to support any mechanical systems components.

2.6.1.2 Beam Clamps

Ensure beam clamps are center-loading [MSS SP-58](#) Type 20 21 28 29 30 _____.

When it is not possible to use center-loading beam clamps, eccentric-loading beam clamps, [MSS SP-58](#) Type 19 20 25 27 may be used for piping sizes [2 inches](#) and less and for piping sizes [2 through 10 inches](#) provided two counterbalancing clamps are used per point of pipe support. Where more than one rod is used per point of pipe support, determine rod diameter in accordance with referenced standards.

2.6.1.3 C-Clamps

Do not use C-clamps.

2.6.1.4 Inserts, Concrete

Use concrete [MSS SP-58](#) Type 18 _____ inserts. When applied to piping in sizes [2 inches ips](#) and larger and where otherwise required by imposed loads, insert and wire a [1-foot](#) length of [1/2-inch](#) reinforcing rod through wing slots. Submit proprietary-type continuous inserts for approval.

2.6.2 Horizontal Pipe Attachments

2.6.2.1 Single Pipes

Support piping in sizes to and including [2-inch ips](#) by [MSS SP-58](#) Type 6 solid malleable iron pipe rings, except that, use split-band-type rings in sizes up to [1-inch ips](#).

Support piping in sizes through [8-inch ips](#) inclusive by [MSS SP-58](#) Type 1 3 4 attachments.

Use [MSS SP-58](#) Type 1 and Type 6 assemblies on vapor-sealed insulated piping and have an inside diameter larger than pipe being supported to provide adequate clearance during pipe movement.

Where thermal movement of a point in a piping system [4 inches](#) and larger would cause a hanger rod to deflect more than 4 degrees from the vertical or where a horizontal point movement exceeds [1/2 inch](#), use [MSS SP-58](#) Type 41 44 through 46 49 pipe rolls.

Support piping in sizes larger than [8-inch ips](#) with [MSS SP-58](#) Type 41 44 through 46 49 pipe rolls.

Use [MSS SP-58](#) Type 40 shields on all insulated piping. Ensure area of the supporting surface is such that compression deformation of insulated surfaces does not occur. Roll away longitudinal and transverse shield edges from the insulation.

Provide insulated piping without vapor barrier on roll supports with [MSS SP-58](#) Type 39 saddles.

Provide spring supports as indicated.

2.6.2.2 Parallel Pipes

Use trapeze hangers fabricated from structural steel shapes, with U-bolts, in congested areas and where multiple pipe runs occur. Ensure structural steel shapes conform to supplementary steel requirements be of commercially available, proprietary design, rolled steel.

2.6.3 Vertical Pipe Attachments

Ensure vertical pipe attachments are [MSS SP-58](#) Type 8.

Include complete fabrication and attachment details of any spring supports in shop drawings.

2.6.4 Hanger Rods and Fixtures

Use only circular cross section rod hangers to connect building structure attachments to pipe support devices. Use pipe, straps, or bars of equivalent strength for hangers only where approved by the Contracting Officer.

Provide turnbuckles, swing eyes, and clevises as required by support system to accommodate temperature change, pipe accessibility, and adjustment for load and pitch. Rod couplings are not acceptable.

2.6.5 Supplementary Steel

Where it is necessary to frame structural members between existing members or where structural members are used in lieu of commercially rated supports, design and fabricate such supplementary steel in accordance with [AISC 325](#).

PART 3 EXECUTION

3.1 PIPE INSTALLATION

Submit certificates for pipes, valves and specialties showing conformance with test requirements as contained in the reference standards contained in this section. Provide certificates verifying [Surface Resistance](#), [Shear and Tensile Strengths](#), [Temperature Ratings](#), [Bending Tests](#), [Flattening Tests](#) and [Transverse Guided Weld Bend Tests](#).

Provide test reports for [Hydrostatic Tests](#), [Air Tests](#), [Valve-Operating Tests](#), [Drainage Tests](#), [Pneumatic Tests](#), [Non-Destructive Electric Tests](#) and [System Operation Tests](#), in compliance with referenced standards contained within this section.

Fabricate and install piping systems in accordance with [ASME B31.3](#),

MSS SP-58, and AWS WHB-2.9.

Submit [Installation Drawings](#) for pipes, valves and specialties. Drawings include the manufacturer's design and construction calculations, forces required to obtain rated axial, lateral, or angular movements, installation criteria, anchor and guide requirements for equipment, and equipment room layout and design. Ensure drawings specifically advise on procedures to be followed and provisions required to protect expansion joints during specified hydrostatic testing operations.

Ensure connections between steel piping and copper piping are electrically isolated from each other with dielectric couplings (or unions) flanged with gaskets rated for the service.

Make final connections to equipment with unions flanges provided every [100 feet](#) of straight run. Provide unions in the line downstream of screwed- and welded-end valves.

Ream all pipe ends before joint connections are made.

Make screwed joints with specified joint compound with not more than three threads showing after joint is made up.

Apply joint compounds to the male thread only and exercise care to prevent compound from reaching the unthreaded interior of the pipe.

Provide screwed unions, welded unions, or bolted flanges wherever required to permit convenient removal of equipment, valves, and piping accessories from the piping system for maintenance.

Securely support piping systems with due allowance for thrust forces, thermal expansion and contraction. Do not subject the system to mechanical, chemical, vibrational or other damage as specified in [ASME B31.3](#).

Ensure field welded joints conform to the requirements of the [AWS WHB-2.9](#), [ASME B31.3](#), and [ASME BPVC SEC IX](#).

Make piping systems butt weld joints with backing rings. Use compatible backing ring materials with materials being joined. Ensure joint configuration conforms to [ASME B16.25](#).

For polypropylene pipe, make fusion-weld joints in accordance with the pipe and fitting manufacturer's specifications and product standards. Use fusion-weld tooling, welding machines, and electrofusion devices specified by the pipe and fittings manufacturer. Prior to joining, prepare the pipe and fittings in accordance with [ASTM F2389](#) and the manufacturer's specifications. Ensure joint preparation, setting and alignment, fusion process, cooling times and working pressure are in accordance with the pipe and fitting manufacturer's specifications.

Accomplish preheat and postheat treatment of welds in accordance with [ASME BPVC SEC IX](#) and [ASME B31.3](#).

Take all necessary precautions during installation of flexible pipe and hose including flushing and purging with water, steam, and compressed air to preclude bellows failure due to pipe line debris lodged in bellows. Ensure installation conforms to manufacturer's instructions.

3.2 VALVES

Provide valves in piping mains and all branches and at equipment where indicated and as specified.

Provide valves to permit isolation of branch piping and each equipment item from the balance of the system.

Provide riser and downcomer drains above piping shutoff valves in piping 2-1/2 inches and larger. Tap and fit shutoff valve body with a 1/2-inch plugged globe valve.

Provide valves unavoidably located in furred or other normally inaccessible places with access panels adequately sized for the location and located so that concealed items may be serviced, maintained, or replaced.

3.3 SUPPORTING ELEMENTS INSTALLATION

Provide supporting elements in accordance with the referenced codes and standards.

Support piping from building structure. Do not support piping from roof deck or from other pipe.

Run piping parallel with the lines of the building. Space and install piping and components so that a threaded pipe fitting may be removed between adjacent pipes and so that there is no less than 1/2 inch of clear space between the finished surface and other work and between the finished surface of parallel adjacent piping. Arrange hangers on different adjacent service lines running parallel with each other in line with each other and parallel to the lines of the building.

Install piping support elements at intervals specified hereinafter, at locations not more than 3 feet from the ends of each runout, and not over 1 foot from each change in direction of piping.

Base load rating for all pipe-hanger supports on insulated weight of lines filled with water and forces imposed. Deflection per span is not exceed slope gradient of pipe. Ensure supports are in accordance with the following minimum rod size and maximum allowable hanger spacing for specified pipe. For concentrated loads such as valves, reduce the allowable span proportionately:

<u>PIPE SIZE</u> <u>INCHES</u>	<u>ROD SIZE</u> <u>INCHES</u>	<u>STEEL PIPE</u> <u>FEET</u>	<u>COPPER PIPE</u> <u>FEET</u>
1 and smaller	3/8	8	6
1-1/4 to 1-1/2	3/8	10	8
2	3/8	10	8
2-1/2 to 3-1/2	1/2	12	12
4 to 5	5/8	16	14
6	3/4	16	16

PIPE SIZE INCHES	ROD SIZE INCHES	STEEL PIPE FEET	COPPER PIPE FEET
8 to 12	7/8	20	20
14 to 18	1	20	20
20 and over	1-1/4	20	20

Provide vibration isolation supports where needed. Refer to Section 23 05 48.00 40 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT where A/C equipment and piping is installed.

Support vertical risers independently of connected horizontal piping, whenever practicable, with fixed or spring supports at the base and at intervals to accommodate system range of thermal conditions. Ensure risers have guides for lateral stability. For risers subject to expansion, provide only one rigid support at a point approximately one-third down from the top. Place clamps under fittings unless otherwise specified. Support carbon-steel pipe at each floor and at not more than 15-foot intervals for pipe 2 inches and smaller and at not more than 20-foot intervals for pipe 2-1/2 inches and larger.

3.4 PENETRATIONS

Provide effective sound stopping and adequate operating clearance to prevent structure contact where piping penetrates walls, floors, or ceilings into occupied spaces adjacent to equipment rooms; where similar penetrations occur between occupied spaces; and where penetrations occur from pipe chases into occupied spaces. Occupied spaces include space above ceilings where no special acoustic treatment of ceiling is provided. Finish penetrations to be compatible with surface being penetrated.

Accomplish sound stopping and vapor-barrier sealing of pipe shafts and large floor and wall openings by packing to high density with properly supported fibrous-glass insulation or, where ambient or surface temperatures do not exceed 120 degrees F, by foaming-in-place with self-extinguishing, 2-pound density polyurethane foam to a depth not less than 6 inches. Finish foam with a rasp. Ensure vapor barrier is not less than 1/8-inch thick vinyl coating applied to visible and accessible surfaces. Where high temperatures and fire stopping are a consideration, use only mineral wool with openings covered by 16-gage sheet metal.

3.5 SLEEVES

Provide sleeves where piping passes through roofs, masonry, concrete walls and floors.

Continuously weld braze sleeves passing through steel decks to the deck.

Ensure sleeves that extend through floors, roofs, load bearing walls, and fire barriers are continuous and fabricated from Schedule 40 steel pipe, with welded anchor lugs. Form all other sleeves by molded linear polyethylene liners or similar materials that are removable. Ensure diameter of sleeves is large enough to accommodate pipe, insulation, and jacketing without touching the sleeve and provides a minimum 3/8-inch clearance. Install a sleeve size to accommodate mechanical and thermal motion of pipe precluding transmission of vibration to walls and the generation of noise.

Pack the space between a pipe, bare or insulated, and the inside of a pipe sleeve or a construction surface penetration solid with a mineral fiber conforming to [ASTM C553](#) Type V (flexible blanket), (to 1,000 degrees F). Provide this packing wherever the piping passes through firewalls, equipment room walls, floors, and ceilings connected to occupied spaces, and other locations where sleeves or construction-surface penetrations occur between occupied spaces. Where sleeves or construction surface penetrations occur between conditioned and unconditioned spaces, fill the space between a pipe, bare or insulated, and the inside of a pipe sleeve or construction surface penetration with an elastomer caulk to a depth of 1/2 inch. Ensure all caulked surfaces are oil- and grease-free.

Ensure through-penetration fire stop materials and methods are in accordance with [ASTM E814](#) and [UL 1479](#).

Caulk exterior wall sleeves watertight with lead and oakum or mechanically expandable chloroprene inserts with mastic-sealed metal components.

Ensure sleeve height above roof surface is a minimum of 12 and a maximum of 18-inches.

3.6 ESCUTCHEONS

Provide escutcheons at all penetrations of piping into finished areas. Where finished areas are separated by partitions through which piping passes, provide escutcheons on both sides of the partition. Where suspended ceilings are installed, provide plates at the underside only of such ceilings. For insulated pipes, select plates large enough to fit around the insulation. Use chrome-plated escutcheons in all occupied spaces and of size sufficient to effectively conceal openings in building construction. Firmly attach escutcheons with setscrews.

3.7 FLASHINGS

Provide flashings at penetrations of building boundaries by mechanical systems and related work.

3.8 UNDERGROUND PIPING INSTALLATION

Prior to being lowered into a trench, clean all piping, visually inspected for apparent defects, and tapped with a hammer to audibly detect hidden defects.

Further inspect suspect cast-ferrous piping by painting with kerosene on external surfaces to reveal cracks.

Distinctly mark defective materials found using a road-traffic quality yellow paint; promptly remove defective material from the site.

After conduit has been inspected, and not less than 48 hours prior to being lowered into a trench, coat all external surfaces of cast ferrous conduit with a compatible bituminous coating for protection against brackish ground water. Apply a single coat, in accordance with the manufacturer's instructions, to result in a dry-film thickness of not less than 12 mils.

Ensure excavations are dry and clear of extraneous materials when pipe is being laid.

Use wheel cutters for cutting of piping or other machines designed specifically for that purpose. Electric-arc and oxyacetylene cutting is not permitted.

Begin laying of pipe at the low point of a system. When in final acceptance position, ensure it is true to the grades and alignment indicated, with unbroken continuity of invert. Blocking and wedging is not permitted.

Point bell or grooved ends of piping upstream.

Make changes in direction with long sweep fittings.

Provide necessary socket clamping, piers, bases, anchors, and thrust blocking. Protect rods, clamps, and bolting with a coating of bitumen.

Support underground piping below supported or suspended slabs from the slab with a minimum of two supports per length of pipe. Protect supports with a coating of bitumen.

On excavations that occur near and below building footings, provide backfilling material consisting of 2,000-psi cured compressive-strength concrete poured or pressure-grouted up to the level of the footing.

Properly support vertical downspouts; soil, waste, and vent stacks; water risers; and similar work on approved piers at the base and provided with approved structural supports attached to building construction.

Provide cleanout, flushing, and observation risers.

3.9 HEAT TRACE CABLE INSTALLATION

Field apply heater tape and cut to fit as necessary, linearly along the length of pipe after piping has been pressure tested and approved by the Contracting Officer. Secure the heater to piping with cable ties fiberglass tape. Label thermal insulation on the outside, "Electrical Heat Trace."

Install power connection, end seals, splice kits and tee kit components in accordance with IEEE 515 to provide a complete workable system. Terminate connection to the thermostat and ends of the heat tape in a junction box. Ensure cable and conduit connections are raintight.

3.10 DISINFECTION

Disinfect water piping, including all valves, fittings, and other devices, with a solution of chlorine and water. Ensure the solution contains not less than 50 parts per million (ppm) of available chlorine. Hold solution for a period of not less than 8 hours, after which the solution contains not less than 10 ppm of available chlorine or re-disinfect the piping. After successful sterilization, thoroughly flush the piping before placing into service. Flushing is complete when the flush water contains less than 0.5 ppm of available chlorine. Water for disinfected will be furnished by the Government. Approve disposal of contaminated flush water in accordance with written instructions received from the Environmental authority having jurisdiction through the Contracting Officer and all local, State and Federal Regulations.

Flush piping with potable water until visible grease, dirt and other contaminants are removed (visual inspection).

3.11 HEAT TRACE CABLE TESTS

Test heat trace cable system in accordance with [IEEE 515](#) after installation and before and after installation of the thermal insulation. Test heater cable using a 1000 _____ vdc megger. Minimum insulation resistance is 20 to 1000 _____ megohms regardless of cable length.

3.12 OPERATION AND MAINTENANCE

Provide [Operation and Maintenance Manuals](#) consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures and safety precautions. Submit test data that is clear and readily legible.

3.13 PAINTING OF NEW EQUIPMENT

Factory or shop apply new equipment painting, as specified herein, and provided under each individual section.

3.13.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject to certification that the factory painting system applied withstands 125 hours in a salt-spray fog test, except that equipment located outdoors withstand 500 hours in a salt-spray fog test. Conduct salt-spray fog test is in accordance with [ASTM B117](#), and for that test the acceptance criteria is as follows: immediately after completion of the test, the inspected paint shows no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen shows no signs of rust creepage beyond [0.125 inch](#) on either side of the scratch mark.

Ensure the film thickness of the factory painting system applied on the equipment is not less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above [120 degrees F](#), design the factory painting system for the temperature service.

3.13.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal, surfaces subject to temperatures in excess of [120 degrees F](#).

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Selected color of finish coat is aluminum or light gray.

- a. Temperatures Less Than [120 Degrees F](#): Immediately after cleaning, the metal surfaces subject to temperatures less than [120 degrees F](#) receives one coat of pretreatment primer applied to a minimum dry film thickness of [0.3 mil](#), one coat of primer applied to a minimum dry film thickness of [one mil](#); and two coats of enamel applied to a minimum dry film thickness of [one mil](#) per coat.

- b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F Receives two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.
- c. Temperatures Greater Than 400 Degrees F: Metal surfaces subject to temperatures greater than 400 degrees F receives two coats of 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of 2 mils.

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACOUSTICAL SOCIETY OF AMERICA (ASA)

ASA S1.4 (1983; Amendment 1985; R 2006)
Specification for Sound Level Meters (ASA 47)

ASA S1.11 PART 1 (2014) American National Standard
Electroacoustics - Octave-Band and
Fractional-Octave-Band Filters - Part 1:
Specifications

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 203 (1990; R 2011) Field Performance
Measurements of Fan Systems

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING
ENGINEERS (ASHRAE)

ASHRAE 62.1 (2010) Ventilation for Acceptable Indoor
Air Quality

ASHRAE HVAC APP IP HDBK (2016) HVAC Applications Handbook, I-P
Edition

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1 (2002; 6th ed) National Standards for
Total System Balance

AABC MN-4 (1996) Test and Balance Procedures

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION (NASA)

RCBEA GUIDE (2004) NASA Reliability Centered Building
and Equipment Acceptance Guide

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB MASV (2006) Procedural Standards for
Measurements and Assessment of Sound and
Vibration

NEBB PROCEDURAL STANDARDS (2015) Procedural Standards for TAB
(Testing, Adjusting and Balancing)

Environmental Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)

- SMACNA 1780 (2002) HVAC Systems - Testing, Adjusting and Balancing, 3rd Edition
- SMACNA 1858 (2004) HVAC Sound And Vibration Manual - First Edition
- SMACNA 1972 CD (2012) HVAC Air Duct Leakage Test Manual - 2nd Edition

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

- 40 CFR 82 Protection of Stratospheric Ozone

1.2 DEFINITIONS

- a. AABC: Associated Air Balance Council
- b. COTR: Contracting Officer's Technical Representative
- c. DALT: Duct air leakage test
- d. DALT'd: Duct air leakage tested
- e. HVAC: Heating, ventilating, and air conditioning; or heating, ventilating, and cooling
- f. NEBB: National Environmental Balancing Bureau
- g. Out-of-tolerance data: Pertains only to field acceptance testing of Final DALT or TAB report. When applied to DALT work, this phase means "a leakage rate measured during DALT field acceptance testing which exceeds the leakage rate allowed by SMACNA Leak Test Manual for an indicated duct construction and sealant class." "a leakage rate measured during DALT field acceptance testing which exceeds the leakage rate allowed by Appendix D REQUIREMENTS FOR DUCT AIR LEAK TESTING." When applied to TAB work this phase means "a measurement taken during TAB field acceptance testing which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the TAB Report for a specific parameter."
- h. Season of maximum heating load: The time of year when the outdoor temperature at the project site remains within plus or minus 30 degrees Fahrenheit of the project site's winter outdoor design temperature, throughout the period of TAB data recording.
- i. Season of maximum cooling load: The time of year when the outdoor temperature at the project site remains within plus or minus 5 degrees Fahrenheit of the project site's summer outdoor design temperature, throughout the period of TAB data recording.
- j. Season 1, Season 2: Depending upon when the project HVAC is completed and ready for TAB, Season 1 is defined, thereby defining Season 2. Season 1 could be the season of maximum heating load, or the season of maximum cooling load.

- k. Sound measurements terminology: Defined in AABC MN-1, NEBB MASV, or SMACNA 1858 (TABB).
- l. TAB: Testing, adjusting, and balancing (of HVAC systems)
- m. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed
- n. TAB Agency: TAB Firm
- o. TAB team field leader: TAB team field leader
- p. TAB team supervisor: TAB team engineer
- q. TAB team technicians: TAB team assistants

- o. TAB team field leader: TAB team field leader
- p. TAB team supervisor: TAB team engineer
- q. TAB team technicians: TAB team assistants
- r. TABB: Testing Adjusting and Balancing Bureau

1.2.1 Similar Terms

In some instances, terminology differs between the Contract and the TAB Standard primarily because the intent of this Section is to use the industry standards specified, along with additional requirements listed herein to produce optimal results.

The following table of similar terms is provided for clarification only. Contract requirements take precedent over the corresponding AABC, NEBB, or TABB requirements where differences exist.

SIMILAR TERMS			
Contract Term	AABC Term	NEBB Term	TABB Term
TAB Standard	National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems	Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems	International Standards for Environmental Systems Balance
TAB Specialist	TAB Engineer	TAB Supervisor	TAB Supervisor
Systems Readiness Check	Construction Phase Inspection	Field Readiness Check & Preliminary Field Procedures	Field Readiness Check & Prelim. Field Procedures

1.3 WORK DESCRIPTION

The work includes duct air leakage testing (DALT) and testing, adjusting, and balancing (TAB) of new and existing heating, ventilating, and cooling (HVAC) air and water distribution systems including [equipment and performance data](#), ducts, and piping which are located within, on, under, between, and adjacent to buildings, [including records of existing conditions](#).

Perform TAB in accordance with the requirements of the TAB procedural standard recommended by the TAB trade association that approved the TAB Firm's qualifications. Comply with requirements of [AABC MN-1](#), [NEBB PROCEDURAL STANDARDS](#), or [SMACNA 1780](#) (TABB) as supplemented and modified by this specification section. All recommendations and suggested practices contained in the TAB procedural standards are considered mandatory.

Conduct DALT and TAB of the indicated existing systems and equipment and submit the specified DALT and TAB reports for approval. Conduct DALT testing in compliance with the requirements specified in [SMACNA 1972 CD](#), except as supplemented and modified by this section. Conduct DALT and TAB work in accordance with the requirements of this section.

1.3.1 Air Distribution Systems

Test, adjust, and balance systems (TAB) in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to exterior of air distribution systems as specified under Section [23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS](#).

1.3.2 TAB SCHEMATIC DRAWINGS

Show the following information on TAB Schematic Drawings:

1. A unique number or mark for each piece of equipment or terminal.
2. Air quantities at air terminals.
3. Air quantities and temperatures in air handling unit schedules.
4. Water quantities and temperatures in thermal energy transfer equipment schedules.
5. Water quantities and heads in pump schedules.
6. Water flow measurement fittings and balancing fittings.
7. Ductwork Construction and Leakage Testing Table that defines the DALT test requirements, including each applicable HVAC duct system ID or mark, duct pressure class, duct seal class, and duct leakage test pressure. This table is included in the file for Graphics for Unified Facilities Guide Specifications:
<http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/forms-gra>

The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, [including records of existing conditions](#), and systems readiness check. The TAB Specialist must provide a Design Review Report

individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation. The Testing, Adjusting, and Balancing (TAB) Specialist must review the Contract Plans and Specifications and advise the Contracting Officer of any deficiencies that would prevent the effective and accurate TAB of the system, including records of existing conditions, and systems readiness check. The TAB Specialist must provide a Design Review Report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

Submit three copies of the TAB Schematic Drawings and Report Forms to the Contracting Officer, no later than 21 days prior to the start of TAB field measurements.

1.3.3 Related Requirements

Section 23 30 00 HVAC AIR DISTRIBUTION applies to work specified in this section.

Specific requirements relating to Reliability Centered Maintenance (RCM) principals and Predictive Testing and Inspection (PTI), by the construction contractor to detect latent manufacturing and installation defects must be followed as part of the Contractor's Quality Control program. Refer to the paragraph SUSTAINABILITY for detailed requirements. Requirements for price breakdown of HVAC TAB work are specified in Section 01 20 00 PRICE AND PAYMENT PROCEDURES.

Requirements for construction scheduling related to HVAC TAB work are specified in Section 01 32 17.00 20 COST LOADED NETWORK ANALYSIS SCHEDULES (NAS).

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Records of Existing Conditions;

Independent TAB Agency and Personnel Qualifications;

SD-02 Shop Drawings

SD-03 Product Data

Equipment and Performance Data;

TAB Related HVAC Submittals;

A list of the TAB Related HVAC Submittals, no later than 7 days after the approval of the TAB team engineer and assistant.

TAB Procedures;

Proposed procedures for TAB, submitted with the TAB Schematic Drawings and Report Forms.

Calibration;

Systems Readiness Check;

TAB Execution;

TAB Verification;

SD-06 Test Reports

Certified Final TAB Report for Proportional Balancing;

Prerequisite HVAC Work Checkout List For Season 1;

Certified Final TAB Report for Season 1;

Prerequisite HVAC Work Checkout List For Season 2;

Certified Final TAB Report for Season 2;

TAB Design Review Report; G

TAB Report for Season 1; G

TAB Report for Season 2; G

SD-07 Certificates

Independent TAB Agency and Personnel Qualifications; G

TAB Pre-Field Engineering Report; G

Instrument Calibration Certificates; G

DALT and TAB Procedures Summary; G

Completed Pre-Final DALT Work Checklist; G

TAB Firm; G

1.5 QUALITY ASSURANCE

1.5.1 Independent TAB Agency and Personnel Qualifications

To secure approval for the proposed agency, submit information certifying that the TAB agency is a first tier subcontractor who is not affiliated with any other company participating in work on this contract, including design, furnishing equipment, or construction. Further, submit the following, for the agency, to Contracting Officer for approval:

a. Independent AABC or NEBB or TABB TAB agency:

TAB agency: AABC registration number and expiration date of current certification; or NEBB certification number and expiration date of current certification; or TABB certification number and expiration date of current certification.

TAB team supervisor: Name and copy of AABC or NEBB or TABB TAB supervisor certificate and expiration date of current certification.

TAB team field leader: Name and documented evidence that the team field leader has satisfactorily performed full-time supervision of TAB work in the field for not less than 3 years immediately preceding this contract's bid opening date.

TAB team field technicians: Names and documented evidence that each field technician has satisfactorily assisted a TAB team field leader in performance of TAB work in the field for not less than one year immediately preceding this contract's bid opening date.

Current certificates: Registrations and certifications are current, and valid for the duration of this contract. Renew Certifications which expire prior to completion of the TAB work, in a timely manner so that there is no lapse in registration or certification. TAB agency or TAB team personnel without a current registration or current certification are not to perform TAB work on this contract.

- b. TAB Team Members: TAB team approved to accomplish work on this contract are full-time employees of the TAB agency. No other personnel is allowed to do TAB work on this contract.
- c. Replacement of TAB team members: Replacement of members may occur if each new member complies with the applicable personnel qualifications and each is approved by the Contracting Officer.

1.5.1.1 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.1.2 Qualifications

- a. TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB

or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including TAB of environmental systems the performance of clean rooms and clean air devices building systems commissioning and the measuring of sound and vibration in environmental systems.

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

b. TAB Specialist

The TAB Specialist must be either a member of AABC, an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

c. TAB Specialist Responsibilities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts. The TAB Specialist must participate in the commissioning process.

1.5.1.3 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

1.5.2 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.2.1 Contractor

- a. TAB personnel: Ensure that the DALT work and the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.
- b. Pre-DALT/TAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.
- c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:
 - (1) Contract drawings and specifications
 - (2) Approved submittal data for equipment
 - (3) Construction work schedule
 - (4) Up-to-date revisions and change orders for the previously listed items
- d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB SUBMITTAL AND WORK SCHEDULE is met.
- e. Coordination of supporting personnel:

Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the DALT and the TAB field measurement work.

Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the DALT and the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the DALT and the TAB field work.

Conversely, ensure that the HVAC controls installer has required support from the TAB team field leader to complete the controls check out.
- f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.

- g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.
- h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.
 - (1) HVAC system installations are fully complete.
 - (2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.
 - (3) DALT field checks for all systems are completed.
 - (4) HVAC system filters are clean for both Season 1 and Season 2 TAB field work.
- i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the DALT field work and for the commencement of the TAB field work.
- j. Insulation work: For required DALT work , ensure that insulation is not installed on ducts to be DALT'd until DALT work on the subject ducts is complete. Later, ensure that openings in duct and machinery insulation coverings for TAB test ports are marked, closed and sealed.

1.5.2.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.2.3 TAB Team Supervisor

- a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical DALT and TAB procedures and TAB team field work.
- b. Pre-DALT/TAB meeting: Attend meeting with Contractor.
- c. Design review report: Review project specifications and accompanying drawings to verify that the air systems and water systems are designed in such a way that the TAB engineer can accomplish the work in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.
- d. Support required: Specify the technical support personnel required

- from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the DALT or TAB field work.
- e. Pre-field DALT preliminary notification: Monitor the completion of the duct installation of each system and provide the necessary written notification to the Contracting Officer.
 - f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.
 - g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.
 - h. Technical assistance for DALT work.
 - (1) Technical assistance: Provide immediate technical assistance to TAB field team.
 - (2) DALT field visit: Near the end of the DALT field work effort, visit the contract site to inspect the HVAC installation and the progress of the DALT field work. Conduct a site visit to the extent necessary to verify correct procedures are being implemented and to confirm the accuracy of the Pre-final DALT Report data which has been reported. Also, perform sufficient evaluation to allow the TAB supervisor to issue certification of the final report. Conduct the site visit full-time for a minimum of one 8 hour workdays duration.
 - i. Final DALT report: Certify the DALT report. This certification includes the following work:
 - (1) Review: Review the Pre-final DALT report data. From these field reports, prepare the Certified Final DALT report.
 - (2) TAB Verification: Verify adherence, by the TAB field team, to the procedures specified in this section.
 - j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.
 - (1) TAB field visit: At the midpoint of the Season 1 and Season 2 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration.
 - (2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration. Review the TAB final report data and certify the TAB final report.
 - (1) TAB field visit: Near the end of the TAB field work effort, visit

the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration. Review the TAB final report data and certify the TAB final report.

- k. Certified TAB report: Certify the TAB report. This certification includes the following work:
 - (1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.
 - (2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.
- l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.
- m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 and Season 2 TAB field check.

1.5.2.4 TAB Team Field Leader

- a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.
- b. Full time: Be present at the contract site when DALT field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.
- c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

1.5.3 Project/Site Conditions

1.5.3.1 DALT and TAB Services to Obtain Existing Conditions

Conduct DALT and TAB of the indicated existing systems and equipment and submit the specified DALT and TAB reports for approval. Conduct this DALT and TAB work in accordance with the requirements of this section.

1.5.4 Sequencing and Scheduling

1.5.4.1 Projects with Phased Construction

This specification section is structured as though the HVAC construction, and thereby the TAB work, will be completed in a single phase. When the construction is completed in phases, the DALT work and TAB work must be planned, completed, and accepted for each construction phase.

a. Phasing of Work

This specification section is structured as though the HVAC construction, and thereby the TAB work, is going to be completed in a single phase in spite of the fact that there will be two seasons. All elements of the TAB work are addressed on this premise. When a contract is to be completed in construction phases, including the TAB work, and the DALT work, the TAB work and DALT work must be planned for, completed and approved by the Contracting Officer with each phase. An example of this case would be one contract that requires the rehabilitation of the HVAC in each of several separated buildings. At the completion of the final phase, compile all approved reports and submit as one document.

1.5.4.2 DALT and TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: DALT AND TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section.

Submit this schedule, and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-DALT/TAB Meeting: Within 30 calendar days after the date of approval of the TAB agency and personnel, meet with the COTR.

Pre-Field DALT Preliminary Notification: On completion of the duct installation for each system, notify the Contracting Officer in writing within 5 days after completion.

Ductwork Selected for DALT: Within 7 calendar days of Pre-Field DALT Preliminary Notification, the COTR will select which of the project ductwork must be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected.

Submit Pre-final DALT Report: Within one working day after completion of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

Pre-Field TAB Engineering Report: Within 30 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List For Season 1 and Advanced Notice For Season 1 TAB Field Work: At a minimum of 115 _____ calendar days prior to CCD, submit Season 1 prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of Season 1 TAB field work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to

CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 15 calendar days after completion of Season 1 TAB field work, submit Season 1 TAB report.

Season 1 TAB Field Check: 30 calendar days after Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work; submit Season 1 TAB report; and conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Prerequisite HVAC Work Check Out List For Season 2 and Advanced Notice For Season 2 TAB Field Work: Within 150 calendar days after date of the commencement of the Season 1 TAB field work, submit the Season 2 prerequisite HVAC work check out list certified as complete and submit advance notice of commencement of Season 2 TAB field work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work.

Submit Season 2 TAB Report: Within 15 calendar days after completion of Season 2 TAB field work, submit Season 2 TAB report.

Season 2 TAB Field Check: 30 calendar days after the Season 2 TAB report is approved by the Contracting Officer, conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 calendar days after the completion of Season 2 TAB field data check, complete all TAB work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work; submit Season 2 TAB report; and conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 _____ calendar days after the completion of Season 2 field data check, complete TAB work.

a. **TAB Design Review Report**

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

b. **Pre-Field DALT Preliminary Notification**

Notification: On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing within 7 calendar days after completion.

1.5.4.3 TAB Pre-Field Engineering Report

Submit report containing the following information:

- a. Step-by-step TAB procedure:
 - (1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.
 - (2) Air System Diagrams: Use the contract drawings and duct fabrication drawings if available to provide air system diagrams in the report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagrams which identifies each outlet contained in the outlet airflow report sheets. Show intended locations of all traverses and static pressure readings.
 - (3) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.
- b. Pre-field data: Submit AABC or NEBB or **SMACNA 1780** data report forms with the following pre-field information filled in:
 - (1) Design data obtained from system drawings, specifications, and approved submittals.
 - (2) Notations detailing additional data to be obtained from the contract site by the TAB field team.
 - (3) Designate the actual data to be measured in the TAB field work.
 - (4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.
- c. **Prerequisite HVAC work checkout list**: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the **NEBB PROCEDURAL STANDARDS**, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be

provided for each separate system to be TAB'd.

1.5.5 Subcontractor Special Requirements

Perform all work in this section in accordance with the paragraph SUBCONTRACTOR SPECIAL REQUIREMENTS in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS, stating that all contract requirements of this section must be accomplished directly by a first tier subcontractor. No work may be performed by a second tier subcontractor.

1.5.6 Instrument Calibration Certificates

It is the responsibility of the TAB firm to provide instrumentation that meets the minimum requirements of the standard under which the TAB Firm's qualifications are approved for use on a project. Instrumentation must be in proper operating condition and must be applied in accordance with the instrumentation's manufacturer recommendations.

All instrumentation must bear a valid NIST traceable calibration certificate during field work and during government acceptance testing. All instrumentation must be calibrated within no later than one year of the date of TAB work or government acceptance testing field work.

1.5.7 TAB Standard

Perform TAB in accordance with the requirements of the standard under which the TAB Firm's qualifications are approved, i.e., AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 unless otherwise specified herein. All recommendations and suggested practices contained in the TAB Standard are considered mandatory. Use the provisions of the TAB Standard, including checklists, report forms, etc., as nearly as practical, to satisfy the Contract requirements. Use the TAB Standard for all aspects of TAB, including qualifications for the TAB Firm and Specialist and calibration of TAB instruments. Where the instrument manufacturer calibration recommendations are more stringent than those listed in the TAB Standard, adhere to the manufacturer's recommendations.

All quality assurance provisions of the TAB Standard such as performance guarantees are part of this contract. For systems or system components not covered in the TAB Standard, TAB procedures must be developed by the TAB Specialist. Where new procedures, requirements, etc., applicable to the Contract requirements have been published or adopted by the body responsible for the TAB Standard used (AABC, NEBB, or TABB), the requirements and recommendations contained in these procedures and requirements are considered mandatory, including the latest requirements of ASHRAE 62.1.

1.5.8 Sustainability

Contractor must submit the following as part of the Quality Control Plan for acceptance testing:

- a. List all test equipment to be used, including its manufacturer, model number, calibration date, and serial number.
- b. Certificates of test personnel qualifications and certifications. Provide certification of compliance with 40 CFR 82.
- c. Proof of equivalency if the contractor desires to substitute a test

requirement.

Perform the following PTI as an integral part of the TAB process per the most recent edition of the NASA **RCBEA GUIDE**:

Fans:

- b. Balance Test and Measurement
- c. Alignment (laser preferred)
- d. Lubricating Oil Test
- e. Thermodynamic Performance Test

Heat Exchangers (Condenser Air Cooled):

- a. Hydrostatic Test
- b. Thermodynamic Performance Test
- c. Airborne Ultrasonic Test (optional)
- d. Pulse Ultrasonic Test (optional)
- e. Infrared Thermography (optional)

Piping Systems:

- a. Vibration Analysis
- b. Infrared Thermography

1.5.9 Qualifications

1.5.9.1 TAB Firm

The TAB Firm must be either a member of AABC or certified by the NEBB or the TABB and certified in all categories and functions where measurements or performance are specified on the plans and specifications, including TAB of environmental systems the performance of clean rooms and clean air devices building systems commissioning and the measuring of sound and vibration in environmental systems.

Certification must be maintained for the entire duration of duties specified herein. If, for any reason, the firm loses subject certification during this period, the Contractor must immediately notify the Contracting Officer and submit another TAB Firm for approval. Any firm that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections to be performed by the TAB Firm will be considered invalid if the TAB Firm loses its certification prior to Contract completion and must be performed by an approved successor.

These TAB services are to assist the prime Contractor in performing the quality oversight for which it is responsible. The TAB Firm must be a prime subcontractor of the Contractor and be financially and corporately independent of the mechanical subcontractor, reporting directly to and paid by the Contractor.

1.5.9.2 TAB Specialist

The TAB Specialist must be either a member of AABC, an experienced technician of the Firm certified by the NEBB, or a Supervisor certified by the TABB. The certification must be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, immediately notify the Contracting Officer and submit another TAB Specialist for approval. Any individual

that has been the subject of disciplinary action by either the AABC, the NEBB, or the TABB within the five years preceding Contract Award is not eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB Specialist will be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by the approved successor.

1.5.9.3 TAB Specialist Responsibilities

TAB Specialist responsibilities include all TAB work specified herein and in related sections under his direct guidance. The TAB specialist is required to be onsite on a daily basis to direct TAB efforts. The TAB Specialist must participate in the commissioning process.

1.5.9.4 TAB Related HVAC Submittals

The TAB Specialist must prepare a list of the submittals from the Contract Submittal Register that relate to the successful accomplishment of all HVAC TAB. Accompany the submittals identified on this list with a letter of approval signed and dated by the TAB Specialist when submitted to the Government. Ensure that the location and details of ports, terminals, connections, etc., necessary to perform TAB are identified on the submittals.

1.5.10 Responsibilities

The Contractor is responsible for ensuring compliance with the requirements of this section. The following delineation of specific work responsibilities is specified to facilitate TAB execution of the various work efforts by personnel from separate organizations. This breakdown of specific duties is specified to facilitate adherence to the schedule listed in the paragraph TAB SUBMITTAL AND WORK SCHEDULE.

1.5.10.1 Contractor

- a. TAB personnel: Ensure that the TAB work is accomplished by a group meeting the requirements specified in the paragraph TAB PERSONNEL QUALIFICATION REQUIREMENTS.
- b. Pre-TAB meeting: Attend the meeting with the TAB Supervisor, and ensure that a representative is present for the sheetmetal contractor, mechanical contractor, electrical contractor, and automatic temperature controls contractor.
- c. HVAC documentation: Furnish one complete set of the following HVAC-related documentation to the TAB agency:
 - (1) Contract drawings and specifications
 - (2) Approved submittal data for equipment
 - (3) Construction work schedule
 - (4) Up-to-date revisions and change orders for the previously listed items
- d. Submittal and work schedules: Ensure that the schedule for submittals and work required by this section and specified in the paragraph TAB

SUBMITTAL AND WORK SCHEDULE is met.

e. Coordination of supporting personnel:

Provide the technical personnel, such as factory representatives or HVAC controls installer required by the TAB field team to support the DALT and the TAB field measurement work.

Provide equipment mechanics to operate HVAC equipment and ductwork mechanics to provide the field designated test ports to enable TAB field team to accomplish the DALT and the TAB field measurement work. Ensure these support personnel are present at the times required by the TAB team, and cause no delay in the DALT and the TAB field work.

Conversely, ensure that the HVAC controls installer has required support from the TAB team field leader to complete the controls check out.

f. Deficiencies: Ensure that the TAB Agency supervisor submits all Design/Construction deficiency notifications directly to the Contracting officer within 3 days after the deficiency is encountered. Further, ensure that all such notification submittals are complete with explanation, including documentation, detailing deficiencies.

g. Prerequisite HVAC work: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as prerequisite work items, the deficiencies pointed out by the TAB team supervisor in the design review report.

h. Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's pre-field engineering report. Do not allow the TAB team to commence TAB field work until all of the following are completed.

(1) HVAC system installations are fully complete.

(2) HVAC prerequisite checkout work lists specified in the paragraph PRE-FIELD TAB ENGINEERING REPORT are completed, submitted, and approved. Ensure that the TAB Agency gets a copy of the approved prerequisite HVAC work checklist.

(3) DALT field checks for all systems are completed.

(4) HVAC system filters are clean for both Season 1 and Season 2 TAB field work.

i. Advance notice: Furnish to the Contracting Officer with advance written notice for the commencement of the DALT field work and for the commencement of the TAB field work.

j. Insulation work: For required DALT work, ensure that insulation is not installed on ducts to be DALT'd until DALT work on the subject ducts is complete. Later, ensure that openings in duct and machinery insulation coverings for TAB test ports are marked, closed and sealed.

1.5.10.2 TAB Agency

Provide the services of a TAB team which complies with the requirements of the paragraph INDEPENDENT TAB AGENCY PERSONNEL QUALIFICATIONS. The work to be performed by the TAB agency is limited to testing, adjusting, and balancing of HVAC air and water systems to satisfy the requirements of this specification section.

1.5.10.3 TAB Team Supervisor

- a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical DALT and TAB procedures and TAB team field work.
- b. Pre-DALT/TAB meeting: Attend meeting with Contractor.
- d. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the pre-field engineering report, the during the DALT or TAB field work.
- e. Pre-field DALT preliminary notification: Monitor the completion of the duct installation of each system and provide the necessary written notification to the Contracting Officer.
- f. Pre-field engineering report: Utilizing the following HVAC-related documentation; contract drawings and specifications, approved submittal data for equipment, up-to-date revisions and change orders; prepare this report.
- g. Prerequisite HVAC work checklist: Ensure the Contractor gets a copy of this checklist at the same time as the pre-field engineering report is submitted.
- h. Technical assistance for DALT work.
 - (1) Technical assistance: Provide immediate technical assistance to TAB field team.
- i. Final DALT report: Certify the DALT report. This certification includes the following work:
 - (1) Review: Review the Pre-final DALT report data. From these field reports, prepare the Certified Final DALT report.
 - (2) TAB Verification: Verify adherence, by the TAB field team, to the procedures specified in this section.
- j. Technical Assistance for TAB Work: Provide immediate technical assistance to the TAB field team for the TAB work.
 - (1) TAB field visit: At the midpoint of the Season 1 and Season 2 TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration.

- (2) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one 8 hour workdays duration. Review the TAB final report data and certify the TAB final report.
- (1) TAB field visit: Near the end of the TAB field work effort, visit the contract site to inspect the HVAC installation and the progress of the TAB field work. Conduct site visit full-time for a minimum of one two _____ 8 hour workdays duration. Review the TAB final report data and certify the TAB final report.
- k. Certified TAB report: Certify the TAB report. This certification includes the following work:
 - (1) Review: Review the TAB field data report. From this field report, prepare the certified TAB report.
 - (2) Verification: Verify adherence, by the TAB field team, to the TAB plan prescribed by the pre-field engineering report and verify adherence to the procedures specified in this section.
- l. Design/Construction deficiencies: Within 3 working days after the TAB Agency has encountered any design or construction deficiencies, the TAB Supervisor must submit written notification directly to the Contracting Officer, with a separate copy to the Contractor, of all such deficiencies. Provide in this submittal a complete explanation, including supporting documentation, detailing deficiencies. Where deficiencies are encountered that are believed to adversely impact successful completion of TAB, the TAB Agency must issue notice and request direction in the notification submittal.
- m. TAB Field Check: The TAB team supervisor must attend and supervise Season 1 and Season 2 TAB field check.

1.5.10.4 TAB Team Field Leader

- a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, EXECUTION.
- b. Full time: Be present at the contract site when DALT field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.
- c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC Checklist, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

1.5.11 Test Reports

1.5.11.1 Certified TAB Reports

Submit: TAB Report for Season 1 and TAB Report for Season 2 in the following manner:

- a. Report format: Submit the completed pre-field data forms approved in the pre-field TAB Engineering Report completed by TAB field team, reviewed and certified by the TAB supervisor. Bind the report with a

waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data must be typewritten. Handwritten report forms or report data are not acceptable.

- b. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:
 - (1) Specifier: List desired rooms and/or zones here. Measure and compile data on a continuous basis for the period in which TAB work affecting those rooms is being done.
 - (2) Measure and record data only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode.
 - (3) Data may be compiled using direct digital controls trend logging where available. Otherwise, temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls must be fully operational a minimum of 24 hours in advance of commencing data compilation. Include the specified data in the Season I TAB Report Season I and Season 2 TAB Report.
- c. System Diagrams: Provide updated diagrams with final installed locations of all terminals and devices, any numbering changes, and actual test locations. Use a key numbering system on the diagram which identifies each outlet contained in the outlet airflow report sheets.
- d. Static Pressure Profiles: Report static pressure profiles for air duct systems. Report static pressure data for all supply, return, relief, exhaust and outside air ducts for the systems listed. Include the following in the static pressure report data, in addition to AABC/NEBB/TABB required data:
 - (1) Report supply fan, return fan, relief fan, and exhaust fan inlet and discharge static pressures.
 - (2) Report static pressure drop across chilled water coils, DX coils, hot water coils, steam coils, electric resistance heating coils and heat reclaim devices installed in unit cabinetry or the system ductwork.
 - (3) Report static pressure drop across outside air, return air, and supply air automatic control dampers, both proportional and two-position, installed in unit cabinetry.
 - (4) Report static pressure drop across air filters, acoustic silencers, moisture eliminators, air flow straighteners, air flow measuring stations or other pressure drop producing specialty items installed in unit cabinetry, or in the system ductwork. Examples of these specialty items are smoke detectors, white sound generators, RF shielding, wave guides, security bars, blast

valves, small pipes passing through ductwork, and duct mounted humidifiers.

Do not report static pressure drop across duct fittings provided for the sole purpose of conveying air, such as elbows, transitions, offsets, plenums, manual dampers, and branch takes-offs.

- (5) Report static pressure drop across outside air and relief/exhaust air louvers.
- (6) Report static pressure readings of supply air, return air, exhaust/relief air, and outside air in duct at the point where these ducts connect to each air moving unit. and also at the following locations:

Main Duct: Take readings at four locations along the full length of the main duct, 25 percent, 50 percent, 75 percent, and 100 percent of the total duct length.

Floor Branch Mains: Take readings at floor branch mains served by a main duct vertical riser.

Branch Main Ducts: Take readings at branch main ducts.

VAV Terminals: Take readings at inlet static pressure at VAV terminal box primary air branch ducts.

VAV Terminals, Fan Powered: Take readings at fan discharge and inlet static pressures for series and parallel fan powered VAV terminal boxes.

- e. Duct Traverses: Report duct traverses for main and branch main supply, return, exhaust, relief and outside air ducts. This includes all ducts, including those which lack 7 1/2 duct diameters upstream and 2 1/2 duct diameters downstream of straight duct unobstructed by duct fittings/offsets/elbows. The TAB Agency must evaluate and report findings on the duct traverses taken. Evaluate the suitability of the duct traverse measurement based on satisfying the qualifications for a pilot traverse plane as defined by [AMCA 203](#), "Field Measurements", Section 8, paragraph 8.3, "Location of Traverse Plane."
- f. Instruments: List the types of instruments actually used to measure the tab data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date.

Instrumentation, used for taking wet bulb temperature readings must provide accuracy of plus or minus 5 percent at the measured face velocities. Submit instrument manufacturer's literature to document instrument accuracy performance is in compliance with that specified.

- g. Certification: Include the typed name of the TAB supervisor and the dated signature of the TAB supervisor.
- h. Performance Curves: The TAB Supervisor must include, in the TAB Reports, factory pump curves and fan curves for pumps and fans TAB'd on the job.

- i. Calibration Curves: The TAB Supervisor must include, in the TAB Reports, a factory calibration curve for installed flow control balancing valves, flow venturi's and flow orifices TAB'd on the job.

1.6 PROJECT/SITE CONDITIONS

1.6.1 DALT and TAB Services to Obtain Existing Conditions

Conduct DALT and TAB of the indicated existing systems and equipment and submit the specified DALT and TAB reports for approval. Conduct this DALT and TAB work in accordance with the requirements of this section.

1.7 SEQUENCING AND SCHEDULING

1.7.1 Projects with Phased Construction

This specification section is structured as though the HVAC construction, and thereby the TAB work, will be completed in a single phase. When the construction is completed in phases, the DALT work and TAB work must be planned, completed, and accepted for each construction phase.

1.7.1.1 Phasing of Work

This specification section is structured as though the HVAC construction, and thereby the TAB work, is going to be completed in a single phase in spite of the fact that there will be two seasons. All elements of the TAB work are addressed on this premise. When a contract is to be completed in construction phases, including the TAB work, and the DALT work, the TAB work and DALT work must be planned for, completed and approved by the Contracting Officer with each phase. An example of this case would be one contract that requires the rehabilitation of the HVAC in each of several separated buildings. At the completion of the final phase, compile all approved reports and submit as one document.

1.7.2 DALT and TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: DALT AND TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section.

Submit this schedule, and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-Field TAB Engineering Report: Within 30 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List For Season 1 and Advanced Notice For Season 1 TAB Field Work: At a minimum of 115 calendar days prior to CCD, submit Season 1 prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of Season 1 TAB field work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 15 calendar days after completion of Season 1 TAB field work, submit Season 1 TAB report.

Season 1 TAB Field Check: 30 calendar days after Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work; submit Season 1 TAB report; and conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work except Season 2 TAB work.

Prerequisite HVAC Work Check Out List For Season 2 and Advanced Notice For Season 2 TAB Field Work: Within 150 calendar days after date of the commencement of the Season 1 TAB field work, submit the Season 2 prerequisite HVAC work check out list certified as complete and submit advance notice of commencement of Season 2 TAB field work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work.

Submit Season 2 TAB Report: Within 15 calendar days after completion of Season 2 TAB field work, submit Season 2 TAB report.

Season 2 TAB Field Check: 30 calendar days after the Season 2 TAB report is approved by the Contracting Officer, conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 calendar days after the completion of Season 2 TAB field data check, complete all TAB work.

Season 2 TAB Field Work: Within 180 calendar days after date of commencement of the Season 1 TAB field work and when the ambient temperature is within Season 2 limits, accomplish Season 2 TAB field work; submit Season 2 TAB report; and conduct Season 2 field check.

Complete Season 2 TAB Work: Within 15 _____ calendar days after the completion of Season 2 field data check, complete TAB work.

1.7.2.1 TAB Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

1.7.2.2 TAB Pre-Field Engineering Report

Submit report containing the following information:

- a. Step-by-step TAB procedure:
 - (1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.
 - (2) Air System Diagrams: Use the contract drawings and duct fabrication drawings if available to provide air system diagrams in the report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagrams which identifies each outlet contained in the outlet airflow report sheets. Show intended locations of all traverses and static pressure readings.
 - (3) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.
- b. Pre-field data: Submit AABC or NEBB or **SMACNA 1780** data report forms with the following pre-field information filled in:
 - (1) Design data obtained from system drawings, specifications, and approved submittals.
 - (2) Notations detailing additional data to be obtained from the contract site by the TAB field team.
 - (3) Designate the actual data to be measured in the TAB field work.
 - (4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.
- c. Prerequisite HVAC work checkout list: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the **NEBB PROCEDURAL STANDARDS**, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be provided for each separate system to be TAB'd.

1.8 WARRANTY

Furnish workmanship and performance warranty for the DALT and TAB system

work performed for a period not less than 1 2 3 5 _____ years from the date of Government acceptance of the work; issued directly to the Government. Include provisions that if within the warranty period the system shows evidence of major performance deterioration, or is significantly out of tolerance, resulting from defective TAB or DALT workmanship, the corrective repair or replacement of the defective materials and correction of the defective workmanship is the responsibility of the TAB firm. Perform corrective action that becomes necessary because of defective materials and workmanship while system TAB and DALT is under warranty 7 days after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within the specified period of time constitutes grounds for having the corrective action and repairs performed by others and the cost billed to the TAB firm. The Contractor must also provide a 1 2 3 5 _____ year contractor installation warranty.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 WORK DESCRIPTIONS OF PARTICIPANTS

Comply with requirements of this section as specified in Appendix A WORK DESCRIPTIONS OF PARTICIPANTS.

3.2 PRE-DALT/TAB MEETING

Meet with the Contracting Officer's technical representative (COTR) and the designing engineer of the HVAC systems to develop a mutual understanding relative to the details of the DALT work and TAB work requirements. Ensure that the TAB supervisor is present at this meeting. Requirements to be discussed include required submittals, work schedule, and field quality control.

3.3 TAB PROCEDURES

3.3.1 TAB Field Work

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents.

That is, comply with the the requirements of AABC MN-1 and AABC MN-4, NEBB PROCEDURAL STANDARDS, NEBB MASV, or SMACNA 1780 (TABB) and SMACNA 1858 (TABB), except as supplemented and modified by this section.

Provide instruments and consumables required to accomplish the TAB work. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. Conduct TAB work, including measurement accuracy, and sound measurement work in conformance with the AABC MN-1 and AABC MN-4, or NEBB TABES and NEBB MASV, or SMACNA 1780 (used by TABB) and SMACNA 1858 sound measurement procedures, except as supplemented and modified by this section. The only

water flow and air flow reporting which can be deferred until the Season 2 is that data which would be affected in terms of accuracy due to outside ambient conditions.

3.3.2 Preliminary Procedures

Use the approved pre-field engineering report as instructions and procedures for accomplishing TAB field work. TAB engineer is to locate, in the field, test ports required for testing. It is the responsibility of the sheet metal contractor to provide and install test ports as required by the TAB engineer.

3.3.3 TAB Air Distribution Systems

3.3.3.1 Units With Coils

Report heating and cooling performance capacity tests for hot water, chilled water, DX and steam coils for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

- a. For air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with AABC MN-4, procedure 3.5, "Coil Capacity Testing."

Do not determine entering and leaving wet and dry bulb temperatures by single point measurement, but by the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph c.).

- b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.3.3.2 Air Handling Units

Air handling unit systems including fans (air handling unit fans, exhaust fans and winter ventilation fans), coils, ducts, plenums, mixing boxes, terminal units, variable air volume boxes, and air distribution devices for supply air, return air, outside air, mixed air relief air, and makeup air.

3.3.3.3 Heating and Ventilating Units

Heating and ventilating unit systems including fans, coils, ducts, plenums, roof vents, registers, diffusers, grilles, and louvers for supply air, return air, outside air, and mixed air.

3.3.3.4 Exhaust Fans

Exhaust fan systems including fans, ducts, plenums, grilles, and hoods for exhaust air.

3.3.4 Sound Measurement Work

3.3.4.1 Procedure

Measure sound levels in each room, when unoccupied except for the TAB team, with all HVAC systems that would cause sound readings in the room operating in their noisiest mode. Record the sound level in each octave band. Attempt to mitigate the sound level and bring the level to within the specified ASHRAE HVAC APP IP HDBK noise criteria goals, if such mitigation is within the TAB team's control. State in the report the ASHRAE HVAC APP IP HDBK noise criteria goals. If sound level cannot be brought into compliance, provide written notice of the deficiency to the Contractor for resolution or correction.

3.3.4.2 Timing

Measure sound levels at times prescribed by AABC or NEBB or TABB.

3.3.4.3 Meters

Measure sound levels with a sound meter complying with ASA S1.4, Type 1 or 2, and an octave band filter set complying with ASA S1.11 PART 1. Use measurement methods for overall sound levels and for octave band sound levels as prescribed by NEBB.

3.3.4.4 Calibration

Calibrate sound levels as prescribed by AABC or NEBB or TABB, except that calibrators emitting a sound pressure level tone of 94 dB at 1000 hertz (Hz) are also acceptable.

3.3.4.5 Background Noise Correction

Determine background noise component of room sound (noise) levels for each (of eight) octave bands as prescribed by AABC or NEBB or TABB.

3.3.5 TAB Work on Performance Tests Without Seasonal Limitations

3.3.5.1 Performance Tests

In addition to the TAB proportionate balancing work on the air distribution systems and the water distribution systems, accomplish TAB work on the HVAC systems which directly transfer thermal energy. TAB the operational performance of the heating systems and cooling systems.

3.3.5.2 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. Record these temperatures at beginning and at the end of data taking.

3.3.5.3 Sound Measurements

Comply with the paragraph SOUND MEASUREMENT WORK, specifically, the requirement that a room must be operating in its noisiest mode at the time of sound measurements in the room. The maximum noise level measurements could depend on seasonally related heat or cooling transfer equipment.

3.3.5.4 Refrigeration Units

For refrigeration compressors/condensers/condensing units, report data as required by NEBB Form TAB 15-83, NEBB PROCEDURAL STANDARDS, including refrigeration operational data.

3.3.5.5 Coils

Report heating and cooling performance capacity tests for hot water, chilled water, DX and steam coils for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

- a. For Central station air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with AABC MN-4, procedure 3.5, "Coil Capacity Testing".

Entering and leaving wet and dry bulb temperatures are not determined by single point measurement, but the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph c.).

- b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.3.6 TAB Work on Performance Tests With Seasonal Limitations

3.3.6.1 Performance Tests

Accomplish proportional balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section. However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy. Accomplish proportionate balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section.

However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy.

3.3.6.2 Season Of Maximum Load

Visit the contract site for at least two TAB work sessions for **Season 1** and **Season 2** field measures. Visit the contract site during the season of maximum heating load and visit the contract site during the season of maximum cooling load, the goal being to TAB the operational performance of the heating systems and cooling systems under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the heating systems and cooling systems. Visit the contract site for at least two TAB work sessions for TAB field measurements. Visit the contract site during the season of maximum heating load and visit the contract site during the season of maximum cooling load, the goal being to TAB the operational performance of the heating systems and cooling systems under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the heating systems and cooling systems.

3.3.6.3 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. Record these temperatures at beginning and at the end of data taking.

3.3.6.4 Sound Measurements

Comply with the paragraph SOUND MEASUREMENT WORK, specifically, the requirement that a room must be operating in its noisiest mode at the time of sound measurements in the room. The maximum noise level measurements could depend on seasonally related heat or cooling transfer equipment.

3.3.6.5 Water Chillers

Water chillers: For water chillers, report data as required by NEBB Form TAB 15-83, **NEBB PROCEDURAL STANDARDS**, including refrigeration operational data.

3.3.6.6 Refrigeration Units

For refrigeration compressors/condensers/condensing units, report data as required by NEBB Form TAB 15-83, **NEBB PROCEDURAL STANDARDS**, including refrigeration operational data.

3.3.6.7 Coils

Report heating and cooling performance capacity tests for hot water, chilled water, DX and steam coils for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

- a. For Central station air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with **AABC MN-4**, procedure 3.5, "Coil Capacity Testing."

Entering and leaving wet and dry bulb temperatures are not determined by single point measurement, but by the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph c.).

- b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.3.7 Workmanship

Conduct TAB work on the HVAC systems until measured flow rates are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. This TAB work includes adjustment of balancing valves, balancing dampers, and sheaves. Further, this TAB work includes changing out fan sheaves and pump impellers if required to obtain air and water flow rates specified or indicated. If, with these adjustments and equipment changes, the specified or indicated design flow rates cannot be attained, contact the Contracting Officer for direction.

3.3.8 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment design or installation prevent TAB work from being accomplished within the range of design values specified in the paragraph WORKMANSHIP, provide written notice as soon as possible to the Contractor and the Contracting Officer describing the deficiency and recommended correction.

Responsibility for correction of installation deficiencies is the Contractor's. If a deficiency is in equipment design, call the TAB team supervisor for technical assistance. Responsibility for reporting design deficiencies to Contractor is the TAB team supervisor's.

3.3.9 TAB Reports

Additional requirements for TAB Reports are specified in Appendix B REPORTS - DALT and TAB

After completion of the TAB field work, prepare the TAB field data for TAB supervisor's review and certification, using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms is to be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and thereby the TAB report is considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph WORKMANSHIP.

After completion of the TAB work, prepare a pre-final TAB report using the

reporting forms approved in the pre-field engineering report. Data required by those approved data report forms is to be furnished by the TAB team. Except as approved otherwise in writing by the Contracting Officer, the TAB work and the TAB report is considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph WORKMANSHIP of this section.

Prepare the report neatly and legibly; the pre-final TAB report is the final TAB report minus the TAB supervisor's review and certification. Obtain, at the contract site, the TAB supervisor's review and certification of the TAB report.

Verbally notify the COTR that the field check of the TAB report data can commence; give this verbal notice 48 hours in advance of field check commencement. Do not schedule field check of the TAB report until the specified workmanship requirements have been met or written approval of the deviations from the requirements have been received from the Contracting Officer.

3.3.10 Quality Assurance - COTR TAB Field Acceptance Testing

3.3.10.1 TAB Field Acceptance Testing

During the field acceptance testing, verify, in the presence of the COTR, random selections of data (water, air quantities, air motion, sound level readings) recorded in the TAB Report. Points and areas for field acceptance testing are to be selected by the COTR. Measurement and test procedures are the same as approved for TAB work for the TAB Report.

Field acceptance testing includes verification of TAB Report data recorded for the following equipment groups:

Group 1: All chillers, boilers, return fans, computer room units, and air handling units (rooftop and central stations).

Group 2: 25 percent of the VAV terminal boxes and associated diffusers and registers.

Group 3: 25 percent of the supply diffusers, registers, grilles associated with constant volume air handling units.

Group 4: 25 percent of the return grilles, return registers, exhaust grilles and exhaust registers.

Group 5: 25 percent of the supply fans, exhaust fans, and pumps.

Further, if any data on the TAB Report for Groups 2 through 5 is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, additional group data verification is required in the presence of the COTR. Verify TAB Report data for one additional piece of equipment in that group. Continue this additional group data verification until out-of-tolerance data ceases to be found.

3.3.10.2 Additional COTR TAB Field Acceptance Testing

If any of the acceptance testing measurements for a given equipment group is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, terminate data verification for all affected data for that group. The affected data for the given group will be disapproved.

Make the necessary corrections and prepare a revised TAB Report.
Reschedule acceptance testing of the revised report data with the COTR.

Further, if any data on the TAB Report for a given field acceptance test group is out-of-tolerance, then field test data for one additional field test group as specified herein. Continue this increase field test work until out-of-tolerance data ceases to be found. This additional field testing is up and above the original 25 percent of the of reported data entries to be field tested.

If there are no more similar field test groups from which to choose, additional field testing from another, but different, type of field testing group must be tested.

3.3.10.3 Prerequisite for Approval

Compliance with the field acceptance testing requirements of this section is a prerequisite for the final Contracting Officer approval of the TAB Report submitted.

3.4 MARKING OF SETTINGS

Upon the final TAB work approval, permanently mark the settings of HVAC adjustment devices including valves, gauges, splitters, and dampers so that adjustment can be restored if disturbed at any time. Provide permanent markings clearly indicating the settings on the adjustment devices which result in the data reported on the submitted TAB report.

3.5 MARKING OF TEST PORTS

The TAB team is to permanently and legibly mark and identify the location points of the duct test ports. If the ducts have exterior insulation, make these markings on the exterior side of the duct insulation. Show the location of test ports on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

-- End of Section --

SECTION 23 09 00

INSTRUMENTATION AND CONTROL FOR HVAC
 02/19, CHG 3: 05/21

PART 1 GENERAL

1.1 SUMMARY

Provide a complete Direct Digital Control (DDC) system, except for the Front End which is specified in Section 25 10 10 UTILITY MONITORING AND CONTROL (UMCS) FRONT END AND INTEGRATION, suitable for the control of the heating, ventilating and air conditioning (HVAC) and other building-level systems as indicated and shown and in accordance with Section 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC, Section 23 09 93 SEQUENCES OF OPERATION FOR HVAC CONTROL, Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS for BACnet or Niagara BACnet systems, and other referenced Sections.

1.1.1 Proprietary Systems

1.1.1.1 Proprietary Systems Exempted From Open Protocol Requirements

The following systems are specifically exempted from the open protocol requirements of Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS:

- a. A simple split (DX) system consisting of a single indoor unit and a single outdoor unit from the same manufacturer.
- b. Systems in Table I (previously approved by the designer in accordance with UFC 3-410-02).

TABLE I: Systems Approved to Use Proprietary Communications		
System	Type (Multi-Split/VRF or Chiller/Boiler Plant)	Proprietary Multi-Split Engineering Tool Software Required (for Multi-Split/VRF only)

- c. A system (not already shown Table I) of multiple boilers or multiple chillers communicating with a proprietary network for which an approved request has been obtained and for which: all units are from the same manufacturer, they are all co-located in the same room, the network connecting them is fully contained in that room, and the units are operating using a common "plant" sequence of operation which stages the units in a manner that requires operational parameters be shared between them and which cannot be accomplished with a single lead-lag command from a third-party controller.

1.1.1.2 Implementation of Proprietary Systems

For proprietary systems exempted from open protocol requirements, a proprietary network and DDC hardware communicating via proprietary protocol are permitted. For these systems a building control network meeting the requirements of [Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS](#) must also be provided, along with a gateway or interface to connect the proprietary system to the open building control network.

The proprietary system gateway or interface must provide the required functionality as shown on the points schedule. Scheduling, alarming, trending, overrides, network inputs, network outputs and other protocol related requirements must be met on the open protocol control system as specified in [Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS](#).

1.1.1.3 Proprietary Multi-Split Engineering Tool Software

For each permitted proprietary systems in Table 1 shown as requiring Proprietary Multi-Split Engineering Tool Software, provide the software needed to replace a unit and configure the replacement. Submit hard copies of the software user manuals with the software submittal.

Submit Proprietary Multi-Split Engineering Tool Software on CD-ROM as a Technical Data Package. Submit _____ hard copies of the software user manual for each piece of software.

1.1.2 System Requirements

Provide systems meeting the requirements this Section and other Sections referenced by this Section, and which have the following characteristics:

- a. The system implements the control sequences of operation shown in the Contract Drawings___ using DDC hardware to control mechanical and electrical equipment
- b. The system meet the requirements of this specification as a stand-alone system and does not require connection to any other system.
- c. Control sequences reside in DDC hardware in the building. The building control network is not dependent upon connection to a Utility Monitoring and Control System (UMCS) Front End or to any other system for performance of control sequences. To the greatest extent practical, the hardware performs control sequences without reliance on the building network, [unless otherwise pre-approved by the Contracting Officer](#).
- d. The hardware is installed such that individual control equipment can be replaced by similar control equipment from other equipment manufacturers with no loss of system functionality.
- e. All necessary documentation, configuration information, programming tools, programs, drivers, and other software are licensed to and otherwise remain with the Government such that the Government or their agents are able to perform repair, replacement, upgrades, and expansions of the system without subsequent or future dependence on the Contractor, Vendor or Manufacturer.

- f. Sufficient documentation and data, including rights to documentation and data, are provided such that the Government or their agents can execute work to perform repair, replacement, upgrades, and expansions of the system without subsequent or future dependence on the Contractor, Vendor or Manufacturer.
- g. Hardware is installed and configured such that the Government or their agents are able to perform repair, replacement, and upgrades of individual hardware without further interaction with the Contractor, Vendor or Manufacturer.

1.1.3 End to End Accuracy

Select products, install and configure the system such that the maximum error of a measured value as read from the DDC Hardware over the network is less than the maximum allowable error specified for the sensor or instrumentation.

1.1.4 Verification of Dimensions

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.1.5 Drawings

The Government will not indicate all offsets, fittings, and accessories that may be required on the drawings. Carefully investigate the mechanical, electrical, and finish conditions that could affect the work to be performed, arrange such work accordingly, and provide all work necessary to meet such conditions.

1.2 RELATED SECTIONS

Related work specified elsewhere:

- a. [Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS](#) for BACnet systems with or without Niagara Framework.
- b. [Section 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC](#)
- c. [Section 23 09 93 SEQUENCES OF OPERATIONS FOR HVAC CONTROLS](#)
- d. [Section 25 08 10 UTILITY MONITORING AND CONTROL SYSTEMS TESTING](#)
- e. [Section 25 10 10 UTILITY MONITORING AND CONTROL SYSTEMS \(UMCS\) FRONT END AND INTEGRATION](#)
- f. [Section 25 05 11 CYBERSECURITY FOR FACILITY-RELATED CONTROL SYSTEMS](#)
- g. [Section 01 91 00.15 1001 91 00.15 20 TOTAL BUILDING COMMISSIONING](#)_____

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

- ASHRAE 135** (2020; Errata 1-2 2021) BACnet–A Data Communication Protocol for Building Automation and Control Networks
- ASHRAE FUN IP** (2021) Fundamentals Handbook, I-P Edition
- INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)
- IEEE C62.41** (1991; R 1995) Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits
- NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)
- NEMA 250** (2020) Enclosures for Electrical Equipment (1000 Volts Maximum)
- NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)
- NFPA 70** (2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4) National Electrical Code
- NFPA 90A** (2021) Standard for the Installation of Air Conditioning and Ventilating Systems
- U.S. DEPARTMENT OF DEFENSE (DOD)
- UFC 3-410-02** (2018; with Change 2, 2021) Direct Digital Control for HVAC and Other Building Control Systems
- UNDERWRITERS LABORATORIES (UL)
- UL 5085-3** (2006; Reprint Nov 20121) Low Voltage Transformers - Part 3: Class 2 and Class 3 Transformers

1.4 DEFINITIONS

The following list of definitions includes terms used in Sections referenced by this Section and are included here for completeness. The definitions contained in this Section may disagree with how terms are defined or used in other documents, including documents referenced by this Section. The definitions included here are the authoritative definitions for this Section and all Sections referenced by this Section.

After each term the protocol related to that term is included in parenthesis.

1.4.1 Alarm Generation (All protocols)

Alarm Generation is the monitoring of a value, comparison of the value to alarm conditions and the creation of an alarm when the conditions set for the alarm are met. Note that this does NOT include delivery of the alarm

to the final destination (such as a user interface) - see paragraph ALARM ROUTING in Section 25 10 10 UTILITY MONITORING AND CONTROL SYSTEM (UMCS) FRONT END AND INTEGRATION.

1.4.2 Building Automation and Control Network (BACnet) (BACnet)

The term BACnet is used in two ways. First meaning the BACnet Protocol Standard - the communication requirements as defined by ASHRAE 135 including all annexes and addenda. The second to refer to the overall technology related to the ASHRAE 135 protocol.

1.4.3 BACnet Advanced Application Controller (B-AAC) (BACnet)

A hardware device BTL Listed as a B-AAC, which is required to support BACnet Interoperability Building Blocks (BIBBs) for scheduling and alarming, but is not required to support as many BIBBs as a B-BC.

1.4.4 BACnet Application Specific Controller (B-ASC) (BACnet)

A hardware device BTL Listed as a B-ASC, with fewer BIBB requirements than a B-AAC. It is intended for use in a specific application.

1.4.5 BACnet Building Controller (B-BC) (BACnet)

A hardware device BTL Listed as a B-BC. A general-purpose, field-programmable device capable of carrying out a variety of building automation and control tasks including control and monitoring via direct digital control (DDC) of specific systems and data storage for trend information, time schedules, and alarm data. Like the other BTL Listed controller types (B-AAC, B-ASC etc.) a B-BC device is required to support the server ("B") side of the ReadProperty and WriteProperty services, but unlike the other controller types it is also required to support the client ("A") side of these services. Communication between controllers requires that one of them support the client side and the other support the server side, so a B-BC is often used when communication between controllers is needed.

1.4.6 BACnet Broadcast Management Device (BBMD) (BACnet)

A communications device, typically combined with a BACnet router. A BBMD forwards BACnet broadcast messages to BACnet/IP devices and other BBMDs connected to the same BACnet/IP network. Each IP subnet that is part of a BACnet/IP network must have at least one BBMD. Note there are additional restrictions when multiple BBMDs share an IP subnet.

1.4.7 BACnet/IP (BACnet)

An extension of BACnet, Annex J, defines the use of a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnets that share the same BACnet network number. See also paragraph BACNET BROADCAST MANAGEMENT DEVICE.

1.4.8 BACnet Internetwork (BACnet)

Two or more BACnet networks, connected with BACnet routers. In a BACnet Internetwork, there exists only one message path between devices.

1.4.9 BACnet Interoperability Building Blocks (BIBBs) (BACnet)

A BIBB is a collection of one or more **ASHRAE 135** Services intended to define a higher level of interoperability. BIBBs are combined to build the BACnet functional requirements for a device in a specification. Some BIBBs define additional requirements (beyond requiring support for specific services) in order to achieve a level of interoperability. For example, the BIBB DS-V-A (Data Sharing-View-A), which would typically be used by a front-end, not only requires the client to support the ReadProperty Service, but also provides a list of data types (Object / Properties) which the client must be able to interpret and display for the user.

In the BIBB shorthand notation, -A is the client side and -B is the server side.

The following is a list of some BIBBs used by this or referenced Sections:	
DS-COV-A	Data Sharing-Change of Value (A side)
DS-COV-B	Data Sharing-Change of Value (B side)
NM-RC-B	Network Management-Router Configuration (B side)
DS-RP-A	Data Sharing-Read Property (A side)
DS-RP-B	Data Sharing-Read Property (B side)
DS-RPM-A	Data Sharing-Read Property Multiple (A Side)
DS-RPM-B	Data Sharing-Read Property Multiple (B Side)
DS-WP-A	Data Sharing-Write Property (A Side)
DM-TS-B	Device Management-Time Synchronization (B Side)
DM-UTC-B	Device Management-UTC Time Synchronization (B Side)
DS-WP-B	Data Sharing-Write Property (B side)
SCHED-E-B	Scheduling-External (B side)
DM-OCD-B	Device Management-Object Creation and Deletion (B side)
AE-N-I-B	Alarm and Event-Notification Internal (B Side)
AE-N-E-B	Alarm and Event-Notification External (B Side)
T-VMT-I-B	Trending-Viewing and Modifying Trends Internal (B Side)
T-VMT-E-B	Trending-Viewing and Modifying Trends External (B Side)

1.4.10 BACnet Network (BACnet)

In BACnet, a portion of the control Internetwork consisting of one or more segments connected by repeaters. Networks are separated by routers.

1.4.11 BACnet Operator Display (B-OD) (BACnet)

A basic operator interface with limited capabilities relative to a B-OWS. It is not intended to perform direct digital control. A B-OD profile could be used for LCD devices, displays affixed to BACnet devices, handheld terminals or other very simple user interfaces.

1.4.12 BACnet Segment (BACnet)

One or more physical segments interconnected by repeaters (ASHRAE 135).

1.4.13 BACnet Smart Actuator (B-SA) (BACnet)

A simple actuator device with limited resources intended for specific applications.

1.4.14 BACnet Smart Sensor (B-SS) (BACnet)

A simple sensing device with limited resources.

1.4.15 BACnet Testing Laboratories (BTL) (BACnet)

Established by BACnet International to support compliance testing and interoperability testing activities and consists of BTL Manager and the BTL Working Group (BTL-WG). BTL also publishes Implementation Guidelines.

1.4.16 BACnet Testing Laboratories (BTL) Listed (BACnet)

A device that has been listed by BACnet Testing Laboratory. Devices may be certified to a specific device profile, in which case the listing indicates that the device supports the required capabilities for that profile, or may be listed as "other".

1.4.17 Binary (All protocols)

A two-state system where an "ON" condition is represented by a high signal level and an "OFF" condition is represented by a low signal level. 'Digital' is sometimes used interchangeably with 'binary'.

1.4.18 Broadcast (BACnet)

Unlike most messages, which are intended for a specific recipient device, a broadcast message is intended for all devices on the network.

1.4.19 Building Control Network (BCN) (All protocols)

The network connecting all DDC Hardware within a building (or specific group of buildings).

1.4.20 Building Point of Connection (BPOC) (All protocols)

A FPOC for a Building Control System. (This term is being phased out of use in preference for FPOC but is still used in some specifications and criteria. When it was used, it typically referred to a piece of control hardware. The current FPOC definition typically refers instead to IT hardware.)

1.4.21 Commandable (All protocols)

See Overridable.

1.4.22 Commandable Objects (BACnet)

Commandable Objects have a Commandable Property, Priority_Array, and Relinquish_Default Property as defined in ASHRAE 135, Clause 19.2, Command Prioritization.

1.4.23 Configurable (All protocols)

A property, setting, or value is configurable if it can be changed via hardware settings on the device, via the use of engineering software or over the control network from the front end, and is retained through (after) loss of power.

In a BACnet system, a property, setting, or value is configurable if it can be changed via one or more of:

- 1) via BACnet services (including proprietary BACnet services)
- 2) via hardware settings on the device

Note this is more stringent than the ASHRAE 135 definition.

1.4.24 Control Logic Diagram (All protocols)

A graphical representation of control logic for multiple processes that make up a system.

1.4.25 Device (BACnet)

A Digital Controller that contains a BACnet Device Object and uses BACnet to communicate with other devices.

1.4.26 Device Object (BACnet)

Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet Internetwork. This number is often referred to as the device instance or device ID.

1.4.27 Device Profile (BACnet)

A collection of BIBBs determining minimum BACnet capabilities of a device, defined in ASHRAE 135. Standard device profiles include BACnet Advanced Workstations (B-AWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS).

1.4.28 Digital Controller (All protocols)

An electronic controller, usually with internal programming logic and digital and analog input/output capability, which performs control functions.

1.4.29 Direct Digital Control (DDC) (All protocols)

Digital controllers performing control logic. Usually the controller directly senses physical values, makes control decisions with internal

programs, and outputs control signals to directly operate switches, valves, dampers, and motor controllers.

1.4.30 Field Point of Connection (FPOC) (All protocols)

The FPOC is the point of connection between the UMCS IP Network and the field control network (either an IP network, a non-IP network, or a combination of both). The hardware at this location which provides the connection is generally an IT device such as a switch, IP router, or firewall.

In general, the term "FPOC Location" means the place where this connection occurs, and "FPOC Hardware" means the device that provides the connection. Sometimes the term "FPOC" is used to mean either and its actual meaning (i.e. location or hardware) is determined by the context in which it is used.

1.4.31 Gateway (All protocols)

A device that translates from one protocol application data format to another. Devices that change only the transport mechanism of the protocol - "translating" from TP/FT-10 to Ethernet/IP or from BACnet MS/TP to BACnet over IP for example - are not gateways as the underlying data format does not change. Gateways are also called Communications Bridges or Protocol Translators.

1.4.32 IEEE 802.3 Ethernet (All protocols)

A family of local-area-network technologies providing high-speed networking features over various media, typically Cat 5, 5e or Cat 6 twisted pair copper or fiber optic cable.

1.4.33 Internet Protocol (IP, TCP/IP, UDP/IP) (All protocols)

A communication method, the most common use is the World Wide Web. At the lowest level, it is based on Internet Protocol (IP), a method for conveying and routing packets of information over various LAN media. Two common protocols using IP are User Datagram Protocol (UDP) and Transmission Control Protocol (TCP). UDP conveys information to well-known "sockets" without confirmation of receipt. TCP establishes connections, also known as "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

1.4.34 Input/Output (I/O) (All protocols)

Physical inputs and outputs to and from a device, although the term sometimes describes network or "virtual" inputs or outputs. See also "Points".

1.4.35 I/O Expansion Unit (All protocols)

An I/O expansion unit provides additional point capacity to a digital controller

1.4.36 IP subnet (All protocols)

A group of devices which share a defined range IP addresses. Devices on a

common IP subnet can share data (including broadcasts) directly without the need for the traffic to traverse an IP router.

1.4.37 Local-Area Network (LAN) (All protocols)

A communication network that spans a limited geographic area and uses the same basic communication technology throughout.

1.4.38 Local Display Panels (LDPs) (All protocols)

A DDC Hardware with a display and navigation buttons, and must provide display and adjustment of points as shown on the Points Schedule and as indicated.

1.4.39 MAC Address (All protocols)

Media Access Control address. The physical device address that identifies a device on a Local Area Network.

1.4.40 Master-Slave/Token-Passing (MS/TP) (BACnet)

Data link protocol as defined by the BACnet standard. Multiple speeds (data rates) are permitted by the BACnet MS/TP standard.

1.4.41 Monitoring and Control (M&C) Software (All protocols)

The UMCS 'front end' software which performs supervisory functions such as alarm handling, scheduling and data logging and provides a user interface for monitoring the system and configuring these functions.

1.4.42 Network Number (BACnet)

A site-specific number assigned to each network. This network number must be unique throughout the BACnet Internetwork.

1.4.43 Object (BACnet)

An ASHRAE 135 Object. The concept of organizing BACnet information into standard components with various associated Properties. Examples include Analog Input objects and Binary Output objects.

1.4.44 Object Identifier (BACnet)

A grouping of two Object properties: Object Type (e.g. Analog Value, Schedule, etc.) and Object Instance (in this case, a number). Object Identifiers must be unique within a device.

1.4.45 Object Instance (BACnet)

See paragraph OBJECT IDENTIFIER

1.4.46 Object Properties (BACnet)

Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

1.4.47 Operator Configurable (All protocols)

Operator configurable values are values that can be changed from a single common front end user interface across multiple vendor systems.

For non Niagara-based BACnet systems, a property, setting, or value in a device is Operator Configurable when it is Configurable and is either:

- a. a Writable Property of a Standard BACnet Object; or
- b. a Property of a Standard BACnet Object that is Writable when Out_Of_Service is TRUE and Out_Of_Service is Writable.

1.4.48 Override (All protocols)

Changing the value of a point outside of the normal sequence of operation where the change has priority over the sequence and where there is a mechanism for releasing the change such that the point returns to the normal value. Overrides persist until released or overridden at the same or higher priority but are not required to persist through a loss of power. Overrides are often used by operators to change values, and generally originate at a user interface (workstation or local display panel).

1.4.49 Packaged Equipment (All protocols)

Packaged equipment is a single piece of equipment provided by a manufacturer in a substantially complete and operable condition, where the controls (DDC Hardware) are factory installed, and the equipment is sold and shipped from the manufacturer as a single entity. Disassembly and reassembly of a large piece of equipment for shipping does not prevent it from being packaged equipment. Package units may require field installation of remote sensors. Packaged equipment is also called a "packaged unit".

Note industry may use the term "Packaged System" to mean a collection of equipment that is designed to work together where each piece of equipment is packaged equipment and there is a network that connects the equipment together. A "packaged system" of this type is NOT packaged equipment; it is a collection of packaged equipment, and each piece of equipment must individually meet specification requirements.

1.4.50 Packaged Unit (All protocols)

See packaged equipment.

1.4.51 Performance Verification Test (PVT) (All protocols)

The procedure for determining if the installed BAS meets design criteria prior to final acceptance. The PVT is performed after installation, testing, and balancing of mechanical systems. Typically the PVT is performed by the Contractor in the presence of the Government.

1.4.52 Physical Segment (BACnet)

A single contiguous medium to which BACnet devices are attached (ASHRAE 135).

1.4.53 Polling (All protocols)

A device periodically requesting data from another device.

1.4.54 Points (All protocols)

Physical and virtual inputs and outputs. See also paragraph INPUT/OUTPUT (I/O).

1.4.55 Proportional, Integral, and Derivative (PID) Control Loop (All protocols)

Three parameters used to control modulating equipment to maintain a setpoint. Derivative control is often not required for HVAC systems (leaving "PI" control).

1.4.56 Proprietary (BACnet)

Within the context of BACnet, any extension of or addition to object types, properties, PrivateTransfer services, or enumerations specified in ASHRAE 135. Objects with Object_Type values of 128 and above are Proprietary Objects. Properties with Property_Identifier of 512 and above are proprietary Properties.

1.4.57 Protocol Implementation Conformance Statement (PICS) (BACnet)

A document, created by the manufacturer of a device, which describes which portions of the BACnet standard may be implemented by a given device. ASHRAE 135 requires that all ASHRAE 135 devices have a PICS, and also defines a minimum set of information that must be in it. A device as installed for a specific project may not implement everything in its PICS.

1.4.58 Repeater (All protocols)

A device that connects two control network segments and retransmits all information received on one side onto the other.

1.4.59 Router (All protocols)

A device that connects two ASHRAE 135 networks and controls traffic between the two by retransmitting signals received from one side onto the other based on the signal destination. Routers are used to subdivide a BACnet internetwork and to limit network traffic.

1.4.60 Segment (All protocols)

A 'single' section of a control network that contains no repeaters or routers. There is generally a limit on the number of devices on a segment, and this limit is dependent on the topology/media and device type.

1.4.61 Standard BACnet Objects (BACnet)

Objects with Object_Type values below 128 and specifically enumerated in Clause 21 of ASHRAE 135. Objects which are not proprietary. See paragraph PROPRIETARY.

1.4.62 Standard BACnet Properties (BACnet)

Properties with Property_Identifier values below 512 and specifically enumerated in Clause 21 of ASHRAE 135. Properties which are not proprietary. See Proprietary.

1.4.63 Standard BACnet Services (BACnet)

ASHRAE 135 services other than ConfirmedPrivateTransfer or UnconfirmedPrivateTransfer. See paragraph PROPRIETARY.

1.4.64 UMCS (All protocols)

UMCS stands for Utility Monitoring and Control System. The term refers to all components by which a project site monitors, manages, and controls real-time operation of HVAC and other building systems. These components include the UMCS "front-end" and all field building control systems connected to the front-end. The front-end consists of Monitoring and Control Software (user interface software), browser-based user interfaces and network infrastructure.

The network infrastructure (the "UMCS Network"), is an IP network connecting multiple building or facility control networks to the Monitoring and Control Software.

1.4.65 UMCS Network (All protocols)

The UMCS Network connects multiple building or facility control networks to the Monitoring and Control Software.

1.4.66 Writable Property (BACnet)

A Property is Writable when it can be changed through the use of one or more of the WriteProperty services defined in ASHRAE 135, Clause 15 regardless of the value of any other Property. Note that in the ASHRAE 135 standard, some Properties may be writable when the Out of Service Property is TRUE; for purposes of this Section, Properties that are only writable when the Out of Service Property is TRUE are not considered to be Writable.

1.5 PROJECT SEQUENCING

TABLE II: PROJECT SEQUENCING lists the sequencing of submittals as specified in paragraph SUBMITTALS (denoted by an 'S' in the 'TYPE' column) and activities as specified in PART 3 EXECUTION (denoted by an 'E' in the 'TYPE' column). TABLE II does not specify overall project milestone and completion dates; these dates are specified in the contract documents_____.

- a. Sequencing for Submittals: The sequencing specified for submittals is the deadline by which the submittal must be initially submitted to the Government. Following submission there will be a Government review period as specified in Section 01 33 00 SUBMITTAL PROCEDURES. If the submittal is not accepted by the Government, revise the submittal and resubmit it to the Government within 14_____ days of notification that the submittal has been rejected. Upon resubmittal there will be an additional Government review period. If the submittal is not accepted the process repeats until the submittal is accepted by the Government.
- b. Sequencing for Activities: The sequencing specified for activities

indicates the earliest the activity may begin.

- c. Abbreviations: In TABLE II the abbreviation AAO is used for 'after approval of' and 'ACO' is used for 'after completion of'.

TABLE II. PROJECT SEQUENCING			
ITEM #	TYPE	DESCRIPTION	SEQUENCING (START OF ACTIVITY OR DEADLINE FOR SUBMITTAL)
1	S	Existing Conditions Report	
2	S	DDC Contractor Design Drawings	
3	S	Manufacturer's Product Data	
4	S	Pre-construction QC Checklist	
5	E	Install Building Control System	AAO #1 thru #4
6	E	Start-Up and Start-Up Testing	ACO #5
7	S	Post-Construction QC Checklist	_____ days ACO #6
8	S	Programming Software Configuration Software	_____ days ACO #6
9	S	Draft As-Built Drawings	_____ days ACO #6
10	S	Start-Up Testing Report	_____ days ACO #6
11	S	PVT Procedures	_____ days before schedule start of #12 and AAO #10
12	E	Execute PVT	AAO #9 and #11

TABLE II. PROJECT SEQUENCING			
ITEM #	TYPE	DESCRIPTION	SEQUENCING (START OF ACTIVITY OR DEADLINE FOR SUBMITTAL)
13	S	PVT Report	_____ days ACO #12
14	S	Controller Application Programs Controller Configuration Settings	_____ days AAO #13
15	S	Final As-Built Drawings	_____ days AAO #13
16	S	O&M Instructions	AAO #15
17	S	Training Documentation	AAO #10 and _____ days before scheduled start of #18
18	E	Training	AAO #16 and #17
19	S	Closeout QC Checklist	ACO #18

1.6 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

DDC Contractor Design Drawings; G

Draft As-Built Drawings; G

Final As-Built Drawings; G

SD-03 Product Data

Programming Software; G

Controller Application Programs; G

Configuration Software; G

Controller Configuration Settings; G

Proprietary Multi-Split Engineering Tool Software; G

Manufacturer's Product Data; G

SD-05 Design Data

Boiler Or Chiller Plant Gateway Request

SD-06 Test Reports

Existing Conditions Report

Pre-Construction Quality Control (QC) Checklist; G

Post-Construction Quality Control (QC) Checklist; G

Start-Up Testing Report; G

PVT Procedures; G

PVT Report; G

SD-10 Operation and Maintenance Data

Operation and Maintenance (O&M) Instructions; G

Training Documentation; G

SD-11 Closeout Submittals

Enclosure Keys; G

Password Summary Report; G

Closeout Quality Control (QC) Checklist; G

1.7 DATA PACKAGE AND SUBMITTAL REQUIREMENTS

Technical data packages consisting of technical data and computer software (meaning technical data which relates to computer software) which are specifically identified in this project and which may be defined/required in other specifications must be delivered strictly in accordance with the CONTRACT CLAUSES and in accordance with the Contract Data Requirements List, DD Form 1423. Data delivered must be identified by reference to the particular specification paragraph against which it is furnished. All submittals not specified as technical data packages are considered 'shop

drawings' under the Federal Acquisition Regulation Supplement (FARS) and must contain no proprietary information and be delivered with unrestricted rights.

1.8 SOFTWARE FOR DDC HARDWARE AND GATEWAYS

Provide all software related to the programming and configuration of DDC Hardware and Gateways as indicated. License all Software to the project site. The term "controller" as used in these requirements means both DDC Hardware and Gateways.

1.8.1 Configuration Software

For each type of controller, provide the configuration tool software in accordance with Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS. Submit hard copies of the software user manuals for each software with the software submittal.

Submit Configuration Software on CD-ROM as a Technical Data Package. Submit _____ hard copies of the software user manual for each piece of software.

1.8.2 Controller Configuration Settings

For each controller, provide copies of the installed configuration settings as source code compatible with the configuration tool software for that controller in accordance with Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS.

Submit Controller Configuration Settings on CD-ROM as a Technical Data Package. Include on the CD-ROM a list or table of contents clearly indicating which files are associated with each device. Submit 2_____ copies of the Controller Configuration Settings CD-ROM.

1.8.3 Programming Software

For each type of programmable controller, provide the programming software in accordance with Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS. Submit hard copies of software user manuals for each software with the software submittal.

Submit Programming Software on CD-ROM as a Technical Data Package. Submit _____ hard copies of the software user manual for each piece of software.

1.8.4 Controller Application Programs

For each programmable controller, provide copies of the application program as source code compatible with the programming software for that controller in accordance with Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS.

Submit Controller Application Programs on CD-ROM as a Technical Data Package. Include on the CD-ROM a list or table of contents clearly indicating which application program is associated with each device. Submit 2_____ copies of the Controller Application Programs CD-ROM.

1.9 BOILER OR CHILLER PLANT GATEWAY REQUEST

If requesting the use of a gateway to a boiler or chiller plant as indicated in paragraph Proprietary Systems Exempted From Open Protocol Requirements, submit a Boiler or Chiller Plant Gateway Request describing the configuration of the boilers or chillers including model numbers for equipment and controllers, the sequence of operation for the units, and a justification for the need to operate the units on a shared non-BACnet network.

1.10 QUALITY CONTROL CHECKLISTS

The QC Checklist for BACnet Systems in APPENDIX A of this Section must be completed by the Contractor's Chief Quality Control (QC) Representative and submitted as indicated.

The QC Representative must verify each item indicated and initial in the space provided to indicate that the requirement has been met. The QC Representative must sign and date the Checklist prior to submission to the Government.

1.10.1 Pre-Construction Quality Control (QC) Checklist

Complete items indicated as Pre-Construction QC Checklist items in the QC Checklist. Submit four_____ copies of the Pre-Construction QC Checklist.

1.10.2 Post-Construction Quality Control (QC) Checklist

Complete items indicated as Post-Construction QC Checklist items in the QC Checklist. Submit four_____ copies of the Post-Construction QC Checklist.

1.10.3 Closeout Quality Control (QC) Checklist

Complete items indicated as Closeout QC Checklist items in the QC Checklist. Submit four_____ copies of the Closeout QC Checklist.

PART 2 PRODUCTS

Provide products meeting the requirements of Section 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC, Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS for BACnet or Niagara BACnet systems, other referenced Sections, and this Section.

2.1 GENERAL PRODUCT REQUIREMENTS

Units of the same type of equipment must be products of a single manufacturer. Each major component of equipment must have the manufacturer's name and address, and the model and serial number in a conspicuous place. Materials and equipment must be standard products of a manufacturer regularly engaged in the manufacturing of these and similar products. The standard products must have been in a satisfactory commercial or industrial use for two years prior to use on this project. The two year use must include applications of equipment and materials under similar circumstances and of similar size. DDC Hardware not meeting the two-year field service requirement is acceptable provided it has been successfully used by the Contractor in a minimum of two previous

projects. The equipment items must be supported by a service organization. Items of the same type and purpose must be identical, including equipment, assemblies, parts and components.

2.2 PRODUCT DATA

Provide [manufacturer's product data](#) sheets documenting compliance with product specifications for each product provided under Section 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC, Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS, or this Section. Provide product data for all products in a single indexed compendium, organized by product type.

For all BACnet hardware: for each manufacturer, model and version (revision) of DDC Hardware provide the Protocol Implementation Conformance Statement (PICS) in accordance with Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS.

Submit Manufacturer's Product Data on CD-ROM.

2.3 OPERATION ENVIRONMENT

Unless otherwise specified, provide products rated for continuous operation under the following conditions:

- a. Pressure: Pressure conditions normally encountered in the installed location.
- b. Vibration: Vibration conditions normally encountered in the installed location.
- c. Temperature:
 - (1) Products installed indoors: Ambient temperatures in the range of 32 to 112 degrees F and temperature conditions outside this range normally encountered at the installed location.
 - (2) Products installed outdoors or in unconditioned indoor spaces: Ambient temperatures in the range of -35 to +151 degrees F _____ and temperature conditions outside this range normally encountered at the installed location.
- d. Humidity: 10 to 95 percent relative humidity, noncondensing and humidity conditions outside this range normally encountered at the installed location.

2.4 WIRELESS CAPABILITY

For products incorporating any wireless capability (including but not limited to radio frequency (RF), infrared and optical), provide products for which wireless capability can be permanently disabled at the device. Optical and infrared capabilities may be disabled via a permanently affixed opaque cover plate.

2.5 ENCLOSURES

Enclosures supplied as an integral (pre-packaged) part of another product are acceptable. Provide two [Enclosure Keys](#) for each lockable enclosure on a single ring per enclosure with a tag identifying the enclosure the keys

operate. Provide enclosures meeting the following minimum requirements:

2.5.1 Outdoors

For enclosures located outdoors, provide enclosures meeting NEMA 250 Type 3 Type 4 requirements.

2.5.2 Mechanical and Electrical Rooms

For enclosures located in mechanical or electrical rooms, provide enclosures meeting NEMA 250 Type 2 Type 4 requirements.

2.5.3 Other Locations

For enclosures in other locations including but not limited to occupied spaces, above ceilings, and in plenum returns, provide enclosures meeting NEMA 250 Type 1 requirements.

2.6 WIRE AND CABLE

Provide wire and cable meeting the requirements of NFPA 70 and NFPA 90A in addition to the requirements of this specification and referenced specifications.

2.6.1 Terminal Blocks

For terminal blocks which are not integral to other equipment, provide terminal blocks which are insulated, modular, feed-through, clamp style with recessed captive screw-type clamping mechanism, suitable for DIN rail mounting, and which have enclosed sides or end plates and partition plates for separation.

2.6.2 Control Wiring for Binary Signals

For Control Wiring for Binary Signals, provide 18 AWG copper or thicker wire rated for 300-volt service.

2.6.3 Control Wiring for Analog Signals

For Control Wiring for Analog Signals, provide 18 AWG or thicker, copper, single- or multiple-twisted wire meeting the following requirements:

- a. minimum 2 inch lay of twist
- b. 100 percent shielded pairs
- c. at least 300-volt insulation
- d. each pair has a 20 AWG tinned-copper drain wire and individual overall pair insulation
- e. cables have an overall aluminum-polyester or tinned-copper cable-shield tape, overall 20 AWG tinned-copper cable drain wire, and overall cable insulation.

2.6.4 Power Wiring for Control Devices

For 24-volt circuits, provide insulated copper 18 AWG or thicker wire rated for 300 VAC service. For 120-volt circuits, provide 14 AWG or

thicker stranded copper wire rated for 600-volt service.

2.6.5 Transformers

Provide [UL 5085-3](#) approved transformers. Select transformers sized so that the connected load is no greater than 80 percent of the transformer rated capacity.

PART 3 EXECUTION

3.1 EXISTING CONDITIONS

3.1.1 Existing Conditions Survey

Perform a field survey, including testing and inspection of the equipment to be controlled and submit an [Existing Conditions Report](#) documenting the current status and its impact on the Contractor's ability to meet this specification. For those items considered nonfunctional, document the deficiency in the report including explanation of the deficiencies and estimated costs to correct the deficiencies. As part of the report, define the scheduled need date for connection to existing equipment. Make written requests and obtain Government approval prior to disconnecting any controls and obtaining equipment downtime.

Submit four_____ copies of the Existing Conditions Report.

3.1.2 Existing Equipment Downtime

Make written requests and obtain Government approval prior to disconnecting any controls and obtaining equipment downtime.

3.1.3 Existing Control System Devices

Inspect, calibrate, and adjust as necessary to place in proper working order all existing devices which are to be reused.

3.2 INSTALLATION

Fully install and test the control system in accordance [Section 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC](#), [Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS](#) for [BACnet](#) or [Niagara BACnet systems](#), and this Section.

3.2.1 Dielectric Isolation

Provide dielectric isolation where dissimilar metals are used for connection and support. Install control system in a manner that provides clearance for control system maintenance by maintaining access space required to calibrate, remove, repair, or replace control system devices. Install control system such that it does not interfere with the clearance requirements for mechanical and electrical system maintenance.

3.2.2 Penetrations in Building Exterior

Make all penetrations through and mounting holes in the building exterior watertight.

3.2.3 Device Mounting Criteria

Install devices in accordance with the manufacturer's recommendations and as indicated and shown. Provide a weathershield for all devices installed outdoors. Provide clearance for control system maintenance by maintaining access space required to calibrate, remove, repair, or replace control system devices. Provide clearance for mechanical and electrical system maintenance; do not interfere with the clearance requirements for mechanical and electrical system maintenance.

3.2.4 Labels and Tags

Key all labels and tags to the unique identifiers shown on the As-Built drawings. For labels exterior to protective enclosures provide engraved plastic labels mechanically attached to the enclosure or DDC Hardware. Labels inside protective enclosures may be attached using adhesive, but must not be hand written. For tags, provide plastic or metal tags mechanically attached directly to each device or attached by a metal chain or wire.

- a. Label all Enclosures and DDC Hardware.
- b. Tag Airflow measurement arrays (AFMA) with flow rate range for signal output range, duct size, and pitot tube AFMA flow coefficient.
- c. Tag duct static pressure taps at the location of the pressure tap

3.2.5 Surge Protection

3.2.5.1 Power-Line Surge Protection

Protect equipment connected to AC circuits to withstand power-line surges in accordance with [IEEE C62.41](#). Do not use fuses for surge protection.

3.2.5.2 Surge Protection for Transmitter and Control Wiring

Protect DDC hardware against or provided DDC hardware capable of withstanding surges induced on control and transmitter wiring installed outdoors and as shown. Protect equipment against the following two waveforms:

- a. A waveform with a 10-microsecond rise time, a 1000-microsecond decay time and a peak current of 60 amps.
- b. A waveform with an 8-microsecond rise time, a 20-microsecond decay time and a peak current of 500 amperes.

3.2.6 Basic Cybersecurity Requirements

3.2.6.1 Passwords

For all devices with a password, change the password from the default password. Do not use the same password for more than one device. Coordinate selection of passwords with _____. Provide a [Password Summary Report](#) documenting the password for each device and describing the procedure to change the password for each device.

Provide two_____ hardcopies of the Password Summary Report, each copy in its own sealed envelope.

3.2.6.2 Wireless Capability

Unless otherwise indicated, disable wireless capability (including but not limited to radio frequency (RF), infrared and optical) for all devices with wireless capability. Optical and infrared capabilities may be disabled via a permanently affixed opaque cover plate. Password protecting a wireless connections does not meet this requirement; the wireless capability must be disabled.

3.2.6.3 IP Network Physical Security

Install all IP Network media in conduit. Install all IP devices including but not limited to IP-enabled DDC hardware and IP Network Hardware in lockable enclosures.

3.3 DRAWINGS AND CALCULATIONS

Provide drawings in the form and arrangement indicated and shown. Use the same abbreviations, symbols, nomenclature and identifiers shown. Assign a unique identifier as shown to each control system element on a drawing. When packaging drawings, group schedules by system. When space allows, it is permissible to include multiple schedules for the same system on a single sheet. Except for drawings covering all systems, do not put information for different systems on the same sheet.

Submit hardcopy drawings on ISO A1 34 by 22 inches or A3 17 by 11 inches sheets, and electronic drawings in PDF and in AutoCAD Microstation Bentley BIM V8 Autodesk Revit 2013 format. In addition, submit electronic drawings in editable Excel format for all drawings that are tabular, including but not limited to the Point Schedule and Equipment Schedule.

- a. Submit **DDC Contractor Design Drawings** consisting of each drawing indicated with pre-construction information depicting the intended control system design and plans. Submit DDC Contractor Design Drawings as a single complete package: _____ hard copies and _____ copies on CD-ROM.
- b. Submit **Draft As-Built Drawings** consisting of each drawing indicated updated with as-built data for the system prior to PVT. Submit Draft As-Built Drawings as a single complete package: _____ hard copies and _____ copies on CD-ROM.
- c. Submit **Final As-Built Drawings** consisting of each drawing indicated updated with all final as-built data. Final As-Built Drawings as a single complete package: _____ hard copies and _____ copies on CD-ROM.

3.3.1 Sample Drawings

Sample drawings in electronic format are available at the Whole Building Design Guide page for this section:

<http://www.wbdg.org/ffc/dod/unified-facilities-guide-specifications-ufgs/ufgs-23-09-00>

These drawings may prove useful in demonstrating expected drawing formatting and example content and are provided for illustrative purposes only. Note that these drawings do not meet the content requirements of this Section and must be completed to meet project requirements.

3.3.2 Drawing Index and Legend

Provide an HVAC Control System Drawing Index showing the name and number of the building, military site, State or other similar designation, and Country. In the Drawing Index, list all Contractor Design Drawings, including the drawing number, sheet number, drawing title, and computer filename when used. In the Design Drawing Legend, show and describe all symbols, abbreviations and acronyms used on the Design Drawings. Provide a single Index and Legend for the entire drawing package.

3.3.3 Thermostat and Occupancy Sensor Schedule

Provide a thermostat and occupancy sensor schedule containing each thermostat's unique identifier, room identifier and control features and functions as shown. Provide a single thermostat and occupancy sensor schedule for the entire project.

3.3.4 Valve Schedule

Provide a valve schedule containing each valve's unique identifier, size, flow coefficient Kv (Cv), pressure drop at specified flow rate, spring range, positive positioner range, actuator size, close-off pressure to torque data, dimensions, and access and clearance requirements data. In the valve schedule include actuator selection data supported by calculations of the force required to move and seal the valve, access and clearance requirements. Provide a single valve schedule for the entire project.

3.3.5 Damper Schedule

Provide a damper schedule containing each damper's unique identifier, type (opposed or parallel blade), nominal and actual sizes, orientation of axis and frame, direction of blade rotation, actuator size and spring ranges, operation rate, positive positioner range, location of actuators and damper end switches, arrangement of sections in multi-section dampers, and methods of connecting dampers, actuators, and linkages. Include the AMCA 511 maximum leakage rate at the operating static-pressure differential for each damper in the Damper Schedule. Provide a single damper schedule for the entire project.

3.3.6 Project Summary Equipment Schedule

Provide a project summary equipment schedule containing the manufacturer, model number, part number and descriptive name for each control device, hardware and component provided under this specification. Provide a single project equipment schedule for the entire project.

3.3.7 Equipment Schedule

Provide system equipment schedules containing the unique identifier, manufacturer, model number, part number and descriptive name for each control device, hardware and component provided under this specification. Provide a separate equipment schedule for each HVAC system.

3.3.8 Occupancy Schedule

Provide an occupancy schedule drawing containing the same fields as the occupancy schedule Contract Drawing with Contractor updated information. Provide a single occupancy schedule for the entire project.

3.3.9 DDC Hardware Schedule

Provide a single DDC Hardware Schedule for the entire project and including following information for each device.

3.3.9.1 DDC Hardware Identifier

The Unique DDC Hardware Identifier for the device.

3.3.9.2 HVAC System

The system "name" used to identify a specific system (the name used on the system schematic drawing for that system).

3.3.9.3 BACnet Device Information

3.3.9.3.1 Device Object Identifier

The Device Object Identifier: The Object_Identifier of the Device Object

3.3.9.3.2 Network Number

The Network Number for the device.

3.3.9.3.3 MAC Address

The MAC Address for the device

3.3.9.3.4 BTL Listing

The BTL Listing of the device. If the device is listed under multiple BTL Profiles, indicate the profile that matches the use and configuration of the device as installed.

3.3.9.3.5 Proprietary Services Information

If the device uses non-standard **ASHRAE 135** services as defined and permitted in Section 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS, indicate that the device uses non-standard services and include a description of all non-standard services used. Describe usage and content such that a device from another vendor can interoperate with the device using the non-standard service. Provide descriptions with sufficient detail to allow a device from a different manufacturer to be programmed to both read and write the non-standard service request:

- a. read: interpret the data contained in the non-standard service and;
- b. write: given similar data, generate the appropriate non-standard service request.

3.3.9.3.6 Alarming Information

Indicate whether the device is used for alarm generation, and which types of alarm generation the device implements: intrinsic, local algorithmic, remote algorithmic.

3.3.9.3.7 Scheduling Information

Indicate whether the device is used for scheduling.

3.3.9.3.8 Trending Information

Indicate whether the device is used for trending, and indicate if the device is used to trend local values, remote values, or both.

3.3.10 Points Schedule

Provide a Points Schedule in tabular form for each HVAC system, with the indicated columns and with each row representing a hardware point, network point or configuration point in the system.

- a. When a Points Schedule was included in the Contract Drawing package, use the same fields as the Contract Drawing with updated information in addition to the indicated fields.
- b. When Point Schedules are included in the contract package, items requiring contractor verification or input have been shown in angle brackets (" $<$ " and " $>$ "), such as $< ___ >$ for a required entry or $< \text{value} >$ for a value requiring confirmation. Complete all items in brackets as well as any blank cells. Do not modify values which are not in brackets without approval.

Points Schedule Columns must include:

3.3.10.1 Point Name

The abbreviated name for the point using the indicated naming convention.

3.3.10.2 Description

A brief functional description of the point such as "Supply Air Temperature".

3.3.10.3 DDC Hardware Identifier

The Unique DDC Hardware Identifier shown on the DDC Hardware Schedule and used across all drawings for the DDC Hardware containing the point.

3.3.10.4 Settings

The value and units of any setpoints, configured setpoints, configuration parameters, and settings related to each point.

3.3.10.5 Range

The range of values, including units, associated with the point, including but not limited to a zone temperature setpoint adjustment range, a sensor measurement range, occupancy values for an occupancy input, or the status of a safety.

3.3.10.6 Input or Output (I/O) Type

The type of input or output signal associated with the point. Use the following abbreviations for entries in this column:

- a. AI: The value comes from a hardware (physical) Analog Input
- b. AO: The value is output as a hardware (physical) Analog Output
- c. BI: The value comes from a hardware (physical) Binary Input
- d. BO: The value is output as a hardware (physical) Binary Output
- e. PULSE: The value comes from a hardware (physical) Pulse Accumulator Input
- f. NET-IN: The value is provided from the network (generally from another device). Use this entry only when the value is received from another device as part of scheduling or as part of a sequence of operation, not when the value is received on the network for supervisory functions such as trending, alarming, override or display at a user interface.
- g. NET-OUT: The value is provided to another controller over the network. Use this entry only when the value is transmitted to another device as part of scheduling or as part of a sequence of operation, not when the value is transmitted on the network for supervisory functions such as trending, alarming, override or display at a user interface.

3.3.10.7 Object and Property Information

The Object Type and Instance Number for the Object associated with the point. If the value of the point is not in the Present_Value Property, then also provide the Property ID for the Property containing the value of the point. Any point that is displayed at the front end or on an LDP, is trended, is used by another device on the network, or has an alarm condition must be documented here.

3.3.10.8 Network Data Exchange Information (Gets Data From, Sends Data To)

Provide the DDC Hardware Identifier of other DDC Hardware the point is shared with.

3.3.10.9 Override Information (Object Type and Instance Number)

For each point requiring an Override, indicate if the Object for the point is Commandable or, if the use of a separate Object was specifically approved by the Contracting Officer, provide the Object Type and Instance Number of the Object to be used in overriding the point.

3.3.10.10 Trend Object Information

For each point requiring a trend, indicate if the trend is Local or Remote, the trend Object type and the trend Object instance number. For remote trends provide the DDC Hardware Identifier for the device containing the trend Object in the Points Schedule notes.

3.3.10.11 Alarm Information

Indicate the Alarm Generation Type, Event Enrollment Object Instance Number, and Notification Class Object Instance Number for each point requiring an alarm. (Note that not all alarms will have Event Enrollment

Objects.)

3.3.10.12 Configuration Information

Indicate the means of configuration associated with each point.

- a. For Operator Configurable Points indicate BACnet Object and Property information (Name, Type, Identifiers) containing the configurable value. Indicate whether the property is writable always, or only when Out_Of_Service is TRUE.
- b. For Configurable Points indicate the BACnet Object and Property information as for Operator Configurable points, or identification of the configurable settings from within the engineering software for the device or identification of the hardware settings on the device.

3.3.11 Riser Diagram

The Riser Diagram of the Building Control Network may be in tabular form, and must show all DDC Hardware and all Network Hardware, including network terminators. For each item, provide the unique identifier, common descriptive name, physical sequential order (previous and next device on the network), room identifier and location within room. A single riser diagram must be submitted for the entire system.

3.3.12 Control System Schematics

Provide control system schematics in the same form as the control system schematic Contract Drawing with Contractor updated information. Provide a control system schematic for each HVAC system.

3.3.13 Sequences of Operation Including Control Logic Diagrams

Provide HVAC control system sequence of operation and control logic diagrams in the same format as the Contract Drawings. Within these drawings, refer to devices by their unique identifiers. Submit sequences of operation and control logic diagrams for each HVAC system

3.3.14 Controller, Motor Starter and Relay Wiring Diagram

Provide controller wiring diagrams as functional wiring diagrams which show the interconnection of conductors and cables to each controller and to the identified terminals of input and output devices, starters and package equipment. Show necessary jumpers and ground connections and the labels of all conductors. Identify sources of power required for control systems and for packaged equipment control systems back to the panel board circuit breaker number, controller enclosures, magnetic starter, or packaged equipment control circuit. Show each power supply and transformer not integral to a controller, starter, or packaged equipment. Show the connected volt-ampere load and the power supply volt-ampere rating. Provide wiring diagrams for each HVAC system.

3.4 CONTROLLER TUNING

Tune each controller in a manner consistent with that described in the **ASHRAE FUN IP** and in the manufacturer's instruction manual. Tuning must consist of adjustment of the proportional, integral, and where applicable,

the derivative (PID) settings to provide stable closed-loop control. Each loop must be tuned while the system or plant is operating at a high gain (worst case) condition, where high gain can generally be defined as a low-flow or low-load condition. Upon final adjustment of the PID settings, in response to a change in controller setpoint, the controlled variable must settle out at the new setpoint with no more than two (2) oscillations above and below setpoint. Upon settling out at the new setpoint the controller output must be steady. With the exception of naturally slow processes such as zone temperature control, the controller must settle out at the new setpoint within five (5) minutes. Set the controller to its correct setpoint and record and submit the final PID configuration settings with the O&M Instructions and on the associated Points Schedule.

3.5 START-UP

3.5.1 Start-Up Test

Perform the following startup tests for each control system to ensure that the described control system components are installed and functioning per this specification.

Adjust, calibrate, measure, program, configure, set the time schedules, and otherwise perform all necessary actions to ensure that the systems function as indicated and shown in the sequence of operation and other contract documents.

3.5.1.1 Systems Check

An item-by-item check must be performed for each HVAC system

3.5.1.1.1 Step 1 - System Inspection

With the system in unoccupied mode and with fan hand-off-auto switches in the OFF position, verify that power and main air are available where required and that all output devices are in their failsafe and normal positions. Inspect each local display panel and each M&C Client to verify that all displays indicate shutdown conditions.

3.5.1.1.2 Step 2 - Calibration Accuracy Check

Perform a two-point accuracy check of the calibration of each HVAC control system sensing element and transmitter by comparing the value from the test instrument to the network value provided by the DDC Hardware. Use digital indicating test instruments, such as digital thermometers, motor-driven psychrometers, and tachometers. Use test instruments with accuracy at least twice as accurate as the specified sensor accuracy and with calibration traceable to National Institute of Standards and Technology standards. Check one the first check point in the bottom one-third of the sensor range, and the second in the top one-third of the sensor range. Verify that the sensing element-to-DDC readout accuracies at two points are within the specified product accuracy tolerances, and if not recalibrate or replace the device and repeat the calibration check.

3.5.1.1.3 Step 3 - Actuator Range Check

With the system running, apply a signal to each actuator through the DDC Hardware controller. Verify proper operation of the actuators and positioners for all actuated devices and record the signal levels for the

extreme positions of each device. Vary the signal over its full range, and verify that the actuators travel from zero stroke to full stroke within the signal range. Where applicable, verify that all sequenced actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other. For valve actuators and damper actuators, perform the actuator range check under normal system pressures.

3.5.1.2 Weather Dependent Test

Perform weather dependent test procedures in the appropriate climatic season.

3.5.2 Start-Up Testing Report

Submit 4 _____ copies of the Start-Up Testing Report. The report may be submitted as a Technical Data Package documenting the results of the tests performed and certifying that the system is installed and functioning per this specification, and is ready for the Performance Verification Test (PVT).

3.6 PERFORMANCE VERIFICATION TEST (PVT)

3.6.1 PVT Procedures

Prepare PVT Procedures based on Section 25 08 10 UTILITY MONITORING AND CONTROL SYSTEM TESTING explaining step-by-step, the actions and expected results that will demonstrate that the control system performs in accordance with the sequences of operation, and other contract documents. Submit 4 _____ copies of the PVT Procedures. The PVT Procedures may be submitted as a Technical Data Package.

3.6.1.1 Sensor Accuracy Checks

Include a one-point accuracy check of each sensor in the PVT procedures.

3.6.1.2 Endurance Test

Include a one-week _____ endurance test as part of the PVT during which the system is operated continuously.

Use the building control system BACnet Trend Log or Trend Log Multiple Objects to trend all points shown as requiring a trend on the Point Schedule for the entire endurance test. If insufficient buffer capacity exists to trend the entire endurance test, upload trend logs during the course of the endurance test to ensure that no trend data is lost.

3.6.1.3 PVT Equipment List

Include in the PVT procedures a control system performance verification test equipment list that lists the equipment to be used during performance verification testing. For each piece of equipment, include manufacturer name, model number, equipment function, the date of the latest

calibration, and the results of the latest calibration

3.6.2 PVT Execution

Demonstrate compliance of the control system with the contract documents. Using test plans and procedures approved by the Government, software capable of reading and writing COV Notification Subscriptions, Notification Class Recipient List Properties, event enrollments, demonstrate all physical and functional requirements of the project. Show, step-by-step, the actions and results demonstrating that the control systems perform in accordance with the sequences of operation. Do not start the performance verification test until after receipt of written permission by the Government, based on Government approval of the PVT Plan and Draft As-Builts and completion of balancing. UNLESS GOVERNMENT WITNESSING OF A TEST IS SPECIFICALLY WAIVED BY THE GOVERNMENT, PERFORM ALL TESTS WITH A GOVERNMENT WITNESS. Do not conduct tests during scheduled seasonal off periods of base heating and cooling systems. If the system experiences any failures during the endurance test portion of the PVT, repair the system repeat the endurance test portion of the PVT until the system operates continuously and without failure for the specified endurance test period.

3.6.3 PVT Report

Prepare and submit a PVT report documenting all tests performed during the PVT and their results. Include all tests in the PVT procedures and any additional tests performed during PVT. Document test failures and repairs conducted with the test results.

Submit four_____ copies of the PVT Report. The PVT Report may be submitted as a Technical Data Package.

3.7 OPERATION AND MAINTENANCE (O&M) INSTRUCTIONS

Provide HVAC control System Operation and Maintenance Instructions which include:

- a. "Data Package 3" as indicated in Section 01 78 23 OPERATION AND MAINTENANCE DATA for each piece of control equipment.
- b. "Data Package 4" as described in Section 01 78 23 OPERATION AND MAINTENANCE DATA for all air compressors.
- c. HVAC control system sequences of operation formatted as indicated.
- d. Procedures for the HVAC system start-up, operation and shut-down including the manufacturer's supplied procedures for each piece of equipment, and procedures for the overall HVAC system.
- e. As-built HVAC control system detail drawings formatted as indicated.
- f. Routine maintenance checklist. Provide the routine maintenance checklist arranged in a columnar format, where the first column lists all installed devices, the second column states the maintenance activity or that no maintenance required, the third column states the frequency of the maintenance activity, and the fourth column is used for additional comments or reference.

- g. Qualified service organization list, including at a minimum company name, contact name and phone number.
- h. Start-Up Testing Report.
- i. Performance Verification Test (PVT) Procedures and Report.

Submit 2 _____ copies of the Operation and Maintenance Instructions, indexed and in booklet form. The Operation and Maintenance Instructions may be submitted as a Technical Data Package.

3.8 MAINTENANCE AND SERVICE

Provide services, materials and equipment as necessary to maintain the entire system in an operational state as indicated for a period of one year from the date of final acceptance of the project. Minimize impacts on facility operations.

- a. The integration of the system specified in this section into a Utility Monitoring and Control System must not, of itself, void the warranty or otherwise alter the requirement for the one year maintenance and service period. Integration into a UMCS includes but is not limited to establishing communication between devices in the control system and the front end or devices in another system.
- b. The changing of configuration properties must not, of itself, void the warranty or otherwise alter the requirement for the one year maintenance and service period.

3.8.1 Description of Work

Provide adjustment and repair of the system including the manufacturer's required sensor and actuator (including transducer) calibration, span and range adjustment.

3.8.2 Personnel

Use only service personnel qualified to accomplish work promptly and satisfactorily. Advise the Government in writing of the name of the designated service representative, and of any changes in personnel.

3.8.3 Scheduled Inspections

Perform two inspections at six-month intervals and provide work required. Perform inspections in June and December_____. During each inspection perform the indicated tasks:

- a. Perform visual checks and operational tests of equipment.
- b. Clean control system equipment including interior and exterior surfaces.
- c. Check and calibrate each field device. Check and calibrate 50 percent of the total analog inputs and outputs during the first inspection. Check and calibrate the remaining 50 percent of the analog inputs and outputs during the second major inspection. Certify analog test instrumentation accuracy to be twice the specified accuracy of the device being calibrated. Randomly check at least 25 percent of all binary inputs and outputs for proper operation during the first

inspection. Randomly check at least 25 percent of the remaining binary inputs and outputs during the second inspection. If more than 20 percent of checked inputs or outputs failed the calibration check during any inspection, check and recalibrate all inputs and outputs during that inspection.

- d. Run system software diagnostics and correct diagnosed problems.
- e. Resolve any previous outstanding problems.

3.8.4 Scheduled Work

This work must be performed during regular working hours, Monday through Friday, excluding Federal holidays_____.

3.8.5 Emergency Service

The Government will initiate service calls when the system is not functioning properly. Qualified personnel must be available to provide service to the system. A telephone number where the service supervisor can be reached at all times must be provided. Service personnel must be at the site within 24 hours after receiving a request for service. The control system must be restored to proper operating condition as required per Section 01 78 00 CLOSEOUT SUBMITTALS.

3.8.6 Operation

After performing scheduled adjustments and repairs, verify control system operation as demonstrated by the applicable tests of the performance verification test.

3.8.7 Records and Logs

Keep dated records and logs of each task, with cumulative records for each major component, and for the complete system chronologically. Maintain a continuous log for all devices, including initial analog span and zero calibration values and digital points. Keep complete logs and provide logs for inspection onsite, demonstrating that planned and systematic adjustments and repairs have been accomplished for the control system.

3.8.8 Work Requests

Record each service call request as received and include its location, date and time the call was received, nature of trouble, names of the service personnel assigned to the task, instructions describing what has to be done, the amount and nature of the materials to be used, the time and date work started, and the time and date of completion. Submit a record of the work performed within 5 days after work is accomplished.

3.8.9 System Modifications

Submit recommendations for system modification in writing. Do not make system modifications, including operating parameters and control settings, without prior approval of the Government.

3.9 TRAINING

Conduct a training course for _____ operating staff members designated by the Government in the maintenance and operation of the system, including

specified hardware and software. Conduct 32 _____ hours of training at the project site within 30 days after successful completion of the performance verification test. The Government reserves the right to make audio and visual recordings (using Government supplied equipment) of the training sessions for later use. Provide audiovisual equipment and other training materials and supplies required to conduct training. A training day is defined as 8 hours of classroom instruction, including two 15 minute breaks and excluding lunchtime, Monday through Friday, during the daytime shift in effect at the training facility.

3.9.1 Training Documentation

Prepare training documentation consisting of:

- a. Course Attendee List: Develop the list of course attendees in coordination with and signed by the ControlsHVACElectrical shop supervisor.
- b. Training Manuals: Provide training manuals which include an agenda, defined objectives for each lesson, and a detailed description of the subject matter for each lesson. When presenting portions of the course material by audiovisuals, deliver copies of those audiovisuals as a part of the printed training manuals.

3.9.2 Training Course Content

For guidance in planning the required instruction, assume that attendees will have a high school education, and are familiar with HVAC systems. During the training course, cover all of the material contained in the Operating and Maintenance Instructions, the layout and location of each controller enclosure, the layout of one of each type of equipment and the locations of each, the location of each control device external to the panels, the location of the compressed air station, preventive maintenance, troubleshooting, diagnostics, calibration, adjustment, commissioning, tuning, and repair procedures. Typical systems and similar systems may be treated as a group, with instruction on the physical layout of one such system. Present the results of the performance verification test and the Start-Up Testing Report as benchmarks of HVAC control system performance by which to measure operation and maintenance effectiveness.

3.9.3 Training Documentation Submittal Requirements

Submit hardcopy training manuals and all training materials on CD-ROM. Provide one hardcopy manual for each trainee on the Course Attendee List and 2 _____ additional copies for archive at the project site. Provide 2 _____ copies of the Course Attendee List with the archival copies. Training Documentation may be submitted as a Technical Data Package.

APPENDIX A

<u>QC CHECKLIST FOR BACNET SYSTEMS</u>		
<p>This checklist is not all-inclusive of the requirements of this specification and should not be interpreted as such.</p> <p>Instructions: Initial each item in the space provided (____) verifying that the requirement has been met.</p>		
<p>This checklist is for (circle one:)</p> <p style="padding-left: 40px;">Pre-Construction QC Checklist Submittal</p> <p style="padding-left: 40px;">Post-Construction QC Checklist Submittal</p> <p style="padding-left: 40px;">Close-out QC Checklist Submittal</p>		
<p>Items verified for Pre-Construction, Post-Construction and Closeout QC Checklist Submittals:</p>		
1	All DDC Hardware is numbered on Control System Schematic Drawings.	____
2	Signal lines on Control System Schematic are labeled with the signal type.	____
3	Local Display Panel (LDP) Locations are shown on Control System Schematic drawings.	____
<p>Items verified for Post-Construction and Closeout QC Checklist Submittals:</p>		
4	All sequences are performed as specified using DDC Hardware.	____
5	Training schedule and course attendee list has been developed and coordinated with shops and submitted.	____
<p>Items verified for Closeout QC Checklist Submittal:</p>		
6	Final As-built Drawings, including all Points Schedule drawings, accurately represent the final installed system.	____
7	Programming software has been submitted for all programmable controllers.	____
8	All software has been licensed to the Government.	____

<u>QC CHECKLIST FOR BACNET SYSTEMS</u>		
9	O&M Instructions have been completed and submitted.	____
10	Training course has been completed.	____
11	All DDC Hardware is installed on a BACnet ASHRAE 135 network using either MS/TP in accordance with Clause 9 or IP in accordance with Annex J.	____
12	All DDC Hardware is BTL listed.	____
13	Communication between DDC Hardware is only via BACnet using standard services, except as specifically permitted by the specification. Non-standard services have been fully documented in the DDC Hardware Schedule.	____
14	Scheduling, Alarming, and Trending have been implemented using the standard BACnet Objects for these functions.	____
15	All Properties indicated as required to be Writable are Writable and Overrides have been provided as indicated	____
<div style="border-bottom: 1px solid black; margin-bottom: 5px;"></div> <div style="border-bottom: 1px solid black; margin-bottom: 5px;"></div>		
	(QC Representative Signature)	(Date)

-- End of Section --

SECTION 23 09 13

INSTRUMENTATION AND CONTROL DEVICES FOR HVAC

PART 1 GENERAL

1.1 SUMMARY

This section provides for the instrumentation control system components excluding direct digital controllers, network controllers, gateways etc. that are necessary for a completely functional automatic control system. When combined with a Direct Digital Control (DDC) system, the Instrumentation and Control Devices covered under this section must be a complete system suitable for the control of the heating, ventilating and air conditioning (HVAC) and other building-level systems as specified and indicated.

- a. Install hardware to perform the control sequences as specified and indicated and to provide control of the equipment as specified and indicated.
- b. Install hardware such that individual control equipment can be replaced by similar control equipment from other equipment manufacturers with no loss of system functionality.
- c. Install and configure hardware such that the Government or their agents are able to perform repair, replacement, and upgrades of individual hardware without further interaction with the installing Contractor.

1.1.1 Verification of Dimensions

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.1.2 Drawings

The Government will not indicate all offsets, fittings, and accessories that may be required on the drawings. Carefully investigate the mechanical, electrical, and finish conditions that could affect the work to be performed, arrange such work accordingly, and provide all work necessary to meet such conditions.

1.2 RELATED SECTIONS

Related work specified elsewhere.

Section 01 30 00 ADMINISTRATIVE REQUIREMENTS

Section 23 30 00 HVAC AIR DISTRIBUTION

Section 23 05 15 COMMON PIPING FOR HVAC

Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC

Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

- AMCA 500-D (2018) Laboratory Methods of Testing Dampers for Rating
- AMCA 511 (2010; R 2016) Certified Ratings Program for Air Control Devices

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

- ASME B16.15 (2018) Cast Copper Alloy Threaded Fittings Classes 125 and 250
- ASME B16.18 (2018) Cast Copper Alloy Solder Joint Pressure Fittings
- ASME B16.22 (2018) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
- ASME B16.26 (2018) Standard for Cast Copper Alloy Fittings for Flared Copper Tubes
- ASME B16.34 (2021) Valves - Flanged, Threaded and Welding End
- ASME B40.100 (2013) Pressure Gauges and Gauge Attachments
- ASME BPVC SEC VIII D1 (2019) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

ASTM INTERNATIONAL (ASTM)

- ASTM A269/A269M (2015; R 2019) Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- ASTM B32 (2020) Standard Specification for Solder Metal
- ASTM B75/B75M (2020) Standard Specification for Seamless Copper Tube
- ASTM B88 (2020) Standard Specification for Seamless Copper Water Tube

FLUID CONTROLS INSTITUTE (FCI)

- FCI 70-2 (2021) Control Valve Seat Leakage

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 142 (2007; Errata 2014) Recommended Practice for Grounding of Industrial and Commercial Power Systems - IEEE Green Book

INTERNATIONAL SOCIETY OF AUTOMATION (ISA)

ISA 7.0.01 (1996) Quality Standard for Instrument Air

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4) National Electrical Code

NFPA 90A (2021) Standard for the Installation of Air Conditioning and Ventilating Systems

UNDERWRITERS LABORATORIES (UL)

UL 5085-3 (2006; Reprint Nov 20121) Low Voltage Transformers - Part 3: Class 2 and Class 3 Transformers

1.4 SUBMITTALS

Submittal requirements are specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

1.5 DELIVERY AND STORAGE

Store and protect products from the weather, humidity, and temperature variations, dirt and dust, and other contaminants, within the storage condition limits published by the equipment manufacturer.

1.6 INPUT MEASUREMENT ACCURACY

Select, install and configure sensors, transmitters and DDC Hardware such that the maximum error of the measured value at the input of the DDC hardware is less than the maximum allowable error specified for the sensor or instrumentation.

1.7 SUBCONTRACTOR SPECIAL REQUIREMENTS

Perform all work in this section in accordance with the paragraph entitled CONTRACTOR SPECIAL REQUIREMENTS in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS.

PART 2 PRODUCTS

2.1 EQUIPMENT

2.1.1 General Requirements

All products used to meet this specification must meet the indicated requirements, but not all products specified here will be required by every project. All products must meet the requirements both Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC and this Section.

2.1.2 Operation Environment Requirements

Unless otherwise specified, provide products rated for continuous operation under the following conditions:

2.1.2.1 Pressure

Pressure conditions normally encountered in the installed location.

2.1.2.2 Vibration

Vibration conditions normally encountered in the installed location.

2.1.2.3 Temperature

- a. Products installed indoors: Ambient temperatures in the range of 32 to 112 degrees F and temperature conditions outside this range normally encountered at the installed location.
- b. Products installed outdoors or in unconditioned indoor spaces: Ambient temperatures in the range of -35 to +151 degrees F _____ and temperature conditions outside this range normally encountered at the installed location.

2.1.2.4 Humidity

20 to 80 percent relative humidity, non-condensing and also humidity conditions outside this range normally encountered at the installed location.

2.2 WEATHERSHIELDS

Provide weathershields constructed of galvanized steel painted white, unpainted aluminum, aluminum painted white, or white PVC.

2.3 TUBING

2.3.1 Copper

Provide ASTM B75/B75M or ASTM B88 rated tubing meeting the following requirements:

- a. For tubing 0.375 inch outside diameter and larger provide tubing with minimum wall thickness equal to ASTM B88, Type M
- b. For tubing less than 0.375 inch outside diameter provide tubing with minimum wall thickness of 0.025 inch
- c. For exposed tubing and tubing for working pressures greater than 30 psig provide hard copper tubing.
- d. Provide fittings which are ASME B16.18 or ASME B16.22 solder type using ASTM B32 95-5 tin-antimony solder, or which are ASME B16.26 compression type.

2.3.2 Stainless Steel

For stainless steel tubing provide tubing conforming to [ASTM A269/A269M](#)

2.4 WIRE AND CABLE

Provide wire and cable meeting the requirements of [NFPA 70](#) and [NFPA 90A](#) in addition to the requirements of this specification and referenced specifications.

2.4.1 Terminal Blocks

For terminal blocks which are not integral to other equipment, provide terminal blocks which are insulated, modular, feed-through, clamp style with recessed captive screw-type clamping mechanism, suitable for DIN rail mounting, and which have enclosed sides or end plates and partition plates for separation.

2.4.2 Control Wiring for Binary Signals

For Control Wiring for Binary Signals, provide [18 AWG](#) copper or thicker wire rated for 300-volt service.

2.4.3 Control Wiring for Analog Signals

For Control Wiring for Analog Signals, provide [18 AWG](#) or thicker, copper, single- or multiple-twisted wire meeting the following requirements:

- a. minimum [2 inch](#) lay of twist
- b. 100 percent shielded pairs
- c. at least 300-volt insulation
- d. each pair has a 20 AWG tinned-copper drain wire and individual overall pair insulation
- e. cables have an overall aluminum-polyester or tinned-copper cable-shield tape, overall 20 AWG tinned-copper cable drain wire, and overall cable insulation.

2.4.4 Power Wiring for Control Devices

For 24-volt circuits, provide insulated copper 18 AWG or thicker wire rated for 300 VAC service. For 120-volt circuits, provide 14 AWG or thicker stranded copper wire rated for 600-volt service.

2.4.5 Transformers

Provide [UL 5085-3](#) approved transformers. Select transformers sized so that the connected load is no greater than 80 percent of the transformer rated capacity.

2.5 AUTOMATIC CONTROL VALVES

Provide valves with stainless-steel stems and stuffing boxes with extended necks to clear the piping insulation. Provide valves with bodies meeting [ASME B16.34](#) or [ASME B16.15](#) pressure and temperature class ratings based on the design operating temperature and 150 percent of the system design

operating pressure. Unless otherwise specified or indicated, provide valves meeting FCI 70-2 Class III leakage rating Class IV leakage rating . Provide valves rated for modulating or two-position service as indicated, which close against a differential pressure indicated as the Close-Off pressure and which are Normally-Open, Normally-Closed, or Fail-In-Last-Position as indicated.

2.5.1 Valve Type

2.5.1.1 Liquid Service 150 Degrees F or Less

Use either globe valves or ball valves except that butterfly valves may be used for sizes 4 inch and larger.

2.5.1.2 Liquid Service Above 150 Degrees F

- a. Two-position valves: Use either globe valves or ball valves except that butterfly valves may be used for sizes 4 inch and larger.
- b. Modulating valves: Use globe valves except that butterfly valves may be used for sizes 4 inch and larger.

2.5.2 Valve Flow Coefficient and Flow Characteristic

2.5.2.1 Two-Way Modulating Valves

Provide the valve coefficient (Cv) indicated. Provide equal-percentage flow characteristic for liquid service except for butterfly valves. Provide linear flow characteristic for steam service except for butterfly valves.

2.5.2.2 Three-Way Modulating Valves

Provide the valve coefficient (Cv) indicated. Provide linear flow characteristic with constant total flow throughout full plug travel.

2.5.3 Two-Position Valves

Use full line size full port valves with maximum available (Cv).

2.5.4 Globe Valves

2.5.4.1 Liquid Service Not Exceeding 150 Degrees F

- a. Valve body and body connections:
 - (1) valves 1-1/2 inches and smaller: brass or bronze body, with threaded or union ends
 - (2) valves from 2 inches to 3 inches inclusive: brass, bronze, or iron bodies. 2 inch valves with threaded connections; 2-1/2 to 3 inches valves with flanged connections
- b. Internal valve trim: Brass or bronze.
- c. Stems: Stainless steel.
- d. Provide valves compatible with a solution of 50 percent ethylene or

propylene glycol.

2.5.4.2 Liquid Service Not Exceeding 250 Degrees F

a. Valve body and body connections:

(1) valves 1-1/2 inches and smaller: brass or bronze body, with threaded or union ends

(2) valves from 2 inches to 3 inches inclusive: brass, bronze, or iron bodies. 2 inch valves with threaded connections; 2-1/2 to 3 inches valves with flanged connections

b. Internal trim: Type 316 stainless steel including seats, seat rings, modulation plugs, valve stems, and springs.

c. Provide valves with non-metallic parts suitable for a minimum continuous operating temperature of 250 degrees F or 50 degrees F above the system design temperature, whichever is higher.

d. Provide valves compatible with a solution of 50 percent ethylene or propylene glycol

2.5.5 Ball Valves

2.5.5.1 Liquid Service Not Exceeding 150 Degrees F

a. Valve body and connections:

(1) valves 1-1/2 inches and smaller: bodies of brass or bronze, with threaded or union ends

(2) valves from 2 inches to 3 inches inclusive: bodies of brass, bronze, or iron. 2 inch valves with threaded connections; valves from 2-1/2 to 3 inches with flanged connections.

b. Ball: Stainless steel or nickel-plated brass or chrome-plated brass.

c. Seals: Reinforced Teflon seals and EPDM O-rings.

d. Stem: Stainless steel, blow-out proof.

e. Provide valves compatible with a solution of 50 percent ethylene or propylene glycol.

2.6 DAMPERS

2.6.1 Damper Assembly

Provide single damper sections with blades no longer than 48 inches and which are no higher than 72 inches and damper blade width of 8 inches or less. When larger sizes are required, combine damper sections. Provide dampers made of steel, or other materials where indicated and with assembly frames constructed of 0.07 inch minimum thickness galvanized stainless steel channels with mitered and welded corners. Steel channel frames constructed of 0.06 inch minimum thickness are acceptable provided the corners are reinforced.

a. Flat blades must be made rigid by folding the edges. Blade-operating

linkages must be within the frame so that blade-connecting devices within the same damper section must not be located directly in the air stream.

- b. Damper axles must be 1/2 inch minimum, plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically must be supported by thrust bearings.
- c. Provide dampers which do not exceed a pressure drop through the damper of 0.04 inches water gauge at 1000 ft/min in the wide-open position. Provide dampers with frames not less than 2 inch in width. Provide dampers which have been tested in accordance with AMCA 500-D.

2.6.2 Operating Linkages

For operating links external to dampers, such as crank arms, connecting rods, and line shafting for transmitting motion from damper actuators to dampers, provide links able to withstand a load equal to at least 300 percent of the maximum required damper-operating force without deforming. Rod lengths must be adjustable. Links must be brass, bronze, zinc-coated steel, or stainless steel. Working parts of joints and clevises must be brass, bronze, or stainless steel. Adjustments of crank arms must control the open and closed positions of dampers.

2.6.3 Damper Types

2.6.3.1 Flow Control Dampers

Provide parallel-blade or opposed blade type dampers for outside air, return air, relief air, exhaust, face and bypass dampers as indicated on the Damper Schedule. Blades must have interlocking edges. The channel frames of the dampers must be provided with jamb seals to minimize air leakage. Unless otherwise indicated, dampers must meet AMCA 511 Class 1A Class 1 Class 2 requirements. Outside air damper seals must be suitable for an operating temperature range of -40 to +167 degrees F. Dampers must be rated at not less than 2000 ft/min air velocity.

2.7 SENSORS AND INSTRUMENTATION

Unless otherwise specified, provide sensors and instrumentation which incorporate an integral transmitter. Sensors and instrumentation, including their transmitters, must meet the specified accuracy and drift requirements at the input of the connected DDC Hardware's analog-to-digital conversion.

2.7.1 Analog and Binary Transmitters

Provide transmitters which match the characteristics of the sensor. Transmitters providing analog values must produce a linear 4-20 mA_{dc}, 0-10 V_{dc} signal corresponding to the required operating range and must have zero and span adjustment. Transmitters providing binary values must have dry contacts rated at 1A at 24 Volts AC.

2.7.2 Network Transmitters

Sensors and Instrumentation incorporating an integral network connection are considered DDC Hardware and must meet the DDC Hardware requirements of Section 23 09 23.01 LONWORKS DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS when used in a Lonworks network, or the

requirements of 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS when used in a BACnet network.

2.7.3 Temperature Sensors

Provide the same sensor type throughout the project. Temperature sensors may be provided without transmitters. Where transmitters are used, the range must be the smallest available from the manufacturer and suitable for the application such that the range encompasses the expected range of temperatures to be measured. The end to end accuracy includes the combined effect of sensitivity, hysteresis, linearity and repeatability between the measured variable and the end user interface (graphic presentation) including transmitters if used.

2.7.3.1 Sensor Accuracy and Stability of Control

2.7.3.1.1 Conditioned Space Temperature

Plus or minus 0.5 degree F over the operating range.

2.7.3.1.2 Unconditioned Space Temperature

- a. Plus or minus 1 degree F over the range of 30 to 131 degrees F AND
- b. Plus or minus 4 degrees F over the rest of the operating range.

2.7.3.1.3 Duct Temperature

Plus or minus 0.5 degree F

2.7.3.1.4 Outside Air Temperature

- a. Plus or minus 2 degrees F over the range of -30 to +130 degrees F AND
- b. Plus or minus 1 degree F over the range of 30 to 130 degrees F.

2.7.3.1.5 High Temperature Hot Water

Plus or minus 3.6 degrees F.

2.7.3.1.6 Chilled Water

Plus or minus 0.8 degrees F over the range of 35 to 65 degrees F.

2.7.3.1.7 Dual Temperature Water

Plus or minus 2 degrees F.

2.7.3.1.8 Heating Hot Water

Plus or minus 2 degrees F.

2.7.3.1.9 Condenser Water

Plus or minus 2 degrees F.

2.7.3.2 Transmitter Drift

The maximum allowable transmitter drift: 0.25 degrees F per year.

2.7.3.3 Point Temperature Sensors

Point Sensors must be encapsulated in epoxy, series 300 stainless steel, anodized aluminum, or copper.

2.7.3.4 Temperature Sensor Details

2.7.3.4.1 Room Type

Provide the sensing element components within a decorative protective cover suitable for surrounding decor.

2.7.3.4.2 Outside Air Type

Provide the sensing element rated for outdoor use

2.7.4 Relative Humidity Sensor

Relative humidity sensors must use bulk polymer resistive or thin film capacitive type non-saturating sensing elements capable of withstanding a saturated condition without permanently affecting calibration or sustaining damage. The sensors must include removable protective membrane filters. Where required for exterior installation, sensors must be capable of surviving below freezing temperatures and direct contact with moisture without affecting sensor calibration. When used indoors, the sensor must be capable of being exposed to a condensing air stream (100 percent relative humidity) with no adverse effect to the sensor's calibration or other harm to the instrument. The sensor must be of the wall-mounted or duct-mounted type, as required by the application, and must be provided with any required accessories. Sensors used in duct high-limit applications must have a bulk polymer resistive sensing element. Duct-mounted sensors must be provided with a duct probe designed to protect the sensing element from dust accumulation and mechanical damage. Relative humidity (RH) sensors must measure relative humidity over a range of 0 percent to 100 percent with an accuracy of plus or minus 23 percent. RH sensors must function over a temperature range of 40 to 135 degrees F and must not drift more than 1 percent per year.

2.7.5 Carbon Dioxide (CO2) Sensors

Provide photometric type CO2 sensors with integral transducers and linear output. Carbon dioxide (CO2) sensors must measure CO2 concentrations between 0 to 2000 parts per million (ppm) using non-dispersible infrared (NDIR) technology with an accuracy of plus or minus 50 ppm and a maximum response time of 1 minute. The sensor must be rated for operation at ambient air temperatures within the range of 32 to 122 degrees F and relative humidity within the range of 20 to 95 percent (non-condensing). The sensor must have a maximum drift of 2 percent per year. The sensor chamber must be manufactured with a non-corrosive material that does not affect carbon dioxide sample concentration. Duct mounted sensors must be provided with a duct probe designed to protect the sensing element from dust accumulation and mechanical damage. The sensor must have a calibration interval no less than 5 years.

2.7.6 Differential Pressure Instrumentation

2.7.6.1 Differential Pressure Sensors

Provide Differential Pressure Sensors with ranges as indicated or as required for the application. Pressure sensor ranges must not exceed the high end range indicated on the Points Schedule by more than 50 percent. The over pressure rating must be a minimum of 150 percent of the highest design pressure of either input to the sensor. The accuracy must be plus or minus 1 percent of full scale. The sensor must have a maximum drift of 2 percent per year

2.7.6.2 Differential Pressure Switch

Provide differential pressure switches with a user-adjustable setpoint which are sized for the application such that the setpoint is between 25 percent and 75 percent of the full range. The over pressure rating must be a minimum of 150 percent of the highest design pressure of either input to the sensor. The switch must have two sets of contacts and each contact must have a rating greater than it's connected load. Contacts must open or close upon rise of pressure above the setpoint or drop of pressure below the setpoint as indicated.

2.7.7 Flow Sensors

2.7.7.1 Gas Flow Meter

Gas flow meter must be diaphragm or bellows type (gas positive displacement meters) for flows up to 2500 SCFH and axial flow turbine type for flows above 2500 SCFH, designed specifically for natural gas supply metering, and rated for the pressure, temperature, and flow rates of the installation. Meter must have a minimum turndown ratio of 10 to 1 with an accuracy of plus or minus 1 percent of actual flow rate. The meter index must include a direct reading mechanical totalizing register and electrical impulse dry contact output for remote monitoring. The electrical impulse dry contact output must not require field adjustment or calibration. The electrical impulse dry contact output must have a minimum resolution of 100 cubic feet of gas per pulse and must not exceed 15 pulses per second at the design flow.

2.7.8 Carbon Monoxide Analyzer

Carbon monoxide analyzer must consist of an infrared light source in a weather proof steel enclosure for duct or stack mounting. An optical detector/analyzer in a similar enclosure, suitable for duct or stack mounting must be provided. Both assemblies must include internal blower systems to keep optical windows free of dust and ash at all times. The third component of the analyzer must be the electronics cabinet. Automatic flue gas temperature compensation and manual/automatic zeroing devices must be provided. Unit must read parts per million (ppm) of carbon monoxide in the range of 0 to 15 ppm and the response time must be less than 3 seconds to 90 percent value. Unit measurement range must not exceed specified range by more than 50 percent. Repeatability must be plus or minus 1 percent of full scale with an accuracy of plus or minus 1 percent of full scale.

2.7.9 Floor Mounted Leak Detector

Leak detectors must use electrodes mounted at slab level with a minimum

built-in-vertical adjustment of 0.125 inches. Detector must have a binary output. The indicator must be manual reset type.

2.7.10 Temperature Switch

2.7.10.1 Duct Mount Temperature Low Limit Safety Switch (Freezestat)

Duct mount temperature low limit switches (Freezestats) must be manual reset, low temperature safety switches at least 1 foot long per square foot of coverage which must respond to the coldest 18 inch segment with an accuracy of plus or minus 3.6 degrees F. The switch must have a field-adjustable setpoint with a range of at least 30 to 50 degrees F. The switch must have two sets of contacts, and each contact must have a rating greater than its connected load. Contacts must open or close upon drop of temperature below setpoint as indicated and must remain in this state until reset.

2.7.10.2 Pipe Mount Temperature Limit Switch (Aquastat)

Pipe mount temperature limit switches (aquastats) must have a field adjustable setpoint between 60 and 90 degrees F, an accuracy of plus or minus 3.6 degrees F and a 10 degrees F fixed deadband. The switch must have two sets of contacts, and each contact must have a rating greater than its connected load. Contacts must open or close upon change of temperature above or below setpoint as indicated.

2.7.11 Damper End Switches

Each end switch must be a hermetically sealed switch with a trip lever and over-travel mechanism. The switch enclosure must be suitable for mounting on the duct exterior and must permit setting the position of the trip lever that actuates the switch. The trip lever must be aligned with the damper blade.

End switches integral to an electric damper actuator are allowed as long as at least one is adjustable over the travel of the actuator.

2.7.12 Air Quality Sensors

Provide full spectrum air quality sensors using a hot wire element based on the Taguchi principle. The sensor must monitor a wide range of gaseous volatile organic components common in indoor air contaminants like paint fumes, solvents, cigarette smoke, and vehicle exhaust. The sensor must automatically compensate for temperature and humidity, have span and calibration potentiometers, operate on 24 VDC power with output of 0-10 VDC, and have a service rating of 32 to 140 degrees F and 5 to 95 percent relative humidity.

2.8 INDICATING DEVICES

All indicating devices must display readings in metric (SI)English (inch-pound) units.

2.8.1 Thermometers

Provide bi-metal type thermometers at locations indicated. Thermometers must have either 9 inch long scales or 3.5 inch diameter dials, with insertion, immersion, or averaging elements. Provide matching thermowells for pipe-mounted installations. Select scale ranges suitable for the

intended service, with the normal operating temperature near the scale's midpoint. The thermometer's accuracy must be plus or minus 2 percent of the scale range.

2.8.1.1 Piping System Thermometers

Piping system thermometers must have brass, malleable iron or aluminum alloy case and frame, clear protective face, permanently stabilized glass tube with indicating-fluid column, white face, black numbers, and a 9 inch scale. Piping system thermometers must have an accuracy of plus or minus 1 percent of scale range. Thermometers for piping systems must have rigid stems with straight, angular, or inclined pattern. Thermometer stems must have expansion heads as required to prevent breakage at extreme temperatures. On rigid-stem thermometers, the space between bulb and stem must be filled with a heat-transfer medium.

2.8.1.2 Air-Duct Thermometers

Air-duct thermometers must have perforated stem guards and 45-degree adjustable duct flanges with locking mechanism.

2.8.2 Pressure Gauges

Provide pipe-mounted pressure gauges at the locations indicated. Gauges must conform to ASME B40.100 and have a 4 inch diameter dial and shutoff cock. Select scale ranges suitable for the intended service, with the normal operating pressure near the scale's midpoint. The gauge's accuracy must be plus or minus 2 percent of the scale range.

Gauges must be suitable for field or panel mounting as required, must have black legend on white background, and must have a pointer traveling through a 270-degree arc. Gauge range must be suitable for the application with an upper end of the range not to exceed 150 percent of the design upper limit. Accuracy must be plus or minus 3 percent of scale range. Gauges must meet requirements of ASME B40.100.

2.8.3 Low Differential Pressure Gauges

Gauges for low differential pressure measurements must be a minimum of 3.5 inch (nominal) size with two sets of pressure taps, and must have a diaphragm-actuated pointer, white dial with black figures, and pointer zero adjustment. Gauge range must be suitable for the application with an upper end of the range not to exceed 150 percent of the design upper limit. Accuracy must be plus or minus two percent of scale range.

2.8.4 Pressure Gauges for Pneumatic Controls

Gauges must have a 0 to 30 psi scalesufficient scale to display the full range of expected pressures with 1 psi graduations.

2.9 OUTPUT DEVICES

2.9.1 Actuators

Actuators must be electric (electronic) or pneumatic as indicated. All actuators must be normally open (NO), normally closed (NC) or fail-in-last-position (FILP) as indicated. Normally open and normally closed actuators must be of mechanical spring return type. Electric actuators must have an electronic cut off or other means to provide

burnout protection if stalled. Actuators must have a visible position indicator. Electric actuators must provide position feedback to the controller as indicated. Actuators must smoothly and fully open or close the devices to which they are applied. Electric actuators must have a full stroke response time in both directions of 90 seconds or less at rated load. Electric actuators must be of the foot-mounted type with an oil-immersed gear train or the direct-coupled type. Where multiple electric actuators operate from a common signal, the actuators must provide an output signal identical to its input signal to the additional devices. Pneumatic actuators must be rated for 25 psi operating pressure except for high-pressure cylinder-type actuators. All actuators must be rated for their operating environment. Actuators used outdoors must be designed and rated for outdoor use. Actuators under continuous exposure to water, such as those used in sumps, must be submersible.

Actuators incorporating an integral network connection are considered DDC Hardware and must meet the DDC Hardware requirements of Section 23 09 23.01 LONWORKS DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS.

2.9.1.1 Valve Actuators

Valve actuators must provide shutoff pressures and torques as indicated on the Valve Schedule.

2.9.1.2 Damper Actuators

Damper actuators must provide the torque necessary per damper manufacturer's instructions to modulate the dampers smoothly over its full range of operation and torque must be at least 6 inch-pounds/1 square foot of damper area for opposed blade dampers and 9 inch-pounds/1 square foot of damper area for parallel blade dampers.

2.9.1.3 Positive Positioners

Positive positioners must be a pneumatic relay with a mechanical position feedback mechanism and an adjustable operating range and starting point.

2.9.1.4 Electric Actuators

Each actuator must have distinct markings indicating the full-open and full-closed position. Each actuator must deliver the torque required for continuous uniform motion and must have internal end switches to limit the travel, or be capable of withstanding continuous stalling without damage. Actuators must function properly within 85 to 110 percent of rated line voltage. Provide actuators with hardened steel running shafts and gears of steel or copper alloy. Fiber or reinforced nylon gears may be used for torques less than 16 inch-pounds..

- a. Two-position actuators must be single direction, spring return, or reversing type. Two position actuator signals may either be the control power voltage or line voltage as needed for torque or appropriate interlock circuits.
- b. Modulating actuators must be capable of stopping at any point in the cycle, and starting in either direction from any point. Actuators must be equipped with a switch for reversing direction, and a button to disengage the clutch to allow manual adjustments. Provide the

actuator with a hand crank for manual adjustments, as applicable. Modulating actuator input signals can either be a 4 to 20 mAdc or a 0-10 VDC signal.

- c. Floating or pulse width modulation actuators are acceptable for non-fail safe applications unless indicated otherwise provided that the floating point control (timed actuation) must have a scheduled re-calibration of span and position no more than once a day and no less than once a week. The schedule for the re-calibration should not affect occupied conditions and be staggered between equipment to prevent falsely loading or unloading central plant equipment.

2.9.1.5 Pneumatic Actuators

Provide piston or diaphragm type actuators with replaceable diaphragm/piston.

2.9.2 Electric to Pneumatic Transducers (EP)

Electric to Pneumatic Transducers (EPs) must convert either a 4-20 mAdc input signal, a 0-10 Vdc input signal to a proportional 0 to 20 psig pneumatic output. The EP must withstand pressures at least 150 percent of the system supply air pressure (main air). EPs must include independent offset and span adjustment. Steady state air consumption must not be greater than 0.05 scfm. EPs must have a manual adjustable override for the EP pneumatic output. EPs must have sufficient output capacity to provide full range stroke of the actuated device in both directions within 90_____ seconds.

2.9.3 Relays

Relays must have contacts rated for the intended application, indicator light, and dust proof enclosure. The indicator light must be lit when the coil is energized and off when coil is not energized.

Control relay contacts must have utilization category and ratings selected for the application. Each set of contacts must incorporate a normally open (NO), normally closed (NC) and common contact. Relays must be rated for a minimum life of one million operations.

2.10 USER INPUT DEVICES

User Input Devices, including potentiometers, switches and momentary contact push-buttons. Potentiometers must be of the thumb wheel or sliding bar type. Momentary Contact Push-Buttons may include an adjustable timer for their output. User input devices must be labeled for their function.

2.11 MULTIFUNCTION DEVICES

Multifunction devices are products which combine the functions of multiple sensor, user input or output devices into a single product. Unless otherwise specified, the multifunction device must meet all requirements of each component device. Where the requirements for the component devices conflict, the multifunction device must meet the most stringent of the requirements.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 General Installation Requirements

Perform the installation under the supervision of competent technicians regularly employed in the installation of DDC systems.

3.1.1.1 Device Mounting Criteria

All devices must be installed in accordance with manufacturer's recommendations and as specified and indicated. Control devices to be installed in piping and ductwork must be provided with required gaskets, flanges, thermal compounds, insulation, piping, fittings, and manual valves for shutoff, equalization, purging, and calibration. Strap-on temperature sensing elements must not be used except as specified. Spare thermowells must be installed adjacent to each thermowell containing a sensor and as indicated. Devices located outdoors must have a weathershield.

3.1.1.2 Labels and Tags

Match labels and tags to the unique identifiers indicated on the As-Built drawings. Label all enclosures and instrumentation. Tag all sensors and actuators in mechanical rooms. Tag airflow measurement arrays to show flow rate range for signal output range, duct size, and pitot tube AFMA flow coefficient. Tag duct static pressure taps at the location of the pressure tap. Provide plastic or metal tags, mechanically attached directly to each device or attached by a metal chain or wire. Labels exterior to protective enclosures must be engraved plastic and mechanically attached to the enclosure or instrumentation. Labels inside protective enclosures may be attached using adhesive, but must not be hand written.

3.1.2 Weathershield

Provide weathershields for sensors located outdoors. Install weathershields such that they prevent the sun from directly striking the sensor and prevent rain from directly striking or dripping onto the sensor. Install weather shields with adequate ventilation so that the sensing element responds to the ambient conditions of the surroundings. When installing weathershields near outside air intake ducts, install them such that normal outside air flow does not cause rainwater to strike the sensor.

3.1.3 Room Instrument Mounting

Mount room instruments, including but not limited to wall mounted non-adjustable space sensor modules and sensors located in occupied spaces, **6048 inches** above the floor unless otherwise indicated. Install adjustable devices to be ADA compliant unless otherwise indicated on the Room Sensor Schedule:

- a. Space Sensor Modules for Fan Coil Units may be either unit or wall mounted but not mounted on an exterior wall.
- b. Wall mount all other Space Sensor Modules.

3.1.4 Indication Devices Installed in Piping and Liquid Systems

Provide snubbers for gauges in piping systems subject to pulsation. For gauges for steam service use pigtail fittings with cock. Install thermometers and temperature sensing elements in liquid systems in thermowells. Provide spare Pressure/Temperature Ports (Pete's Plug) for all temperature and pressure sensing elements installed in liquid systems for calibration/testing.

3.1.5 Switches

3.1.5.1 Hand-Off Auto Switches

Wire safety controls such as smoke detectors and freeze protection thermostats to protect the equipment during both hand and auto operation.

3.1.6 Temperature Sensors

Install temperature sensors in locations that are accessible and provide a good representation of sensed media. Installations in dead spaces are not acceptable. Calibrate and install sensors according to manufacturer's instructions. Select sensors only for intended application as designated or recommended by manufacturer.

3.1.6.1 Room Temperature Sensors

Mount the sensors on interior walls to sense the average room temperature at the locations indicated. Avoid locations near heat sources such as copy machines or locations by supply air outlet drafts. Mount the center of all user-adjustable sensors 5 feet above the finished floor 48 inches above the floor to meet ADA requirements at the heights indicated. Non user-adjustable sensors can be mounted as indicated in paragraph ROOM INSTRUMENT MOUNTING.

3.1.6.2 Duct Temperature Sensors

3.1.6.2.1 Probe Type

Place tip of the sensor in the middle of the airstream or in accordance with manufacturer's recommendations or instructions. Provide a gasket between the sensor housing and the duct wall. Seal the duct penetration air tight. When installed in insulated duct, provide enclosure or stand off fitting to accommodate the thickness of duct insulation to allow for maintenance or replacement of the sensor and wiring terminations. Seal the duct insulation penetration vapor tight.

3.1.6.2.2 [Enter Appropriate Subpart Title Here]

3.1.6.3 Immersion Temperature Sensors

Provide thermowells for sensors measuring piping, tank, or pressure vessel temperatures. Locate wells to sense continuous flow conditions. Do not install wells using extension couplings. When installed on insulated piping, provide stand enclosure or stand off fitting to accommodate the thickness of the pipe insulation and allow for maintenance or replacement of the sensor or wiring terminations. Where piping diameters are smaller than the length of the wells, provide wells in piping at elbows to sense flow across entire area of well. Wells must not restrict flow area to less than 70 percent of pipe area. Increase piping size as required to avoid restriction. Provide the sensor well with a heat-sensitive transfer agent between the sensor and the well interior ensuring contact between

the sensor and the well.

3.1.6.4 Outside Air Temperature Sensors

Provide outside air temperature sensors on the building's north side with a protective weather shade that does not inhibit free air flow across the sensing element, and protects the sensor from snow, ice, and rain. Location must not be near exhaust hoods and other areas such that it is not influenced by radiation or convection sources which may affect the reading. Provide a shield to shade the sensor from direct sunlight.

3.1.7 Air Flow Measurement Arrays (AFMA)

Locate Outside Air AFMAs downstream from the Outside Air filters.

Install AFMAs with the manufacturer's recommended minimum distances between upstream and downstream disturbances. Airflow straighteners may be used to reduce minimum distances as recommended by the AFMA manufacturer.

3.1.8 Duct Static Pressure Sensors

Locate the duct static pressure sensing tap at 75 percent of the distance between the first and last air terminal units as indicated on the design documents. If the transmitter output is a 0-10Vdc signal, locate the transmitter in the same enclosure as the air handling unit (AHU) controller for the AHU serving the terminal units. If a remote duct static pressure sensor is to be used, run the signal wire back to the controller for the air handling unit.

3.1.9 Relative Humidity Sensors

Install relative humidity sensors in supply air ducts at least 10 feet downstream of humidity injection elements.

3.1.10 Dampers

3.1.10.1 Damper Actuators

Provide spring return actuators which fail to a position that protects the served equipment and space on all control dampers related to freeze protection or force protection. For all outside, makeup and relief dampers provide dampers which fail closed. Terminal fan coil units, terminal VAV units, convectors, and unit heaters may be non-spring return unless indicated otherwise. Do not mount actuators in the air stream. Do not connect multiple actuators to a common drive shaft. Install actuators so that their action seal the damper to the extent required to maintain leakage at or below the specified rate and so that they move the blades smoothly throughout the full range of motion.

3.1.10.2 Damper Installation

Install dampers straight and true, level in all planes, and square in all dimensions. Dampers must move freely without undue stress due to twisting, racking (parallelogramming), bowing, or other installation error. External linkages must operate smoothly over the entire range of motion, without deformation or slipping of any connecting rods, joints or brackets that will prevent a return to it's normal position. Blades must close completely and leakage must not exceed that specified at the rated

static pressure. Provide structural support for multi-section dampers. Acceptable methods of structural support include but are not limited to U-channel, angle iron, corner angles and bolts, bent galvanized steel stiffeners, sleeve attachments, braces, and building structure. Where multi-section dampers are installed in ducts or sleeves, they must not sag due to lack of support. Do not use jackshafts to link more than three damper sections. Do not use blade to blade linkages. Install outside and return air dampers such that their blades direct their respective air streams towards each other to provide for maximum mixing of air streams.

3.1.11 Valves

Install the valves in accordance with the manufacturer's instructions.

3.1.11.1 Valve Actuators

Provide spring return actuators on all control valves where freeze protection is required. Spring return actuators for terminal fan coil units, terminal VAV units, convectors, and unit heaters are not required unless indicated otherwise.

3.1.12 Thermometers and Gauges

3.1.12.1 Local Gauges for Actuators

Provide a pressure gauge at each pneumatic control input and output. Pneumatic actuators must have an accessible and visible pressure gauge installed in the tubing lines at the actuator as indicated.

3.1.12.2 Thermometers

Mount devices to allow reading while standing on the floor or ground, as applicable.

3.1.13 [Enter Appropriate Subpart Title Here]Electrical Wiring Coordination

Provide complete electrical wiring for the Control System, including wiring to transformer primaries. Wire and Cable must be installed without splices between control devices and in accordance with **NFPA 70** and **NFPA 90A**. Instrumentation grounding must be installed per the device manufacturer's instructions and as necessary to prevent ground loops, noise, and surges from adversely affecting operation of the system. Test installed ground rods as specified in **IEEE 142**. Cables and conductor wires must be tagged at both ends, with the identifier indicated on the shop drawings. Electrical work must be as specified in Section **26 20 00 INTERIOR DISTRIBUTION SYSTEM** and as indicated. Wiring external to enclosures must be run in raceways, except low-voltage control and low-voltage network wiring may be installed as follows:

- a. plenum rated cable in suspended ceilings over occupied spaces may be run without raceways
- b. nonmetallic-sheathed cables or metallic-armored cables may be installed as permitted by **NFPA 70**.

Install control circuit wiring not in raceways in a neat and safe manner. Wiring must not use the suspended ceiling system (including tiles, frames or hangers) for support. Where conduit or raceways are required, control circuit wiring must not run in the same conduit/raceway as power wiring

over 50 volts. Run all circuits over 50 volts in conduit, metallic tubing, covered metal raceways, or armored cable.

3.1.14 Copper Tubing

Provide hard-drawn copper tubing in exposed areas and either hard-drawn or annealed copper tubing in concealed areas. Use only tool-made bends. Use only brass or copper solder joint type fittings, except for connections to apparatus. For connections to apparatus use brass compression type fittings.

3.1.15 Compressed Air Stations

Mount the air compressor assembly on vibration eliminators, in accordance with ASME BPVC SEC VIII D1 for tank clearance. Connect the air line to the tank with a flexible pipe connector. Provide compressed air station specialties with required tubing, including condensate tubing to a floor drain. Compressed air stations must deliver control air meeting the requirements of ISA 7.0.01. Provide foundations and housekeeping pads for the HVAC control system air compressors in accordance with the air compressor manufacturer's instructions as specified in Section 23 30 00 HVAC AIR DISTRIBUTION.

-- End of Section --

SECTION 23 09 23.02

BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS

PART 1 GENERAL

1.1 SUMMARY

Provide a complete Direct Digital Control (DDC) system, except for the front end which is specified in Section 25 10 10 UTILITY MONITORING AND CONTROL (UMCS) FRONT END AND INTEGRATION, suitable for the control of the heating, ventilating and air conditioning (HVAC) and other building-level systems as specified and shown and in accordance with Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

1.1.1 System Requirements

Provide a system meeting the requirements of both Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC and this Section and with the following characteristics:

1.1.2 Verification of Specification Requirements

Review all specifications related to the control system installation and advise the Contracting Officer of any discrepancies before performing any work. If Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC or any other Section referenced in this specification is not included in the project specifications advise the Contracting Officer and either obtain the missing Section or obtain Contracting Officer approval before performing any work.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 135 (2020; Errata 2021) BACnet-A Data Communication Protocol for Building Automation and Control Networks

BACNET INTERNATIONAL (BTL)

BTL Guide (v.49; 2017) BACnet Testing Laboratory Implementation Guidelines

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 802.3 (2018) Ethernet

TELECOMMUNICATIONS INDUSTRY ASSOCIATION (TIA)

TIA-485 (1998a; R 2012) Electrical Characteristics

of Generators and Receivers for Use in
Balanced Digital Multipoint Systems

TRIDIUM, INC (TRIDIUM)

Niagara Framework (2012) NiagaraAX User's Guide

Tridium Open NiCS (2005) Understanding the NiagaraAX
Compatibility Statement (NiCS)

U.S. FEDERAL COMMUNICATIONS COMMISSION (FCC)

FCC Part 15 Radio Frequency Devices (47 CFR 15)

UNDERWRITERS LABORATORIES (UL)

UL 916 (2015) Standard for Energy Management
Equipment

1.3 DEFINITIONS

For definitions related to this section, see Section 23 09 00
INSTRUMENTATION AND CONTROL FOR HVAC.

1.4 SUBMITTALS

Submittal requirements related to this Section are specified in Section
23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

PART 2 PRODUCTS

All products used to meet this specification must meet the indicated
requirements, but not all products specified here will be required by
every project. All products must meet the requirements both Section
23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC and this Section.

2.1 NETWORK HARDWARE

2.1.1 BACnet Router

All BACnet Routers must be BACnet/IP Routers and must perform layer 3
routing of ASHRAE 135 packets over an IP network in accordance with
ASHRAE 135 Annex J and Clause 6. The router must provide the appropriate
connection to the IP network and connections to one or more ASHRAE 135
MS/TP networks. Devices used as BACnet Routers must meet the
requirements for DDC Hardware, and except for Niagara Framework
Supervisory Gateways, devices used as BACnet routers must support the
NM-RC-B BIBB.

2.1.2 BACnet Gateways

In addition to the requirements for DDC Hardware, the BACnet Gateway must
be a Niagara Framework Supervisory Gateway or must meet the following
requirements:

- a. It must perform bi-directional protocol translation from one non-
ASHRAE 135 protocol to ASHRAE 135. BACnet Gateways must incorporate
a network connection to an ASHRAE 135 network (either BACnet over IP
in accordance with Annex J or MS/TP) and a separate connection

appropriate for the non-ASHRAE 135 protocol and media.

- b. It must retain its configuration after a power loss of an indefinite time, and must automatically return to their pre-power loss state once power is restored.
- c. It must allow bi-directional mapping of data between the non-ASHRAE 135 protocol and Standard Objects as defined in ASHRAE 135. It must support the DS-RP-B BIBB for Objects requiring read access and the DS-WP-B BIBB for Objects requiring write access.
- d. It must support the DS-COV-B BIBB.

Although Gateways must meet DDC Hardware requirements , except for Niagara Framework Supervisory Gateways, they are not DDC Hardware and must not be used when DDC Hardware is required. (Niagara Framework Supervisory Gateways are both Gateways and DDC Hardware.)

2.1.3 Ethernet Switch

Ethernet Switches must be managed switches and must autoconfigure between 10,100 and 1000 megabits per second (MBPS).

2.2 CONTROL NETWORK WIRING

- a. BACnet MS/TP communications wiring must be in accordance with ASHRAE 135. The wiring must use shielded, three wire (twisted-pair with reference) cable with characteristic impedance between 100 and 120 ohms. Distributed capacitance between conductors must be less than 30 pF per foot.
- b. Building Control Network Backbone IP Network must use Ethernet media. Ethernet cables must be CAT-5e at a minimum and meet all requirements of IEEE 802.3.

2.3 DIRECT DIGITAL CONTROL (DDC) HARDWARE

2.3.1 General Requirements

All DDC Hardware must meet the following requirements:

- a. It must be locally powered and must incorporate a light to indicate the device is receiving power.
- b. It must conform to the BTL Guide
- c. It must be BACnet Testing Laboratory (BTL) Listed.
- d. The Manufacturer's Product Data submittal for each piece of DDC Hardware must include the Protocol Implementation Conformance Statement (PICS) for that hardware as specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.
- e. It must communicate and be interoperable in accordance with ASHRAE 135 and have connections for BACnet IP or MS/TP control network wiring.
- f. Other than devices controlling terminal units or functioning solely as a BACnet Router, it must support DS-COV-B, DS-RPM-A and DS-RPM-B BIBBs.

- g. Devices supporting the DS-RP-A BIBB must also support the DS-COV-A BIBB.
- h. Application programs, configuration settings and communication information must be stored in a manner such that they persist through loss of power:
 - (1) Application programs must persist regardless of the length of time power is lost.
 - (2) Configured settings must persist for any loss of power less than 2,500 hours.
 - (3) Communication information, including but not limited to COV subscriptions, event reporting destinations, Notification Class Object settings, and internal communication settings, must persist for any loss of power less than 2,500 hours.
- i. Internal Clocks:
 - (1) Clocks in DDC Hardware incorporating a Clock must continue to function for 120 hours upon loss of power to the DDC Hardware.
 - (2) DDC Hardware incorporating a Clock must support the DM-TS-B or DM-UTC-B BIBB.
- j. It must have all functionality indicated and required to support the application (Sequence of Operation or portion thereof) in which it is used, including but not limited to providing Objects [or Niagara Framework Points](#) as specified and as indicated on the Points Schedule.
- k. In addition to these general requirements and the DDC Hardware Input-Output (I/O) Function requirements, all DDC Hardware must also meet any additional requirements for the application in which it is used (e.g. scheduling, alarming, trending, etc.).
- l. It must meet [FCC Part 15](#) requirements and have [UL 916](#) or equivalent safety listing.
- m. [Except for Niagara Framework Supervisory Gateways](#), Device must support Commandable Objects to support Override requirements as detailed in PART 3 EXECUTION
- n. User interfaces which allow for modification of Properties or settings must be password-protected.
- o. Devices communicating BACnet MS/TP must meet the following requirements:
 - (1) Must have a configurable Max_Master Property.
 - (2) DDC Hardware other than hardware controlling a single terminal unit must have a configurable Max_Info_Frames Property.
 - (3) Must respond to any valid request within 50 msec with either the appropriate response or with a response of "Reply Postponed".
 - (4) Must use twisted pair with reference and shield (3-wire media) wiring, or twisted pair with shield (2-wire media) wiring and use

half-wave rectification.

- p. Devices communicating BACnet/IP must use UDP Port 0xBAC0. Devices with configurable UDP Ports must default to 0xBAC0.
- q. All Device IDs, Network Numbers, and BACnet MAC addresses of devices must be fully configurable without limitation, except MS/TP MAC addresses may be limited by [ASHRAE 135](#) requirements.
- r. [Except for Niagara Framework Supervisory Gateways](#), DDC Hardware controlling a single terminal unit must have:
 - (1) Objects (including the Device Object) with an Object Name Property of at least 8 characters in length.
 - (2) A configurable Device Object Name.
 - (3) A configurable Device Object Description Property at least 16 characters in length.
- s. [Except for Objects in either Niagara Framework Supervisory Gateways or DDC Hardware controlling a single terminal unit](#), all Objects (including Device Objects) must:
 - (1) Have a configurable Object Name Property of at least 12 characters in length.
 - (2) Have a configurable Object Description Property of at least 24 characters in length.
- t. For programmable DDC Hardware, provide and license to the project site all programming software required to program the Hardware in accordance with [Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC](#).
- u. For programmable DDC Hardware, provide copies of the installed application programs (all software that is not common to every controller of the same manufacturer and model) as source code compatible with the supplied programming software in accordance with [Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC](#). The submitted application program must be the complete application necessary for controller to function as installed and be sufficient to allow replacement of the installed controller with another controller of the same type.

2.3.2 Hardware Input-Output (I/O) Functions

DDC Hardware incorporating hardware input-output (I/O) functions must meet the following requirements:

2.3.2.1 Analog Inputs

DC Hardware analog inputs (AIs) must be implemented using [ASHRAE 135](#) Analog Input Objects and perform analog to digital (A-to-D) conversion with a minimum resolution of 8 bits plus sign or better as needed to meet the accuracy requirements specified in [Section 23 09 00](#). Signal conditioning including transient rejection must be provided for each analog input. Analog inputs must be capable of being individually calibrated for zero and span. Calibration via software scaling performed as part of point configuration is acceptable. The AI must incorporate

common mode noise rejection of at least 50 dB from 0 to 100 Hz for differential inputs, and normal mode noise rejection of at least 20 dB at 60 Hz from a source impedance of 10,000 ohms.

2.3.2.2 Analog Outputs

DDC Hardware analog outputs (AOs) must be implemented using [ASHRAE 135](#) Analog Output Objects and perform digital to analog (D-to-A) conversion with a minimum resolution of 8 bits plus sign, and output a signal with a range of 4-20 mA_{dc} or 0-10 V_{dc}. Analog outputs must be capable of being individually calibrated for zero and span. Calibration via software scaling performed as part of point configuration is acceptable. DDC Hardware with Hand-Off-Auto (H-O-A) switches for analog outputs must provide for overriding the output to 0 percent and to 100 percent through the range of 0 percent to 100 percent

2.3.2.3 Binary Inputs

DDC Hardware binary inputs (BIs) must be implemented using [ASHRAE 135](#) Binary Input Objects and accept contact closures and must ignore transients of less than 5 milli-second duration. Protection against a transient 50VAC must be provided.

2.3.2.4 Binary Outputs

DDC Hardware binary outputs (BOs) must be implemented using [ASHRAE 135](#) Binary Output Objects and provide relay contact closures or triac outputs for momentary and maintained operation of output devices. DDC Hardware with H-O-A switches for binary outputs must provide for overriding the output open or closed.

2.3.2.4.1 Relay Contact Closures

Closures must have a minimum duration of 0.1 second. Relays must provide at least 180V of isolation. Electromagnetic interference suppression must be provided on all output lines to limit transients to 50 Vac. Minimum contact rating must be 0.5 amperes at 24 Vac.

2.3.2.4.2 Triac Outputs

Triac outputs must provide at least 180 V of isolation. Minimum contact rating must be 0.5 amperes at 24 Vac.

2.3.2.5 Pulse Accumulator

DDC Hardware pulse accumulators must be implemented using either an [ASHRAE 135](#) Accumulator Object or an [ASHRAE 135](#) Analog Value Object where the Present_Value is the totalized pulse count. Pulse accumulators must accept contact closures, ignore transients less than 5 msec duration, protect against transients of 50 VAC, and accept rates of at least 20 pulses per second.

2.3.2.6 ASHRAE 135 Objects for Hardware Inputs and Outputs

The requirements for use of [ASHRAE 135](#) objects for hardware input and outputs includes devices where the hardware sensor or actuator is integral to the controller (e.g. a VAV box with integral damper actuator, a smart sensor, a VFD, etc.)

2.3.2.7 Integrated H-O-A Switches

Where integrated H-O-A switches are provided on hardware outputs, controller must provide means of monitoring position or status of H-O-A switch. This feedback may be provided via [the Niagara Framework](#) or via any valid BACnet method, including the use of proprietary Objects, Properties, or Services.

2.3.3 Local Display Panel (LDP)

The Local Display Panels (LDPs) must be DDC Hardware with a display and navigation buttons or a touch screen display, and must provide display and adjustment of [Niagara Framework points](#) or [ASHRAE 135](#) Properties as indicated on the Points Schedule and as specified. LDPs must be either BTL Listed as a B-OD, B-OWS, B-AWS, or be an integral part of another piece of DDC Hardware listed as a B-BC. For LDPs listed as B-OWS or B-AWS, the hardware must be BTL listed and the product must come factory installed with all applications necessary for the device to function as an LDP.

The adjustment of values using display and navigation buttons must be password protected.

2.3.4 Expansion Modules and Tethered Hardware

A single piece of DDC Hardware may consist of a base unit and also:

- a. An unlimited number of hardware expansion modules, where the individual hardware expansion modules are designed to directly connect, both mechanically and electrically, to the base unit hardware. The expansion modules must be commercially available as an optional add-on to the base unit.
- b. A single piece of hardware connected (tethered) to a base unit by a single cable where the cable carries a proprietary protocol between the base unit and tethered hardware. The tethered hardware must not contain control logic and be commercially available as an optional add-on to the base unit as a single package.

Note that this restriction on tethered hardware does not apply to sensors or actuators using standard binary or analog signals (not a communications protocol); sensors or actuators using standard binary or analog signals are not considered part of the DDC Hardware.

Hardware capable of being installed stand-alone, or without a separate base unit, is DDC Hardware and must not be used as expansion modules or tethered hardware.

2.3.5 Supervisory Control Requirements

2.3.5.1 Scheduling Hardware

[DDC Hardware used for scheduling must meet the following requirements:](#)

- a. [It must be BTL Listed as a B-BC and support the SCHED-E-B BIBB.](#)
- b. [It is preferred, but not required, that devices support the DM-OCD-B BIBB on all Calendar and Schedule Objects, such that a front end BTL](#)

listed as a B-AWS may create or delete Calendar and Schedule Objects. It is also preferred but not required that devices supporting the DM-OCD-B BIBB accept any valid value for properties of Calendar and Schedule Objects. Note that there are additional requirements in the EXECUTION Part of this Section for Devices which do not support the DM-OCD-B BIBB as specified.

- c. The Date_List property of all Calendar Objects must be writable.
- d. The Present_Value Property of Schedule must support the following values: 1, 2, 3, 4.

2.3.5.2 Alarm Generation Hardware

Non-Niagara Framework DDC Hardware used for alarm generation must meet the following requirements:

- a. Device must support the AE-N-I-B BIBB
- b. The Recipient_List Property must be Writable for all Notification Class Objects used for alarm generation.
- c. For all Objects implementing Intrinsic Alarming, the following Properties must be Writable:
 - (1) Time_Delay
 - (2) High_Limit
 - (3) Low_Limit
 - (4) Deadband
 - (5) Event_Enable
 - (6) If the issue date of this project specification is after 1 January 2016, Time_Delay_Normal must be writable.
- d. It is preferred, but not required, that devices support the DM-OCD-B BIBB on all Notification Class Objects. It is also preferred, but not required that devices supporting the DM-OCD-B BIBB accept any valid value as an initial value for properties of Notification Class Objects.
- d. For Event Enrollment Objects used for alarm generation, the following Properties must be Writable:
 - (1) Event_Parameters
 - (2) Event_Enable
 - (3) If the issue date of this project specification is after 1 January 2016, Time_Delay_Normal must be writable.
- e. It is preferred, but not required, that devices support the DM-OCD-B BIBB on all Notification Class Objects and Event Enrollment Objects, such that a front end BTL listed as a B-AWS may create or delete Notification Class Objects and Event Enrollment Objects. It is also preferred, but not required that devices supporting the DM-OCD-B BIBB accept any valid value as an initial value for properties of Notification Class Objects and Event Enrollment Objects. Note that there are additional requirements in the EXECUTION Part of this Section for devices which do not support the DM-OCD-B BIBB as specified.
- f. Devices provided to meet the the requirements indicated under "Support for Future Alarm Generation" in the EXECUTION part of this specification must support the AE-N-E-B BIBB.

2.3.5.3 Trending Hardware

DDC Hardware used for collecting trend data must meet the following requirements:

- a. Device must support Trend Log or Trend Log Multiple Objects.
- b. Device must support the T-VMT-I-B BIBB.
- c. Devices provided to meet the EXECUTION requirement for support of Future Trending must support the T-VMT-E-B BIBB.
- d. The following properties of all Trend Log or Trend Log Multiple Objects must be present and Writable:
 - Start_Time
 - Stop_Time
 - Log_DeviceObjectProperty
 - Log Interval Log interval must support an interval of at least 60 minutes duration.
- e. Trend Log Objects must support using Intrinsic Reporting to send a BUFFER_FULL event.
- f. The device must have a Notification Class Object for the BUFFER_FULL event. The Recipient_List Property must be Writable.
- g. Devices must support values of at least 1,000 for Buffer_Size Properties.
- h. It is preferred, but not required, that devices support the DM-OCD-B BIBB on all Trend Log Objects, such that a front end BTL listed as a A-AWS may create or delete Trend Log Objects. It is also preferred, but not required that devices supporting the DM-OCD-B BIBB accept any valid value as an initial value for properties of Trend Log Objects. Note that there are additional EXECUTION requirements for devices which do not support the DM-OCD-B BIBB as specified.

2.3.6 Niagara Framework Supervisory Gateway

Any device implementing the Niagara Framework is a Niagara Framework Supervisory Gateway and must meet these requirements. In addition to the general requirements for all DDC Hardware, Niagara Framework Supervisory Gateway Hardware must:

- a. Be direct digital control hardware.
- b. Have an unrestricted interoperability license and its Niagara Compatibility Statement (NiCS) must follow the Tridium Open NiCS Specification.
- c. Manage communications between a field control network and the Niagara Framework Monitoring and Control Software, and between itself and other Niagara Framework Supervisory Gateways. Niagara Framework Supervisory Gateway Hardware must use Fox protocol for communication with other Niagara Framework Components, regardless of the manufacturer of the other components.
- d. Be fully programmable using the Niagara Framework Engineering Tool and must support the following:

- (1) Time synchronization, Calendar, and Scheduling using Niagara Scheduling Objects
 - (2) Alarm generation and routing using the Niagara Alarm Service
 - (3) Trending using the Niagara History Service and Niagara Trend Log Objects
 - (4) Integration of field control networks using the Niagara Framework Engineering Tool
 - (5) Configuration of integrated field control system using the Niagara Framework Engineering Tool when supported by the field control system
- e. Meet the following minimum hardware requirements:
- (1) OneTwo 10/100/1000 Mbps Ethernet Port(s)
 - (2) One or more MS/TP ports.
 - (3) Central Processing Unit of 600 Mhz or higher.
 - (4) Embedded operating system.
- f. Provide access to field control network data and supervisory functions via web interface and support a minimum of 16 simultaneous users. Note: implementation of this capability may not be required on all projects.
- g. Submit a backup of each Niagara Framework Supervisory Gateway as specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC. The backup must be sufficient to restore a Niagara Framework Supervisory Gateway to the final as-built condition such that a new Niagara Framework Supervisory Gateway loaded with the backup is indistinguishable in functionality from the original.

2.4 NIAGARA FRAMEWORK ENGINEERING TOOL

The Niagara Framework Engineering Tool must be Niagara Workbench or an equivalent **Niagara Framework** engineering tool software must:

- a. Have an unrestricted interoperability license and its Niagara Compatibility Statement (NiCS) must follow the **Tridium Open NiCS** Specification.
- b. Be capable of performing network configuration for Niagara Framework Supervisory Gateways and Niagara Framework Monitoring and Control Software.
- c. Be capable of programming and configuring of Niagara Framework Supervisory Gateways and Niagara Framework Monitoring and Control Software.
- d. Be capable of discovery of Niagara Framework Supervisory Gateways and all points mapped into each Niagara Framework Supervisory Gateway and making these points accessible to Niagara Framework Monitoring and Control Software.

Monitoring and Control Software is specified in Section 25 10 10 UTILITY MONITORING AND CONTROL SYSTEM (UMCS) FRONT END AND INTEGRATION.

PART 3 EXECUTION

3.1 CONTROL SYSTEM INSTALLATION 3.1.1 Niagara Framework Engineering Tool

The project site currently has the _____ Niagara Framework Engineering Tool. If this software is not adequate for programming the Niagara Framework Supervisory Gateways provided under this project, provide a Niagara Framework Engineering Tool. Provide a Niagara Framework Engineering Tool.

3.1.2 Building Control Network (BCN)

Install the Building Control Network (BCN) as a single BACnet Internetwork consisting of a single IP network as the BCN Backbone and zero or more BACnet MS/TP networks. Note that in some cases there may only be a single device on the BCN Backbone.

Except for the IP Network and as permitted for the non-BACnet side of Gateways, use exclusively ASHRAE 135 networks.

3.1.2.1 Building Control Network IP Backbone

Install IP Network Cabling in conduit. Install Ethernet Switches in lockable enclosures. Install the Building Control Network (BCN) IP Backbone such that it is available at the Facility Point of Connection (FPOC) location as indicated_____. When the FPOC location is a room number, provide sufficient additional media to ensure that the Building Control Network (BCN) IP Backbone can be extended to any location in the room.

Use UDP port 0xBAC0 for all BACnet traffic on the IP network. (Note that in a Niagara Framework system there may not be BACnet traffic on the IP Network)

3.1.2.2 BACnet MS/TP Networks

When using MS/TP, provide MS/TP networks in accordance with ASHRAE 135 and in accordance with the ASHRAE 135 figure "Mixed Devices on 3-Conductor Cable with Shield" (Figure 9-1.4 in the 2012 version of ASHRAE 135). Ground the shield at the BACnet Router and at no other point. Ground the reference wire at the BACnet Router through a 100 ohm resistor and do not ground it at any other point. In addition:

- a. Provide each segment in a doubly terminated bus topology in accordance with TIA-485.
- b. Provide each segment with 2 sets of network bias resistors in accordance with ASHRAE 135, with one set of resistors at each end of the MS/TP network.
- c. Use 3 wire (twisted pair and reference) with shield media for all MS/TP media installed inside. Use fiber optic isolation in accordance with ASHRAE 135 for all MS/TP media installed outside buildings, or between multiple buildings.

- d. For 18 AWG cable, use segments with a maximum length of 4000 ft. When using greater distances or different wire gauges comply with the electrical specifications of TIA-485.
- e. For each controller that does not use the reference wire provide transient suppression at the network connection of the controller if the controller itself does not incorporate transient suppression.
- f. Install no more than 32 devices on each MS/TP segment. Do not use MS/TP to MS/TP routers.
- g. Connect each MS/TP network to the BCN backbone via a Niagara Framework Supervisory Gateway configured as a BACnet Router.
- h. For BACnet Routers, configure the MS/TP MAC address to 0. Assign MAC Addresses to other devices consecutively beginning at 1, with no gaps.
- i. Configure the Max_Master Property of all devices to be 31.

3.1.2.3 Building Control Network (BCN) Installation

Provide a building control network meeting the following requirements:

- a. Install all DDC Hardware connected to the Building Control Network.
- b. Where multiple pieces of DDC Hardware are used to execute one sequence, install all DDC Hardware executing that sequence on a single MS/TP network dedicated to that sequence.
- c. Traffic between BACnet networks must be exclusively via BACnet routers.
- d. Use the Fox protocol for all traffic both originating and terminating at Niagara Framework components. Use the Fox protocol for all traffic originating or terminating at a Niagara Framework UMCS (including traffic to or from a future UMCS). All other traffic, including traffic between ASHRAE 135 devices and traffic between Niagara Framework Supervisory Gateways and ASHRAE 135 devices must be in accordance with ASHRAE 135.

3.1.3 DDC Hardware

Install all DDC Hardware that connects to an IP network in lockable enclosure. Install other DDC Hardware that is not in suspended ceilings in lockable enclosures. For all DDC hardware with a user interface, coordinate with site to determine proper passwords and configure passwords into device.

- a. Except for zone sensors (thermostats), install all Tethered Hardware within 6 feet of its base unit.
- b. Install and configure all BTL-Listed devices in a manner consistent with their BTL Listing such that the device as provided still meets all requirements necessary for its BTL Listing.
- c. Install and configure all BTL-Listed devices in a manner consistent with the BTL Device Implementation Guidelines such that the device as provided meets all those Guidelines.

3.1.3.1 ASHRAE 135 Object Name Property and Object Description Property

Configure the Object_Names and Object_Descriptions properties of all ASHRAE 135 Objects (including Device Objects) as indicated on the Points Schedule (Point Name and Point Description) and as specified. At a minimum:

- a. Except for DDC Hardware controlling a single terminal unit, configure the Object_Name and Object_Description properties of all Objects (including Device Objects) as indicated on the Points Schedule and as specified.
- b. In DDC Hardware controlling a single terminal unit, configure the Device Object_Name and Device Object_Description as indicated on the Points Schedule and as specified.

When Points Schedule entries exceed the length limitations in the device, notify EMCS and provide recommended alternatives for approval.

3.1.3.2 Niagara Framework Point Names and Descriptions

Configure the names and descriptions of all Points in Niagara Framework Supervisory Gateways as indicated on the Points Schedule and as specified.

3.1.3.3 Niagara Station IDs

Ensure that Niagara Station IDs of new Niagara Framework Supervisory Gateways are maintained as unique within UMCS front-end, including ensuring they do not conflict with any existing Niagara Station ID.

3.1.3.4 Hand-Off-Auto (H-O-A) Switches

Provide Hand-Off-Auto (H-O-A) switches for all DDC Hardware analog outputs and binary outputs used for control of systems other than terminal units, as specified and as indicated on the Points Schedule. Provide H-O-A switches that are integral to the controller hardware, an external device co-located with (in the same enclosure as) the controller, integral to the controlled equipment, or an external device co-located with (in the same enclosure as) the controlled equipment.

- a. For H-O-A switches integral to DDC Hardware, meet the requirements specified in paragraph DIRECT DIGITAL CONTROL (DDC) HARDWARE.
- b. For external H-O-A switches used for binary outputs, provide for overriding the output open or closed.
- c. For external H-O-A switches used for analog outputs, provide for overriding to 0 percent or 100 percent through the range of 0 percent to 100 percent.

3.1.3.5 Local Display Panels

Provide LDPs to display and override values of points in a Niagara Framework Supervisory Gateway or ASHRAE 135 Object Properties as indicated on the Points Schedule. Install LDPs displaying points for anything other than a terminal unit in the same room as the equipment. Install LDPs displaying points for only terminal units in a mechanical room central to the group of terminal units it serves_____. For LDPs using WriteProperty to commandable objects to implement an override, write values with priority 9.

3.1.3.6 MS/TP Slave Devices

Configure all MS/TP devices as Master devices. Do not configure any devices to act as slave devices.

3.1.3.7 Change of Value (COV) and Read Property

- a. To the greatest extent possible, configure all devices to support the SubscribeCOV service (the DS-COV-B BIBB). At a minimum, all devices supporting the DS-RP-B BIBB, other than devices controlling only a single terminal unit, must be configured to support the DS-COV-B BIBB.
- b. Whenever supported by the server side, configure client devices to use the DS-COV-A BIBB.

3.1.3.8 Engineering Units

Configure devices to use SI (Metric) units as follows:

- a. Temperature in degrees C
- b. Air or natural gas flows in Liters per Second (LPS)
- c. Water flow in Liters per Second (LPS)
- d. Steam flow in kilograms per second (kg/s)
- e. Differential Air pressures in Pascals (Pa)
- f. Water, steam and natural gas pressures in kiloPascals (kPa)
- g. Enthalpy in kiloJoules per kilogram (kJ/kg)
- h. Heating and Cooling Energy in kilowatt-hours (kWh)
- i. Heating and Cooling load in kilowatts (kW)
- j. Electrical Power: kilowatts (kW)
- k. Electrical Energy: kilowatt-hours (kWh)Configure devices to use English (Inch-Pound) engineering units as follows:

- a. Temperature in degrees F
- b. Air or natural gas flows in cubic feet per minute (CFM)
- c. Water in gallons per minute (GPM)
- d. Steam flow in pounds per hour (pph)
- e. Differential Air pressures in inches of water column (IWC)
- f. Water, steam, and natural gas pressures in PSI
- g. Enthalpy in BTU/lb
- h. Heating and cooling energy in MBTU (1MBTU = 1,000,000 BTU))

- i. Cooling load in tons (1 ton = 12,000 BTU/hour)
- j. Heating load in MBTU/hour (1MBTU = 1,000,000 BTU)
- k. Electrical Power: kilowatts (kW)
- l. Electrical Energy: kilowatt-hours (kWh)

3.1.3.9 Occupancy Modes

Use the following correspondence between value and occupancy mode whenever an occupancy state or value is required:

- a. OCCUPIED mode: a value of one
- b. UNOCCUPIED mode: a value of two
- c. WARM-UP/COOL-DOWN (PRE-OCCUPANCY) mode: a value of three

Note that elsewhere in this Section the Schedule Object is required to also support a value of four, which is reserved for future use. Also note that the behavior of a system in each of these occupancy modes is indicated in the sequence of operation for the system.

3.1.3.10 Use of BACnet Objects

Except as specifically indicated for Niagara Framework Objects, Use only standard non-proprietary ASHRAE 135 Objects and services to accomplish the project scope of work as follows:

- a. Use Analog Input or Analog Output Objects for all analog hardware I/O. Do not use Analog Value Object for analog hardware I/O) .
- b. Use Binary Input or Binary Output Objects for all binary hardware I/O. Do not use Binary Value Objects for binary hardware I/O.
- c. Use Analog Value Objects for analog setpoints.
- d. Use Accumulator Objects or Analog Value Objects for pulse inputs.
- e. For occupancy modes, use Multistate Value Objects and the correspondence between value and occupancy mode specified in paragraph OCCUPANCY MODES.
- f. Use Schedule Objects and Calendar Objects for all scheduling. Use Trend Log Objects or Trend Log Multiple Objects for all trending and Notification Class Objects for trend log upload. Use a combination of Event Enrollment Objects, Intrinsic Alarming, and Notification Class Objects for alarm generation.
- f. Use a combination of Niagara Framework Alarm Extensions and Alarm Services, Intrinsic Alarming, and Notification Class Objects for alarm generation.
- g. For all other points shown on the Points Schedule as requiring an ASHRAE 135 Object, use the Object type shown on the Points Schedule or, if no Object Type is shown, use a standard Object appropriate to the point.

3.1.3.10.1 Niagara Framework Objects

Points in the Niagara Framework Supervisory Gateway, even if used in a

sequence or are shown on the Points Schedule, are not required to be exposed as BACnet Objects unless they are required to be available on the network by another device or sequence of operation (i.e. there is some other reason they are needed).

Use a Niagara Framework Supervisory Gateway as specified for all scheduling and trending. Use a Niagara Framework Supervisory Gateway as specified for all alarming except for intrinsic alarming.

3.1.3.11 Use of Standard BACnet Services

Except as noted in this paragraph, for all DDC Hardware (including Niagara Frameworks Supervisory Gateways when communicating with non-Niagara Framework DDC Hardware) use Standard BACnet Services as defined in this specification (which excludes some ASHRAE 135 services) exclusively for application control functionality and communication.

DDC Hardware that cannot meet this requirement may use non-standard services provided they can provide identical functionality using Standard BACnet Services when communicating with BACnet devices from a different vendor. When implementing non-standard services, document all non-standard services in the DDC Hardware Schedule as specified and as specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

3.1.3.12 Device Application Configuration

- a. For every property, setting or value shown on the Points Schedule or otherwise indicated as Configurable, provide a value that is retained through loss of power and can be changed via one or more of:
 - (1) BACnet services (including proprietary services)
 - (2) Hardware settings on the device
 - (3) The Niagara Framework
- b. For every property, setting or value in non-Niagara Framework Hardware shown on the Points Schedule or otherwise indicated as Operator Configurable, provide a value that is retained through loss of power and can be changed via one or more of:
 - (1) A Writable Property of a standard BACnet Object
 - (2) A Property of a standard BACnet Object that is Writable when Out_Of_Service is TRUE and Out_Of_Service is Writable.
 - (3) Using some other method supported by a Niagara Framework Supervisory Gateway
- c. Configure Niagara Framework Supervisory Gateways such that the property, setting or value is configurable from a Niagara Framework Front End.
- d. For every property, setting or value in a Niagara Framework Supervisory Gateway which is shown on the Points Schedule or otherwise indicated as Operator Configurable, configure the value to be configurable from within the Niagara Framework such that it can be configured from a system graphic page at a Niagara Framework Front End.

3.1.3.13 Niagara Framework Engineering Tool

Use the Niagara Framework Engineering Tool to fully discover the field control system and make all field control system information available to the Niagara Framework Supervisory Gateway. Ensure that all points on the points schedule are available to the front end via the Fox protocol.

3.1.3.14 Graphics and Web Pages

Configure Niagara Framework Supervisory Gateways to use web pages to provide a graphical user interface including System Displays using the project site sample displays, including overrides, as indicated on the Points Schedule and as specified. Label all points on displays with full English language description the point name as indicated on the Points Schedule the point description as indicated on the Points Schedule_____. Configure user permissions for access to and executions of action using graphic pages. Coordinate user permissions with the Controls HVAC Electrical shop supervisor_____. Configure the web server to use HTTPS based on the Transport Layer Security (TLS) protocol in accordance with RFC 5246 using a Government furnished certificate.

3.1.4 Scheduling, Alarming, Trending, and Overrides

3.1.4.1 Scheduling

Configure schedules in BACnet Scheduling Objects to schedule systems as indicated on the Points Schedule and as specified using the indicated correspondence between value and occupancy mode. If no devices supports both the SCHED-E-B and DM-OCD-B BIBBS for Schedule Objects, provide 5_____ blank Schedule Objects in DDC Hardware BTL listed as B-BCs and supporting the SCHED-E-B BIBB for later use by the site. Configure schedules in Niagara Framework Supervisory Gateway using Niagara Schedule Objects as indicated on the Points Schedule and as specified. When the schedule is controlling occupancy modes in DDC Hardware other than a Niagara Framework Supervisory Gateway use the indicated correspondence between value and occupancy mode.

Provide a separate schedule for each AHU including it's associated Terminal Units and for each stand-alone Terminal Unit (those not dependent upon AHU service) or group of stand-alone Terminal Units acting according to a common schedule as indicated].

3.1.4.2 Alarm Configuration

Configure alarm generation and management as indicated on the Points Schedule and as specified. Configure alarm generation in Niagara Framework Supervisory Gateways using Niagara Framework Alarm Extensions and Alarm Services or in other DDC Hardware (not Niagara Framework Supervisory Gateways) using ASHRAE 135 Intrinsic Alarming. Configure alarm management and routing for all alarms, including those generated via intrinsic alarming in other devices, in the Niagara Framework Supervisory Gateway such that the alarms are able to be accessed from the Niagara Framework Front End.

Where Intrinsic Alarming is used, configure intrinsic alarming as specified in paragraph "Configuration of ASHRAE 135 Intrinsic Alarm Generation". Configure a Niagara Framework Supervisory Gateway to provide a means to configure the intrinsic alarm parameters such that the Intrinsic Alarm is configurable from the front end via the Niagara

Framework.

3.1.1.4.3 Configuration of ASHRAE 135 Intrinsic Alarm Generation

Intrinsic alarm generation must meet the following requirements:

Configure alarm generation as indicated on the Points Schedule and as specified using Intrinsic Alarming in accordance with ASHRAE 135 or Algorithmic Alarming in accordance with ASHRAE 135. Alarm generation must meet the following requirements:

- a. Send alarm events as Alarms (not Events).
- b. Use the ConfirmedNotification Service for alarm events.
- c. For alarm generation, support two priority levels for alarms: critical and non-critical. Configure the Priority of Notification Class Objects to use Priority 112 for critical and 224 for non-critical alarms.
- d. Number of Notification Class Objects for Alarm Generation:
 - (1) If the device implements non-critical alarms, or if any Object in the device supports Intrinsic Alarms, then provide a single Notification Class Object specifically for (shared by) all non-critical alarms.
 - (2) If the device implements critical alarms, provide a single Notification Class Object specifically for (shared by) all critical alarms.
 - (3) If the device implements both critical and non-critical alarms, provide both Notification Class Objects (one for critical, one for non-critical).
 - (4) If the device controls equipment other than a single terminal unit, provide both Notification Class Objects (one for critical, one for non-critical) even if no alarm generation is required at time of installation.
- e. For all intrinsic alarms configure the Limit_Enable Property to set both HighLimitEnable and LowLimitEnable to TRUE. If the specified alarm conditions are for a single-sided alarm (only High_Limit used or only Low_Limit used) assign a value to the unused limit such that the unused alarm condition will not occur.
- f. For all objects supporting intrinsic alarming, even if no alarm generation is required during installation, configure the following Properties as follows:
 - (1) Notification_Class to point to the non-Critical Notification Class Object in that device.
 - (2) Limit_Enable to enable both the HighLimitEnable and LowLimitEnable
 - (3) Notify_Type to Alarm
- g. Use of alarm generation types:

- (1) Only use algorithmic alarm generation when intrinsic alarm generation is not supported by the device or object, or when the specific alarm conditions cannot be implemented using intrinsic alarm generation.
 - (2) Only use remote alarm generation when the alarm cannot be generated using intrinsic or local algorithmic alarm generation on the device containing the referenced property. If remote alarm generation is used, use the same DDC Hardware for all remote alarm generation within a single sequence.
- g. Configure the Recipient_List Property of the Notification Class Object to point to the Niagara Framework Supervisory Gateway managing the alarm.

3.1.4.4 Support for Future Alarm Generation

For every piece of DDC Hardware, support future alarm generation capabilities by supporting either intrinsic or additional algorithmic alarming. Provide one of the following:

- a. Support intrinsic alarming for every Object used by the application in that device.
- b. Support additional Event_Enrollment Objects. For DDC hardware controlling a single terminal unit, support at least one additional object. Otherwise, support at least 4_____ additional Objects. Support additional Event_Enrollment Objects via one of the following:
 - (1) Provide unused Event_Enrollment Objects on that device.
 - (2) Support the DM-OCD-B BIBB and the creation of sufficient Event_Enrollment Objects on that device.
 - (3) Provide one or more devices in the IP network that support the AE-N-E-B BIBB and have unused Event_Enrollment Objects.
 - (4) Provide one or more devices on the IP network that support the AE-N-E-B BIBB, the DM-OCD-B BIBB, and the creation of sufficient Event_Enrollment Objects.

The total number of Event_Enrollment Objects required by the project is the sum of the individual device requirements, and the distribution of Event_Enrollment Objects among devices is not further restricted. (Note this allows a single device to contain many Event_Enrollment Objects satisfying the requirements for multiple devices.)

3.1.4.5 Trend Log Configuration

- a. Configure trends in Trend Log or Trend Log Multiple Objects as indicated on the Points Schedule and as specified.
- b. Configure all trend logs (including any provided to support future trends) to save data on regular intervals using the BUFFER_FULL event to request trend upload from the front end.
- c. Configure Trend Log Objects with a minimum Buffer_Size property value of 1,000 and Trend Log Multiple Objects with a minimum Buffer_Size

property value of 1,000 per point trended (for example, a Trend Log Multiple Object used to trend 3 points must have a Buffer_Size Property value of at least 3,000).

- d. Configure a Notification Class Object in devices doing trending (including devices supporting future trends) to handle the BUFFER_FULL event.
- e. When possible, trend each point using an Object in the device containing the point. When it is necessary to trend using a an Object in another device, all trends not on the same Device as the Object being trended must be on a single device (i.e. all Trend Log and Trend Log Multiple Objects used for remote trending within a sequence must be on the same device).
- f. For each trend log, including any trend logs provided to support future trending, configure the following properties as specified:
 - (1) Logging_Type: Set to Polling
 - (2) Stop_When_Full: Set to Wrap Around
 - (3) Buffer_Size: Set to 400 or greater.
 - (4) Notification_Threshold: Set to 90 percent of full
 - (5) Notification_Class: Set to the Notification Class Object in that device
 - (6) Event_Enable: Set to TRUE
 - (7) Log_Interval: Set to 15 minutes.
- g. Future Trending support. Provide support for future trending:
 - (1) Provide one or more devices on the Building Control Network Backbone IP network which support both the T-VMT-E-B and DM-OCD-B BIBBs for Trend Log Objects. Provide sufficient devices to support the creation of at least _____ additional Trend Log Objectsone additional Trend Log Object for every terminal unit plus 4 additional Trend Log Objects for every non-terminal unit.
 - (2) Provide _____ additional Trend Log Objectsone additional Trend Log Object for every terminal unit plus 4 additional Trend Log Objects for every non-terminal unit in one or more devices on the Building Control Network Backbone IP network that support the T-VMT-E-B BIBB for later use by the site.
 - (3) A combination of these two methods is permitted provided the total required number of Trend Log Objects is met.

3.1.4.6 Trending

Perform all trending using a Niagara Framework Supervisory Gateway using Niagara Framework History Extensions and Niagara Framework History Service exclusively.

3.1.4.7 Overrides

Provide an override for each point shown on the Points Schedule as requiring an override. Use the Niagara Framework for all overrides to points in Niagara Framework Supervisory Gateways. For overrides to other points, provide an override to a point in a Niagara Framework Supervisory Gateway via the Niagara Framework where the Niagara Framework Supervisory Gateway overrides the other point as specified.

Unless otherwise approved, provide Commandable Objects to support all Overrides in non-Niagara Framework Supervisory Gateway DDC Hardware. With specific approval from the Contracting Officer, Overrides for points which are not hardware outputs and which are in DDC hardware controlling a single terminal unit may support overrides via an additional Object provided for the override. No other means of implementing Overrides may be used.

- a. Where Commandable Objects are used, ensure that WriteProperty service requests with a Priority of 10 or less take precedence over the SEQUENCE VALUE and that WriteProperty service request with a priority of 11 or more have a lower precedence than the SEQUENCE VALUE.
- b. For devices implementing overrides via additional Objects, provide Objects which are NOT Written to as part of the normal Sequence of Operations and are Writable when Out_Of_Service is TRUE and Out_Of_Service is Writable. Use this point as an Override of the normal value when Out_Of_Service is TRUE and the normal value otherwise. Note these Objects may be modified as part of the sequence via local processes, but must not be modified by local processes when Out_Of_Service is TRUE.

3.1.5 BACnet Gateways

The requirements in this paragraph do not themselves permit the installation of hardware not meeting the other requirements of this section. Except for proprietary systems specifically indicated in Section 23 09 00, all control hardware installed under this project must meet the requirements of this specification, including the control hardware providing the network interface for a package unit or split system specified under another section. Only use gateways to connect to pre-existing control devices, and to proprietary systems specifically permitted by Section 23 09 00.

3.1.5.1 General Gateway Requirements

Provide BACnet Gateways to connect non-BACnet control hardware in accordance with the following:

- a. Configure gateways to map writable data points in the controlled equipment to Writable Properties of Standard Objects, or to Niagara Framework points, as indicated in the Points Schedule and as specified.
- b. Configure gateway to map readable data points in the controlled equipment to Readable Properties of Standard Objects, or to Niagara Framework points, as indicated in the Points Schedule and as specified.
- c. Configure gateway to support the DS-COV-B BIBB for all points mapped to BACnet Objects.

- d. Do not use non-BACnet control hardware for controlling built-up units or any other equipment that was not furnished with factory-installed controls. (Note: A Niagara Framework Supervisory Gateway is BACnet control hardware.)
- e. Do not use non-BACnet control hardware for system scheduling functions.
- f. Each gateway must communicate with and perform protocol translation for non-BACnet control hardware controlling one and only one package unit or a single non-BACnet system specifically permitted by Section 23 09 00.
- g. Connect one network port on the gateway to the Building Control Backbone IP Network or to a BACnet MS/TP network and the other port to the single piece of controlled equipment or the non-BACnet system specifically permitted by Section 23 09 00..
- h. For gateways to existing package units or simple split systems, non-BACnet network wiring connecting the gateway to the package unit must not exceed 10 feet in length and must connect to exactly two devices: the controlled equipment (packaged unit) or split system interface and the gateway.

-- End of Section --

SECTION 23 09 93

SEQUENCES OF OPERATION FOR HVAC CONTROL

PART 1 GENERAL

1.1 DEFINITIONS

For definitions related to this Section, see Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

1.2 SUBMITTALS

Submittals related to this Section are specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC.

PART 2 PRODUCTS

Products related to this Section are specified in Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC and related Sections 23 09 13 INSTRUMENTATION AND CONTROL DEVICES FOR HVAC and 23 09 23.01 LONWORKS DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS or 23 09 23.02 BACNET DIRECT DIGITAL CONTROL FOR HVAC AND OTHER BUILDING CONTROL SYSTEMS.

PART 3 EXECUTION

3.1 [Enter Appropriate Subpart Title Here]AIR HANDLING UNITS

3.1.1 [Enter Appropriate Subpart Title Here]The following sequences apply to air handling systems:

Provide a separate DDC control panel at each air handler.

The variable volume air handling unit consists of a mixed air section with outdoor air, return air dampers, natural gas heating and filtration, direct expansion cooling coil, supply fan arrays with redundant variable frequency drives The unit is DDC controlled using electric actuation.

The air handling unit is scheduled for automatic operation on a stand-by or process mode. Provide a set of contactors at the hanger doors that will not allow the stand-by or process modes to function unless the hanger door(s) are closed. Within the Process mode, the system can enter the Warm-Up mode when the space temperature is below set point or the Cool-Down mode when the space temperature is above set point. The system stays in the Warm-Up or Cool-Down mode until the mode set point is satisfied. Within the Stand-by mode, Night Heating is available when the space temperature drops below 65 degrees F (adjustable).

The air handling unit operates in Warm-Up, Cool-Down, Process, Stand-by, Night Heating and Safety modes as follows (All suggested set points and settings are adjustable.):

3.1.2 [Enter Appropriate Subpart Title Here]Warm-Up

The supply fans start. The duct dampers are positioned for 100% return air and the cooling coil valve remains closed. The natural gas heating sections modulate to maintain the supply air temperature set point. If the heating space temperature is not reached after 10 minutes then the natural gas duct heaters for AHU-1 are enabled. If time reaches the latest start time during the Warm-Up mode, the minimum outdoor air damper modulates to its minimum cfm setpoint position. Hoar frost electric resistance heating is enabled when the outside air temperature is below 35 degrees F (adjustable) and the static pressure drop at the louver inlet is over 0.35 inches (adjustable). De-energize hoar frost heaters after 10 minutes and when the static pressure drop at the inlet is less than 0.10 inches (adjustable). Generate an alarm if the hoar frost heaters are engaged twice in a time span of 30 minutes.

3.1.2.1 [Enter Appropriate Subpart Title Here]Cool-Down

The supply fans start. The heating section remains off. The compressors, cooling coil valve and the mixing dampers modulate to maintain the supply air temperature set point. When the outside air dry bulb temperature is above the economizer changeover value, the mixing dampers are positioned for 100% return air. If time reaches the latest start time during the Cool-Down mode, the outdoor air damper modulates to its minimum cfm setpoint or is controlled in economizer operation. The system is prevented from entering the Cool-Down mode more than once per day.

3.1.2.2 [Enter Appropriate Subpart Title Here]Process

The supply fan array start or continue to run and the unit is controlled as follows:

The heating section, mixed air dampers, and direct expansion cooling valve modulate in sequence without overlap to maintain the supply air temperature set point with a low limit of 75 degrees F (adjustable) at the mixed air sensor. The mixing dampers ramp open slowly to minimize overshooting.

At the beginning of the Process sequence the outside air dampers are set to a minimum of 10% open and the return damper(s) are set to 90% open. The supply fan VFD provide a soft start and ramps up to 100% of process supply volume of (21,750 CFM for AHU-1 and 6,715 CFM for AHU-2). If the CO and CO2 levels are below minimum thresholds then room pressurization is considered and the offset between the supply CFM and the return / exhaust CFM to maintain 0.05 inches of positive pressure. After room pressurization is satisfied then temperature setpoints are confirmed. Heating sections are enabled and staged to maintain interior space setpoint and direct expansion cooling is enabled and staged to maintain interior setpoint without overlap. There is a 3 to 5 degree deadband (adjustable) temperature.

If either the CO or CO2 sensors indicate space conditions over thresholds then the outside air dampers and the return air dampers operate as described below.

The minimum ventilation rate shall operate between programmed minimum and maximum values. The minimum ventilation rate shall be set at 10% of the airflow rate specified in the air handler schedule. The maximum shall be set to not exceed 100% of the supply air volume.

If the minimum or current ventilation rate does not satisfy the CO and / or the CO2 levels in the space in 5 minutes then the outside air ventilation rate is increased in steps of 10% of supply volume while the return air is decreased by 10% of supply air volume. The control logic also provides

exhaust fan enable and percentage of exhaust fan flow that will match the outside air ventilation volumes.

3.1.2.3 [Enter Appropriate Subpart Title Here]Stand-by

The supply fan array start or continue to run and the unit is controlled as follows:

The heating section, mixed air dampers, and direct expansion cooling valve modulate in sequence without overlap to maintain the supply air temperature set point with a low limit of 75 degrees F (adjustable) at the mixed air sensor. The mixing dampers ramp open slowly to minimize overshooting.

At the beginning of the Stand-by sequence the outside air dampers are set to a minimum of 10% open and the return damper(s) are set to 90% open. The supply fan VFD provide a soft start and ramps up to 100% of stand-by supply volume of (4,290 CFM for AHU-1 and 1,365 CFM for AHU-2). If the CO and CO2 levels are below minimum thresholds then room pressurization is considered and the offset between the supply CFM and the return / exhaust CFM to maintain 0.05 inches of positive pressure. After room pressurization is satisfied then temperature setpoints are confirmed. Heating sections are enabled and staged to maintain interior space setpoint and direct expansion cooling is enabled and staged to maintain interior setpoint without overlap. There is a 3 to 5 degree deadband (adjustable) temperature.

If either the CO or CO2 sensors indicate space conditions over thresholds then the outside air dampers and the return air dampers as described below.

The minimum ventilation rate shall operate between programmed minimum and maximum values. The minimum ventilation rate shall be set at 10% of the airflow rate specified in the air handler schedule. The maximum shall be set to not exceed 100% of the supply air volume.

If the minimum or current ventilation rate does not satisfy the CO and / or the CO2 levels in the space in 5 minutes then the outside air ventilation rate is increased in steps of 10% of supply volume while the return air is decreased by 10% of supply air volume. The control logic also provides exhaust fan enable and percentage of exhaust fan flow that will match the outside air ventilation volumes.

3.1.2.4 [Enter Appropriate Subpart Title Here]Loading / Unloading

There shall be a function in the control system to allow for the maintenance personnel to shut down the air handler through a control command. When this shutdown sequence is activated, the following events will occur.

The supply fans stop, the cooling coil expansion valve closes and the mixing dampers close to the outdoor air. The gas heating exchangers turn off.

Airflow Measuring Stations: The ATC contractor shall furnish qty(6) Ebtron GT116-P+ airflow measuring stations or equal by Air Monitor for each air handler system. The airflow measuring stations shall be located in the supply, return and (3) outside air ductwork or hoof inlets ((2) outside air hoods on AHU-2). The outside air flow station monitors the outside air volume and modulates the minimum outside damper to maintain minimum ventilation set point. The return airflow measuring station monitors the return airflow and modulates the relief air damper and fan(s) to maintain a constant volumetric offset. The volumetric offset shall be determined by the T&B contractor for each air handler system.

Exhaust Air Dampers and Exhaust Fans: The air-handlers are located on the ground adjacent to the building. New exhaust air damper(s) and existing exhaust fan(s) will be connected and will be interlocked with manual switches that control and enable "Process" mode from "Stand-by mode".

3.1.2.5 [Enter Appropriate Subpart Title Here]Safety

Discharge high static cutout, high negative static cutout, fire alarm interlock by Div. 26, smoke detectors in the supply and return air streams, and supply fan VFD fault alarms de-energize the supply fans upon activation. When the OAT is less than 45 degrees F (7 degrees C), the heating coil valve modulates to maintain the mixed air temperature at 45 degrees F (7 degrees C). When the OAT is 45 degrees F (7 degrees C) or above, the heating exchangers de-energize. The outside air damper shall close, all other dampers and valves position to their normal position after the fans are de-energized. The hanger exhaust fans are de-energize.

The DDC system uses VFD communications to confirm the fans are in the desired state (i.e. on or off) and generates an alarm if status deviates from DDC start/stop control. The DDC system generates a VFD trouble alarm independent from the fan status.

3.1.2.6 [Enter Appropriate Subpart Title Here]Alarm generation:

Monitor operation of supply and relief fans with analog current measuring transducers. generate an alarm on the operators work station and generate an alarm at the EMCS operator workstation in building 593 whenever a failure is detected."

3.1.2.7 [Enter Appropriate Subpart Title Here]Filter

Provide and install a differential pressure transmitter across each filter bank. The differential pressure transmitter shall be monitored through the FMS. Alarm set points shall be adjustable at the EMCS.

Carbon Dioxide and Carbon Monoxide

A CO₂ and CO transmitter, installed in the spaces served by each AHU shall allow alarm monitoring at the EMCS console.

Threshold value in the space during Process shall be CO₂ levels of 700 PPM (+/- 200) and CO at 15 PPM (+/- 10)

If the

The control system must generate an alarm at the operator workstation as well as the EMCS operator workstation in building 593 if any of the following occur regarding the CO and CO₂ levels.

CO > 40 PPM (+/-10)

CO₂ >1800 PPM (+/- 200)

3.1.2.8 [Enter Appropriate Subpart Title Here]Variable Frequency Drives

The EMCS contractor will provide all variable speed drives for the project. The drive manufacture will be defined by the EMCS contractor and their understanding of the operational requirements of the existing and new equipment that is required to operate as a single (one per process room) system. The new VFDs that are to be provided will interface with the control system and drive the existing exhaust fans that affect the process room

pressure. Replace all dedicated control wiring and power feeders associated with these variable frequency drives.

-- End of Section --

SECTION 23 11 20

FACILITY GAS PIPING

PART 1 GENERAL

1.1 SUMMARY

This specification section applies to gas piping installed within buildings incidental underground piping under building, above ground steel piping and corrugated stainless steel tubing (CSST) both outside (up to 5 feet beyond exterior walls) and within buildings in compliance with [NFPA 54 /AGA Z223.1](#), "National Fuel Gas Code" [NFPA 58](#), "Fuel Gas Piping".

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN GAS ASSOCIATION (AGA)

- [AGA ANSI B109.4](#) (2016) Self-Operated Diaphragm-Type Natural Gas Service Regulators for Nominal Pipe Size 1¼ inches (32 mm) and Smaller with Outlet Pressures of 2 psig (13.8 kPa) and Less
- [AGA XR0603](#) (2006; 8th Ed) AGA Plastic Pipe Manual for Gas Service
- [AGA Z223.1](#) (2012) National Fuel Gas Code

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

- [ANSI Z21.1/CSA 1.1](#) (2018) Household Cooking Gas Appliances
- [ANSI Z21.15/CSA 9.1](#) (2009; Addenda A 2012, Addenda B 2013; R 2019) Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves
- [ANSI Z21.18/CSA 6.3](#) (2007; R 2017) Gas Appliance Pressure Regulators
- [ANSI Z21.21/CSA 6.5](#) (2019) Automatic Valves for Gas Appliances
- [ANSI Z21.24/CSA 6.10](#) (2015; R 2020) Connectors for Gas Appliances
- [ANSI Z21.41/CSA 6.9](#) (2014; R 2019) Quick-Disconnect Devices for Use with Gas Fuel Appliances
- [ANSI Z21.69/CSA 6.16](#) (2015; R 2020) Connectors for Movable Gas Appliances

- ANSI Z21.78/CSA 6.20 (2010; R 2020) Standard Specification for Combination Gas Controls for Gas Appliances
- ANSI Z21.80/CSA 6.22 (2019) Line Pressure Regulators
- ANSI Z21.93/CSA 6.30 (2017) Excess Flow Valves for Natural Gas and Propane Gas with Pressures up to 5 psig

AMERICAN PETROLEUM INSTITUTE (API)

- API RP 1110 (2013; R 2018) Recommended Practice for the Pressure Testing of Steel Pipelines for the Transportation of Gas, Petroleum Gas, Hazardous Liquids, Highly Volatile Liquids, or Carbon Dioxide
- API RP 2003 (2015; 8th Ed) Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents
- API RP 2009 (2002; R 2007; 7th Ed) Safe Welding, Cutting, and Hot Work Practices in Refineries, Gasoline Plants, and Petrochemical Plants
- API Spec 5CT (2018) Casing and Tubing
- API Spec 6D (June 2018, 4th Ed; Errata 1 July 2018; Errata 2 August 2018) Specification for Pipeline and Piping Valves
- API Std 598 (2009) Valve Inspecting and Testing
- API Std 607 (2016) Fire Test for Quarter-turn Valves and Valves Equipped with Non-metallic Seats

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

- ASCE 25-16 (2016) Earthquake-Activated Automatic Gas Shutoff Devices

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

- ASME A13.1 (2020) Scheme for the Identification of Piping Systems
- ASME B1.1 (2003; R 2018) Unified Inch Screw Threads (UN and UNR Thread Form)
- ASME B1.20.1 (2013; R 2018) Pipe Threads, General Purpose (Inch)
- ASME B16.1 (2020) Gray Iron Pipe Flanges and Flanged Fittings Classes 25, 125, and 250
- ASME B16.3 (2016) Malleable Iron Threaded Fittings, Classes 150 and 300
- ASME B16.5 (2020) Pipe Flanges and Flanged Fittings

NPS 1/2 Through NPS 24 Metric/Inch Standard

- ASME B16.9 (2018) Factory-Made Wrought Buttwelding Fittings
- ASME B16.11 (2016) Forged Fittings, Socket-Welding and Threaded
- ASME B16.21 (2016) Nonmetallic Flat Gaskets for Pipe Flanges
- ASME B16.33 (2012; R 2017) Manually Operated Metallic Gas Valves for Use in Gas Piping Systems Up to 125 psi, (Sizes NPS 1/2 - NPS 2)
- ASME B16.39 (2020) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
- ASME B18.2.1 (2012; Errata 2013) Square and Hex Bolts and Screws (Inch Series)
- ASME B18.2.2 (2015) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
- ASME B31.8 (2018; Supplement 2018) Gas Transmission and Distribution Piping Systems
- ASME B31.9 (2020) Building Services Piping
- ASME B36.10M (2015; Errata 2016) Welded and Seamless Wrought Steel Pipe
- ASME BPVC SEC IX (2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications
- ASME BPVC SEC VIII D1 (2019) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

AMERICAN WELDING SOCIETY (AWS)

- AWS A5.8/A5.8M (2019) Specification for Filler Metals for Brazing and Braze Welding
- AWS WHB-2.9 (2004) Welding Handbook; Volume 2, Welding Processes, Part 1

ASTM INTERNATIONAL (ASTM)

- ASTM 01.01 (2019) Steel - Piping, Tubing, Fittings
- ASTM A53/A53M (2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- ASTM A105/A105M (2021) Standard Specification for Carbon Steel Forgings for Piping Applications

ASTM A181/A181M	(2014; R 2020) Standard Specification for Carbon Steel Forgings, for General-Purpose Piping
ASTM A193/A193M	(2020) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A194/A194M	(2020a) Standard Specification for Carbon Steel, Alloy Steel, and Stainless Steel Nuts for Bolts for High-Pressure or High-Temperature Service, or Both
ASTM A513/A513M	(2020a) Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing
ASTM A666	(2015) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM B88	(2020) Standard Specification for Seamless Copper Water Tube
ASTM B280	(2020) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM D2513	(2018a) Standard Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing, and Fittings
ASTM F2015	(2000; R 2013) Standard Specification for Lap Joint Flange Pipe End Applications
CSA GROUP (CSA)	
ANSI LC 1/CSA 6.26	(2019) Fuel Gas Piping Systems Using Corrugated Stainless Steel Tubing (CSST)
CGA 3.11-M88	(2015) Lever Operated Pressure Lubricated Plug Type Gas Shut-Off Valves
CGA 3.16-M88	(2015) Lever Operated Non-Lubricated Gas Shut-Off Valves
CGA 9.2-M88	(1988; R 2009) Manually Operated Shut-Off Valves for Gas Piping Systems
FM GLOBAL (FM)	
FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS
INDUSTRY (MSS)

- MSS SP-25** (2018) Standard Marking System for Valves, Fittings, Flanges and Unions
- MSS SP-58** (2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 54** (2021) National Fuel Gas Code
- NFPA 58** (2020; TIA 20-1; TIA 20-2; TIA 20-3) Liquefied Petroleum Gas Code
- NFPA 70** (2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4) National Electrical Code

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)

- SMACNA 1981** (2008) Seismic Restraint Manual Guidelines for Mechanical Systems, 3rd Edition

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

- SSPC SP 6/NACE No.3** (2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

- MIL-STD-101** (2014; Rev C) Color Code for Pipelines and for Compressed Gas Cylinders
- UFC 3-301-01** (2019) Structural Engineering

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

- 49 CFR 192** Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards

UNDERWRITERS LABORATORIES (UL)

- UL FLAMMABLE & COMBUSTIBLE** (2012) Flammable and Combustible Liquids and Gases Equipment Directory

1.3 SYSTEM DESCRIPTION

The gas piping system includes **natural gas** and **liquid petroleum** piping and appurtenances from point of connection with supply system, as indicated, to gas operated equipment within the facility. Submit operation and maintenance data in accordance with Section **01 78 23 OPERATION AND MAINTENANCE DATA**, in three separate packages. **Section 23 03 00.00 20 BASIC MECHANICAL MATERIALS AND METHODS** applies to this section, with additions and modifications specified herein. Provide cathodically protected insulating joints connecting aboveground piping from the meter to the building, with lightning arrestors zinc grounding cells conforming

to API RP 2003, installed where indicated.

1.3.1 Gas Facility System and Equipment Operation

Include shop drawings showing piping layout, locations of system valves, gas line markers and cathodic protection system; step-by-step procedures for system start up, operation and shutdown (index system components and equipment to the system drawings); isolation procedures including valve operation to shutdown or isolate each section of the system (index valves to the system maps and provide separate procedures for normal operation and emergency shutdown if required to be different). Submit Data package No. 4.

1.3.2 Gas Facility System Maintenance

Include maintenance procedures and frequency for system and equipment; identification of pipe materials and manufacturer by locations, pipe repair procedures, and jointing procedures at transitions to other piping material or material from a different manufacturer. Submit Data Package No.4.

1.3.3 Gas Facility Equipment Maintenance

Include identification of valves, shut-offs, disconnects, and other equipment by materials, manufacturer, vendor identification and location; maintenance procedures and recommended tool kits for valves and equipment; recommended repair methods (i.e., field repair, factory repair, or replacement) for each valve and piece of equipment; and preventive maintenance procedures, possible failure modes and troubleshooting guide. Submit Data Package No. 3.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gas Piping System; _____]

SD-03 Product Data

SD-06 Test Reports

1.5 QUALITY ASSURANCE

Submit manufacturer's descriptive data and installation instructions for approval for compression-type mechanical joints used in joining dissimilar materials and for insulating joints. Mark all valves, flanges and fittings in accordance with MSS SP-25.

1.5.1 Welding Qualifications

- a. Weld piping in accordance with qualified procedures using performance qualified welders and welding operators in accordance with API RP 2009,

ASME BPVC SEC IX, and ASME B31.9. Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by ASME B31.9. Notify the Contracting Officer at least 24 hours in advance of tests, and perform at the work site if practicable.

- b. Submit a certified copy of welders procedures and qualifications metal and PE in conformance with ASME B31.9 for each welder and welding operator. Submit the assigned number, letter, or symbol that will be used in identifying the work of each welder to the Contracting Officer.

Weld all structural members in accordance with Section 05 05 23.16 STRUCTURAL WELDING, and in conformance with AWS A5.8/A5.8M, and AWS WHB-2.9.

1.5.2 Jointing Thermoplastic and Fiberglass Piping

Perform all jointing of piping using qualified joiners and qualified procedures in accordance with AGA XR0603. Furnish the Contracting Officer with a copy of qualified procedures and list of and identification symbols of qualified joiners. Submit manufacturer's installation instructions and manufacturer's visual joint appearance chart, including all PE pipe and fittings.

1.6 DELIVERY, STORAGE, AND HANDLING

1.6.1 Plastic Pipe

Handle, transport, and store plastic pipe and fittings carefully. Plug or cap pipe and fittings ends during transportation or storage to minimize dirt and moisture entry. Do not subject piping to abrasion or concentrated external loads. Discard PE pipe sections and fittings that have been damaged.

1.6.2 CSST Tubing

Handle, transport and store CSST tubing on the wooden spool or shipping container provided by the manufacturer. Insure tubing ends are capped during transportation and storage to minimize dirt and moisture entry. Discard any tubing segment and fitting that has been damaged.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Provide materials and equipment which are the standard products of a manufacturer regularly engaged in the manufacture of the products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Asbestos or products containing asbestos are not allowed. Submit catalog data and installation instructions for pipe, valves, all related system components, pipe coating materials and application procedures. Conform to NFPA 54NFPA 58 and with requirements specified herein. Provide supply piping to appliances or equipment at least as large as the inlets thereof.

2.2 GAS PIPING SYSTEM AND FITTINGS

2.2.1 Steel Pipe, Joints, and Fittings

- a. Pipe: Black carbon steel in accordance with ASTM A53/A53M,

Schedule 40 80, threaded ends for sizes 2 inches and smaller; otherwise, plain end beveled for butt welding.

- b. Threaded Fittings: ASME B16.3, black malleable iron.
- c. Socket-Welding Fittings: ASME B16.11, forged steel.
- d. Butt-Welding Fittings: ASME B16.9, with backing rings of compatible material.
- e. Unions: ASME B16.39, black malleable iron.
- f. Flanges and Flanged Fittings: ASME B16.5 steel flanges or convoluted steel flanges conforming to ASME BPVC SEC VIII D1, with flange faces having integral grooves of rectangular cross sections which afford containment for self-energizing gasket material.

Provide steel pipe conforming to ASME B36.10M; and malleable-iron threaded fittings conforming to ASME B16.1 and ASME B16.3. Provide steel pipe flanges and flanged fittings, including bolts, nuts, and bolt pattern in accordance with ASME B16.5 and ASTM A105/A105M. Provide wrought steel butt-welding fittings conforming to ASME B16.9. Provide socket welding and threaded forged steel fittings conforming to ASME B16.11 and ASTM A181/A181M, Class 60.

2.2.2 Copper Tubing, Joints and Fittings

Provide copper tubing conforming to ASTM B88, Type K or L, or ASTM B280, with tubing joints made up with tubing fittings recommended by the tubing manufacturer. Provide copper and copper alloy press fittings, with sealing elements of Hydrogenated Nitrile Butadiene Rubber (HNBR), factory installed, or an alternative supplied by the fitting manufacturer. Press fittings are not a permitted connection fitting for natural and LP gas on Army and Navy projects.

2.2.3 Steel Tubing, Joints and Fittings

Provide steel tubing conforming to ASTM 01.01, and ASTM A513/A513M, with tubing joints made up with gas tubing fittings recommended by the tubing manufacturer.

2.2.4 Thermoplastic Pipe, Tubing, Joints, and Fittings

Provide thermoplastic pipe, tubing, casing and joints and fittings conforming to ASTM D2513 and API Spec 5CT.

2.2.5 Corrugated Stainless Steel Tubing, Fittings and Accessories

Provide corrugated stainless steel tubing conforming to ANSI LC 1/CSA 6.26 (austenitic stainless steel of series 300) with tubing joints made with special mechanical fittings as supplied by the tubing manufacturer.

2.2.5.1 Tubing

Austenitic stainless alloy of series 300 with polyethylene jacket/coating in accordance with ANSI LC 1/CSA 6.26 for sizes 3/8-inch through 2-inch

2.2.5.2 Mechanical Fittings

Copper alloy with one end matched to the corrugated tubing and one end with NPT threads in accordance with [ASME B1.20.1](#)

2.2.5.3 Striker Plates

Hardened steel designed to protect tubing from mechanical damage in accordance with [ANSI LC 1/CSA 6.26](#)

2.2.5.4 Manifolds

Malleable iron, steel or copper alloy with threaded connections/ports in accordance with [ASME B1.20.1](#)

2.2.6 Sealants for Steel Pipe Threaded Joints

Provide joint sealing compound as listed in [UL FLAMMABLE & COMBUSTIBLE](#), Class 20 or less. For taping, use tetrafluoroethylene tape conforming to [UL FLAMMABLE & COMBUSTIBLE](#).

2.2.7 Warning and Identification

Provide pipe flow markings, [warning and identification tape](#), and metal tags as required.

2.2.8 Flange Gaskets

Provide gaskets of nonasbestos compressed material in accordance with [ASME B16.21](#), [1/16 inch](#) thickness, full face or self-centering flat ring type, containing aramid fibers bonded with styrene butadiene rubber (SBR) or nitrile butadiene rubber (NBR) suitable for a maximum [600 degree F](#) service, to be used for hydrocarbon service.

2.2.9 Pipe Threads

Provide pipe threads conforming to [ASME B1.20.1](#).

2.2.10 Escutcheons

Provide chromium-plated steel or chromium-plated brass escutcheons, either one piece or split pattern, held in place by internal spring tension or set screw.

2.2.11 Gas [Transition Fittings](#)

- a. Provide steel to plastic (PE) designed for steel-to-plastic with tapping tee or sleeve conforming to [AGA XR0603](#) requirements for transitions fittings.. Coat or wrap exposed steel pipe with heavy plastic coating.
- b. Plastic to Plastic: Manufacturer's standard bolt-on (PVC to PE) plastic tapping saddle tee, UL listed for gas service, rated for [100 psig](#), and O-ring seals. Manufacturer's standard slip-on PE mechanical coupling, molded, with stainless-steel ring support conforming to [ASTM A666](#), O-ring seals, and rated for [150 psig](#) gas service. Manufacturer's standard fused tapping (PE-to-PE) tee assembly with shut-off feature.

- c. Provide lever operated pressure lubricated plug type gas shut-off valve conforming to CGA 3.11-M88. Provide lever operated non-lubricated gas shut-off valves conforming to CGA 3.16-M88 Provide manually operated shut-off valve conforming to CGA 9.2-M88

2.2.12 Insulating Pipe Joints

2.2.12.1 Insulating Joint Material

Provide insulating joint material between flanged or threaded metallic pipe systems where shown to control galvanic or electrical action.

2.2.12.2 Threaded Pipe Joints

Provide threaded pipe joints of steel body nut type dielectric unions with insulating gaskets.

2.2.12.3 Flanged Pipe Joints

Provide joints for flanged pipe consisting of full face sandwich-type flange insulating gasket of the dielectric type, insulating sleeves for flange bolts, and insulating washers for flange nuts. Provide lap joint flange pipe ends conforming to ASTM F2015.

2.2.13 Flexible Connectors

- a. Provide flexible connectors for connecting gas utilization equipment to building gas piping conforming to ANSI Z21.24/CSA 6.10 or ANSI Z21.41/CSA 6.9 for quick disconnect devices, and flexible connectors for movable food service equipment conforming to ANSI Z21.69/CSA 6.16. Provide combination gas controls for gas appliances conforming to ANSI Z21.78/CSA 6.20.
- b. Do not install the flexible connector through the appliance cabinet face. Provide rigid metallic pipe and fittings to extend the final connection beyond the cabinet, except when appliance is provided with an external connection point.

2.3 VALVES

Provide lockable shutoff or service isolation valves as indicated in the drawings conforming to the following:

2.3.1 Valves 2 Inches and Smaller

Provide valves 2 inches and smaller conforming to ASME B16.33 of materials and manufacture compatible with system materials used. Provide manually operated household cooking gas appliance valves conforming to ANSI Z21.1/CSA 1.1 and ANSI Z21.15/CSA 9.1.

2.3.2 Valves 2-1/2 Inches and Larger

Provide valves 2-1/2 inches and larger of carbon steel conforming to API Spec 6D, Class 150.

2.3.3 Valve Support on PE Piping

Provide valve support assembly in accordance with the PE piping manufacturer's requirements at valve terminations points.

2.4 RISERS

Provide manufacturer's standard riser, transition from plastic to steel pipe with 7 to 12 mil thick epoxy coating. Use swaged gas-tight construction with O-ring seals, metal insert, and protective sleeve. Provide remote bolt-on or bracket or wall-mounted riser supports as indicated.

2.5 PIPE HANGERS AND SUPPORTS

Provide pipe hangers and supports conforming to MSS SP-58.

2.6 LINE AND APPLIANCE REGULATORS AND SHUTOFF VALVES

Provide regulators conforming to ANSI Z21.18/CSA 6.3 for appliances ANSI Z21.78/CSA 6.20 for combination gas controls for gas appliances, and ANSI Z21.80/CSA 6.22 for line pressure regulators. Provide shutoff valves conforming to ANSI Z21.15/CSA 9.1 for manually controlled gas shutoff valves and ANSI Z21.21/CSA 6.5 for automatic shutoff valves for gas appliances.

2.7 NATURAL GAS SERVICE

2.7.1 Service Regulators

- a. Provide ferrous bodied pressure regulators for individual service lines, capable of reducing distribution line pressure to pressures required for users. Provide service regulators conforming to AGA ANSI B109.4 CGA-6.18-M95 with full capacity internal relief and overpressure shutoff. Set pressure relief at a lower pressure than would cause unsafe operation of any connected user.
- b. Adjust regulators for liquified petroleum gas to 2.5 to 3 kPa 10 to 12 inches of water column, with pressure relief set at 4 kPa 16 inches of water column.
- c. Provide regulator(s) having a single port with orifice diameter no greater than that recommended by the manufacturer for the maximum gas flow rate at the regulator inlet pressure. Provide regulator valve vent of resilient materials designed to withstand flow conditions when pressed against the valve port, capable of regulating downstream pressure within limits of accuracy and limiting the buildup of pressure under no-flow conditions to 50 percent or less of the discharge pressure maintained under flow conditions. Provide a self-contained service regulator, and pipe not exceeding exceed 2 inch size.

2.7.2 Gas Meter

2.7.2.1 Measurement Configuration

For buildings that already have a gas meter with a pulse output, ensure that the pulse output is connected to a data gathering device (i.e. electric meter). For buildings where a natural gas meter already exists but does not have a pulse output, add a pulse kit to the existing meter and tie the output to a data gathering device. If the existing gas meter will not accept a pulse kit or if no meter exists a new natural gas meter must be installed, also requiring a pulse output to a data gathering device. Ensure the pulse frequency and electronic characteristics are

compatible with the existing data gathering device, if any.

2.8 SEISMIC PROVISIONS

Provide earthquake automatic gas shutoff valve conforming to [ASCE 25-16](#), [SMACNA 1981](#) or excess flow valve (EFV) conforming with [ANSI Z21.93/CSA 6.30](#) and UL listed or AGA listed or International Association of Plumbing and Mechanical Officials (IAPMO) listed. The earthquake valve may be either pendulum or ball construction with remote , pneumatic electronic or electric] actuator. The EFV may be either a bypass (automatic reset) or a non-bypass type (manual reset).

2.9 AUTOMATIC GAS SHUT-OFF

Provide low pressure automatic gas shutoff or excess flow valve (EFV) downstream of the point of delivery after the meter/regulator propane tank conforming to [ANSI Z21.93/CSA 6.30](#) and UL listed or CSA listed or International Association of Plumbing and Mechanical Officials (IAPMO) listed. The EFV may be either a bypass (automatic reset) or a non-bypass type (manual reset). Provide low pressure automatic gas shutoff or excess flow valve (EFV) at each branch to an appliance.

2.10 BOLTING (BOLTS AND NUTS)

Stainless steel bolting; [ASTM A193/A193M](#), Grade B8M or B8MA, Type 316, for bolts; and [ASTM A194/A194M](#), Grade 8M, Type 316, for nuts. Dimensions of bolts, studs, and nuts must conform with [ASME B18.2.1](#) and [ASME B18.2.2](#) with coarse threads conforming to [ASME B1.1](#), with Class 2A fit for bolts and studs and Class 2B fit for nuts. Bolts or bolt-studs must extend through the nuts and may have reduced shanks of a diameter not less than the diameter at root of threads. Bolts must have American Standard regular square or heavy hexagon heads; nuts must be American Standard heavy semifinished hexagonal.

2.11 GASKETS

Fluorinated elastomer, compatible with flange faces.

2.12 IDENTIFICATION FOR ABOVEGROUND PIPING

[MIL-STD-101](#) for legends and type and size of characters. For pipes $3/4$ inch od and larger, provide printed legends to identify contents of pipes and arrows to show direction of flow. Color code label backgrounds to signify levels of hazard. Make labels of plastic sheet with pressure-sensitive adhesive suitable for the intended application. For pipes smaller than $3/4$ inch od, provide brass identification tags $1\ 1/2$ inches in diameter with legends in depressed black-filled characters.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy or areas of conflict before performing the work.

3.2 EXCAVATION AND BACKFILLING

Provide required excavation, backfilling, and compaction as specified in

Section 31 00 00 EARTHWORK.

3.3 PROTECTIVE COVERING

3.3.1 Underground Metallic Pipe

Protect buried metallic piping and tubing from corrosion by either: (1) applying protective coatings as specified in Section 33 51 15 NATURAL-GAS / LIQUEFIED PETROLEUM GAS DISTRIBUTION PIPELINES; (2) encasement in a water tight plastic conduit; or (3) encasement in a protective system designed and listed by the manufacturer for this application. When dissimilar metals are joined underground, use gastight insulating fittings.

3.3.2 Aboveground Metallic Piping Systems

3.3.2.1 Ferrous Surfaces

Touch up shop primed surfaces with ferrous metal primer. Solvent clean surfaces that have not been shop primed. Mechanically clean surfaces that contain loose rust, loose mill scale and other foreign substances by power wire brushing or commercial sand blasted conforming to SSPC SP 6/NACE No.3 and prime with ferrous metal primer or vinyl type wash coat. Finish primed surfaces with two coats of exterior oil paint or vinyl paint.

3.3.2.2 Nonferrous Surfaces

Except for aluminum alloy pipe, do not paint nonferrous surfaces. Paint surfaces of aluminum alloy pipe and fittings to protect against external corrosion where they contact masonry, plaster, insulation, or are subject to repeated wettings by such liquids as water, detergents or sewage. Solvent-clean the surfaces and treat with vinyl type wash coat. Apply a first coat of aluminum paint and a second coat of alkyd gloss enamel or silicone alkyd copolymer enamel.

3.4 INSTALLATION

Install the gas system in conformance with the manufacturer's recommendations and applicable provisions of NFPA 54NFPA 58 and AGA XR0603, and as indicated. Perform all pipe cutting without damage to the pipe, with an approved type of mechanical cutter, unless otherwise authorized. Use wheel cutters where practicable. On steel pipe 6 inches and larger, an approved gas cutting and beveling machine may be used. Cut thermoplastic and fiberglass pipe in accordance with AGA XR0603.

3.4.1 Metallic Piping Installation

Bury underground piping a minimum of 18 inches below grade. Make changes in direction of piping with fittings only; mitering or notching pipe to form elbows and tees or other similar type construction is not permitted. Branch connection may be made with either tees or forged branch outlet fittings. Provide branch outlet fittings which are forged, flared for improvement of flow where attached to the run, and reinforced against external strains. Do not use aluminum alloy pipe in exterior locations or underground.

3.4.2 Metallic Tubing Installation

Install metallic tubing using gas tubing fittings approved by the tubing

manufacturer. CSST gas piping systems must be installed by contractors who have completed the manufacturer's training program as indicated on a certification card. Make branch connections with tees. Prepare all tubing ends with tools designed for that purpose. Do not use aluminum alloy tubing in exterior locations or underground. Maintain electrical continuity of gas piping system in accordance with [NFPA 54 NFPA 58](#), paragraph entitled 'Electrical Bonding and Grounding'.

3.4.3 Thermoplastic and Fiberglass Piping, Tubing, and Fittings

Installation of thermoplastic and fiberglass piping, tubing, and fittings is permitted only outside and underground. Bury piping a minimum of [18 inches](#) below grade. Install the piping to avoid excessive stresses due to thermal contraction, and use only where indicated. Installations must be made using qualified procedures, by qualified installers, and in compliance with [AGA XR0603](#) and [NFPA 54 NFPA 58](#), and must be inspected by a qualified inspector.

3.4.4 Connections Between Metallic and Plastic Piping

Connections between metallic and plastic piping are only allowed outside, underground, and with approved transition fittings.

3.4.5 Piping and Tubing Buried Under Buildings

Run underground piping and tubing installed beneath buildings in a steel pipe casing protected from corrosion with protective coatings as specified in Section [33 51 15](#) NATURAL-GAS / LIQUEFIED PETROLEUM GAS DISTRIBUTION PIPELINES or installed within a water tight plastic conduit or as part of a listed encasement system. Extend casing or encasement system at least [4 inches](#) outside the building, and provide the pipe with spacers and end bushings to seal at both ends to prevent the entrance of water and/or the escape of gas. Extend a vent line from the annular space above grade outside to a point where gas will not be a hazard, and terminate in a rain/insect-resistant fitting.

3.4.6 Concealed Piping in Buildings

Do not use combinations of fittings (unions, tubing fittings, running threads, right- and left-hand couplings, bushings, and swing joints) to conceal piping within buildings.

3.4.6.1 Piping and Tubing in Partitions

Locate concealed piping and tubing in hollow, rather than solid, partitions. Protect tubing passing through walls or partitions against physical damage both during and after construction, and provide appropriate safety markings and labels. Provide protection of concealed pipe and tubing in accordance with [ANSI LC 1/CSA 6.26](#).

3.4.6.2 Piping in Floors

Lay piping in solid floors except where embedment in concrete is indicated in channels suitably covered to permit access to the piping with minimum damage to the building. Surround piping embedded in concrete by a minimum of [1-1/2 inches](#) of concrete and do not allow physical contact with other metallic items such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quickset additives or cinder aggregate.

3.4.7 Aboveground Piping

Run aboveground piping as straight as practicable along the alignment and elevation indicated, with a minimum of joints, and separately supported from other piping system and equipment. Install exposed horizontal piping no farther than 6 inches from nearest parallel wall and at an elevation which prevents standing, sitting, or placement of objects on the piping.

3.4.8 Final Gas Connections

Unless otherwise specified, make final connections with rigid metallic pipe and fittings. Make final connections to kitchen ranges using flexible connectors not less than 40 inch long, to afford access to coupling and to permit movement of equipment for cleaning. Flexible connectors may be used for final connections to residential dryers. Flexible connectors may be used for final connections to gas utilization equipment. In addition to cautions listed in instructions required by ANSI standards for flexible connectors, insure that flexible connectors do not pass through equipment cabinet. Provide accessible gas shutoff valve and coupling for each gas equipment item.

3.4.9 Seismic Requirements

Support and brace piping and attached valves to resist seismic loads in conformance with ASCE 25-16 and as specified in UFC 3-301-01, and Sections 13 48 73 SEISMIC CONTROL FOR MECHANICAL EQUIPMENT and 23 05 48.19 SEISMIC BRACING FOR HVACAs indicated. CSST tubing and fittings that are seismically qualified in accordance with the FM APP GUIDE: Flexible Piping Systems for Flammable Gases must meet the seismic requirements in accordance with the manufacturer's installation instructions.

3.5 PIPE JOINTS

Design and install pipe joints to effectively sustain the longitudinal pull-out forces caused by contraction of the piping or superimposed loads.

3.5.1 Threaded Metallic Joints

Provide threaded joints in metallic pipe with tapered threads evenly cut and made with UL approved graphite joint sealing compound for gas service or tetrafluoroethylene tape applied to the male threads only. Threaded joints up to 1-1/2 inches in diameter may be made with approved tetrafluoroethylene tape. Threaded joints up to 2 inches in diameter may be made with approved joint sealing compound. After cutting and before threading, ream pipe and remove all burrs. Caulking of threaded joints to stop or prevent leaks is not permitted.

3.5.2 Welded Metallic Joints

Conform beveling, alignment, heat treatment, and inspection of welds to NFPA 54. Remove weld defects and make repairs to the weld, or remove the weld joints entirely and reweld. After filler metal has been removed from its original package, protect and store so that its characteristics or welding properties are not affected adversely. Do not use electrodes that have been wetted or have lost any of their coating.

3.5.3 Thermoplastic and Fiberglass Joints

3.5.3.1 Thermoplastic and Fiberglass

Conform jointing procedures to [AGA XR0603](#). Do not make joints with solvent cement or heat of fusion between different kinds of plastics.

3.5.4 Flared Metallic Tubing Joints

Make flared joints in metallic tubing with special tools recommended by the tubing manufacturer. Use flared joints only in systems constructed from nonferrous pipe and tubing, when experience or tests have demonstrated that the joint is suitable for the conditions, and when adequate provisions are made in the design to prevent separation of the joints. Do not use metallic ball sleeve compression-type tubing fittings for tubing joints.

3.5.5 Solder or Brazed Joints

Make all joints in metallic tubing and fittings with materials and procedures recommended by the tubing supplier. Braze joints with material having a melting point above [1000 degrees F](#), containing no phosphorous.

3.5.6 Joining Thermoplastic or Fiberglass to Metallic Piping or Tubing

When compression type mechanical joints are used, provide gasket material in the fittings compatible with the plastic piping and with the gas in the system. Use an internal tubular rigid stiffener in conjunction with the fitting, flush with end of the pipe or tubing, extending at least to the outside end of the compression fitting when installed. Remove all rough or sharp edges from stiffener. Do not force fit stiffener in the plastic. Split tubular stiffeners are not allowed.

3.5.7 Press Connections

Make press connections in accordance with manufacturer's installation instructions using tools approved by the manufacturer. Fully insert the tubing into the fitting and then mark at the shoulder of the fitting. Check the fitting alignment against the mark on the tubing to assure the tubing is fully inserted before the joint is pressed.

3.6 PIPE SLEEVES

Provide pipes passing through concrete or masonry walls or concrete floors or roofs with pipe sleeves fitted into place at the time of construction. Do not install sleeves in structural members except where indicated or approved. Make all rectangular and square openings as detailed. Extend each sleeve through its respective wall, floor or roof, and cut flush with each surface, except in mechanical room floors not located on grade where clamping flanges or riser pipe clamps are used. Extend sleeves in mechanical room floors above grade at least [4 inches](#) above finish floor. Unless otherwise indicated, use sleeves large enough to provide a minimum clearance of [1/4 inch](#) all around the pipe. Provide steel pipe for sleeves in bearing walls, waterproofing membrane floors, and wet areas. Provide sleeves in nonbearing walls, floors, or ceilings of steel pipe, galvanized sheet metal with lock-type longitudinal seam, or moisture-resistant fiber or plastic. For penetrations of fire walls, fire partitions and floors which are not on grade, seal the annular space between the pipe and sleeve with fire-stopping material and sealant that meet the requirement of

Section 07 84 00 FIRESTOPPINGG.

3.7 PIPES PENETRATING WATERPROOFING MEMBRANES

Install pipes penetrating waterproofing membranes as specified in Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.8 FIRE SEAL

Fire seal all penetrations of fire rated partitions, walls and floors in accordance with Section 07 84 00 FIRESTOPPING.

3.9 ESCUTCHEONS

Provide escutcheons for all finished surfaces where gas piping passes through floors, walls, or ceilings except in boiler, utility, or equipment rooms.

3.10 SPECIAL REQUIREMENTS

Provide drips, grading of the lines, freeze protection, and branch outlet locations as shown and conforming to the requirements of NFPA 54NFPA 58.

3.11 BUILDING STRUCTURE

Do not weaken any building structure by the installation of any gas piping. Do not cut or notch beams, joists or columns. Attach piping supports to metal decking. Do not attach supports to the underside of concrete filled floors or concrete roof decks unless approved by the Contracting Officer.

3.12 PIPING SYSTEM SUPPORTS

Support gas piping systems in buildings with pipe hooks, metal pipe straps, bands or hangers suitable for the size of piping or tubing. Do not support any gas piping system by other piping. Conform spacing of supports in gas piping and tubing installations to the requirements of NFPA 54NFPA 58. Conform the selection and application of supports in gas piping and tubing installations to the requirements of MSS SP-58. In the support of multiple pipe runs on a common base member, use a clip or clamp where each pipe crosses the base support member. Spacing of the base support members is not to exceed the hanger and support spacing required for any of the individual pipes in the multiple pipe run. Rigidly connect the clips or clamps to the common base member. Provide a clearance of 1/8 inch between the pipe and clip or clamp for all piping which may be subjected to thermal expansion.

3.13 ELECTRICAL BONDING AND GROUNDING

Provide a gas piping system within the building that is electrically continuous and bonded to a grounding electrode as required by NFPA 54, NFPA 58, and NFPA 70.

3.14 SHUTOFF VALVE

Install the main gas shutoff valve controlling the gas piping system to be easily accessible for operation, as indicated, protected from physical damage, and marked with a metal tag to clearly identify the piping system controlled. Install valves approximately at locations indicated. Orient

stems vertically, with operators on top, or horizontally. Provide PE piping manufacturer bracket support assembly securely fastened to structure for valve connections to resist operating torque applied to PE pipes. Provide stop valve on service branch at connection to main and shut-off valve on riser outside of building.

3.15 LINE AND APPLIANCE PRESSURE REGULATORS

Install line pressure regulators and appliance regulators in accordance with the manufacturer's requirements and in accordance with NFPA 54NFPA 58. Install each regulator in an accessible location and install shutoff valves ahead of each line and appliance regulator to allow for maintenance. Where vent limiting devices are not included in the regulators, install a vent pipe to the exterior of the building. Terminate all service regulator vents and relief vents in the outside air in rain and insect resistant fittings. Locate the open end of the vent where gas can escape freely into the atmosphere, away from any openings into the building and above areas subject to flooding.

3.16 GAS SERVICE INSTALLATION

Gas service line, service regulator and gas company meter must be installed in accordance with Section 33 51 15 NATURAL-GAS / LIQUEFIED PETROLEUM GAS DISTRIBUTION PIPELINES. Installations must be in accordance with 49 CFR 192 and ASME B31.8. Contractor must submit and use only tested and approved work procedures. Contractor must use only welders and jointers who have been recently qualified by training and test for joining and installing the gas pipe material used on this job. The finished product must be inspected by a person qualified to inspect joints made by the particular procedures used to make joints.

3.16.1 Service Line

Install service line, branch connection to the main, and riser in accordance with 49 CFR 192 and ASME B31.8. Provide a minimum of 18 inches cover or encase the service line so that it is protected. Install service line so that no undue stress is applied to the pipe, connection, or riser. Install approved riser and terminate with an approved isolation valve, EFV and automatic shutoff device. After laying of pipe and testing, backfill the trench in accordance with Section 31 00 00 EARTHWORK.

Where steel pipe is used as service line, install corrosion prevention coating and cathodic protect for the steel service line. Where connected to an existing cathodically protected steel pipe, ensure electrical continuity from the riser to the branch connection to the main. Install a dielectric fitting on the riser to prevent electrical continuity to the above ground piping.

Where plastic pipe is used as the service line, make joints in accordance with procedures qualified by test. Personnel joining plastic pipe must be qualified by making a satisfactory specimen joint that passes the required inspection and test listed in 49 CFR 192.285. Inspection must be made by inspectors qualified in evaluating joints made under the specific joining procedure, as required by 49 CFR 192.287.

3.16.2 Service Regulator

Install service regulator in accordance with 49 CFR 192 and ASME B31.8 and

this specification ensuring that the customer's piping is protected from over pressurization should the service regulator fail. A 3/8 inch tapped fitting equipped with a plug must be provided on both sides of the service regulator for installation of pressure gauges for adjusting the regulator. For inside installations, route the regulator vent pipe through the exterior wall to the atmosphere, and seal building penetrations for service line and vent. Terminate the regulator vent so that it is protected from precipitation and insect intrusion, so that it is not submerged during floods, and so that gas escaping will not create a hazard or enter the building through openings.

3.17 CATHODIC PROTECTION

Provide cathodic protection for underground ferrous gas piping as specified in Section 26 42 13 GALVANIC (SACRIFICIAL) ANODE CATHODIC PROTECTION (GACP) SYSTEM and Section 26 42 17 IMPRESSED CURRENT CATHODIC PROTECTION (ICCP) SYSTEM.

3.18 TESTING

Submit test procedures and reports in booklet form tabulating test and measurements performed; dated after award of this contract, and stating the Contractor's name and address, the project name and location, and a list of the specific requirements which are being certified. Test entire gas piping system to ensure that it is gastight prior to putting into service. Prior to testing, purge the system, clean, and clear all foreign material. Test each joint with an approved gas detector, soap and water, or an equivalent nonflammable solution. Inspect and test each valve in conformance with API Std 598 and API Std 607. Complete testing before any work is covered, enclosed, or concealed, and perform with due regard for the safety of employees and the public during the test. Install bulkheads, anchorage and bracing suitably designed to resist test pressures if necessary, and as directed and or approved by the Contracting Officer. Do not use oxygen as a testing medium.

3.18.1 Pressure Tests

Submit test procedures and reports in booklet form tabulating test and measurements performed; dated after award of this contract, and stating the Contractor's name and address, the project name and location, and a list of the specific requirements which are being certified. Before appliances are connected, test by filling the piping systems with air or an inert gas to withstand a minimum pressure of 3 pounds gauge for a period of not less than 10 minutes as specified in NFPA 54 as specified in NFPA 58 without showing any drop in pressure. Do not use Oxygen for test. Measure pressure with a mercury manometer, slope gauge, or an equivalent device calibrated to be read in increments of not greater than 0.1 pound. Isolate the source of pressure before the pressure tests are made.

3.18.2 Purging

After testing is completed, and before connecting any appliances, fully purge all gas piping. LPG piping tested using fuel gas with appliances connected does not require purging. Conform testing procedures to API RP 1110. Do not purge piping into the combustion chamber of an appliance. Do not purge the open end of piping systems into confined spaces or areas where there are ignition sources unless the safety precautions recommended in NFPA 54 NFPA 58 are followed.

3.18.3 Labor, Materials and Equipment

Furnish all labor, materials and equipment necessary for conducting the testing and purging.

3.19 PIPE COLOR CODE MARKING

Provide color code marking of piping as specified in Section 09 90 00 PAINTS AND COATINGS, conforming to ASME A13.1.

-- End of Section --

SECTION 23 23 00

REFRIGERANT PIPING

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

- AHRI 710 I-P (2009) Performance Rating of Liquid-Line Driers
- AHRI 720 (2002) Refrigerant Access Valves and Hose Connectors
- AHRI 750 I-P (2016) Performance Rating of Thermostatic Refrigerant Expansion Valves
- AHRI 760 I-P (2014) Performance Rating of Solenoid Valves for Use with Volatile Refrigerants
- AHRI 1370 I-P (2017) Performance Rating of Electronic Expansion Valves

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

- ASHRAE 15 & 34 (2013) ASHRAE Standard 34-2016 Safety Standard for Refrigeration Systems/ASHRAE Standard 34-2016 Designation and Safety Classification of Refrigerants-ASHRAE Standard 34-2016
- ASHRAE 17 (2015) Method of Testing Capacity of Thermostatic Refrigerant Expansion Valves
- ASHRAE 90.1 - IP (2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

- ASME B1.20.1 (2013; R 2018) Pipe Threads, General Purpose (Inch)
- ASME B16.3 (2016) Malleable Iron Threaded Fittings, Classes 150 and 300
- ASME B16.5 (2020) Pipe Flanges and Flanged Fittings NPS 1/2 Through NPS 24 Metric/Inch Standard
- ASME B16.9 (2018) Factory-Made Wrought Butt Welding

Fittings

ASME B16.11	(2016) Forged Fittings, Socket-Welding and Threaded
ASME B16.21	(2016) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(2018) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.26	(2018) Standard for Cast Copper Alloy Fittings for Flared Copper Tubes
ASME B31.1	(2020) Power Piping
ASME B31.5	(2020) Refrigeration Piping and Heat Transfer Components
ASME B31.9	(2020) Building Services Piping
ASME B40.100	(2013) Pressure Gauges and Gauge Attachments
ASME BPVC SEC IX	(2017; Errata 2018) BPVC Section IX-Welding, Brazing and Fusing Qualifications

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M	(2019) Specification for Filler Metals for Brazing and Braze Welding
AWS A5.31/A5.31M	(2012) Specification for Fluxes for Brazing and Braze Welding
AWS BRH	(2007; 5th Ed) Brazing Handbook
AWS D1.1/D1.1M	(2020) Structural Welding Code - Steel
AWS Z49.1	(2012) Safety in Welding and Cutting and Allied Processes

ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A193/A193M	(2020) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A334/A334M	(2004a; R 2016) Standard Specification for Seamless and Welded Carbon and Alloy-Steel Tubes for Low-Temperature Service
ASTM A653/A653M	(2020) Standard Specification for Steel

	Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B32	(2020) Standard Specification for Solder Metal
ASTM B62	(2017) Standard Specification for Composition Bronze or Ounce Metal Castings
ASTM B75/B75M	(2020) Standard Specification for Seamless Copper Tube
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B280	(2020) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B813	(2016) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM D520	(2000; R 2011) Zinc Dust Pigment
ASTM D3308	(2012; R 2017) Standard Specification for PTFE Resin Skived Tape
ASTM E84	(2020) Standard Test Method for Surface Burning Characteristics of Building Materials

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(2018) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
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U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2019) Structural Engineering
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1.2 QUALITY ASSURANCE

1.2.1 Qualifications

Submit _____ copies of qualified procedures, and list of names and identification symbols of qualified welders and welding operators, prior to non-factory welding operations. Weld piping in accordance with the qualified procedures using performance qualified welders and welding operators. Procedures and welders must be qualified in accordance with [ASME BPVC SEC IX](#). Welding procedures qualified by others, and welders and welding operators qualified by another employer may be accepted as permitted by [ASME B31.1](#). Notify the Contracting Officer 24 hours in advance of tests to be performed at the work site, if practical. The welder or welding operator must apply the personally assigned symbol near each weld made, as a permanent record. Weld structural members in

accordance with Section 05 05 23.16 STRUCTURAL WELDING05 12 00 STRUCTURAL STEEL. Welding and nondestructive testing procedures are specified in Section 40 05 13.96 WELDING PROCESS PIPING40 17 26.00 20 WELDING PROCESS PIPING.

1.2.2 Contract Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. Carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions.

1.3 DELIVERY, STORAGE, AND HANDLING

Protect stored items from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation is the Contractor's responsibility. Replace any materials found to be damaged at the Contractor's expense. During installation, cap piping and similar openings to keep out dirt and other foreign matter.

1.4 MAINTENANCE

1.4.1 General

Submit Data Package 2 plus operation and maintenance data complying with the requirements of Section 01 78 23 OPERATION AND MAINTENANCE DATA and as specified herein.

1.4.2 Extra Materials

Submit [spare parts](#) data for each different item of equipment specified, after approval of detail drawings and not later than _____ months prior to the date of beneficial occupancy. Include a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis in the data.

PART 2 PRODUCTS

2.1 STANDARD COMMERCIAL PRODUCTS

- a. Provide materials and equipment which are standard products of a manufacturer regularly engaged in the manufacturing of such products, that are of a similar material, design and workmanship and that have been in satisfactory commercial or industrial use for 2 years prior to bid opening.
- b. The 2 year use must include applications of equipment and materials under similar circumstances and of similar size. The 2 years' experience must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown.

- c. Products must be supported by a [service organization](#). System components must be environmentally suitable for the indicated locations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. The service organizations must be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.
- d. Exposed equipment moving parts, parts that produce high operating temperature, parts which may be electrically energized, and parts that may be a hazard to operating personnel must be insulated, fully enclosed, guarded, or fitted with other types of safety devices. Install safety devices so that proper operation of equipment is not impaired. Welding and cutting safety requirements must be in accordance with [AWS Z49.1](#).
- e. Provide the manufacturer's standard catalog data, at least 5 weeks _____ prior to the purchase or installation of a particular component. Highlight the data to show information such as, but not limited to, material, size, options, performance charts, and curves in adequate detail to demonstrate compliance with contract requirements. Include the manufacturer's recommended installation instructions and procedures in the data provided. Provide data for the following components as a minimum:
 - (1) Piping and Fittings
 - (2) Valves
 - (3) Piping Accessories
 - (4) Pipe Hangers, Inserts, and Supports

2.2 ELECTRICAL WORK

Electrical equipment and wiring must be in accordance with Section [26 20 00](#) INTERIOR DISTRIBUTION SYSTEM. Field wiring must be in accordance with manufacturer's instructions. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, must be provided.

2.3 REFRIGERANT PIPING SYSTEM

Provide refrigerant piping, valves, fittings, and accessories in accordance with [ASHRAE 15 & 34](#) and [ASME B31.5](#), except as specified herein. Refrigerant piping, valves, fittings, and accessories must be compatible with the fluids used and capable of withstanding the pressures and temperatures of the service. Refrigerant piping, valves, and accessories used for refrigerant service must be cleaned, dehydrated, and sealed (capped or plugged) prior to shipment from the manufacturer's plant. Submit drawings, at least 5 _____ weeks prior to beginning construction, provided in adequate detail to demonstrate compliance with contract requirements. Drawings must consist of:

- a. Piping layouts which identify all valves and fittings.
- b. Plans and elevations which identify clearances required for maintenance and operation.

2.4 PIPE, FITTINGS AND END CONNECTIONS (JOINTS)

2.4.1 Steel Pipe

Steel pipe for refrigerant service must conform to [ASTM A53/A53M](#), Schedule 40, Type E or S, Grades A or B. Do not use Type F pipe.

2.4.1.1 Welded Fittings and Connections

Butt-welded fittings must conform to [ASME B16.9](#). Socket-welded fittings must conform to [ASME B16.11](#). Identify welded fittings with the appropriate grade and marking symbol. Welded valves and pipe connections (both butt-welds and socket-welds types) must conform to [ASME B31.9](#).

2.4.1.2 Threaded Fittings and Connections

Threaded fitting must conform to [ASME B16.3](#). Threaded valves and pipe connections must conform to [ASME B1.20.1](#).

2.4.1.3 Flanged Fittings and Connections

Flanges must conform to [ASME B16.5](#), Class 150. Gaskets must be non-asbestos compressed material in accordance with [ASME B16.21](#), 1/16 inch thickness, full face or self-centering flat ring type. Gaskets must contain aramid fibers bonded with styrene butadiene rubber (SBR) or nitrile butadiene rubber (NBR). Bolts, nuts, and bolt patterns must conform to [ASME B16.5](#). Bolts must be high or intermediate strength material conforming to [ASTM A193/A193M](#).

2.4.2 Steel Tubing

Tubing must be cold-rolled, electric-forged, welded-steel in accordance with [ASTM A334/A334M](#), Grade 1. Joints and fittings must be socket type provided by the steel tubing manufacturer.

2.4.3 Copper Tubing

Provide copper tubing conforming to [ASTM B280](#) annealed or hard drawn as required. Copper tubing must bear the product identification markings in accordance with [ASTM B280](#), "ACR" must be present on copper tubing. Copper tubing must be soft annealed where bending is required and hard drawn where no bending is required. Soft annealed copper tubing must not be used in sizes larger than 1-3/8 inches. Joints must be brazed except that joints on lines 7/8 inch and smaller may be flared. Cast copper alloy fittings for flared copper tube must conform to [ASME B16.26](#) and [ASTM B62](#). Wrought copper and bronze solder-joint pressure fittings must conform to [ASME B16.22](#) and [ASTM B75/B75M](#). Joints and fittings for brazed joint must be wrought-copper or forged-brass sweat fittings. Cast sweat-type joints and fittings are not allowed for brazed joints. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment.

2.4.4 Solder

Solder must conform to [ASTM B32](#), grade Sb5, tin-antimony alloy for service pressures up to 150 psig. Solder flux must be liquid or paste form, non-corrosive and conform to [ASTM B813](#).

2.4.5 Brazing Filler Metal

Filler metal must conform to AWS A5.8/A5.8M, Type BAg-5 with AWS Type FB3-A or Type FB3-C flux, except Type BCuP-3, BCuP-4, or BCuP-5 may be used for brazing copper-to-copper joints. BA1Si-4 with AWS Type FB1-A flux may be used when joining copper piping to aluminum components.

2.4.6 Brazing Flux

Brazing flux must conform to AWS A5.31/A5.31M, Type FB3-A or Type FB3-C when using Type BAg-5 filler metal. Type FB1-A is to be used with Type BA1Si-4 filler metal.

2.4.7 Press Fittings

Press fittings are not acceptable for use in refrigerant piping systems.

2.5 VALVES

Valves must be designed, manufactured, and tested specifically for refrigerant service. The valve material and all internal components must be compatible with the specific refrigerant and lubricant used. Valve bodies must be of brass, bronze, steel, or ductile iron construction. Valves 1 inch and smaller must have brazed or socket welded connections. Valves larger than 1 inch must have tongue-and-groove flanged butt welded end connections. Do not use threaded end connections, except in pilot pressure or gauge lines where maintenance disassembly is required and welded flanges cannot be used. Internal parts must be removable for inspection or replacement without applying heat or breaking pipe connections. Valve stems exposed to the atmosphere must be stainless steel or corrosion resistant metal plated carbon steel. Direction of flow must be legibly and permanently indicated on the valve body. Control valve inlets must be fitted with integral or adapted strainer or filter where recommended or required by the manufacturer. Purge, charge and receiver valves must be of manufacturer's standard configuration.

2.5.1 Refrigerant Stop Valves

Valve must be the globe or full-port ball type with a back-seating stem especially packed for refrigerant service. Valve packing must be replaceable under line pressure. Provide valve with a handwheel or wrench operator and a seal cap. Valve must be the straight or angle pattern design as indicated.

2.5.2 Check Valves

Valve must be the swing or lift type as required to provide positive shutoff at the differential pressure indicated. Valve must be provided with resilient seat.

2.5.3 Liquid Solenoid Valves

Provide valves that comply with AHRI 760 I-P and are suitable for continuous duty with applied voltages 15 percent under and 5 percent over nominal rated voltage at maximum and minimum encountered pressure and temperature service conditions. Valves must be direct-acting or pilot-operating type, packless, except that packed stem, seal capped, manual lifting provisions must be furnished. Provide solenoid coils that are moisture-proof, UL approved, totally encapsulated or encapsulated and

metal jacketed as required. Valves must have safe working pressure of 610 psi and a maximum operating pressure differential of at least 200 psi at 85 percent rated voltage. Valves must have an operating pressure differential suitable for the refrigerant used.

2.5.4 Expansion Valves

Provide valve conforming to AHRI 750 I-P and ASHRAE 17. Valve must be the diaphragm and spring-loaded type with internal or external equalizers, and bulb and capillary tubing. Provide valve with an external superheat adjustment along with a seal cap. Internal equalizers may be utilized where flowing refrigerant pressure drop between outlet of the valve and inlet to the evaporator coil is negligible and pressure drop across the evaporator is less than the pressure difference corresponding to 2 degrees F of saturated suction temperature at evaporator conditions. Bulb charge must be determined by the manufacturer for the application and such that liquid will remain in the bulb at all operating conditions. Do not use gas limited liquid charged valves and other valve devices for limiting evaporator pressure without a distributor or discharge tube or effective means to prevent loss of control when bulb becomes warmer than valve body. Pilot-operated valves must have a characterized plug to provide required modulating control. A de-energized solenoid valve may be used in the pilot line to close the main valve in lieu of a solenoid valve in the main liquid line. Provide an isolatable pressure gauge in the pilot line, at the main valve. Automatic pressure reducing or constant pressure regulating expansion valves may be used only where indicated or for constant evaporator loads.

2.5.5 Electronic Expansion Valves

Valve must conform to AHRI 1370 I-P and ASHRAE 17. The valve must prevent the return of liquid to the compressor in the event of power loss or low superheat.

2.5.6 Safety Relief Valves

Valve must be the two-way type, unless indicated otherwise. Valve must bear the ASME code symbol. Valve capacity must be certified by the National Board of Boiler and Pressure Vessel Inspectors. Valve must be of an automatically reseating design after activation.

2.5.7 Evaporator Pressure Regulators, Direct-Acting

Valve must include a diaphragm/spring assembly, external pressure adjustment with seal cap, and pressure gauge port. Valve must maintain a constant inlet pressure by balancing inlet pressure on diaphragm against an adjustable spring load. Pressure drop at system design load must not exceed the pressure difference corresponding to a 2 degrees F change in saturated refrigerant temperature at evaporator operating suction temperature. Spring must be selected for indicated maximum allowable suction pressure range.

2.5.8 Refrigerant Access Valves

Provide refrigerant access valves and hose connections in accordance with AHRI 720.

2.6 PIPING ACCESSORIES

2.6.1 Filter Driers

Driers must conform to AHRI 710 I-P. Sizes 5/8 inch and larger must be the full flow, replaceable core type. Sizes 1/2 inch and smaller must be the sealed type. Cores must be of suitable desiccant that will not plug, cake, dust, channel, or break down, and must remove water, acid, and foreign material from the refrigerant. Construct filter driers so that none of the desiccant will pass into the refrigerant lines. Minimum bursting pressure must be 1,500 psi.

2.6.2 Sight Glass and Liquid Level Indicator

2.6.2.1 Assembly and Components

Assembly must be pressure- and temperature-rated and constructed of materials suitable for the service. Glass must be borosilicate type. Ferrous components subject to condensation must be electro-galvanized.

2.6.2.2 Gauge Glass

Gauge glass must include top and bottom isolation valves fitted with automatic checks, and packing followers; red-line or green-line gauge glass; elastomer or polymer packing to suit the service; and gauge glass guard.

2.6.2.3 Bull's-Eye and Inline Sight Glass Reflex Lens

Provide bull's-eye and inline sight glass reflex lens for dead-end liquid service. For pipe line mounting, provide two plain lenses in one body suitable for backlighted viewing.

2.6.2.4 Moisture Indicator

Indicator must be a self-reversible action, moisture reactive, color changing media. Indicator must be furnished with full-color-printing tag containing color, moisture, and temperature criteria. Unless otherwise indicated, the moisture indicator must be an integral part of each corresponding sight glass.

2.6.3 Vibration Dampeners

Dampeners must be of the all-metallic bellows and woven-wire type.

2.6.4 Flexible Pipe Connectors

Connector must be a composite of interior corrugated phosphor bronze or Type 300 Series stainless steel, as required for fluid service, with exterior reinforcement of bronze, stainless steel or monel wire braid. Assembly must be constructed with a safety factor of not less than 4 at 300 degrees F. Unless otherwise indicated, the length of a flexible connector must be as recommended by the manufacturer for the service intended.

2.6.5 Strainers

Strainers used in refrigerant service must have brass or cast-iron body, Y-or angle-pattern, cleanable, not less than 60-mesh noncorroding screen of an area to provide net free area not less than ten times the pipe

diameter with pressure rating compatible with the refrigerant service. Screens must be stainless steel or monel and reinforced spring-loaded where necessary for bypass-proof construction.

2.6.6 Pressure and Vacuum Gauges

Provide gauges conforming to ASME B40.100 with throttling type needle valve or a pulsation dampener and shut-off valve. Gauge must be a minimum of 3-1/2 inches in diameter with a range from 0 psig to approximately 1.5 times the maximum system working pressure. Select each gauge range so that at normal operating pressure, the needle is within the middle-third of the range.

2.6.7 Temperature Gauges

Provide industrial duty type temperature gauges for the required temperature range. Gauges must have Fahrenheit scale in 2 degrees graduations scale (black numbers) on a white face. The pointer must be adjustable. Provide rigid stem type temperature gauges in thermowells located within 5 feet of the finished floor. Provide universal adjustable angle type or remote element type temperature gauges in thermowells located 5 to 7 feet above the finished floor. Provide remote element type temperature gauges in thermowells located 7 feet above the finished floor.

2.6.7.1 Stem Cased-Glass

Provide stem cased-glass case composed of polished stainless steel or cast aluminum, 9 inches long, with clear acrylic lens, and non-mercury filled glass tube with indicating-fluid column.

2.6.7.2 Bimetallic Dial

Provide bimetallic dial type case that is greater than 3-1/2 inches, stainless steel, and hermetically sealed with clear acrylic lens. Bimetallic element must be silicone dampened and unit fitted with external calibrator adjustment. Accuracy must be one percent of dial range.

2.6.7.3 Liquid-, Solid-, and Vapor-Filled Dial

Provide liquid-, solid-, and vapor-filled dial type cases that are greater than 3-1/2 inches, stainless steel or cast aluminum with clear acrylic lens. Fill must be nonmercury, suitable for encountered cross-ambients, and connecting capillary tubing must be double-braided bronze.

2.6.7.4 Thermowell

Thermowell must be identical size, 1/2 or 3/4 inch NPT connection, brass or stainless steel. Where test wells are indicated, provide captive plug-fitted type 1/2 inch NPT connection suitable for use with either engraved stem or standard separable socket thermometer or thermostat. Mercury must not be used in thermometers. Extended neck thermowells must be of sufficient length to clear insulation thickness by 1 inch.

2.6.8 Pipe Hangers, Inserts, and Supports

Provide pipe hangers, inserts, guides, and supports conforming to MSS SP-58.

2.6.9 Escutcheons

Escutcheons must be chromium-plated iron or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screws.

2.7 FABRICATION

2.7.1 Factory Coating

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, must be factory finished with the manufacturer's standard finish, except that items located outside of buildings must have weather resistant finishes that will withstand 125 500 hours exposure to the salt spray test specified in [ASTM B117](#) using a 5 percent sodium chloride solution. Immediately after completion of the test, the specimen must show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond [1/8 inch](#) on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used must be coated with a zinc-rich coating conforming to [ASTM D520](#), Type I.

2.7.2 Factory Applied Insulation

Factory installed insulation must be in accordance with [ASHRAE 90.1 - IP](#). Refrigerant suction lines between the cooler and each compressor and cold gas inlet connections to gas cooled motors] Refrigerant pumps and exposed chilled water lines on absorption chillers must be insulated with not less than [1/2 inch](#) thick unicellular plastic foam. Factory insulated items installed outdoors are not required to be fire-rated. As a minimum, factory insulated items installed indoors must have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Factory insulated items (no jacket) installed indoors and which are located in air plenums, in ceiling spaces, and in attic spaces must have a flame spread index no higher than 25 and a smoke developed index no higher than 50. Flame spread and smoke developed indexes must be determined by [ASTM E84](#). Test insulation in the same density and installed thickness as the material to be used in the actual construction. Test material supplied by a manufacturer with a jacket as a composite material. Provide jackets, facings, and adhesives that have a flame spread index less than 25 and a smoke developed index less than 50 when tested in accordance with [ASTM E84](#).

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, perform a [verification of dimensions](#) in the field. Submit a letter, at least 2 _____ weeks prior to beginning construction, including the date the site was visited, conformation of existing conditions, and any discrepancies found before performing any work.

3.2 INSTALLATION

Pipe and fitting installation must conform to the requirements of [ASME B31.1](#). Cut pipe accurately to measurements established at the jobsite, and work into place without springing or forcing, completely clearing all windows, doors, and other openings. Cutting or other weakening of the building structure to facilitate piping installation is

not permitted without written approval. Cut pipe or tubing square, remove by reaming, and permit free expansion and contraction without causing damage to the building structure, pipe, joints, or hangers.

3.2.1 Directional Changes

Make changes in direction with fittings, except that bending of pipe 4 inches and smaller is permitted, provided a pipe bender is used and wide weep bends are formed. Mitering or notching pipe or other similar construction to form elbows or tees is not permitted. The centerline radius of bends must not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be accepted.

3.2.2 Functional Requirements

Install piping 1/2 inch/10 feet of pipe in the direction of flow to ensure adequate oil drainage. Properly cap or plug open ends of refrigerant lines or equipment during installation to keep moisture, dirt, or other foreign material out of the system. Piping must remain capped until installation. Equipment piping must be in accordance with the equipment manufacturer's recommendations and the contract drawings. Equipment and piping arrangements must fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance.

3.2.3 Fittings and End Connections

3.2.3.1 Threaded Connections

Make threaded connections with tapered threads and make tight with PTFE tape complying with ASTM D3308 or equivalent thread-joint compound applied to the male threads only. Do not show more than three threads after the joint is made.

3.2.3.2 Brazed Connections

Perform brazing in accordance with AWS BRH, except as modified herein. During brazing, fill the pipe and fittings with a pressure regulated inert gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, clean both the outside of the tube and the inside of the fitting with a wire fitting brush until the entire joint surface is bright and clean. Do not use brazing flux on copper-to-copper connections. Remove surplus brazing material at all joints. Make steel tubing joints in accordance with the manufacturer's recommendations. Paint joints in steel tubing with the same material as the baked-on coating within 8 hours after joints are made. Protect tubing against oxidation during brazing by continuous purging of the inside of the piping using nitrogen. Support piping prior to brazing and do not spring or force.

3.2.3.3 Welded Connections

Fusion-weld joints in steel refrigerant piping. Make branch connections with welding tees or forged welding branch outlets. Thoroughly clean pipe of all scale and foreign matter before the piping is assembled. During welding, fill the pipe and fittings with an inert gas, such as nitrogen, to prevent the formation of scale. Beveling, alignment, heat treatment, and inspection of weld must conform to ASME B31.1. Remove and reweld weld defects at no additional cost to the Government. Store and dry electrodes

in accordance with AWS D1.1/D1.1M or as recommended by the manufacturer. Do not use electrodes that have been wetted or that have lost any of their coating

3.2.3.4 Flared Connections

When flared connections are used, use a suitable lubricant between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

3.2.3.5 Flanged Connections

When steel refrigerant piping is used, provide union or flange joints in each line immediately preceding the connection to each piece of equipment requiring maintenance, such as compressors, coils, chillers, control valves, and other similar items. Flanged joints must be assembled square end tight with matched flanges, gaskets, and bolts. Provide gaskets that are suitable for use with the refrigerants to be handled.

3.2.4 Valves

3.2.4.1 General

Install refrigerant stop valves on each side of each piece of equipment such as compressors condensers, evaporators, receivers, and other similar items in multiple-unit installation, to provide partial system isolation as required for maintenance or repair. Install stop valves with stems horizontal unless otherwise indicated. Install ball valves must be installed with stems positioned to facilitate operation and maintenance. Isolating valves for pressure gauges and switches must be external to thermal insulation. Safety switches must not be fitted with isolation valves. Filter dryers having access ports may be considered a point of isolation. Purge valves must be provided at all points of systems where accumulated non-condensable gases would prevent proper system operation. Valves must be furnished to match line size, unless otherwise indicated or approved.

3.2.4.2 Expansion Valves

Install expansion valves with the thermostatic expansion valve bulb located on top of the suction line when the suction line is less than 2-1/8 inches in diameter and at the 4 o'clock or 8 o'clock position on lines larger than 2-1/8 inches. Fasten the bulb securely with two clamps. Insulate the bulb. Install the bulb in a horizontal portion of the suction line, if possible, with the pigtail on the bottom. If the bulb must be installed in a vertical line, the bulb tubing must be facing up.

3.2.4.3 Valve Identification

Tag each system valve, including those which are part of a factory assembly. Tags must be in alphanumeric sequence, progressing in direction of fluid flow. Tags must be embossed, engraved, or stamped plastic or nonferrous metal of various shapes, sized approximately 1-3/8 inch diameter, or equivalent dimension, substantially attached to a component or immediately adjacent thereto. Attach tags with nonferrous, heavy duty, bead or link chain, 14 gauge annealed wire, nylon cable bands or as approved. Reference tag numbers in Operation and Maintenance Manuals and system diagrams.

3.2.5 Vibration Dampers

Provide vibration damper in the suction and discharge lines on spring mounted compressors. Install vibration dampers parallel with the shaft of the compressor and anchor firmly at the upstream end on the suction line and the downstream end in the discharge line.

3.2.6 Strainers

Provide strainers immediately ahead of solenoid valves and expansion devices. Strainers may be an integral part of an expansion valve.

3.2.7 Filter Dryer

Provide a liquid line filter dryer on each refrigerant circuit located such that all liquid refrigerant passes through a filter dryer. Size dryers in accordance with the manufacturer's recommendations for the system in which it is installed. Install dryers such that it can be isolated from the system, the isolated portion of the system evacuated, and the filter dryer replaced. Install dryers in the horizontal position except replaceable core filter dryers may be installed in the vertical position with the access flange on the bottom.

3.2.8 Sight Glass

Install a moisture indicating sight glass in all refrigerant circuits downstream of all filter dryers and where indicated. Provide full line size sight glasses.

3.2.9 Discharge Line Oil Separator

Provide discharge line oil separator in the discharge line from each compressor. Connect the oil return line to the compressor as recommended by the compressor manufacturer.

3.2.10 Accumulator

Provide accumulators in the suction line to each compressor.

3.2.11 Flexible Pipe Connectors

Install connectors perpendicular to line of motion being isolated. Fit piping for equipment with bidirectional motion with two flexible connectors, in perpendicular planes. Install reinforced elastomer flexible connectors in accordance with manufacturer's instructions. Provide piping guides and restraints related to flexible connectors as required.

3.2.12 Temperature Gauges

Locate temperature gauges specifically on, but not limited to the following: the sensing element of each automatic temperature control device where a thermometer is not an integral part thereof the liquid line leaving a receiver and the suction line at each evaporator or liquid cooler. Thermowells for insertion thermometers and thermostats must extend beyond thermal insulation surface not less than 1 inch.

3.2.13 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports must conform to [MSS SP-58](#), except as modified herein. Do not use pipe hanger types 5, 12, and 26. Fabricate hangers used to support piping [2 inches](#) and larger to permit adequate adjustment after erection while still supporting the load. Support piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, by variable spring hangers and supports or by constant support hangers.

3.2.13.1 Hangers

Do not use Type 3 on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

3.2.13.2 Inserts

Secure Type 18 inserts to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

3.2.13.3 C-Clamps

Torque Type 19 and 23 C-clamps in accordance with [MSS SP-58](#) and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

3.2.13.4 Angle Attachments

Furnish Type 20 attachments used on angles and channels with an added malleable-iron heel plate or adapter.

3.2.13.5 Saddles and Shields

Where Type 39 saddle or Type 40 shield are permitted for a particular pipe attachment application, the Type 39 saddle, connected to the pipe, must be used on all pipe [4 inches](#) and larger when the temperature of the medium is [60 degrees F](#) or higher. Use Type 40 shields on all piping less than [4 inches](#) and all piping [4 inches](#) and larger carrying medium less than [60 degrees F](#). Use a high-density insulation insert of cellular glass under the Type 40 shield for piping [2 inches](#) and larger.

3.2.13.6 Horizontal Pipe Supports

Space horizontal pipe supports as specified in [MSS SP-58](#) and install a support no more than [1 foot](#) from the pipe fitting joint at each change in direction of the piping. Space pipe supports no more than [5 feet](#) apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of [50 pounds](#) must have the excess hanger loads suspended from panel points.

3.2.13.7 Vertical Pipe Supports

Support vertical pipe at each floor, except at slab-on-grade, and at intervals of not more than [15 feet](#) not more than [8 feet](#) from end of risers, and at vent terminations.

3.2.13.8 Pipe Guides

Provide Type 35 guides using, steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides where required to allow longitudinal pipe movement. Provide lateral restraints as required. Provide slide materials that are suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered.

3.2.13.9 Steel Slides

Where steel slides do not require provisions for restraint of lateral movement, an alternate guide method may be used. On piping 4 inches and larger, use a Type 39 saddle. On piping under 4 inches, a Type 40 protection shield may be attached to the pipe or insulation and freely rest on a steel slide plate.

3.2.13.10 High Temperature Guides with Cradles

Where there are high system temperatures and welding to piping is not desirable, the Type 35 guide must include a pipe cradle, welded to the guide structure and strapped securely to the pipe. Separate the pipe from the slide material by at least 4 inches, or by an amount adequate for the insulation, whichever is greater.

3.2.13.11 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, use a clip or clamp where each pipe crosses the base support member. Spacing of the base support members must not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

3.2.13.12 Seismic Requirements

Support and brace piping and attached valves to resist seismic loads as specified under UFC 3-301-01 and Sections 13 48 73 SEISMIC CONTROL FOR MECHANICAL EQUIPMENT and 23 05 48.19 SEISMIC BRACING FOR HVAC 22 05 48.00 20 MECHANICAL SOUND, VIBRATION, AND SEISMIC CONTROL as shown on the drawings. Provide structural steel required for reinforcement to properly support piping, headers, and equipment but not shown under this section. Specify material used for support under Section 05 12 00 STRUCTURAL STEEL.

3.2.13.13 Structural Attachments

Attachment to building structure concrete and masonry must be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors must be applied with a safety factor not less than 5. Do not attach supports to metal decking. Construct masonry anchors for overhead applications of ferrous materials only. Provide structural steel brackets required to support piping, headers, and equipment, but not shown, under this section. Specify material used for support under Section 05 12 00 STRUCTURAL STEEL.

3.2.14 Pipe Alignment Guides

Provide pipe alignment guides where indicated for expansion loops, offsets, and bends and as recommended by the manufacturer for expansion joints, not to exceed 5 feet on each side of each expansion joint, and in lines 4 inches or smaller not more than 2 feet on each side of the joint.

3.2.15 Pipe Anchors

Provide anchors wherever necessary or indicated to localize expansion or to prevent undue strain on piping. Provide anchors consisting of heavy steel collars with lugs and bolts for clamping and attaching anchor braces, unless otherwise indicated. Install anchor braces in the most effective manner to secure the desired results using turnbuckles where required. Do not attach supports, anchors, or stays where they will injure the structure or adjacent construction during installation or by the weight of expansion of the pipeline. Where pipe and conduit penetrations of vapor barrier sealed surfaces occur, immediately anchor these items adjacent to each penetrated surface, to provide essentially zero movement within penetration seal. Submit detailed drawings of pipe anchors for approval before installation.

3.2.16 Building Surface Penetrations

Do not install sleeves in structural members except where indicated or approved. Provide galvanized sheet metal sleeves in non-load bearing surfaces conforming to [ASTM A653/A653M](#), Coating Class G-90, 20 gauge. Provide uncoated carbon steel pipe sleeves in load bearing surfaces conforming to [ASTM A53/A53M](#), Schedule 30 Schedule 20 Standard weight. Apply sealants to moisture and oil-free surfaces and elastomers to not less than 1/2 inch depth. Do not install sleeves in structural members.

3.2.16.1 Refrigerated Space

Fit refrigerated space building surface penetrations with sleeves fabricated from hand-lay-up or helically wound, fibrous glass reinforced polyester or epoxy resin with a minimum thickness equal to equivalent size Schedule 40 steel pipe. Construct sleeves with integral collar or fit cold side with a bonded slip-on flange or extended collar. In the case of masonry penetrations where sleeve is not cast-in, fill voids with latex mixed mortar cast to shape of sleeve and assemble flange/external collar type sleeve with butyl elastomer vapor barrier sealant through penetration to cold side surface vapor barrier overlap and fastened to surface with masonry anchors. Flash integral cast-in collar type sleeve as indicated. with not less than 4 inches of cold side vapor barrier overlap of sleeve surface. Normally seal noninsulated penetrating round surfaces to sleeve bore with mechanically expandable seals in vapor tight manner and insulate remaining warm and cold side sleeve depth with not less than 4 _____ inches of foamed-in-place rigid polyurethane or foamed-in-place silicone elastomer. Apply vapor barrier sealant to finish warm side insulation surface. Insulate warm side of penetrating surface beyond vapor barrier sealed sleeve insulation for a distance which prevents condensation. Seal wires in refrigerated space surface penetrating conduit with vapor barrier plugs or compound to prevent moisture migration through conduit and condensation therein.

3.2.16.2 General Service Areas

Extend each sleeve through its respective wall, floor, or roof, and cut flush with each surface. Provide pipes passing through concrete or masonry wall or concrete floors or roofs with pipe sleeves fitted into place at the time of construction. Provide sleeves that allow a minimum of 1/4 inch all-around clearance between bare pipe and sleeves or between jacketed-insulation and sleeves. Except in pipe chases or interior walls, seal the annular space between pipe and sleeve or between jacket

over-insulation and sleeve in accordance with Section 07 92 00 JOINT SEALANTS.

3.2.16.3 Waterproof Penetrations

Install pipes passing through roof or floor waterproofing membrane through a 17 ounce copper sleeve, or a 0.032 inch thick aluminum sleeve, each within an integral skirt or flange. Form flashing sleeve, and extend skirt or flange greater than 8 inches from the pipe and set over the roof or floor membrane in a troweled coating of bituminous cement. Extend the flashing sleeve up the pipe a minimum of 2 inches above the roof or floor penetration. Seal the annular space between the flashing sleeve and the bare pipe or between the flashing sleeve and the metal-jacket-covered insulation as indicated. Seal penetrations by either one of the following methods.

3.2.16.3.1 Waterproofing Clamping Flange

Pipes up to and including 10 inches in diameter passing through roof or floor waterproofing membrane may be installed through a cast iron sleeve with caulking recess, anchor lugs, flashing clamp device, and pressure ring with brass bolts. Clamp waterproofing membrane into place and place sealant in the caulking recess.

3.2.16.3.2 Modular Mechanical Type Sealing Assembly

In lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve or conduit and sleeve, a modular mechanical type sealing assembly may be installed. Provide seals consisting of interlocking synthetic rubber links shaped to continuously fill the annular space between the pipe/conduit and sleeve with corrosion protected carbon steel bolts, nuts, and pressure plates. Loosely assemble links with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tighten the bolt to cause the rubber sealing elements to expand and provide a watertight seal between the pipe/conduit and the sleeve. Size each seal assembly as recommended by the manufacturer to fit the pipe/conduit and sleeve involved. The Contractor electing to use the modular mechanical type seals must provide sleeves of the proper diameters.

3.2.16.4 Fire-Rated Penetrations

Seal penetration of fire-rated walls, partitions, and floors as specified in Section 07 84 00 FIRESTOPPING.

3.2.16.5 Escutcheons

Provide escutcheons for finished surfaces where exposed piping, bare or insulated, pass through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Where sleeves project slightly from floors, use special deep-type escutcheons. Secure escutcheon to pipe or pipe covering.

3.2.17 Access Panels

Provide access panels for all concealed valves, vents, controls, and items requiring inspection or maintenance. Provide access panels of sufficient size and locate so that the concealed items may be serviced and maintained

or completely removed and replaced. Provide access panels as specified in Section 08 31 00 ACCESS DOORS AND PANELS.

3.2.18 Field Applied Insulation

Field installed insulation is specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS, except as defined differently herein.

3.2.19 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory are specified in Section 09 90 00 PAINTS AND COATINGS.

3.2.19.1 Color Coding

Color coding for piping identification is specified in Section 09 90 00 PAINTS AND COATINGS.

3.2.19.2 Color Coding Scheme

Provide a color coding scheme for locating hidden piping in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE Section 22 00 70 PLUMBING, HEALTHCARE FACILITIES.

3.2.20 Identification Tags

Provide identification tags made of brass, engraved laminated plastic or engraved anodized aluminum indicating service and item number on all valves and dampers. Tags must be 1-3/8 inch minimum diameter and marking must be stamped or engraved. Indentations must be black for reading clarity. Attach tags to valves with No. 12 AWG copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.3 REFRIGERANT PIPING TESTS

After all components of the refrigerant system have been installed and connected, subject the entire refrigeration system to pneumatic, evacuation, and startup tests as described herein. Submit a schedule, at least 2 _____ weeks prior to the start of related testing, for each test. Identify the proposed date, time, and location for each test. Conduct tests in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Provide all material, equipment, instruments, and personnel required for the test. Provide the services of a qualified technician, as required, to perform all tests and procedures indicated herein. Coordinate field tests with Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS. Submit 6 _____ copies of the tests report in bound 8 1/2 by 11 inch booklets documenting all phases of the tests performed. Include initial test summaries, all repairs/adjustments made, and the final test results in the report.

3.3.1 Evacuation Test

Following satisfactory completion of the pneumatic tests, relieve the pressure and evacuate the entire system to an absolute pressure of 300 micrometers. During evacuation of the system, the ambient temperature must be higher than 35 degrees F. Do not evacuate no more than one system at one time by one vacuum pump. Once the desired vacuum has been reached,

close the vacuum line and allow the system to stand for 1 hour. If the pressure rises over 500 micrometers after the 1 hour period, evacuate the system again down to 300 micrometers and let set for another 1 hour period. Do not charge the system until a vacuum of at least 500 micrometers is maintained for a period of 1 hour without the assistance of a vacuum line. If during the testing the pressure rises above 500 micrometers, continue to repeat the evacuation procedures until all residual moisture has been removed. During evacuation, record pressures by a thermocouple-type, electronic-type, or a calibrated-micrometer type gauge.

3.3.2 System Charging and Startup Test

Following satisfactory completion of the evacuation tests, charge the system with the required amount of refrigerant by raising pressure to normal operating pressure and in accordance with manufacturer's procedures. Following charging, the system must operate with high-side and low-side pressures and corresponding refrigerant temperatures, at design or improved values. Test the entire system tested for leaks. Test fluorocarbon systems with halide torch or electronic leak detectors.

3.3.3 Refrigerant Leakage

If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system must be immediately isolated from the remainder of the system and the refrigerant pumped into the system receiver or other suitable container. The refrigerant must not be discharged into the atmosphere.

3.3.4 Contractor's Responsibility

At all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants into the atmosphere. The steps must include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim. At no time will the allowable leak rate exceed the leak rates allowed in Section 608 of the Clean Air Act: 30 percent of the full charge per year for industrial refrigeration, 20 percent of the full charge per year for commercial refrigeration, and 10 percent of the full charge per year for comfort cooling. Any system leaks within the first year must be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

-- End of Section --

SECTION 23 30 00

HVAC AIR DISTRIBUTION

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACOUSTICAL SOCIETY OF AMERICA (ASA)

ASA S12.51 (2012; R 2017) American National Standard Acoustics - Determination of Sound Power Levels and Sound Energy Levels of Noise Sources using Sound Pressure - Precision Methods for Reverberation Test Rooms

AIR CONDITIONING CONTRACTORS OF AMERICA (ACCA)

ACCA Manual 4 (2001) Installation Techniques for Perimeter Heating and Cooling; 11th Edition

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. (AMCA)

AMCA 201 (2002; R 2011) Fans and Systems

AMCA 210 (2016) Laboratory Methods of Testing Fans for Aerodynamic Performance Rating

AMCA 220 (2005;R 2012) Test Methods for Air Curtain Units

AMCA 300 (2014) Reverberant Room Method for Sound Testing of Fans

AMCA 301 (2014) Methods for Calculating Fan Sound Ratings from Laboratory Test Data

AMCA 500-D (2018) Laboratory Methods of Testing Dampers for Rating

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 260 I-P (2012) Sound Rating of Ducted Air Moving and Conditioning Equipment

AHRI 350 (2015) Sound Rating of Non-Ducted Indoor Air-Conditioning Equipment

AHRI 410 (2001; Addendum 1 2002; Addendum 2 2005; Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils

AHRI 430	(2009) Central-Station Air-Handling Units
AHRI 440	(2008) Performance Rating of Room Fan-Coils
AHRI 880 I-P	(2011) Performance Rating of Air Terminals
AHRI 885	(2008; Addendum 2011) Procedure for Estimating Occupied Space Sound Levels in the Application of Air Terminals and Air Outlets
AHRI DCAACP	(Online) Directory of Certified Applied Air-Conditioning Products
AHRI Guideline D	(1996) Application and Installation of Central Station Air-Handling Units

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

ABMA 9	(2015) Load Ratings and Fatigue Life for Ball Bearings
ABMA 11	(2014) Load Ratings and Fatigue Life for Roller Bearings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 15 & 34	(2013) ASHRAE Standard 34-2016 Safety Standard for Refrigeration Systems/ASHRAE Standard 34-2016 Designation and Safety Classification of Refrigerants-ASHRAE Standard 34-2016
ASHRAE 52.2	(2017) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
ASHRAE 62.1	(2010) Ventilation for Acceptable Indoor Air Quality
ASHRAE 68	(1997) Laboratory Method of Testing to Determine the Sound Power In a Duct
ASHRAE 70	(2006; R 2021) Method of Testing the Performance of Air Outlets and Inlets
ASHRAE 84	(2020; Errata 2021) Method of Testing Air-to-Air Heat/Energy Exchangers
ASHRAE 90.1 - IP	(2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

ASME A13.1	(2020) Scheme for the Identification of Piping Systems
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ASTM INTERNATIONAL (ASTM)

ASTM A53/A53M	(2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A924/A924M	(2020) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B75/B75M	(2020) Standard Specification for Seamless Copper Tube
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B152/B152M	(2019) Standard Specification for Copper Sheet, Strip, Plate, and Rolled Bar
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B280	(2020) Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM B766	(1986; R 2015) Standard Specification for Electrodeposited Coatings of Cadmium
ASTM C553	(2013; R 2019) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C916	(2020) Standard Specification for Adhesives for Duct Thermal Insulation
ASTM C1071	(2019) Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
ASTM D520	(2000; R 2011) Zinc Dust Pigment
ASTM D1654	(2008; R 2016; E 2017) Standard Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D1785	(2015; E 2018) Standard Specification for Poly(Vinyl Chloride) (PVC), Plastic Pipe, Schedules 40, 80, and 120

ASTM D2466	(2017) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D2564	(2020) Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D2855	(2015) Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
ASTM D3359	(2017) Standard Test Methods for Rating Adhesion by Tape Test
ASTM E84	(2020) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E2016	(2020) Standard Specification for Industrial Woven Wire Cloth
CALIFORNIA DEPARTMENT OF PUBLIC HEALTH (CDPH)	
CDPH SECTION 01350	(2010; Version 1.1) Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers
GERMAN INSTITUTE FOR STANDARDIZATION (DIN)	
DIN EN 14037	(2016) Free Hanging Heating and Cooling Surfaces for Water with a Temperature Below 120 Degrees C - Part 1: Pre-Fabricated Ceiling Mounted Radiant Panels for Space Heating
DIN EN 14240	(2004) Ventilation for Buildings
INSTITUTE OF ENVIRONMENTAL SCIENCES AND TECHNOLOGY (IEST)	
IEST RP-CC-001	(2016; Rev 6) HEPA and ULPA Filters
NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)	
NEMA ICS 6	(1993; R 2016) Industrial Control and Systems: Enclosures
NEMA MG 1	(2018) Motors and Generators
NEMA MG 10	(2017) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 70** (2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4)
National Electrical Code
- NFPA 90A** (2021) Standard for the Installation of Air Conditioning and Ventilating Systems
- NFPA 96** (2021) Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- NFPA 701** (2019) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

- SMACNA 1403** (2008) Accepted Industry Practice for Industrial Duct Construction, 2nd Edition
- SMACNA 1819** (2002) Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems, 5th Edition
- SMACNA 1884** (2003) Fibrous Glass Duct Construction Standards, 7th Edition
- SMACNA 1966** (2005) HVAC Duct Construction Standards Metal and Flexible, 3rd Edition
- SMACNA 1972 CD** (2012) HVAC Air Duct Leakage Test Manual - 2nd Edition
- SMACNA 1981** (2008) Seismic Restraint Manual Guidelines for Mechanical Systems, 3rd Edition

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD)

- SCAQMD Rule 1168** (2017) Adhesive and Sealant Applications

U.S. DEPARTMENT OF DEFENSE (DOD)

- MIL-STD-101** (2014; Rev C) Color Code for Pipelines and for Compressed Gas Cylinders

U.S. DEPARTMENT OF ENERGY FEDERAL ENERGY MANAGEMENT PROGRAM (FEMP)

- PL-109-58** (1992; R 2005) Energy Efficient Procurement Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

- 40 CFR 82** Protection of Stratospheric Ozone

UNDERWRITERS LABORATORIES (UL)

- UL 6** (2007; Reprint Sep 2019) UL Standard for

	Safety Electrical Rigid Metal Conduit-Steel
UL 94	(2013; Reprint May 2021) UL Standard for Safety Tests for Flammability of Plastic Materials for Parts in Devices and Appliances
UL 181	(2013; Reprint Apr 2017) UL Standard for Safety Factory-Made Air Ducts and Air Connectors
UL 555	(2006; Reprint Aug 2016) UL Standard for Safety Fire Dampers
UL 555S	(2014; Reprint Oct 2020) UL Standard for Safety Smoke Dampers
UL 586	(2009; Reprint Dec 2017) UL Standard for Safety High-Efficiency Particulate, Air Filter Units
UL 705	(2017; Reprint Aug 2021) UL Standard for Safety Power Ventilators
UL 723	(2018) UL Standard for Safety Test for Surface Burning Characteristics of Building Materials
UL 900	(2015) Standard for Air Filter Units
UL 1995	(2015) UL Standard for Safety Heating and Cooling Equipment
UL 2021	(2015; Reprint Dec 2016) UL Standard for Safety Fixed and Location-Dedicated Electric Room Heaters
UL Bld Mat Dir	(updated continuously online) Building Materials Directory
UL Electrical Construction	(2012) Electrical Construction Equipment Directory
UL Fire Resistance	(2014) Fire Resistance Directory

1.2 SYSTEM DESCRIPTION

Furnish ductwork, piping offsets, fittings, and accessories as required to provide a complete installation. Coordinate the work of the different trades to avoid interference between piping, equipment, structural, and electrical work. Provide complete, in place, all necessary offsets in piping and ductwork, and all fittings, and other components, required to install the work as indicated and specified.

1.2.1 Mechanical Equipment Identification

The number of charts and diagrams must be equal to or greater than the number of mechanical equipment rooms. Where more than one chart or diagram per space is required, mount these in edge pivoted, swinging leaf,

extruded aluminum frame holders which open to 170 degrees.

1.2.1.1 Charts

Provide chart listing of equipment by designation numbers and capacities such as flow rates, pressure and temperature differences, heating and cooling capacities, horsepower, pipe sizes, and voltage and current characteristics.

1.2.1.2 Diagrams

Submit proposed diagrams, at least 2 weeks prior to start of related testing. provide neat mechanical drawings provided with extruded aluminum frame under 1/8-inch glass or laminated plastic, system diagrams that show the layout of equipment, piping, and ductwork, and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system. After approval, post these items where directed.

1.2.2 Service Labeling

Label equipment, including fans, air handlers, terminal units, etc. with labels made of self-sticking, plastic film designed for permanent installation. Provide labels in accordance with the typical examples below:

SERVICE	LABEL AND TAG DESIGNATION
Air handling unit Number	AHU - _____
Control and instrument air	CONTROL AND INSTR.
Exhaust Fan Number	EF - _____
VAV Box Number	VAV - _____
Fan Coil Unit Number	FC - _____
Terminal Box Number	TB - _____
Unit Ventilator Number	UV - _____

Identify similar services with different temperatures or pressures. Where pressures could exceed 125 pounds per square inch, gage, include the maximum system pressure in the label. Label and arrow piping in accordance with the following:

- a. Each point of entry and exit of pipe passing through walls.
- b. Each change in direction, i.e., elbows, tees.
- c. In congested or hidden areas and at all access panels at each point required to clarify service or indicated hazard.

- d. In long straight runs, locate labels at distances within eyesight of each other not to exceed 75 feet. All labels must be visible and legible from the primary service and operating area.

For Bare or Insulated Pipes	
for Outside Diameters of	Lettering
1/2 thru 1-3/8 inch	1/2 inch
1-1/2 thru 2-3/8 inch	3/4 inch
2-1/2 inch and larger	1-1/4 inch

1.2.3 Color Coding

Color coding of all piping systems must be in accordance with ASME A13.1 MIL-STD-101.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings; G, _____]

SD-03 Product Data

Metallic Flexible Duct

Insulated Nonmetallic Flexible Duct Runouts

Duct Connectors

Duct Access Doors; G, _____]

Fire Dampers

Manual Balancing Dampers; G, _____]

Automatic Smoke-Fire Dampers

Automatic Smoke Dampers

Sound Attenuation Equipment

Acoustical Duct Liner

Diffusers

Registers and Grilles

Louvers

Air Vents, Penthouses, and Goosenecks

Centrifugal Fans

In-Line Centrifugal Fans

Axial Flow Fans

Panel Type Power Wall Ventilators

Centrifugal Type Power Wall Ventilators

Centrifugal Type Power Roof Ventilators

Propeller Type Power Roof Ventilators

Air-Curtain Fans

Ceiling Exhaust Fans

PL-109-58 label for ceiling exhaust fan product; S

Air Handling Units; G, _____]

Room Fan-Coil Units; G, _____]

Coil Induction Units; G, _____]

Constant Volume, Single Duct Terminal Units; G, _____]

Variable Volume, Single Duct Terminal Units; G, _____]

Variable Volume, Single Duct, Fan-Powered Terminal Units; G, _____]

Dual Duct Terminal Units; G, _____]

Ceiling Induction Terminal Units; G, _____]

Reheat Units; G, _____]

Unit Ventilators

Energy Recovery Devices; G, _____]

Hydronic Modular Panels; G, _____]

Prefabricated Radiant-Heating Electric Panels; G, _____]

Test Procedures

Diagrams; G, _____]

Indoor Air Quality for Duct Sealants; S

SD-06 Test Reports

Performance Tests; G, _____]

Damper Acceptance Test; G, _____]

SD-07 Certificates

Bolts

Ozone Depleting Substances Technician Certification

SD-08 Manufacturer's Instructions

Manufacturer's Installation Instructions

Operation and Maintenance Training

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals; G, _____]

Fire Dampers; G, _____]

Manual Balancing Dampers; G, _____]

Automatic Smoke-Fire Dampers; G, _____]

Automatic Smoke Dampers; G, _____]

Centrifugal Fans; G, _____]

In-Line Centrifugal Fans; G, _____]

Axial Flow Fans; G, _____]

Panel Type Power Wall Ventilators; G, _____]

Centrifugal Type Power Wall Ventilators; G, _____]

Centrifugal Type Power Roof Ventilators; G, _____]

Propeller Type Power Roof Ventilators; G, _____]

Air-Curtain Fans; G, _____]

Ceiling Exhaust Fans; G, _____]

Air Handling Units; G, _____]

Room Fan-Coil Units; G, _____]

Coil Induction Units; G, _____]

Constant Volume, Single Duct Terminal Units; G, _____]

Variable Volume, Single Duct Terminal Units; G, _____]

Variable Volume, Single Duct, Fan-Powered Terminal Units; G, _____]

Dual Duct Terminal Units; G, _____]

Ceiling Induction Terminal Units; G, _____]

Reheat Units; G, _____]

Unit Ventilators; G, _____]

Energy Recovery Devices; G, _____]

Hydronic Modular Panels; G, _____]

Prefabricated Radiant-Heating Electric Panels; G, _____]

SD-11 Closeout Submittals

Indoor Air Quality During Construction; S

1.4 QUALITY ASSURANCE

Except as otherwise specified, approval of materials and equipment is based on manufacturer's published data.

- a. Where materials and equipment are specified to conform to the standards of the Underwriters Laboratories, the label of or listing with reexamination in **UL Bld Mat Dir**, and **UL 6** is acceptable as sufficient evidence that the items conform to Underwriters Laboratories requirements. In lieu of such label or listing, submit a written certificate from any nationally recognized testing agency, adequately equipped and competent to perform such services, stating that the items have been tested and that the units conform to the specified requirements. Outline methods of testing used by the specified agencies.
- b. Where materials or equipment are specified to be constructed or tested, or both, in accordance with the standards of the ASTM International (ASTM), the ASME International (ASME), or other standards, a manufacturer's certificate of compliance of each item is acceptable as proof of compliance.
- c. Conformance to such agency requirements does not relieve the item from compliance with other requirements of these specifications.
- d. Where products are specified to meet or exceed the specified energy efficiency requirement of FEMP-designated or ENERGY STAR covered product categories, equipment selected must have as a minimum the efficiency rating identified under "Energy-Efficient Products" at <http://femp.energy.gov/procurement>. Equipment having a lower efficiency may be specified if the designer determines such equipment to be more life-cycle cost effective.

1.4.1 Prevention of Corrosion

Protect metallic materials against corrosion. Provide rust-inhibiting treatment and standard finish for the equipment enclosures. Do not use aluminum in contact with earth, and where connected to dissimilar metal. Protect aluminum by approved fittings, barrier material, or treatment. Provide hot-dip galvanized ferrous parts such as anchors, bolts, braces, boxes, bodies, clamps, fittings, guards, nuts, pins, rods, shims, thimbles, washers, and miscellaneous parts not of corrosion-resistant

steel or nonferrous materials in accordance with ASTM A123/A123M for exterior locations and cadmium-plated in conformance with ASTM B766 for interior locations. Provide written certification from the bolt manufacturer that the bolts furnished comply with the requirements of this specification. Include illustrations of product markings, and the number of each type of bolt to be furnished in the certification.

1.4.2 Asbestos Prohibition

Do not use asbestos and asbestos-containing products.

1.4.3 Ozone Depleting Substances Technician Certification

All technicians working on equipment that contain ozone depleting refrigerants must be certified as a Section 608 Technician to meet requirements in 40 CFR 82, Subpart F. Provide copies of technician certifications to the Contracting Officer at least 14 calendar days prior to work on any equipment containing these refrigerants.

1.4.4 Detail Drawings

Submit detail drawings showing equipment layout, including assembly and installation details and electrical connection diagrams; ductwork layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and static pressure and seal classifications. Include any information required to demonstrate that the system has been coordinated and functions properly as a unit on the drawings and show equipment relationship to other parts of the work, including clearances required for operation and maintenance. Submit drawings showing bolt-setting information, and foundation bolts prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Submit function designation of the equipment and any other requirements specified throughout this Section with the shop drawings.

1.4.5 Test Procedures

Conduct performance tests as required in Section 23 05 93 Testing, Adjusting and Balancing for HVAC and Section 23 09 00 Instrumentation and Control for HVAC.

1.5 DELIVERY, STORAGE, AND HANDLING

Protect stored equipment at the jobsite from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, cap or plug all pipes until installed.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide components and equipment that are "standard products" of a manufacturer regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. "Standard products" is defined as being in satisfactory commercial or industrial use for 2 years before bid opening, including applications of components and equipment under similar circumstances and of similar size, satisfactorily completed by a product that is sold on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a 2-year

field service record are acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Provide equipment items that are supported by a service organization. In product categories covered by ENERGY STAR or the Federal Energy Management Program, provide equipment that is listed on the ENERGY STAR Qualified Products List or that meets or exceeds the FEMP-designated Efficiency Requirements.

2.2 STANDARD PRODUCTS

Except for the fabricated duct, plenums and casings specified in paragraphs "Metal Ductwork" and "Plenums and Casings for Field-Fabricated Units",

provide components and equipment that are standard products of manufacturers regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. This requirement applies to all equipment, including diffusers, registers, fire dampers, and balancing dampers.

- a. Standard products are defined as components and equipment that have been in satisfactory commercial or industrial use in similar applications of similar size for at least two years before bid opening.
- b. Prior to this two year period, these standard products must have been sold on the commercial market using advertisements in manufacturers' catalogs or brochures. These manufacturers' catalogs, or brochures must have been copyrighted documents or have been identified with a manufacturer's document number.
- c. Provide equipment items that are supported by a service organization. In product categories covered by ENERGY STAR or the Federal Energy Management Program, provide equipment that is listed on the ENERGY STAR Qualified Products List or that meets or exceeds the FEMP-designated Efficiency Requirements.

2.3 IDENTIFICATION PLATES

In addition to standard manufacturer's identification plates, provide engraved laminated phenolic identification plates for each piece of mechanical equipment. Identification plates are to designate the function of the equipment. Submit designation with the shop drawings. Provide identification plates that are layers, black-white-black, engraved to show white letters on black background. Letters must be upper case. Identification plates that are 1-1/2-inches high and smaller must be 1/16-inch thick, with engraved lettering 1/8-inch high; identification plates larger than 1-1/2-inches high must be 1/8-inch thick, with engraved lettering of suitable height. Identification plates 1-1/2-inches high and larger must have beveled edges. Install identification plates using a compatible adhesive.

2.4 EQUIPMENT GUARDS AND ACCESS

Fully enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact according to OSHA requirements. Properly guard or cover with insulation of a type specified, high temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard. The requirements for catwalks, operating platforms, ladders, and guardrails are specified in Section 08 31 00 ACCESS DOORS AND PANELS.

2.5 ELECTRICAL WORK

- a. Provide motors, controllers, integral disconnects, contactors, and controls with their respective pieces of equipment, except controllers indicated as part of motor control centers. Provide electrical equipment, including motors and wiring, as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide manual or automatic control and protective or signal devices required for the operation specified and control wiring required for controls and devices specified, but not shown. For packaged equipment, include manufacturer provided controllers with the required monitors and timed restart.
- b. For single-phase motors, provide high-efficiency type, fractional-horsepower alternating-current motors, including motors that are part of a system, in accordance with NEMA MG 11. Provide premium efficiency type integral size motors in accordance with NEMA MG 1.
- c. For polyphase motors, provide squirrel-cage medium induction motors, including motors that are part of a system, and that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 1. Select premium efficiency polyphase motors in accordance with NEMA MG 10.
- d. Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor. Provide motors rated for continuous duty with the enclosure specified. Provide motor duty that allows for maximum frequency start-stop operation and minimum encountered interval between start and stop. Provide motor torque capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Provide motor starters complete with thermal overload protection and other necessary appurtenances. Fit motor bearings with grease supply fittings and grease relief to outside of the enclosure.
- e. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers are allowed to accomplish the same function. Use solid-state variable-speed controllers for motors rated 10 hp or less and adjustable frequency drives for larger motors. Provide variable frequency drives for motors as specified in Section 26 29 23 ADJUSTABLE SPEED DRIVE SYSTEMS UNDER 600 VOLTS.

2.6 ANCHOR BOLTS

Provide anchor bolts for equipment placed on concrete equipment pads or on concrete slabs. Bolts to be of the size and number recommended by the equipment manufacturer and located by means of suitable templates. Installation of anchor bolts must not degrade the surrounding concrete.

2.7 SEISMIC ANCHORAGE

Anchor equipment in accordance with applicable seismic criteria for the area and as defined in SMACNA 1981

2.8 PAINTING

Paint equipment units in accordance with approved equipment manufacturer's standards unless specified otherwise. Field retouch only if approved. Otherwise, return equipment to the factory for refinishing. Paint in accordance with Section 09 96 00 HIGH-PERFORMANCE COATINGS.

2.9 INDOOR AIR QUALITY

Provide equipment and components that comply with the requirements of ASHRAE 62.1 unless more stringent requirements are specified herein.

2.10 DUCT SYSTEMS

2.10.1 Metal Ductwork

Provide metal ductwork construction, including all fittings and components, that complies with SMACNA 1966, as supplemented and modified by this specification .

- a. Construct ductwork meeting the requirements for the duct system static pressure specified in APPENDIX D of Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.
- b. Provide radius type elbows with a centerline radius of 1.5 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes are allowed.
- c. Provide ductwork that meets the requirements of Seal Class AC. Provide ductwork in VAV systems upstream of the VAV boxes that meets the requirements of Seal Class A.
- d. Provide ductwork that meets the requirements of Seal Class A. Provide ductwork in VAV systems upstream of the VAV boxes that meets the requirements of Seal Class A.
- e. Provide sealants that conform to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS and are suitable for the range of air distribution and ambient temperatures to which it is exposed. Do not use pressure sensitive tape as a sealant. Provide duct sealant products that meet either emissions requirements of CDPH SECTION 01350 (limit requirements for either office or classroom spaces regardless of space type) or VOC content requirements of SCAQMD Rule 1168 (HVAC duct sealants are classified as "Other" within the SCAQMD Rule 1168 sealants table). Provide validation of indoor air quality for duct sealants.
- f. Make spiral lock seam duct, and flat oval with duct sealant and lock with not less than 3 equally spaced drive screws or other approved methods indicated in SMACNA 1966. Apply the sealant to the exposed male part of the fitting collar so that the sealer is on the inside of the joint and fully protected by the metal of the duct fitting. Apply one brush coat of the sealant over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male portion of the slip fitting collar are not acceptable.
- g. Fabricate outdoor air intake ducts and plenums with watertight soldered or brazed joints and seams.

2.10.1.1 Metallic Flexible Duct

- a. Provide duct that conforms to **UL 181** and **NFPA 90A** with factory-applied insulation, vapor barrier, and end connections. Provide duct assembly that does not exceed 25 for flame spread and 50 for smoke developed. Provide ducts designed for working pressures of **2 inches water gauge positive** and **1.5 inches water gauge negative**. Provide flexible round duct length that does not exceed **5 feet**. Secure connections by applying adhesive for **2 inches** over rigid duct, apply flexible duct **2 inches** over rigid duct, apply metal clamp, and provide minimum of three No. 8 sheet metal screws through clamp and rigid duct.
- b. Inner duct core: Provide interlocking spiral or helically corrugated flexible core constructed of zinc-coated steel, aluminum, or stainless steel; or constructed of inner liner of continuous galvanized spring steel wire helix fused to continuous, fire-retardant, flexible vapor barrier film, inner duct core.
- c. Insulation: Provide inner duct core that is insulated with mineral fiber blanket type flexible insulation, minimum of **1 inch** thick. Provide insulation covered on exterior with manufacturer's standard fire retardant vapor barrier jacket for flexible round duct.

2.10.1.2 Insulated Nonmetallic Flexible Duct Runouts

Use flexible duct runouts only where indicated. Runout length is indicated on the drawings, and is not to exceed **5 feet**. Provide runouts that are preinsulated, factory fabricated, and that comply with **NFPA 90A** and **UL 181**. Provide either field or factory applied vapor barrier. Provide not less than **20 ounce** glass fabric **duct connectors** coated on both sides with neoprene. Where coil induction or high velocity units are supplied with vertical air inlets, use a streamlined, vaned and mitered elbow transition piece for connection to the flexible duct or hose. Provide a die-stamped elbow and not a flexible connector as the last elbow to these units other than the vertical air inlet type. Insulated flexible connectors are allowed as runouts. Provide insulated material and vapor barrier that conform to the requirements of Section **23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS**. Do not expose the insulation material surface to the air stream.

2.10.1.3 General Service Duct Connectors

Provide a flexible duct connector approximately **6 inches** in width where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, secure the flexible material by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, install the flexible material locked to metal collars using normal duct construction methods. Provide a composite connector system that complies with **NFPA 701** and is classified as "flame-retardent fabrics" in **UL Bld Mat Dir**.

2.10.1.4 High Temperature Service Duct Connections

Provide material that is approximately **3/32 inch** thick, **35 to 40-ounce per square yard** weight, plain weave fibrous glass cloth with, nickel/chrome wire reinforcement for service in excess of **1200 degrees F**.

2.10.1.5 Aluminum Ducts

ASTM B209, alloy 3003-H14 for aluminum sheet and alloy 6061-T6 or equivalent strength for aluminum connectors and bar stock.

2.10.1.6 Copper Sheets

ASTM B152/B152M, light cold rolled temper.

2.10.1.7 Corrosion Resisting (Stainless) Steel Sheets

ASTM A167

2.10.2 Duct Access Doors

Provide hinged access doors conforming to SMACNA 1966 in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system. Provide access doors upstream and downstream of air flow measuring primaries and heating and cooling coils. Provide doors that are a minimum 15 by 18 inches, unless otherwise shown. Where duct size does not accommodate this size door, make the doors as large as practicable. Equip doors 24 by 24 inches or larger with fasteners operable from inside and outside the duct. Use insulated type doors in insulated ducts.

2.10.3 Fire Dampers

Use 1.5 hour rated fire dampers unless otherwise indicated. Provide fire dampers that conform to the requirements of NFPA 90A and UL 555. Perform the fire damper test as outlined in NFPA 90A. Provide a pressure relief door upstream of the fire damper. If the ductwork connected to the fire damper is to be insulated then provide a factory installed pressure relief damper. Provide automatic operating fire dampers with a dynamic rating suitable for the maximum air velocity and pressure differential to which it is subjected. Provide fire dampers approved for the specific application, and install according to their listing. Equip fire dampers with a steel sleeve or adequately sized frame installed in such a manner that disruption of the attached ductwork, if any, does not impair the operation of the damper. Equip sleeves or frames with perimeter mounting angles attached on both sides of the wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies in conformance with UL Fire Resistance. Provide curtain type with damper blades in the air stream out of the air stream or single blade type or multi-blade type fire dampers. Install dampers that do not reduce the duct or the air transfer opening cross-sectional area. Install dampers so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, comply with the installation details given in SMACNA 1819 and in manufacturer's instructions for fire dampers. Perform acceptance testing of fire dampers according to paragraph Fire Damper Acceptance Test and NFPA 90A.

2.10.4 Manual Balancing Dampers

Furnish manual balancing dampers with accessible operating mechanisms. Use chromium plated operators (with all exposed edges rounded) in finished portions of the building. Provide manual volume control dampers that are

operated by locking-type quadrant operators. Install dampers that are 2 gauges heavier than the duct in which installed. Unless otherwise indicated, provide opposed blade type multileaf dampers with maximum blade width of 12 inches. Provide access doors or panels for all concealed damper operators and locking setscrews. Provide stand-off mounting brackets, bases, or adapters not less than the thickness of the insulation when the locking-type quadrant operators for dampers are installed on ducts to be thermally insulated, to provide clearance between the duct surface and the operator. Provide stand-off mounting items that are integral with the operator or standard accessory of the damper manufacturer.

2.10.5 Manual Balancing Dampers

- a. Furnish manual balancing dampers with accessible operating mechanisms. Use chromium plated operators (with all exposed edges rounded) in finished portions of the building. Provide manual volume control dampers that are operated by locking-type quadrant operators.
- b. Unless otherwise indicated, provide opposed blade type multileaf dampers with maximum blade width of 12 inches. Provide access doors or panels for all concealed damper operators and locking setscrews. Provide access doors or panels in hard ceilings, partitions and walls for access to all concealed damper operators and damper locking setscrews. Coordinate location of doors or panels with other affected contractors.
- c. Provide stand-off mounting brackets, bases, or adapters not less than the thickness of the insulation when the locking-type quadrant operators for dampers are installed on ducts to be thermally insulated, to provide clearance between the duct surface and the operator. Provide stand-off mounting items that are integral with the operator or standard accessory of the damper manufacturer.

2.10.5.1 Square or Rectangular Dampers

2.10.5.1.1 Duct Height 12 inches and Less

2.10.5.1.1.1 Frames

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.10.5.1.1.2 Single Leaf Blades

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches

Width	Height	Galvanized Steel Thickness	Length
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.10.5.1.1.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Provide axle shafts that extend through standoff bracket and hand quadrant.

Width	Height	Material	Square Shaft
Maximum 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 3/8 inch
More than 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 1/2 inch

2.10.5.1.1.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings. Press fit shaft bearings configuration to provide a tight joint between blade shaft and damper frame.

Width	Height	Material
Maximum 19 inches	Maximum 12 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
More than 19 inches	Maximum 12 inches	oil-impregnated bronze

2.10.5.1.1.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Provide a minimum stand-off distance of 2 inches off the metal duct surface. Provide stand-off mounting items that are integral with the operator or standard accessory of the damper manufacturer.

2.10.5.1.1.6 Finish

Mill Galvanized

2.10.5.1.2 Duct Height Greater than 12 inches

2.10.5.1.2.1 Dampers

Provide dampers with multi-leaf opposed-type blades.

2.10.5.1.2.2 Frames

Maximum 48 inches in height; maximum 48 inches in width; minimum of 16 gauge galvanized steel, minimum of 5 inches long.

2.10.5.1.2.3 Blades

Minimum of 16 gauge galvanized steel; 6 inch nominal width.

2.10.5.1.2.4 Blade Axles

To support the blades of round dampers, provide galvanized square steel shafts supporting the blade the entire duct diameter frame-to-frame. Provide axle shafts that extend through standoff bracket and hand quadrant.

2.10.5.1.2.5 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, or solid nylon, or a solid plastic equivalent to nylon. Press fit shaft bearings configuration to provide a tight joint between blade shaft and damper frame.

2.10.5.1.2.6 Blade Actuator

Minimum 1/2 inch diameter galvanized steel.

2.10.5.1.2.7 Blade Actuator Linkage

Mill Galvanized steel bar and crank plate with stainless steel pivots.

2.10.5.1.2.8 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Provide a minimum stand-off distance of 2 inches off the metal duct surface. Provide stand-off mounting items that are integral with the operator or standard accessory of the damper manufacturer.

2.10.5.1.2.9 Finish

Mill Galvanized

2.10.5.2 Round Dampers

2.10.5.2.1 Frames

Size	Galvanized Steel Thickness	Length
4 to 20 inches	Minimum 20 gauge	Minimum 6 inches
22 to 30 inches	Minimum 20 gauge	Minimum 6 inches
32 to 40 inches	Minimum 16 gauge	Minimum 6 inches

2.10.5.2.2 Blades

Size	Galvanized Steel Thickness
4 to 20 inches	Minimum 20 gauge
22 to 30 inches	Minimum 16 gauge
32 to 40 inches	Minimum 10 gauge

2.10.5.2.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Provide axle shafts that extend through standoff bracket and hand quadrant.

Size	Shaft Size and Shape
4 to 20 inches	Minimum 3/8 inch square
22 to 30 inches	Minimum 1/2 inch square
32 to 40 inches	Minimum 3/4 inch square

2.10.5.2.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, nylon, or a solid plastic equivalent to nylon. Axle bearings intended for low leakage at the damper frame must be neoprene, nitrile, or equivalent of 60 or greater durometer to reduce damper blade vibration. Press fit shaft bearings configuration to provide a tight joint between blade shaft and damper frame.

Size	Material
4 to 20 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
22 to 30 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
32 to 40 inches	oil-impregnated bronze, or stainless steel sleeve bearing

2.10.5.2.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Provide a minimum stand-off distance of 2 inches off the metal duct surface. Provide stand-off mounting items that are integral with the operator or standard accessory of the damper manufacturer.

2.10.5.2.6 Finish

Mill Galvanized

2.10.6 Automatic Balancing Dampers

Provide dampers as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS.

2.10.7 Automatic Smoke-Fire Dampers

Multiple blade type, 180 degrees F fusible fire damper link; smoke damper assembly to include pneumatically powered electric damper operator. UL 555 as a 1.5 hour rated fire damper; further qualified under UL 555S as a leakage rated damper. Provide a leakage rating under UL 555S that is no higher than Class II or III at an elevated temperature Category B (250 degrees F for 30 minutes). Ensure that pressure drop in the damper open position does not exceed 0.1 inch water gauge with average duct velocities of 2500 fpm.

2.10.8 Automatic Smoke Dampers

UL listed multiple blade type, supplied by smoke damper manufacturer, with pneumatic electric damper operator as part of assembly. Qualified under UL 555S with a leakage rating no higher than Class II or III at an elevated temperature Category B (250 degrees F for 30 minutes). Ensure that pressure drop in the damper open position does not exceed 0.1 inch water gauge with average duct velocities of 2500 fpm.

2.10.9 Air Supply And Exhaust Air Dampers

Provide outdoor air supply and exhaust air dampers that have a maximum leakage rate when tested in accordance with AMCA 500-D as required by ASHRAE 90.1 - IP, including maximum Damper Leakage for:

- a. Climate Zones 1,2,6,7,8 the maximum damper leakage at 1.0 inch w.g.

for motorized dampers is 4 cfm per square foot of damper area and non-motorized dampers are not allowed.

- b. All other Climate Zones the maximum damper leakage at 1.0 inch w.g. is 10 cfm per square foot and for non-motorized dampers is 20 cfm per square foot of damper area.

Dampers smaller than 24 inches in either direction may have leakage of 40 cfm per square foot.

2.10.10 Air Deflectors (Volume Extractors) and Branch Connections

Provide air deflectors (volume extractors) at all duct mounted supply outlets, at takeoff or extension collars to supply outlets, at duct branch takeoff connections, and at 90 degree elbows, as well as at locations as indicated on the drawings or otherwise specified. Conical branch connections or 45 degree entry connections are allowed in lieu of deflectors for branch connections. Furnish all air deflectors (volume extractors), except those installed in 90 degree elbows, with an approved means of adjustment. Provide easily accessible means for adjustment inside the duct or from an adjustment with sturdy lock on the face of the duct. When installed on ducts to be thermally insulated, provide external adjustments with stand-off mounting brackets, integral with the adjustment device, to provide clearance between the duct surface and the adjustment device not less than the thickness of the thermal insulation. Provide factory-fabricated air deflectors consisting of curved turning vanes or louver blades designed to provide uniform air distribution and change of direction with minimum turbulence or pressure loss. Provide factory or field assembled air deflectors (volume extractors). Make adjustment from the face of the diffuser or by position adjustment and lock external to the duct. Provide stand-off brackets on insulated ducts as described herein. Provide fixed air deflectors (volume extractors), also called turning vanes, in 90 degree elbows.

2.10.11 Plenums and Casings for Field-Fabricated Units

2.10.11.1 Plenum and Casings

Fabricate and erect plenums and casings as shown in [SMACNA 1966](#), as applicable. Construct system casing of not less than 16 gauge galvanized sheet steel. Furnish cooling coil drain pans with 1 inch threaded outlet to collect condensation from the cooling coils. Fabricate drain pans from not lighter than 16 gauge steel, galvanized after fabrication or of 18 gauge corrosion-resisting sheet steel conforming to [ASTM A167](#), Type 304, welded and stiffened. Thermally insulate drain pans exposed to the atmosphere to prevent condensation. Coat insulation with a flame resistant waterproofing material. Provide separate drain pans for each vertical coil section, and a separate drain line for each pan. Size pans to ensure capture of entrained moisture on the downstream-air side of the coil. Seal openings in the casing, such as for piping connections, to prevent air leakage. Size the water seal for the drain to maintain a pressure of at least 2 inch water gauge greater than the maximum negative pressure in the coil space.

2.10.11.2 Casing

Terminate casings at the curb line and bolt each to the curb using galvanized angle, as indicated in [SMACNA 1966](#).

2.10.11.3 Access Doors

Provide access doors in each section of the casing. Weld doorframes in place, gasket each door with neoprene, hinge with minimum of two brass hinges, and fasten with a minimum of two brass tension fasteners operable from inside and outside of the casing. Where possible, make doors 36 by 18 inches and locate them 18 inches above the floor. Where the space available does not accommodate doors of this size, use doors as large as the space accommodates. Swing doors so that fan suction or pressure holds doors in closed position, airtight. Provide a push-button station, located inside the casing, to stop the supply.

2.10.11.4 Factory-Fabricated Insulated Sheet Metal Panels

Factory-fabricated components are allowed for field-assembled units, provided all requirements specified for field-fabricated plenums and casings are met. Provide panels of modular design, pretested for structural strength, thermal control, condensation control, and acoustical control. Seal and insulate panel joints. Provide and gasket access doors to prevent air leakage. Provide panel construction that is not less than 20 gauge galvanized sheet steel, assembled with fasteners treated against corrosion. Provide standard length panels that deflect not more than 1/2 inch under operation. Construct details, including joint sealing, not specifically covered, as indicated in SMACNA 1966. Construct the plenums and casings to withstand the specified internal pressure of the air systems.

2.10.11.5 Duct Liner

Unless otherwise specified, duct liner is not permitted.

2.10.12 Sound Attenuation Equipment

2.10.12.1 Systems with total pressure above 4 Inches Water Gauge

Provide sound attenuators on the discharge duct of each fan operating at a total pressure above 4 inch water gauge, and, when indicated, at the intake of each fan system. Provide sound attenuators elsewhere as indicated. Provide factory fabricated sound attenuators, tested by an independent laboratory for sound and performance characteristics. Provide a net sound reduction as indicated. Maximum permissible pressure drop is not to exceed 0.63 inch water gauge. Construct traps to be airtight when operating under an internal static pressure of 10 inch water gauge. Provide air-side surface capable of withstanding air velocity of 10,000 fpm. Certify that the equipment can obtain the sound reduction values specified after the equipment is installed in the system and coordinated with the sound information of the system fan to be provided. Provide sound absorbing material conforming to ASTM C1071, Type I or II. Provide sound absorbing material that meets the fire hazard rating requirements for insulation specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. For connection to ductwork, provide a duct transition section. Factory fabricated double-walled internally insulated spiral lock seam and round duct and fittings designed for high pressure air system can be provided if complying with requirements specified for factory fabricated sound attenuators, in lieu of factory fabricated sound attenuators. Construct the double-walled duct and fittings from an outer metal pressure shell of zinc-coated steel sheet, 1 inch thick acoustical blanket insulation, and an internal perforated zinc-coated metal liner. Provide a sufficient length of run to obtain the noise reduction coefficient

specified. Certify that the sound reduction value specified can be obtained within the length of duct run provided. Provide welded or spiral lock seams on the outer sheet metal of the double-walled duct to prevent water vapor penetration. Provide duct and fittings with an outer sheet that conforms to the metal thickness of high-pressure spiral and round ducts and fittings shown in [SMACNA 1966](#). Provide acoustical insulation with a thermal conductivity "k" of not more than [0.27 Btu/inch/square foot/hour/degree F](#) at [75 degrees F](#) mean temperature. Provide an internal perforated zinc-coated metal liner that is not less than [24 gauge](#) with perforations not larger than [1/4 inch](#) in diameter providing a net open area not less than 10 percent of the surface.

2.10.12.2 System with total pressure of [4 Inch Water Gauge](#) and Lower

Use sound attenuators only where indicated. Provide factory fabricated sound attenuators that are constructed of galvanized steel sheets. Provide attenuator with outer casing that is not less than [22 gauge](#). Provide fibrous glass acoustical fill. Provide net sound reduction indicated. Obtain values on a test unit not less than [24 by 24 inches](#) outside dimensions made by a certified nationally recognized independent acoustical laboratory. Provide air flow capacity as indicated or required. Provide pressure drop through the attenuator that does not exceed the value indicated, or that is not in excess of 15 percent of the total external static pressure of the air handling system, whichever is less. Acoustically test attenuators with metal duct inlet and outlet sections while under the rated air flow conditions. Include with the noise reduction data the effects of flanking paths and vibration transmission. Construct sound attenuators to be airtight when operating at the internal static pressure indicated or specified for the duct system, but in no case less than [2 inch water gauge](#).

2.10.12.3 [Acoustical Duct Liner](#)

Use fibrous glass designed or flexible elastomeric duct liner for lining ductwork and conforming to the requirements of [ASTM C1071](#), Type I and II. Provide uniform density, graduated density, or dual density liner composition, as standard with the manufacturer. Provide not less than [1 inch](#) thick coated lining. Where acoustical duct liner is used, provide the thermal equivalent of the insulation specified in Section [23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS](#) for liner or combination of liner and insulation applied to the exterior of the ductwork. Increase duct sizes shown to compensate for the thickness of the lining used. In lieu of sheet metal duct with field-applied acoustical lining, provide acoustically equivalent lengths of fibrous glass duct, elastomeric duct liner or factory fabricated double-walled internally insulated duct with perforated liner.

2.10.13 Diffusers, Registers, and Grilles

Provide factory-fabricated units of steel corrosion-resistant steel or aluminum that distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than [50 fpm](#) in occupied zone, or dead spots anywhere in the conditioned area. Provide outlets for diffusion, spread, throw, and noise level as required for specified performance. Certify performance according to [ASHRAE 70](#). Provide sound rated and certified inlets and outlets according to [ASHRAE 70](#). Provide sound power level as indicated. Provide diffusers and registers with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device

is acceptable. Provide opposed blade type volume dampers for all diffusers and registers, except linear slot diffusers. Provide linear slot diffusers with round or elliptical balancing dampers. Where the inlet and outlet openings are located less than 7 feet above the floor, protect them by a grille or screen according to NFPA 90A.

2.10.13.1 Diffusers

Provide diffuser types indicated. Furnish ceiling mounted units with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Provide diffusers with air deflectors of the type indicated. Provide air handling troffers or combination light and ceiling diffusers conforming to the requirements of UL Electrical Construction for the interchangeable use as cooled or heated air supply diffusers or return air units. Install ceiling mounted units with rims tight against ceiling. Provide sponge rubber gaskets between ceiling and surface mounted diffusers for air leakage control. Provide suitable trim for flush mounted diffusers. For connecting the duct to diffuser, provide duct collar that is airtight and does not interfere with volume controller. Provide return or exhaust units that are similar to supply diffusers.

2.10.13.2 Perforated Plate Diffusers

Provide adjustable one-way, two-way, three-way, or four-way air pattern controls as indicated. Provide diffuser faceplates that do not sag or deflect when operating under design conditions.

2.10.13.3 Linear Diffusers

Make joints between diffuser sections that appear as hairline cracks. Provide alignment slots for insertion of key strips or other concealed means to align exposed butt edges of diffusers. Equip with plaster frames when mounted in plaster ceiling. Do not use screws and bolts in exposed face of frames or flanges. Metal-fill and ground smooth frames and flanges exposed below ceiling. Furnish separate pivoted or hinged adjustable air-volume-damper and separate air-deflection blades.

2.10.13.4 Security Ceiling Diffusers

Provide diffusers that are steel with faceplate, fixed diffusion louvers, with flat surface margin, and an opposed blade damper. Provide faceplate that is 14 gage minimum with 1/2 by 1/2 inch holes on 3/16 inch spacing and a minimum free area of 45 percent.

2.10.13.5 Registers and Grilles

Provide units that are four-way directional-control type, except provide return and exhaust registers that are fixed horizontal or vertical louver type similar in appearance to the supply register face. Furnish registers with sponge-rubber gasket between flanges and wall or ceiling. Install wall supply registers at least 6 inches below the ceiling unless otherwise indicated. Locate return and exhaust registers 6 inches above the floor unless otherwise indicated. Achieve four-way directional control by a grille face which can be rotated in 4 positions or by adjustment of horizontal and vertical vanes. Provide grilles as specified for registers, without volume control damper.

2.10.13.6 Registers

Double-deflection supply registers. Provide manufacturer-furnished volume dampers. Provide volume dampers of the group-operated, opposed-blade type and key adjustable by inserting key through face of register. Operating mechanism must not project through any part of the register face. Automatic volume control devices are acceptable. Provide exhaust and return registers as specified for supply registers, except provide exhaust and return registers that have a single set of nondirectional face bars or vanes having the same appearance as the supply registers. Set face bars or vanes at _____ degrees.

2.10.13.7 Security Supply Air Registers Except in Cells

Provide supply air registers, except in prisoner cells and prisoner holding cells, that are steel with individually adjustable horizontal and vertical vanes, perforated faceplate, flat surface margin and opposed blade damper. Put vertical vanes in front; with 3/4 inch o.c. vane spacing. Provide a 14 gage (minimum) perforated faceplate with 1/2 by 1/2 inch holes on 3/16 inch spacing and a minimum free area of 45 percent.

2.10.13.8 Security Return and Other Air Registers Except in Cells

Provide return, exhaust, transfer and relief air registers, except in prisoner cells and prisoner holding cells, that are steel with perforated faceplate, flat surface margin, opposed blade damper, and duct mounting sleeve. Provide 14 gage (minimum) faceplate with 1/2 by 1/2 inch holes on 3/16 inch spacing and a minimum free area of 45 percent.

2.10.13.9 Security Supply Air Registers in Cells

Provide supply air registers in prisoner cells and prisoner holding cells that are steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper, and back mounting flanges. Provide a 14 gage (minimum) faceplate with 1/2 by 1/2 inch holes on 3/16 inch spacing and a minimum free area of 45 percent. Provide a 14 gage (minimum) wall sleeve.

2.10.13.10 Security Return and Other Type Air Registers in Cells

Provide steel return, exhaust, transfer and relief air registers in prisoner cells and prisoner holding cells with perforated faceplate, flat surface margin, wall sleeve, opposed blade damper, and back mounting flanges. Provide 14 gage (minimum) faceplate with 1/2 by 1/2 inch holes on 3/16 inch spacing and a minimum free area of 45 percent. Provide a 14 gage (minimum) wall sleeve.

2.10.14 Louvers

Provide louvers for installation in exterior walls that are associated with the air supply and distribution system as specified in Section 07 60 00 FLASHING AND SHEET METAL 08 91 00 METAL WALL AND DOOR LOUVERS.

2.10.15 Air Vents, Penthouses, and Goosenecks

Fabricate air vents, penthouses, and goosenecks from galvanized steel or aluminum sheets with galvanized or aluminum structural shapes. Provide sheet metal thickness, reinforcement, and fabrication that conform to SMACNA 1966. Accurately fit and secure louver blades to frames. Fold or bead edges of louver blades for rigidity and baffle these edges to exclude

driving rain. Provide air vents, penthouses, and goosenecks with bird screen.

2.10.16 Bird Screens and Frames

Provide bird screens that conform to [ASTM E2016](#), No. 2 mesh, aluminum or stainless steel. Provide "medium-light" rated aluminum screens. Provide "light" rated stainless steel screens. Provide removable type frames fabricated from either stainless steel or extruded aluminum.

2.10.17 Radon Exhaust Ductwork

Fabricate radon exhaust ductwork installed in or beneath slabs from Schedule 40 PVC pipe that conforms to [ASTM D1785](#). Provide fittings that conform to [ASTM D2466](#). Use solvent cement conforming to [ASTM D2564](#) to make joints. Otherwise provide metal radon exhaust ductwork as specified herein.

2.11 AIR SYSTEMS EQUIPMENT

2.11.1 Fans

Test and rate fans according to [AMCA 210](#). Calculate system effect on air moving devices in accordance with [AMCA 201](#) where installed ductwork differs from that indicated on drawings. Install air moving devices to minimize fan system effect. Where system effect is unavoidable, determine the most effective way to accommodate the inefficiencies caused by system effect on the installed air moving device. The sound power level of the fans must not exceed 85 dBA when tested according to [AMCA 300](#) and rated in accordance with [AMCA 301](#). Provide all fans with an AMCA seal. Connect fans to the motors either directly or indirectly with V-belt drive. Use V-belt drives designed for not less than 150 140 120 percent of the connected driving capacity. Provide variable pitch motor sheaves for 15 hp and below, and fixed pitch as defined by [AHRI Guideline D](#) (A fixed-pitch sheave is provided on both the fan shaft and the motor shaft. This is a non-adjustable speed drive.). Select variable pitch sheaves to drive the fan at a speed which can produce the specified capacity when set at the approximate midpoint of the sheave adjustment. When fixed pitch sheaves are furnished, provide a replaceable sheave when needed to achieve system air balance. Provide motors for V-belt drives with adjustable rails or bases. Provide removable metal guards for all exposed V-belt drives, and provide speed-test openings at the center of all rotating shafts. Provide fans with personnel screens or guards on both suction and supply ends, except that the screens need not be provided, unless otherwise indicated, where ducts are connected to the fan. Provide fan and motor assemblies with vibration-isolation supports or mountings as indicated. Use vibration-isolation units that are standard products with published loading ratings. Select each fan to produce the capacity required at the fan static pressure indicated. Provide sound power level as indicated. Obtain the sound power level values according to [AMCA 300](#). Provide standard AMCA arrangement, rotation, and discharge as indicated. Provide power ventilators that conform to [UL 705](#) and have a UL label.

2.11.1.1 Centrifugal Fans

Provide fully enclosed, single-width single-inlet, or double-width double-inlet centrifugal fans, with AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Provide impeller wheels that are rigidly constructed and accurately balanced both

statically and dynamically. Provide forward curved or backward-inclined airfoil design fan blades in wheel sizes up to 30 inches. Provide backward-inclined airfoil design fan blades for wheels over 30 inches in diameter. Provide open-wheel radial type booster fans for exhaust dryer systems, and fans suitable for conveying lint and the temperatures encountered. Equip the fan shaft with a heat slinger to dissipate heat buildup along the shaft. Install an access (service) door to facilitate maintenance to these fans. Provide fan wheels over 36 inches in diameter with overhung pulleys and a bearing on each side of the wheel. Provide fan wheels 36 inches or less in diameter that have one or more extra long bearings between the fan wheel and the drive. Provide sleeve type, self-aligning and self-oiling bearings with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Connect grease fittings to tubing for serviceability from a single accessible point. Provide L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide steel, accurately finished fan shafts, with key seats and keys for impeller hubs and fan pulleys. Provide fan outlets of ample proportions, designed for the attachment of angles and bolts for attaching flexible connections. Provide manually automatically operated inlet vanes on suction inlets. Provide manually automatically operated outlet dampers. Unless otherwise indicated, provide motors that do not exceed 1800 rpm and have open dripproof totally enclosed explosion-proof enclosures. Provide manual magnetic across-the-line reduced-voltage-start type motor starters with general-purpose weather-resistant watertight enclosure. Provide remote manual switch with pilot indicating light where indicated.

2.11.1.2 In-Line Centrifugal Fans

Provide in-line fans with centrifugal backward inclined blades, stationary discharge conversion vanes, internal and external belt guards, and adjustable motor mounts. Mount fans in a welded tubular casing. Provide a fan that axially flows the air in and out. Streamline inlets with conversion vanes to eliminate turbulence and provide smooth discharge air flow. Enclose and isolate fan bearings and drive shafts from the air stream. Provide precision, self-aligning ball or roller type fan bearings that are sealed against dust and dirt and are permanently lubricated. Provide L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide motors with open dripproof totally enclosed explosion-proof enclosure. Provide manual magnetic motor starters across-the-line with general-purpose weather-resistant explosion-proof enclosures. Provide remote manual switch with pilot indicating light where indicated.

2.11.1.3 Axial Flow Fans

Provide axial flow fans complete with drive components and belt guard, with steel housing, cast fan wheel, cast or welded steel diffusers, fan shaft, bearings, and mounting frame as a factory-assembled unit. Provide fan wheels that are dynamically balanced and keyed to the fan shaft, with radially projecting blades of airfoil cross-section. Enclose and isolate fan bearings and drive shafts from the air stream. Permanently lubricate fan bearings or provide them with accessible grease fittings. Provide precision self-aligning ball or roller type fan bearings that are sealed against dust and dirt. Provide fan bearings that have a L50 rated bearing life at not less than 200,000 hours of operation as defined by ABMA 9 and ABMA 11. Provide fan inlets with an aerodynamically shaped bell and an inlet cone. Install diffuser or straightening vanes at the fan discharge to minimize turbulence and provide smooth discharge air flow. Furnish fan

unit with inlet and outlet flanges, inlet screen, duct equalizer section, and manual automatic operation adjustable inlet vanes. Unless otherwise indicated, provide motors that do not exceed 1800 rpm and have open dripproof totally enclosed explosion-proof enclosure. Provide manual magnetic motor starters across-the-line with general-purpose weather-resistant explosion-proof enclosure. Provide remote manual switch with pilot indicating light where indicated.

2.11.1.4 Panel Type Power Wall Ventilators

Provide propeller type fans, assembled on a reinforced metal panel with venturi opening spun into panel. Provide direct or V-belt driven fans with wheels less than 24 inches in diameter and provide V-belt driven fans with wheels 24 inches in diameter and larger. Provide fans with wall mounting collar. Provide lubricated bearings. Equip fans with wheel and motor side metal or wire guards which have a corrosion-resistant finish. Provide dripproof totally enclosed fan cooled explosion-proof type motor enclosure. Install gravity motor operated backdraft dampers where indicated.

2.11.1.5 Centrifugal Type Power Wall Ventilators

Provide direct or V-belt driven centrifugal type fans with backward inclined, non-overloading wheel. Provide removable and weatherproof motor housing. Provide unit housing that is designed for sealing to building surface and for discharge and condensate drippage away from building surface. Construct housing of heavy gauge aluminum. Equip unit with an aluminum or plated steel wire discharge bird screen, disconnect switch, [anodized aluminum stainless steel wall grille, manufacturer's standard gravity motor-operated damper, an airtight and liquid-tight metallic wall sleeve. Provide totally enclosed fan cooled dripproof explosion-proof type motor enclosure. Use only lubricated bearings.

2.11.1.6 Centrifugal Type Power Roof Ventilators

Provide direct or V-belt driven centrifugal type fans with backward inclined, non-overloading wheel. Provide hinged or removable and weatherproof motor compartment housing, constructed of heavy gauge aluminum. Provide fans with birdscreen, disconnect switch, [gravity motorized dampers, sound curb, roof curb, and extended base. Provide dripproof explosion-proof type motor enclosure. Provide centrifugal type kitchen exhaust fans according to UL 705, fitted with V-belt drive, round hood, and windband upblast discharge configuration, integral residue trough and collection device, with motor and power transmission components located in outside positively air ventilated compartment. Use only lubricated bearings.

2.11.1.7 Propeller Type Power Roof Ventilators

Provide direct or V-belt driven fans. Provide hinged or removable weathertight fan housing, fitted with framed rectangular base constructed of aluminum or galvanized steel. Provide totally enclosed fan cooled explosion-proof type motors. Furnish motors with nonfusible, horsepower rated, manual disconnect mount on unit. Furnish fans with gravity motor operated dampers, birdscreen sound curb roof curb. Use only lubricated bearings.

2.11.1.8 Air-Curtain Fans

Provide fans that conform to **AMCA 220** with AMCA seal. Furnish air curtains with a weatherproof housing constructed of high impact plastic or minimum **18 gauge** rigid welded steel. Provide backward curved, non-overloading, centrifugal type fan wheels, accurately balanced statically and dynamically. Provide motors with totally enclosed fan cooled enclosures. Provide remote manual type motor starters with weather-resistant enclosure actuated when the doorway served is open. Provide air curtains that attain the air velocities specified within 2 seconds following activation. Provide bird screens at air intake and discharge openings. Provide air curtain unit or a multiple unit installation that is at least as wide as the opening to be protected. Provide the air discharge openings to permit outward adjustment of the discharge air. Place installation and adjust according to the manufacturer's written recommendation. Furnish directional controls on air curtains for service windows for easy clean or convenient removal. Design air curtains to prevent the adjustment of the air velocities specified. Make the interior surfaces of the air curtain units accessible for cleaning. Provide certified test data indicating that the fan can provide the air velocities required when fan is mounted as indicated. Provide air curtains designed as fly fans unless otherwise indicated. Provide air curtains designed for use in service entranceways that develop an air curtain not less than **3 inches** thick at the discharge nozzle. Provide air velocity that is not less than **1600 fpm** across the entire entryway when measured **3 feet** above the floor. Provide air curtains designed for use on customer entranceways that develop an air curtain not less than **8 inches** thick at the discharge opening. Provide velocity that is not less than **600 fpm** across the entire entryway when measured **3 feet** above the floor. Equip recirculating type air curtains with readily removable filters, or design the filters for in-position cleaning. Provide readily accessible and easily cleanable air capture compartment or design for in-position cleaning. Provide air curtains designed for use on service windows that develop an air curtain not less than **8 inches** thick at the discharge opening. Provide air velocity that is not less than **600 fpm** across the entire opening of the service window measured **3 feet** below the air discharge opening.

2.11.1.9 Ceiling Exhaust Fans

Provide centrifugal type, direct driven suspended cabinet-type ceiling exhaust fans. Provide fans with acoustically insulated housing. Provide chatter-proof backdraft damper. Provide egg-crate design or louver design integral face grille. Mount fan motors on vibration isolators. Furnish unit with mounting flange for hanging unit from above. Provide U.L. listed fans. Provide **PL-109-58** labeled ceiling exhaust fan product. Provide proof of **PL-109-58 label for ceiling exhaust fan product**.

2.11.2 Coils

Provide fin-and-tube type coils constructed of seamless coppered brass tubes and aluminum or copper fins mechanically bonded or soldered to the tubes. Provide copper tube wall thickness that is a minimum of **0.0160.020 0.024 inches**. Provide red brass tube wall thickness that is a minimum of **0.035 0.049 inches**. Provide aluminum fins that are **0.00550.0075 inch** minimum thickness. Provide copper fins that are **0.0045 inch** minimum thickness. Provide casing and tube support sheets that are not lighter than **16 gauge** galvanized steel, formed to provide structural strength. When required, provide multiple tube supports to prevent tube sag. Mount

coils for counterflow service. Rate and certify coils to meet the requirements of AHRI 410. Provide factory applied phenolic, vinyl or epoxy/electrodeposition coating.

2.11.2.1 Direct-Expansion Coils

Provide suitable direct-expansion coils for the refrigerant involved. Provide refrigerant piping that conforms to ASTM B280 and clean, dehydrate and seal. Provide seamless copper tubing suction headers or seamless or resistance welded steel tube suction headers with copper connections. Provide supply headers that consist of a distributor which distributes the refrigerant through seamless copper tubing equally to all circuits in the coil. Provide circuited tubes to ensure minimum pressure drop and maximum heat transfer. Provide circuiting that permits refrigerant flow from inlet to suction outlet without causing oil slugging or restricting refrigerant flow in coil. Provide field installed coils which are completely dehydrated and sealed at the factory upon completion of pressure tests. Pressure test coils in accordance with UL 1995.

2.11.2.2 Water Coils

Install water coils with a pitch of not less than 1/8 inch/foot of the tube length toward the drain end. Use headers constructed of cast iron, welded steel or copper. Furnish each coil with a plugged vent and drain connection extending through the unit casing. Provide removable water coils with drain pans. Pressure test coils in accordance with UL 1995.

2.11.2.3 Steam Heating Coils

Construct steam coils from cast semisteel, welded steel or copper headers, and red brasscopper tubes. Construct headers from cast iron, welded steel or copper. Provide fin tube and header section that float within the casing to allow free expansion of tubing for coils subject to high pressure steam service. Provide each coil with a field or factory installed vacuum breaker. Provide single-tube type coils with tubes not less than 1/2 inch outside diameter, except for steam preheat coils. Provide supply headers that distribute steam evenly to all tubes at the indicated steam pressure. Factory test coils to ensure that, when supplied with a uniform face velocity, temperature across the leaving side is uniform with a maximum variation of no more than 5 percent. Pressure testcoils in accordance with UL 1995.

2.11.2.4 Steam Preheat (Nonfreeze) Coils

Provide steam-distribution-tube type steam (nonfreeze) coils with condensing tubes not less than 1 inch outside diameter for tube lengths 60 inches and over and 1/2 inch outside diameter for tube lengths under 60 inches. Construct headers from cast iron, welded steel, or copper. Provide distribution tubes that are not less than 5/8 inch outside diameter for tube lengths 60 inches and over and 3/8 inch outside diameter for tube lengths under 60 inches with orifices to discharge steam to condensing tubes. Install distribution tubes concentric inside of condensing tubes and hold securely in alignment. Limit maximum length of a single coil to 144 inches. Factory test coils to ensure that, when supplied with a uniform face velocity, temperature across the leaving side is uniform with a maximum variation of no more than 5 percent. Pressure test coils in accordance with UL 1995.

2.11.2.5 Electric Heating Coil

Provide an electric duct heater coil in accordance with [UL 1995](#) and [NFPA 70](#). Provide duct- or unit-mounted coil. Provide nickel chromium resistor, single stage, strip nickel chromium resistor, single stage, strip or stainless steel, fin tubular type coil. Provide coil with a built-in or surface-mounted high-limit thermostat interlocked electrically so that the coil cannot be energized unless the fan is energized. Provide galvanized steel or aluminum coil casing and support brackets. Mount coil to eliminate noise from expansion and contraction and for complete accessibility for service.

2.11.2.6 Eliminators

Equip each cooling coil having an air velocity of over 400 fpm through the net face area with moisture eliminators, unless the coil manufacturer guarantees, over the signature of a responsible company official, that no moisture can be carried beyond the drip pans under actual conditions of operation. Construct of minimum 24 gage zinc-coated steel copper copper nickel or stainless steel, removable through the nearest access door in the casing or ductwork. Provide eliminators that have not less than two bends at 45 degrees and are spaced not more than 2-1/2 inches center-to-center on face. Provide each bend with an integrally formed hook as indicated in the [SMACNA 1884](#).

2.11.2.7 Sprayed Coil Dehumidifiers

Provide assembly with reinforced, braced, and externally insulated galvanized steel casing, vertical in-line spray pump, bronze self-cleaning spray nozzles, galvanized steel pipe spray headers, adjustable float valve with replaceable neoprene seat, manufacturer's standard cooling coil, and welded black steel drain tank. Provide overflow drain, make-up, and bleed connection.

2.11.2.8 Corrosion Protection for Coastal Installations

2.11.3 Air Filters

List air filters according to requirements of [UL 900](#), except list high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method under the Label Service to meet the requirements of [UL 586](#).

2.11.3.1 Extended Surface Pleated Panel Filters

Provide 2 inch depth, sectional, disposable type filters of the size indicated with a MERV of 8 when tested according to [ASHRAE 52.2](#). Provide initial resistance at 500 fpm that does not exceed 0.36 inches water gauge. Provide UL Class 2 filters, and nonwoven cotton and synthetic fiber mat media. Attach a wire support grid bonded to the media to a moisture resistant fiberboard frame. Bond all four edges of the filter media to the inside of the frame to prevent air bypass and increase rigidity.

2.11.3.2 Extended Surface Nonsupported Pocket Filters

Provide 30_____ inch depth, sectional, replaceable dry media type filters of the size indicated with a MERV of 13 when tested according to [ASHRAE 52.2](#). Provide initial resistance at 500_____ fpm that does not

exceed 0.45_____ inches water gauge. Provide UL Class 1 filters. Provide fibrous glass media, supported in the air stream by a wire or non-woven synthetic backing and secured to a galvanized steel metal header. Provide pockets that do not sag or flap at anticipated air flows. Install each filter with an extended surface pleated panel filter as a prefilter in a factory preassembled, side access housing or a factory-made sectional frame bank, as indicated.

2.11.3.3 Cartridge Type Filters

Provide 12 inch depth, sectional, replaceable dry media type filters of the size indicated with a MERV of 13 when tested according to ASHRAE 52.2. Provide initial resistance at 500_____ fpm that does not exceed 0.56_____ inches, water gauge. Provide UL class 1 filters, and pleated microglass paper media with corrugated aluminum separators, sealed inside the filter cell to form a totally rigid filter assembly. Fluctuations in filter face velocity or turbulent airflow have no effect on filter integrity or performance. Install each filter with an extended surface pleated media panel filter as a prefilter in a factory preassembled side access housing, or a factory-made sectional frame bank, as indicated.

2.11.3.4 Sectional Cleanable Filters

Provide 12 inch thick cleanable filters. Provide viscous adhesive in 5 gallon containers in sufficient quantity for 12 cleaning operations and not less than one quart for each filter section. Provide one washing and charging tank for every 100 filter sections or fraction thereof; with each washing and charging unit consisting of a tank and singledouble drain rack mounted on legs and drain rack with dividers and partitions to properly support the filters in the draining position.

2.11.3.5 Replaceable Media Filters

Provide the dry-medium viscous adhesive type replaceable media filters, of the size required to suit the application. Provide filtering media that is not less than 2 inches thick fibrous glass media pad supported by a structural wire grid or woven wire mesh. Enclose pad in a holding frame of not less than 16 gauge galvanized steel, equipped with quick-opening mechanism for changing filter media. Base the air flow capacity of the filter on net filter face velocity not exceeding 300_____ fpm, with initial resistance of 0.13_____ inches water gauge. Provide MERV that is not less than _____ when tested according to ASHRAE 52.2.

2.11.3.6 Automatic Renewable Media Filters

Provide the following:

- a. Automatic, renewable media filters consisting of a horizontal or vertical traveling curtain of adhesive-coated bonded fibrous glass supplied in convenient roll form, and filter that does not require water supply, sewer connections, adhesive reservoir, or sprinkler equipment as part of the operation and maintenance requirements.
- b. Basic frame that is fabricated of not less than 14 gauge galvanized steel, and sectional design filters with each section of each filter fully factory assembled, requiring no field assembly other than setting in place next to any adjacent sections and the installation of media in roll form.

- c. Each filter complete with initial loading of filter media drive motor adequate to handle the number of sections involved, and painted steel stainless steel control box containing a warning light to indicate media runout, a runout switch, and a Hand-Off-Auto selector switch.
- d. Media feed across the filter face in full-face increments increments automatically controlled as determined by filter pressure differential time interval control time interval control with pressure override photo electric control to provide substantially constant operating resistance to airflow and varying not more than plus or minus 10 percent. Roll or enclose media in such a way that collected particulates can not re-entrain.
- e. Rolls of clean media, no less than 65 feet long, rerolled on disposable spools in the rewind section of the filter after the media has accumulated its design dirt load. Equip rewind section with a compression panel to tightly rewind used media for ease of handling. Provide media made of continuous, bonded fibrous glass material, UL Class 2, that does not compress more than 1/4 inch when subjected to air flow at 500 fpm. Factory charge media with an odorless and flame retardant adhesive which does not flow while in storage nor when subjected to temperatures up to 175 degrees F. Support media on both the leaving and entering air faces. Clean media must have initial resistance that does not exceed 0.18 inch water gauge at its rated velocity of 500 fpm. Set control so that the resistance to air flow is between 0.40-and 0.50 inch water gauge unless otherwise indicated.
- f. Dust holding capacity, of 80 percent average arrestance under these operating conditions, when operating at a steady state with an upper operating resistance of 0.50 inch water gauge, that is at least 592 (55) grams of ASHRAE Standard Test Dust per square foot of media area, when tested according to the dynamic testing provisions of ASHRAE 52.2.
- g. The horizontal type automatic renewable media filters, when used in conjunction with factory fabricated air handling units, that are dimensionally compatible with the connecting air handling units, and horizontal type filter housings with all exposed surfaces factory insulated internally with 1 inch, 1-1/2 pound density neoprene coated fibrous glass with thermal conductivity not greater than 0.27 Btu/hour/degree F/square foot/inch of thickness.
- h. Access doors for horizontal filters with double wall construction as specified for plenums and casings for field-fabricated units in paragraph DUCT SYSTEMS.

2.11.3.7 Electrostatic Filters

Provide the following:

- a. The combination dry agglomerator/extended surface, nonsupported pocket electrostatic filters or the combination dry agglomerator/automatic renewable, media (roll) type electrostatic filters, as indicated (except as modified). Supply each dry agglomerator electrostatic air filter with the correct quantity of fully housed power packs and equip with silicon rectifiers, manual reset circuit breakers, low voltage safety cutout, relays for field wiring to remote indication of primary and secondary voltages, with lamps mounted in the cover to indicate these functions locally. Equip power pack enclosure with external mounting brackets, and low and high voltage terminals fully exposed

with access cover removed for ease of installation. Furnish interlock safety switches for each access door and access panel that permits access to either side of the filter, so that the filter is de-energized in the event that a door or panel is opened.

- b. Ozone generation within the filter that does not exceed five parts per one hundred million parts of air. Locate high voltage insulators in a serviceable location outside the moving air stream or on the clean air side of the unit. Fully expose ionizer wire supports and furnish ionizer wires precut to size and with formed loops at each end to facilitate ionizer wire replacement.
- c. Agglomerator cell plates that allow proper air stream entrainment of agglomerates and prevent excessive residual dust build-up, with cells that are open at the top and bottom to prevent accumulation of agglomerates which settle by gravity. Where the dry agglomerator electrostatic filter is indicated to be the automatic renewable media type, provide a storage section that utilizes a horizontal or vertical traveling curtain of adhesive-coated bonded fibrous glass for dry agglomerator storage section service supplied in 65 foot lengths in convenient roll form. Otherwise, provide section construction and roll media characteristics as specified for automatic renewable media filters. Also a dry agglomerator/renewable media combination with an initial air flow resistance, after installation of clean media, that does not exceed 0.25 inch water gauge at 500 fpm face velocity.
- d. A MERV of the combination that is not less than 15 when tested according to ASHRAE 52.2 at an average operating resistance of 0.50 inch water gauge. Where the dry agglomerator electrostatic filter is indicated to be of the extended surface nonsupported pocket filter type, provide a storage section as specified for extended surface non-supported pocket filters, with sectional holding frames or side access housings as indicated.
- e. A dry agglomerator/extended surface nonsupported pocket filter section combination with initial air flow resistance, after installation of clean filters, that does not exceed 0.65 inch water gauge at 500 fpm face velocity, with a MERV of the combination not less than 16 when tested according to ASHRAE 52.2. Furnish front access filters with full height air distribution baffles and upper and lower mounting tracks to permit the baffles to be moved for agglomerator cell inspection and service. When used in conjunction with factory fabricated air handling units, supply side access housings which have dimensional compatibility.

2.11.3.8 High-Efficiency Particulate Air (HEPA) Filters

Provide HEPA filters that meet the requirements of IEST RP-CC-001 and are individually tested and certified to have an efficiency of not less than 95 to 99.97 percent, and an initial resistance at _____ fpm that does not exceed _____ inches water gauge. Provide filters that are constructed by pleating a continuous sheet of filter medium into closely spaced pleats separated by corrugated aluminum or mineral-fiber inserts, strips of filter medium, or by honeycomb construction of the pleated filter medium. Provide interlocking, dovetailed, molded neoprene rubber gaskets of 5-10 durometer that are cemented to the perimeter of the upstream downstream face of the filter cell sides. Provide self-extinguishing rubber-base type adhesive or other materials conforming to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

Provide filter cell sides that are 3/4 inch thick exterior grade fire-retardant plywood cadmium plated steel galvanized steel assembled in a rigid manner. Provide overall cell side dimensions that are correct to 1/16 inch, and squareness that is maintained to within 1/8 inch. Provide holding frames that use spring loaded fasteners or other devices to seal the filter tightly within it and that prevent any bypass leakage around the filter during its installed life. Provide air capacity and the nominal depth of the filter as indicated. Install each filter in a factory preassembled side access housing or a factory-made sectional supporting frame as indicated. Provide prefilters of the type, construction and efficiency indicated.

2.11.3.9 Holding Frames

Fabricate frames from not lighter than 16 gauge sheet steel with rust-inhibitor coating. Equip each holding frame with suitable filter holding devices. Provide gasketed holding frame seats. Make all joints airtight.

2.11.3.10 Filter Gauges

Provide dial type filter gauges, diaphragm actuated draft for all filter stations, including those filters which are furnished as integral parts of factory fabricated air handling units. Provide gauges that are at least 3-7/8 inches in diameter, with white dials with black figures, and graduations graduated in 0.01 inch of water, with a minimum range of 1 inch of water beyond the specified final resistance for the filter bank on which each gauge is applied. Provide each gauge with a screw operated zero adjustment and two static pressure taps with integral compression fittings, two molded plastic vent valves, two 5 foot minimum lengths of 1/4 inch diameter aluminum vinyl tubing, and all hardware and accessories for gauge mounting.

2.12 AIR HANDLING UNITS

2.12.1 Field-Fabricated Air Handling Units

Provide built-up units as specified in paragraph DUCT SYSTEMS. Provide fans, coils spray-coil dehumidifiers, and air filters as specified in paragraph AIR SYSTEMS EQUIPMENT for types indicated.

2.12.2 Factory-Fabricated Air Handling Units

Provide single-zone draw-through type or single-zone blow-through type or multizone blow-through typeblow-through double-deck typeblow-through triple deck type units as indicated. Units must include fans, coils, airtight insulated casing, prefilters, secondary filter sections, and diffuser sections where indicated, air blender adjustable V-belt drives, belt guards for externally mounted motors, access sections where indicated, mixing box combination sectional filter-mixing box, [pandrysteam spray type humidifier, vibration-isolators, and appurtenances required for specified operation. Provide vibration isolators as indicated. Physical dimensions of each air handling unit must be suitable to fit space allotted to the unit with the capacity indicated. Provide air handling unit that is rated in accordance with AHRI 430 and AHRI certified for cooling.

2.12.2.1 Casings

Provide the following:

- a. Casing sections [single 2 inch double wall type as indicated, constructed of a minimum 18 gauge galvanized steel, or 18 gauge corrosion-resisting sheet steel conforming to ASTM A167, Type 304. Inner casing of double-wall units that are a minimum 20 gauge solid galvanized steel or corrosion-resisting sheet steel conforming to ASTM A167, Type 304. Design and construct casing with an integral insulated structural galvanized steel frame such that exterior panels are non-load bearing.
- b. Individually removable exterior panels with standard tools. Removal must not affect the structural integrity of the unit. Furnish casings with access sections, according to paragraph AIR HANDLING UNITS, inspection doors, and access doors, all capable of opening a minimum of 90 degrees, as indicated.
- c. Insulated, fully gasketed, double-wall type inspection and access doors, of a minimum 18 gauge outer and 20 gauge inner panels made of either galvanized steel or corrosion-resisting sheet steel conforming to ASTM A167, Type 304. Provide rigid doors with heavy duty hinges and latches. Inspection doors must be a minimum 12 inches wide by 12 inches high. Access doors must be a minimum 24 inches wide, the full height of the unit casing or a minimum of 6 foot, whichever is less. Install a minimum 8 by 8 inches sealed glass window suitable for the intended application, in all access doors.
- d. Double-wall insulated type drain pan (thickness equal to exterior casing) constructed of 16 gauge galvanized steel corrosion resisting sheet steel conforming to ASTM A167, Type 304, conforming to ASHRAE 62.1. Construct drain pans water tight, treated to prevent corrosion, and designed for positive condensate drainage. When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils must not flow across the face of lower coils. Provide intermediate drain pans or condensate collection channels and downspouts, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover. Construct drain pan to allow for easy visual inspection, including underneath the coil without removal of the coil and to allow complete and easy physical cleaning of the pan underneath the coil without removal of the coil. Provide coils that are individually removable from the casing.
- e. Casing insulation that conforms to NFPA 90A. Insulate single-wall casing sections handling conditioned air with not less than 1 inch thick, 1-1/2 pound density coated fibrous glass material having a thermal conductivity not greater than 0.23 Btu/hr-sf-F. Insulate double-wall casing sections handling conditioned air with not less than 2 inches of the same insulation specified for single-wall casings. Foil-faced insulation is not an acceptable substitute for use with double wall casing. Seal double wall insulation completely by inner and outer panels.
- f. Factory applied fibrous glass insulation that conforms to ASTM C1071, except that the minimum thickness and density requirements do not apply, and that meets the requirements of NFPA 90A. Make air handling unit casing insulation uniform over the entire casing. Foil-faced

insulation is not an acceptable substitute for use on double-wall access doors and inspections doors and casing sections.

- g. Duct liner material, coating, and adhesive that conforms to fire-hazard requirements specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Protect exposed insulation edges and joints where insulation panels are butted with a metal nosing strip or coat to meet erosion resistance requirements of ASTM C1071.
- h. A latched and hinged inspection door, in the fan and coil sections. Plus additional inspection doors, access doors and access sections _____where indicated.

2.12.2.2 Heating and Cooling Coils

Provide coils as specified in paragraph AIR SYSTEMS EQUIPMENT.

2.12.2.3 Air Filters

Provide air filters as specified in paragraph AIR SYSTEMS EQUIPMENT for types and thickness indicated.

2.12.2.4 Fans

Provide the following:

- a. Fans that are double-inlet, centrifugal type with each fan in a separate scroll. Dynamically balance fans and shafts prior to installation into air handling unit, then after it has been installed in the air handling unit, statically and dynamically balance the entire fan assembly. Mount fans on steel shafts, accurately ground and finished.
- b. Fan bearings that are sealed against dust and dirt and are precision self-aligning ball or roller type, with L50 rated bearing life at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Provide bearings that are permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Support bearings by structural shapes, or die formed sheet structural members, or support plates securely attached to the unit casing. Do not fasten bearings directly to the unit sheet metal casing. Furnish fans and scrolls with coating indicated.
- c. Fans that are driven by a unit-mounted, or a floor-mounted motor connected to fans by V-belt drive complete with belt guard for externally mounted motors. Furnish belt guards that are the three-sided enclosed type with solid or expanded metal face. Design belt drives for not less than a 1.3 service factor based on motor nameplate rating.
- d. Motor sheaves that are variable pitch for 25 hp and below and fixed pitch above 25 hp as defined by AHRI Guideline D. Where fixed sheaves are required, the use of variable pitch sheaves is allowed during air balance, but replace them with an appropriate fixed sheave after air balance is completed. Select variable pitch sheaves to drive the fan at a speed that produces the specified capacity when set at the approximate midpoint of the sheave adjustment. Furnish motors for V-belt drives with adjustable bases, and with opensplashproof totally enclosed enclosures.

- e. Motor starters of manual magnetic cross-the-line reduced-voltage-start type with general-purpose weather-resistant watertight enclosure. Select unit fan or fans to produce the required capacity at the fan static pressure with sound power level as indicated. Obtain the sound power level values according to [AMCA 300](#), [ASHRAE 68](#), or [AHRI 260 I-P](#).

2.12.2.5 Access Sections and Filter/Mixing Boxes

Provide access sections where indicated and furnish with access doors as shown. Construct access sections and filter/mixing boxes in a manner identical to the remainder of the unit casing and equip with access doors. Design mixing boxes to minimize air stratification and to promote thorough mixing of the air streams.

2.12.2.6 Diffuser Sections

Furnish diffuser sections between the discharge of all housed supply fans and cooling coils of blow-through single zone units and filter sections of those units with high efficiency filters located immediately downstream of the air handling unit fan section. Provide diffuser sections that are fabricated by the unit manufacturer in a manner identical to the remainder of the unit casing, designed to be airtight under positive static pressures up to 8 inches water gauge and with an access door on each side for inspection purposes. Provide a diffuser section that contains a perforated diffusion plate, fabricated of galvanized steel, Type 316 stainless steel, aluminum, or steel treated for corrosion with manufacturer's standard corrosion-resisting finish, and designed to accomplish uniform air flow across the down-stream coil filters while reducing the higher fan outlet velocity to within plus or minus 5 percent of the required face velocity of the downstream component.

2.13 TERMINAL UNITS

2.13.1 Room Fan-Coil Units

Provide base units that include galvanized coil casing, coil assembly drain pan valve and piping package, outside air damper, wall intake box, air filter, fans, motor, fan drive, motor switch, an enclosure for cabinet models and casing for concealed models, leveling devices integral with the unit for vertical type units, and sound power levels as indicated. Obtain sound power level data or values for these units according to test procedures based on [AHRI 350](#). Sound power values apply to units provided with factory fabricated cabinet enclosures and standard grilles. Values obtained for the standard cabinet models are acceptable for concealed models without separate test provided there is no variation between models as to the coil configuration, blowers, motor speeds, or relative arrangement of parts. Provide automatic valves and controls as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. Fasten each unit securely to the building structure. Provide units with capacity indicated. Provide room fan-coil units that are certified as complying with [AHRI 440](#), and meet the requirements of [UL 1995](#).

2.13.1.1 Enclosures

Fabricate enclosures from not lighter than 18 gauge steel, reinforced and braced. Provide enclosures with front panels that are removable and have 1/4 inch closed cell insulation or 1/2 inch thick dual density foil faced fibrous glass insulation. Make the exposed side of a high density,

erosion-proof material suitable for use in air streams with velocities up to 4,500 fpm. Provide a discharge grille that is adjustable fixed and that is of such design as to properly distribute air throughout the conditioned space. Plastic discharge and return grilles are acceptable provided the plastic material is certified by the manufacturer to be classified as flame resistant according to UL 94 and the material complies with the heat deflection criteria specified in UL 1995. Provide galvanized or factory finished ferrous metal surfaces with corrosion resistant enamel, and access doors or removable panels for piping and control compartments, plus easy access for filter replacement. Provide duct discharge collar for concealed models.

2.13.1.2 Fans

Provide steel or aluminum, multiblade, centrifugal type fans. In lieu of metal, fans and scrolls could be of non-metallic materials of suitably reinforced compounds with smooth surfaces. Dynamically and statically balance the fans. Provide accessible assemblies for maintenance. Disassemble and re-assemble by means of mechanical fastening devices and not by epoxies or cements.

2.13.1.3 Coils

Fabricate coils from not less than 3/8 inch outside diameter seamless copper tubing, with copper or aluminum fins mechanically bonded or soldered to the tubes. Provide coils with not less than 1/2 inch outside diameter flare or sweat connectors, accessory piping package with thermal connections suitable for connection to the type of control valve supplied, and manual air vent. Test coils hydrostatically at 300 psi or under water at 250 psi air pressure. Provide coils suitable for 200 psi working pressure. Make provisions for coil removal.

2.13.1.4 Drain Pans

Size and locate drain and drip pans to collect all water condensed on and dripping from any item within the unit enclosure or casing. Provide condensate drain pans designed for self-drainage to preclude the buildup of microbial slime and thermally insulated to prevent condensation and constructed of not lighter than 21 gauge type 304 stainless steel or noncorrosive ABS plastic. Provide insulation with a flame spread rating not over 25 without evidence of continued progressive combustion, a smoke developed rating no higher than 50, and of a waterproof type or coated with a waterproofing material. Design drain pans so as to allow no standing water and pitch to drain. Provide minimum 3/4 inch NPT or 5/8 inch OD drain connection in drain pan. Provide plastic or metal auxiliary drain pans to catch drips from control and piping packages, eliminating insulation of the packages; if metal, provide auxiliary pans that comply with the requirements specified above. Extend insulation at control and piping connections 1 inch minimum over the auxiliary drain pan.

2.13.1.5 Manually Operated Outside Air Dampers

Provide manually operated outside air dampers according to the arrangement indicated, and parallel airfoil type dampers of galvanized construction. Provide blades that rotate on stainless steel or nylon sleeve bearings.

2.13.1.6 Filters

Provide disposable type filter that complies with ASHRAE 52.2. Provide

filters in each unit that are removable without the use of tools.

2.13.1.7 Motors

Provide motors of the permanent split-capacitor type with built-in thermal overload protection, directly connected to unit fans. Provide motor switch with two or three speeds and off, manually operated, and mounted on an identified plate inside the unit below or behind an access door or adjacent to the room thermostats indicated. In lieu of the above fan speed control, a solid-state variable-speed controller having a minimum speed reduction of 50 percent is allowed. Provide motors with permanently-lubricated or oilable sleeve-type or combination ball and sleeve-type bearings with vibration isolating mountings suitable for continuous duty. Provide a motor power consumption, shown in watts, at the fan operating speed selected to meet the specified capacity that does not exceed the following values:

Free Discharge Motors			
Unit Capacity (cfm)	Maximum Power Consumption (Watts)		
	115V	230V	277V
200	70	110	90
300	100	110	110
400	170	150	150
600	180	210	220
800	240	240	230
1000	310	250	270
1200	440	400	440

High Static Motors	
Unit Capacity (cfm)	Maximum Power Consumption (Watts)
200	145
300	145
400	210
600	320
800	320

High Static Motors	
Unit Capacity (cfm)	Maximum Power Consumption (Watts)
1000	530
1200	530

2.13.2 Coil Induction Units

Provide base unit that includes air plenums, air-discharge nozzles, air discharge grilles, recirculation grilles, water coil assembly, valve and piping package, condensate drain pan, and adjustable air-balancing dampers, plus an enclosure for cabinet models and casing for concealed models. Make each unit capable of producing not less than the capacity indicated without exceeding the indicated static pressure. Provide a sound power level as indicated with power level data or values for these units based on tests conducted according to [ASA S12.51](#). Sound power values apply to units provided with factory fabricated cabinet enclosures and standard grilles. The values obtained for the standard cabinet models are acceptable for concealed models without separate tests, provided there is no variation between models as to coil configuration, air discharge nozzles, air balancing dampers, or relative arrangement of parts. Provide automatic valves and controls as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. Secure each unit to the building structure. Provide units with capacity indicated.

2.13.2.1 Enclosures

Fabricate enclosures from not lighter than [18 gauge](#) steel, reinforced and braced. Provide a removable front panel of enclosure and insulate when required acoustically and to prevent condensation. Provide discharge grilles that are adjustable integrally stamped and properly distribute air throughout the conditioned space. Plastic discharge and return grilles are not acceptable. Provide access doors for all piping and control compartments.

2.13.2.2 Air Plenums

Fabricate plenums from galvanized steel with interior acoustically baffled and lined with sound absorbing material to attenuate the sound power from the primary air supply to the room. Provide heat-resistant nozzles that are integral with or attached airtight to the plenum. Where coil induction units are supplied with vertical runouts, furnish a streamlined, vaned, mitered elbow transition piece for connection between the unit and ductwork. Provide an adjustable air-balancing damper in each unit.

2.13.2.3 Coils

Fabricate coils from not less than [3/8 inch](#) outside diameter seamless copper tubing, with copper or aluminum fins, mechanically bonded or soldered to the tubes. Furnish coil connections with not less than [1/2 inch](#) outside diameter flare or sweat connectors, accessory piping package with terminal connections suitable for connection to the type of control valve supplied, and manual air vent. Test coils hydrostatically at [300 psi](#) or under water at [250 psi](#) air pressure and provide coils suitable for [200 psi](#) working pressure.

2.13.2.4 Screens

Provide easily accessible lint screens or throwaway filters for each unit.

2.13.2.5 Drain Pan

Size and locate drain and drip pans to collect condensed water dripping from any item within the unit enclosure. Provide drain pans constructed of not lighter than 21 gauge steel, galvanized after fabrication, and thermally insulated to prevent condensation. Provide insulation that has a flame spread rating not over 25 without evidence of continued progressive combustion, a smoke developed rating no higher than 50, and that is a waterproof type or coated with a waterproofing material. In lieu of the above, drain pans constructed of die-formed 22 gauge steel are allowed, formed from a single sheet and galvanized after fabrication and insulated and coated as for the 21 gauge steel material or of die-formed 21 gauge type 304 stainless steel insulated as specified above. Pitch drain pans to drain. Provide drain connection when a condensate drain system is indicated. Make connection a minimum 3/4 inch NPT or 5/8 inch OD.

2.13.3 Variable Air Volume (VAV) and Dual Duct Terminal Units

- a. Provide VAV and dual duct terminal units that are the type, size, and capacity shown, mounted in the ceiling or wall cavity, plus units that are suitable for single or dual duct system applications. Provide actuators and controls as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. For each VAV terminal unit, provide a temperature sensor in the unit discharge ductwork.
- b. Provide unit enclosures that are constructed of galvanized steel not lighter than 22 gauge or aluminum sheet not lighter than 18 gauge. Provide single or multiple discharge outlets as required. Units with flow limiters are not acceptable. Provide unit air volume that is factory preset and readily field adjustable without special tools. Provide reheat coils as indicated.
- c. Attach a flow chart to each unit. Base acoustic performance of the terminal units upon units tested according to AHRI 880 I-P with the calculations prepared in accordance with AHRI 885. Provide sound power level as indicated. Show discharge sound power for minimum and 1-1/2 inches water gauge inlet static pressure. Provide acoustical lining according to NFPA 90A.

2.13.3.1 Constant Volume, Single Duct Terminal Units

Provide constant volume, single duct, terminal units that contain within the casing, a constant volume regulator. Provide volume regulators that control air delivery to within plus or minus 5 percent of specified air flow subjected to inlet pressure from 3/4 to 6 inch water gauge.

2.13.3.2 Variable Volume, Single Duct Terminal Units

Provide variable volume, single duct, terminal units with a calibrated air volume sensing device, air valve or damper, actuator, and accessory relays. Provide units that control air volume to within plus or minus 5 percent of each air set point volume as determined by the thermostat with variations in inlet pressures from 3/4 to 6 inch water gauge. Provide

units with an internal resistance not exceeding 0.4 inch water gauge at maximum flow range. Provide external differential pressure taps separate from the control pressure taps for air flow measurement with a 0 to 1 inch water gauge range.

2.13.3.3 Variable Volume, Single Duct, Fan-Powered Terminal Units

Provide variable volume, single duct, fan-powered terminal units with a calibrated air volume sensing device, air valve or damper, actuator, fan and motor, and accessory relays. Provide units that control primary air volume to within plus or minus 5 percent of each air set point as determined by the thermostat with variations in inlet pressure from 3/4 to 6 inch water gauge. Provide unit fan that is centrifugal, direct-driven, double-inlet type with forward curved blades. Provide either single speed with speed controller or three-speed, permanently lubricated, permanent split-capacitor type fan motor. Isolate fan/motor assembly from the casing to minimize vibration transmission. Provide factory furnished fan control that is wired into the unit control system. Provide a factory-mounted pressure switch to operate the unit fan whenever pressure exists at the unit primary air inlet or when the control system fan operates.

2.13.3.4 Dual Duct Terminal Units

Provide dual duct terminal units with hot and cold inlet valve or dampers that are controlled in unison by single or dual actuators. Provide actuator as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. Provide unit that controls delivered air volumes within plus or minus 5 percent with inlet air variations from 1 to 8 inch water gauge in either duct. Include mixing baffles with the unit casing. Provide cabinet and closed duct leakage that does not exceed 2 percent of maximum rated air volume. Provide units with an internal resistance that does not exceed ____ inch water gauge at maximum flow range.

2.13.3.5 Ceiling Induction Terminal Units

Provide ceiling induction unit with a calibrated primary air volume sensing device, primary air valve, induced air damper, and insulated induction tube. Arrange unit to induce air from the ceiling plenum to maintain a maximum total flow circulated to the conditioned space. Vary primary air upon demand of the room thermostat. Upon a demand for maximum cooling, provide a unit that delivers 100 percent primary air and, at minimum cooling, delivers 50 25 percent primary air. Provide a terminal unit capable of closing to full shut off without additional actuators or linkage changes. Provide terminals that reset primary air volume within plus or minus 5 percent determined by the thermostat regardless of upstream changes in the static pressure. Provide a minimum inlet static pressure that does not exceed 1 inch water gauge, including a maximum of 0.3 inch water gauge downstream static pressure. Provide external differential pressure taps separate from control pressure taps for primary air flow measurement with 0 to 1 inch water gauge range. Make each unit normally open closed upon loss of pneumatic pressure. Factory pipe actuator and accuracy controls requiring only field installation of 20 psi pneumatic main air and room thermostat.

2.13.3.6 Series Fan Powered Variable Air Volume (VAV) Terminals

Provide units factory assembled, designed, tested, rated in accordance with AHRI 880 I-P, that are AHRI certified, listed in the AHRI DCAACP and

that produce a supply air discharge mix by modulation of conditioned primary air and recirculating of return air. Provide units that include casing, centrifugal fan and motor, primary VAV damper or valve, electronic volume regulator, discharge air damper, primary air inlet cone with high and low pressure flow sensors, recirculating air filter frames, filter, and electrical disconnect. Provide hot water heating coils integral to the terminal, or provide insulated hot water coil section attached to the discharge of the terminal.

2.13.3.6.1 Casing

Provide removable full bottom access panels for servicing internal components without disturbing duct connections. Insulate inside of casing with manufacturer's standard insulation. Provide units that have recirculating air inlet equipped with filter frame, round primary damper or valve, and unit mounting brackets.

2.13.3.6.2 Fans and Motors

Provide centrifugal, forward curved, multiblade, fan wheels with direct-drive motors. Provide motors that are the high efficiency permanent-split capacitor type with thermal overload protection, permanently lubricated bearings, and have three speeds or are equipped with solid state speed controllers. Provide isolation between fan motor assembly and unit casing. Provide fan and motor that is removable through casing access panel.

2.13.3.6.3 Flow Sensor

Provide ring or cross type sensor with minimum of two pickup points which average the velocity across the inlet. Obtain flow measurement within plus or minus 5 percent of rated airflow with 1.5 diameters of straight duct upstream of unit and inlet static variation of 0.5 to 5.0 inches water gauge. Supply flow measuring taps and calibration flowchart with each unit for field balancing airflows.

2.13.3.6.4 Primary VAV Damper or Valve

Provide galvanized steel damper blade that closes against gasket inside unit. Connect damper to operating shaft with a positive mechanical connection. Provide nylon bearing for damper shaft. Cylindrical die cast aluminum valve inlet tapered to fit round flexible ducts with integral flow diffuser and beveled self-centering disc. Provide damper or valve leakage at shutoff that does not exceed 2 percent of capacity at 1 inch water gauge pressure.

2.13.3.6.5 Regulator

Provide electronic volume regulator. Electronic controls contained in NEMA ICS 6, Type 1 enclosure sealed from airflow. Provide unit with controls mounted on side or on air valve. System powered regulators are not permitted. Provide volume regulator that resets primary air volume as determined by thermostat, within upstream static pressure variation noted in paragraph titled "Flow Sensor." Provide volume regulators that are field adjustable, factory set and calibrated to indicated maximum and minimum primary airflows, direct acting and normally open closed upon loss of pneumatic pressure.

2.13.3.6.6 Electrical

Provide unit that incorporates single point electrical connection with electrical disconnect. Provide electrical components that are UL or ETL listed, installed in accordance with NFPA 70 and mounted in control box. Units UL or ETL listed as an assembly do not require airflow switch interlock with electric heating coil, when factory assembled.

2.13.3.6.7 Filters

Provide UL listed throwaway one inch thick fiberglass filters, standard dust-holding capacity.

2.13.3.7 Reheat Units

2.13.3.7.1 Hot Water Coils

Provide fin-and-tube type hot-water coils constructed of seamless copper tubes and copper or aluminum fins mechanically bonded or soldered to the tubes. Provide headers that are constructed of cast iron, welded steel or copper. Provide casing and tube support sheets that are 16 gauge, galvanized steel, formed to provide structural strength. Provide tubes that are correctly circuited for proper water velocity without excessive pressure drop and are drainable where required or indicated. At the factory, test each coil at not less than 250 psi air pressure and provide coils suitable for 200 psi working pressure. Install drainable coils in the air handling units with a pitch of not less than 1/8 inch per foot of tube length toward the drain end. Coils must conform to the provisions of AHRI 410.

2.13.3.7.2 Steam Coils

Provide steam coils constructed of cast semisteel, welded steel, or copper headers, red-brass or copper tubes, and copper or aluminum fins mechanically bonded or soldered to the tubes. Roll and bush, braze or weld tubes into headers. Provide coil casings and tube support sheets, with collars of ample width, that are not lighter than 16 gauge galvanized steel formed to provide structural strength. When required, furnish multiple tube supports to prevent tube sag. Float the fin tube and header section within the casing to allow free expansion of tubing for coils subject to high pressure steam service. Provide coils that are factory pressure tested and capable of withstanding 250 psi hydrostatic test pressure or 250 psi air pressure, and are for 100 200 psi steam working pressure. Provide steam-distribution tube type preheat coils with condensing tubes having not less than 5/8 inch outside diameters. Provide distribution tubes that have not less than 3/8 inch outside diameter, with orifices to discharge steam to condensing tubes. Install distribution tubes concentric inside of condensing tubes held securely in alignment. Limit the maximum length of a single coil to 120 times the diameter of the outside tube. Other heating coils must be single tube type with an outside diameter not less than 1/2 inch. Provide supply headers that distribute steam evenly to all tubes at the indicated steam pressure. Provide coils that conform to the provisions of AHRI 410.

2.13.3.7.3 Electric Resistance Heaters

Provide the duct-mounting type electric resistance heaters consisting of a nickel-chromium resistor mounted on refractory material and a steel or aluminum frame for attachment to ductwork. Provide electric duct heater

that meets the requirement of Underwriters Laboratories and NFPA 70 and is provided with a built-in or surface-mounted high-limit thermostat. Interlock electric duct heaters electrically so that they cannot be energized unless the fan is running.

2.13.4 Unit Ventilators

Provide unit ventilators that include an enclosure, galvanized casing, cold-rolled steel casing with corrosion resistant coating, coil assembly, resistance heating coil assembly, valve and piping package, drain pan, air filters, fan assembly, fan drive, motor, motor controller, dampers, damper operators, and sound power level as indicated. Obtain sound power level data or values for these units according to test procedures based on AHRI 350. Sound power values apply to units provided with factory fabricated cabinet enclosures and standard grilles, when handling standard flow for which the unit air capacity is rated. Secure each unit to the building structure. Provide the unit ventilators with capacity indicated. Provide the year-round classroom type unit ventilator with automatic controls arranged to properly heat, cool, and ventilate the room. Provide automatic valves and controls as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS. Make the sequence of control any one of the standard ANSI cycles specified in paragraph CONTROLS.

2.13.4.1 Enclosures

Fabricate enclosures from not lighter than 16 gauge galvanized steel, reinforced and braced, or all welded framework with panels to provide equivalent strength. Provide casing that is acoustically and thermally insulated internally with not less than 1/2 inch thick dual density fibrous glass insulation. Make the exposed side a high density, erosion-proof material suitable for use in air streams with velocities up to 4500 fpm. Fasten the insulation with waterproof, fire-resistant adhesive. Design front panel for easy removal by one person. Provide discharge grilles that have adjustable grilles or grilles with adjustable vanes and properly distribute air throughout the conditioned space. Provide return grilles that are removable where front panel does not provide access to interior components. Plastic discharge or return grilles are not acceptable. Furnish removable panels or access doors for all piping and control compartments. Provide fan switch that is key operated or accessible through a locked access panel. Install gaskets at the back and bottom of the unit for effective air seal, as required.

2.13.4.2 Electric Resistance Heating Elements

Provide electric resistance heating elements that are of the sheathed, finned, tubular type, or of the open resistance type designed for direct exposure to the air stream. Provide heating element electrical characteristics as indicated. Where fan motor or control voltage is lower than required for the electric-resistance heating element, install a fused factory mounted and wired transformer.

2.13.4.3 Fans

Provide fans that meet the requirements as specified in paragraph AIR SYSTEMS EQUIPMENT. Provide galvanized steel or aluminum, multiblade, centrifugal type fans, dynamically and statically balanced. Equip fan housings with resilient mounted, self-aligning permanently lubricated ball bearings, sleeve bearings, or combination ball and sleeve bearings,

capable of not less than 2000 hours of operation on one oiling. Provide direct-connected fans.

2.13.4.4 Coils

Provide coils that are circuited for a maximum water velocity of 8 fps without excessive pressure drop and are otherwise as specified for hot water coils in paragraph TERMINAL UNITS.

2.13.4.5 Drain Pans

Size and locate drain and drip pans to collect all condensed water dripping from any item within the unit enclosure. Provide drain pans constructed of not lighter than 18 gauge steel, galvanized after fabrication, and thermally insulated to prevent condensation. Provide insulation that is coated with a fire-resistant waterproofing material. In lieu of the above, drain pans constructed of die-formed 20 gauge steel is allowed, formed from a single sheet and galvanized after fabrication and insulated and coated as for the 18 gauge steel material, or of die-formed 18 gauge type 304 stainless steel insulated as specified above. Pitch drain pans to drain. Furnish drain connection unless otherwise indicated. Make the minimum connection 3/4 inch NDT or 5/8 inch OD.

2.13.4.6 Filters

Disposable type rated in accordance with ASHRAE 52.2, installed upstream of coil.

2.13.4.7 Dampers

Provide an outside air proportioning damper on each unit. In addition, provide a vane to prevent excessive outside air from entering unit and to prevent blow-through of outside air through the return air grille under high wind pressures. Where outside air and recirculated air proportioning dampers are provided on the unit, an additional vane is not required. Provide face and bypass dampers for each unit to ensure constant air volume at all positions of the dampers. Furnish each unit with a factory installed control cam assembly, pneumatic motor, or electric motor to operate the face and bypass dampers and outside air damper or outside air and recirculated air dampers in the sequence as specified in paragraph SUPPLEMENTAL COMPONENTS/SERVICES, subparagraph CONTROLS.

2.13.4.8 Motors

Provide permanent split-capacitor type motors with built-in thermal overload protection and automatic reset. Mount motor on a resilient mounting, isolated from the casing and suitable for operation on electric service available. Provide a manually operated motor switch that provides for 2 or 3 speeds and off, mounted on an identified plate inside the unit below or behind an access door or adjacent to the room thermostats indicated. In lieu of speed control, provide a solid state variable speed controller having minimum speed reduction of 50 percent.

2.13.4.9 Outside Air Intakes

Provide the manufacturer's standard design outside air intakes furnished with 1/2 inch mesh bird screen or louvers on 1/2 inch centers.

2.14 ENERGY RECOVERY DEVICES

2.14.1 Rotary Wheel

Provide unit that is a factory fabricated and tested assembly for air-to-air energy recovery by transfer of sensible heat from exhaust air to supply air stream, with device performance according to ASHRAE 84 and that delivers an energy transfer effectiveness of not less than 70.85 percent with cross-contamination not in excess of 0.11.0 percent of exhaust airflow rate at system design differential pressure, including purging sector if provided with wheel. Provide exchange media that is chemically inert, moisture-resistant, fire-retardant, laminated, nonmetallic material which complies with NFPA 90A. Isolate exhaust and supply streams by seals which are static, field adjustable, and replaceable. Equip chain drive mechanisms with ratcheting torque limiter or slip-clutch protective device. Fabricate enclosure from galvanized steel and include provisions for maintenance access. Provide recovery control and rotation failure provisions as indicated.

2.14.2 Run-Around-Coil

Provide assembly that is factory fabricated and tested air-to-liquid-to-air energy recovery system for transfer of sensible heat from exhaust air to supply air stream and that delivers an energy transfer effectiveness not less than that indicated without cross-contamination with maximum energy recovery at minimum life cycle cost. Computer optimize components for capacity, effectiveness, number of coil fins per inch, number of coil rows, flow rate, heat transfer rate of percent by volume of ethylenepropylene glycol solution, and frost control. Provide coils that conform to paragraph AIR HANDLING UNITS. Provide related pumps, and piping specialties that conform to requirements of Section 23 63 00.00 10 COLD STORAGE REFRIGERATION SYSTEMS Section 23 57 10.00 10 FORCED HOT WATER HEATING SYSTEMS USING WATER AND STEAM HEAT EXCHANGERS 23 69 00.00 20 REFRIGERATION EQUIPMENT FOR COLD STORAGE .

2.14.3 Heat Pipe

Provide a device that is a factory fabricated, assembled and tested, counterflow arrangement, air-to-air heat exchanger for transfer of sensible heat between exhaust and supply streams and that delivers an energy transfer effectiveness not less than that indicated without cross-contamination. Provide heat exchanger tube core that is 1/25/81 inch nominal diameter, seamless aluminum or copper tube with extended surfaces, utilizing wrought aluminum Alloy 3003 or Alloy 5052, temper to suit. Provide maximum fins per unit length and number of tube rows as indicated. Provide tubes that are fitted with internal capillary wick, filled with a refrigerant complying with ASHRAE 15 & 34, selected for system design temperature range, and hermetically sealed. Refrigerants containing chlorofluorocarbons (CFC) are prohibited. Provide heat exchanger frame that is constructed of not less than 16 gauge galvanized steel and fitted with intermediate tube supports, and flange connections. Provide tube end-covers and a partition of galvanized steel to separate exhaust and supply air streams without cross-contamination and in required area ratio. Provide a drain pan constructed of welded Type 300 series stainless steel. Provide heat recovery regulation by system face and bypass dampers and related control system as indicated interfacing with manufacturer's standard tilt-control mechanism for summer/winter operation, regulating the supply air temperature and frost prevention on weather face of exhaust side at temperature indicated. Coil must be

fitted with pleated flexible connectors.

2.14.4 Desiccant Wheel

Provide counterflow supply, regeneration airstreams, a rotary type dehumidifier designed for continuous operation, and extended surface type wheel structure in the axial flow direction with a geometry that allows for laminar flow over the operating range for minimum air pressure differentials. Provide the dehumidifier complete with a drive system utilizing a fractional-horsepower electric motor and speed reducer assembly driving the rotor. Include a slack-side tensioner for automatic take-up for belt-driven wheels. Provide an adsorbing type desiccant material. Apply the desiccant material to the wheel such that the entire surface is active as a desiccant and the desiccant material does not degrade or detach from the surface of the wheel which is fitted with full-face, low-friction contact seals on both sides to prevent cross leakage. Provide rotary structure that has underheat, overheat and rotation fault circuitry. Provide wheel assembly with a warranty for a minimum of five years.

2.14.5 Plate Heat Exchanger

Provide energy recovery ventilator unit that is factory-fabricated for indoor installation, consisting of a flat plate cross-flow heat exchanger, cooling coil, supply air fan and motor and exhaust air fan and motor. The casing must be 20 gauge G90, galvanized steel, double wall construction with one inch insulation. Provide fibrous desiccant cross-flow type heat exchanger core capable of easy removal from the unit.

2.15 FACTORY PAINTING

Factory paint new equipment, which are not of galvanized construction. Paint with a corrosion resisting paint finish according to ASTM A123/A123M or ASTM A924/A924M. Clean, phosphatize and coat internal and external ferrous metal surfaces with a paint finish which has been tested according to ASTM B117, ASTM D1654, and ASTM D3359. Submit evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors. Provide rating of failure at the scribe mark that is not less than 6, average creepage not greater than 1/8 inch. Provide rating of the inscribed area that is not less than 10, no failure. On units constructed of galvanized steel that have been welded, provide a final shop docket of zinc-rich protective paint on exterior surfaces of welds or welds that have burned through from the interior according to ASTM D520 Type I.

Field paint factory painting that has been damaged prior to acceptance by the Contracting Officer in compliance with the requirements of paragraph FIELD PAINTING OF MECHANICAL EQUIPMENT.

2.16 SUPPLEMENTAL COMPONENTS/SERVICES

2.16.1 Chilled, Condenser, or Dual Service Water Piping

The requirements for chilled, condenser, or dual service water piping and accessories are specified in Section 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS

2.16.2 Refrigerant Piping

The requirements for refrigerant piping are specified in Section 23 23 00 REFRIGERANT PIPING.

2.16.3 Water or Steam Heating System Accessories

The requirements for water or steam heating accessories such as expansion tanks and steam traps are specified in Section 23 52 00 HEATING BOILERS 23 21 13.00 20 LOW TEMPERATURE WATER (LTW) HEATING SYSTEM 23 22 26.00 20 STEAM SYSTEM AND TERMINAL UNITS.

2.16.4 Condensate Drain Lines

Provide and install condensate drainage for each item of equipment that generates condensate in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS except as modified herein.

2.16.5 Backflow Preventers

The requirements for backflow preventers are specified in Section 22 00 00 PLUMBING, GENERAL PURPOSE.

2.16.6 Insulation

The requirements for shop and field applied insulation are specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.16.7 Controls

The requirements for controls are specified in Section 23 05 93 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS and Section 23 09 00 INSTRUMENTATION AND CONTROL FOR HVAC and Section 23 09 53.00 20 SPACE TEMPERATURE CONTROL SYSTEMS.

2.17 RADIANT PANELS

2.17.1 Hydronic Modular Panels

2.17.1.1 Panels

Modular radiant panels will fit into a standard 24 inch x 24 inch or 24 inch x 48 inch suspended T-Bar ceiling grid or flush mounted on a drywall ceiling. For flush mounted ceiling applications, the manufacturer will provide a one piece extruded aluminum frame. Panels must be supported from the T-bar assembly. Panels must be 14 gauge or 16 gauge extruded aluminum or sheet steel.

2.17.1.2 Heat Sink

The modular panels must use extruded aluminum with integrated heat sinks on the back to transfer heat between copper tubes and the panel face.

2.17.1.3 Water Tubes

Tubes must consist of ASTM B75/B75M 1/2 inch 5/8 inch O.D. nominal copper tubing. Water connections will be suitable for solder or compression

fittings. Heat pads will be used between the soldered fitting and the panel to protect the panel surface. The manufacturer will provide water pressure drop data as well as heating and cooling output data derived from tests in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling). The panels will have the capacity to have multiple passes with connections either on the same end or opposite ends, dependent on the number of passes.

2.17.1.4 Finish

All visible components must be powder coated with highly emissive powder coat polyester paint for optimal radiative properties as well as durability and easy cleaning. Standard finish color must be white.

2.17.1.5 Performance

Manufacturer will provide water pressure drop data as well as heat and cool output data derived from tests in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling).

2.17.1.6 Capacity

Modular radiant panel capacity will be tested and certified by manufacturer in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling) to meet the required performance. Should any performance rating, chilled or hot water supply temperature, water pressure drop, etc. deviate from the schedule, the manufacturer will submit the updated capacity. The manufacturer will have factory testing facility available to perform performance test of units in accordance with said standard.

2.17.1.7 Water Connections

Connections will be shipped sealed to limit the introduction of dust and dirt during shipping and construction.

2.17.1.8 Installation

Panels will be installed as recommended by the manufacturer.

2.17.1.9 Accessories

Stainless steel braided hoses, [12 inches](#) or [18 inches](#) long will be supplied with the panels.

The top of the heating and cooling panels must be covered with [1-1/2 inches](#) thick [1 lb/cu ft](#) formaldehyde-free fiber glass insulation with a minimum $R = 4.5$ ($\text{hr ft}^2 \text{ deg F} / \text{BTU}$). The insulation must be covered with a foil scrim kraft vapor barrier facing.

2.17.2 Hydronic Linear Panels

2.17.2.1 Panels

Linear radiant panels must use extruded aluminum with integrated heat sinks on the back to transfer heat between copper tubes and the panel face. The linear radiant panel is to radiate or absorb heat from or to the zone below. Panels must be 14 gauge or 16 gauge extruded aluminum.

2.17.2.2 Heat Sink

The modular panels must use extruded aluminum with integrated heat sinks on the back to transfer heat between copper tubes and the panel face.

2.17.2.3 Water Tubes

Tubes must consist of [ASTM B75/B75M 1/2 inch](#) or [5/8 inch](#) O.D. nominal copper tubing. Water connections will be suitable for solder or compression fittings. The manufacturer will provide water pressure drop data as well as heating and cooling output data derived from tests in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling).

2.17.2.4 Mounting

Units must be provided with mounting hardware as required for mounting in T-Bar applications or ceiling flush mounting. The manufacturer's standard hardware for mounting panels abutting each other must be submitted for approval.

2.17.2.5 Finish

All visible components must be powder coated with highly emissive powder coat polyester paint for optimal radiative properties as well as durability and easy cleaning. Standard finish color must be white.

2.17.2.6 Performance

Manufacturer must provide water pressure drop data as well as heat and cool output data derived from tests in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling).

2.17.2.7 Capacity

Modular radiant panel capacity must be tested and certified by manufacturer in accordance with [DIN EN 14037](#) (heating) and [DIN EN 14240](#) (cooling) to meet the required performance. Should any performance rating, chilled or hot water supply temperature, water pressure drop, etc. deviate from the schedule, the manufacturer must submit the updated capacity. The manufacturer must have factory testing facility available to perform performance test of units in accordance with said standard.

2.17.2.8 Water Connections

Connections will be shipped sealed to limit the introduction of dust and dirt during shipping and construction.

2.17.2.9 Accessories

Stainless steel braided hoses, [12 inches](#) or [18 inches](#) long will be supplied with the panels.

The top of the heating and cooling panels must be covered with [1-1/2 inches](#) thick [1 lb/cu ft](#) formaldehyde-free fiber glass insulation with a minimum $R = 4.5$ ($\text{hr ft}^2 \text{ deg F} / \text{BTU}$). The insulation must be covered with a foil scrim kraft vapor barrier facing.

2.17.3 Prefabricated Radiant-Heating Electric Panels

2.17.3.1 Description

Sheet metal enclosed panel with heating element suitable for lay-in installation flush with T-bar ceiling grid surface mounting recessed mounting. Comply with [UL 2021](#)

2.17.3.2 Panel

Minimum [0.027 inch](#) thick, galvanized steel sheet back panel riveted to minimum [0.040 inch](#) thick, galvanized steel sheet front panel with fused-on crystalline surface.

2.17.3.3 Heating Element

Powdered graphite sandwiched between sheets of electric insulation.

2.17.3.4 Electrical Connections

Nonheating, high-temperature, insulated-copper leads, factory connected to heating element.

2.17.3.5 Exposed-Side Panel Finish

Apply silk-screened finish to match appearance of Architect selected acoustical ceiling tiles. Baked-enamel finish in color as selected by Architect.

2.17.3.6 Surface-Mounting Trim

Sheet metal with baked-enamel finish in color as selected by Architect.

2.17.3.7 Wall Thermostat

Bimetal, sensing elements; with contacts suitable for low line-voltage circuit, and manually operated on-off switch with contactors, relays, and control transformers.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

- a. Install materials and equipment in accordance with the requirements of the contract drawings and approved [manufacturer's installation instructions](#). Accomplish installation by workers skilled in this type of work. Perform installation so that there is no degradation of the designed fire ratings of walls, partitions, ceilings, and floors.
- b. No installation is permitted to block or otherwise impede access to any existing machine or system. Install all hinged doors to swing open a minimum of 120 degrees. Provide an area in front of all access doors that clears a minimum of [3 feet](#). In front of all access

doors to electrical circuits, clear the area the minimum distance to energized circuits as specified in OSHA Standards, part 1910.333 (Electrical-Safety Related work practices) and an additional 3_____ feet.

- c. Except as otherwise indicated, install emergency switches and alarms in conspicuous locations. Mount all indicators, to include gauges, meters, and alarms in order to be easily visible by people in the area.

3.2.1 Condensate Drain Lines

Provide water seals in the condensate drain from all units [except room fan-coil units and coil-induction units]. Provide a depth of each seal of 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Provide water seals that are constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Provide pipe cap or plug cleanouts where indicated. Connect drains indicated to connect to the sanitary waste system using an indirect waste fitting. Insulate air conditioner drain lines as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.2.2 Equipment and Installation

Provide frames and supports for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Floor mount or ceiling hang air handling units as indicated. Anchor and fasten as detailed. Set floor-mounted equipment on not less than 6 inch concrete pads or curbs doweled in place unless otherwise indicated. Make concrete foundations heavy enough to minimize the intensity of the vibrations transmitted to the piping, duct work and the surrounding structure, as recommended in writing by the equipment manufacturer. In lieu of a concrete pad foundation, build a concrete pedestal block with isolators placed between the pedestal block and the floor. Make the concrete foundation or concrete pedestal block a mass not less than three times the weight of the components to be supported. Provide the lines connected to the pump mounted on pedestal blocks with flexible connectors. Submit foundation drawings as specified in paragraph DETAIL DRAWINGS. Provide concrete for foundations as specified in Section 03 30 00 CAST-IN-PLACE CONCRETE.

3.2.3 Access Panels

Install access panels for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance of sufficient size, and locate them so that the concealed items are easily serviced and maintained or completely removed and replaced. Provide access panels as specified in Section 08 31 00 ACCESS DOORS AND PANELS.

3.2.4 Flexible Duct

Install pre-insulated flexible duct in accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Provide hangers, when required to suspend the duct, of the type recommended by the duct manufacturer and set at the intervals recommended.

3.2.5 Metal Ductwork

Install according to SMACNA 1966 unless otherwise indicated. Install duct supports for sheet metal ductwork according to SMACNA 1966, unless

otherwise specified. Do not use friction beam clamps indicated in [SMACNA 1966](#). Anchor risers on high velocity ducts in the center of the vertical run to allow ends of riser to move due to thermal expansion. Erect supports on the risers that allow free vertical movement of the duct. Attach supports only to structural framing members and concrete slabs. Do not anchor supports to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, provide suitable intermediate metal framing. Where C-clamps are used, provide retainer clips.

3.2.5.1 Underground Ductwork

Provide PVC plastisol coated galvanized steel underground ductwork with coating on interior and exterior surfaces and watertight joints. Install ductwork as indicated, according to [ACCA Manual 4](#) and manufacturer's instructions. Maximum burial depth is 6 feet.

3.2.5.2 Radon Exhaust Ductwork

Perforate subslab suction piping where indicated. Install PVC joints as specified in [ASTM D2855](#).

3.2.5.3 Light Duty Corrosive Exhaust Ductwork

For light duty corrosive exhaust ductwork, use PVC plastisol coated galvanized steel with PVC coating on interior surfaces and exterior surfaces and epoxy wash primer coating on exterior surfaces.

3.2.6 FRP Ductwork

Provide fibrous glass reinforced plastic ducting and related structures that conform to [SMACNA 1403](#). Provide flanged joints where indicated. Crevice-free butt lay-up joints are acceptable where flanged joints are not indicated. When ambient temperatures are lower than 50 degrees F, heat cure joints by exothermic reaction heat packs.

3.2.7 Kitchen Exhaust Ductwork

3.2.7.1 Ducts Conveying Smoke and Grease Laden Vapors

Provide ducts conveying smoke and grease laden vapors that conform to requirements of [NFPA 96](#). Make seams, joints, penetrations, and duct-to-hood collar connections with a liquid tight continuous external weld. Provide duct material that is a minimum 18 gauge, Type 304L or 316L, stainless steel minimum 16 gauge carbon steel. Include with duct construction an external perimeter angle sized in accordance with [SMACNA 1966](#), except place welded joint reinforcement on maximum of 24 inch centers; continuously welded companion angle bolted flanged joints with flexible ceramic cloth gaskets where indicated; pitched to drain at low points; welded pipe coupling-plug drains at low points; welded fire protection and detergent cleaning penetration; steel framed, stud bolted, and flexible ceramic cloth gasketed cleaning access provisions where indicated. Make angles, pipe couplings, frames, bolts, etc., the same material as that specified for the duct unless indicated otherwise.

3.2.7.2 Exposed Ductwork

Provide exposed ductwork that is fabricated from minimum 18 gauge, Type

304L or 316L, stainless steel with continuously welded joints and seams. Pitch ducts to drain at hoods and low points indicated. Match surface finish to hoods.

3.2.7.3 Concealed Ducts Conveying Moisture Laden Air

Fabricate concealed ducts conveying moisture laden air from minimum 18 gauge, Type 300 series, stainless steel 16 gauge, galvanized steel 16 ounce, tempered copper sheet. Continuously weld, braze, or solder joints to be liquid tight. Pitch ducts to drain at points indicated. Make transitions to other metals liquid tight, companion angle bolted and gasketed.

3.2.8 Acoustical Duct Lining

Apply lining in cut-to-size pieces attached to the interior of the duct with nonflammable fire resistant adhesive conforming to ASTM C916, Type I, NFPA 90A, UL 723, and ASTM E84. Provide top and bottom pieces that lap the side pieces and are secured with welded pins, adhered clips of metal, nylon, or high impact plastic, and speed washers or welding cup-head pins installed according to SMACNA 1966. Provide welded pins, cup-head pins, or adhered clips that do not distort the duct, burn through, nor mar the finish or the surface of the duct. Make pins and washers flush with the surfaces of the duct liner and seal all breaks and punctures of the duct liner coating with the nonflammable, fire resistant adhesive. Coat exposed edges of the liner at the duct ends and at other joints where the lining is subject to erosion with a heavy brush coat of the nonflammable, fire resistant adhesive, to prevent delamination of glass fibers. Apply duct liner to flat sheet metal prior to forming duct through the sheet metal brake. Additionally secure lining at the top and bottom surfaces of the duct by welded pins or adhered clips as specified for cut-to-size pieces. Other methods indicated in SMACNA 1966 to obtain proper installation of duct liners in sheet metal ducts, including adhesives and fasteners, are acceptable.

3.2.9 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, perform temporary dust control protection. Protect the distribution system (supply and return) with temporary seal-offs at all inlets and outlets at the end of each day's work. Keep temporary protection in place until system is ready for startup.

3.2.10 Insulation

Provide thickness and application of insulation materials for ductwork, piping, and equipment according to Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Externally insulate outdoor air intake ducts and plenums up to the point where the outdoor air reaches the conditioning unit or up to the point where the outdoor air mixes with the return air stream.

3.2.11 Duct Test Holes

Provide holes with closures or threaded holes with plugs in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Plug insulated duct at the duct surface, patched over with insulation and then marked to indicate location of test hole if needed for future use.

3.2.12 Power Roof Ventilator Mounting

Provide foamed 1/2 inch thick, closed-cell, flexible elastomer insulation to cover width of roof curb mounting flange. Where wood nailers are used, predrill holes for fasteners.

3.2.13 Power Transmission Components Adjustment

Test V-belts and sheaves for proper alignment and tension prior to operation and after 72 hours of operation at final speed. Uniformly load belts on drive side to prevent bouncing. Make alignment of direct driven couplings to within 50 percent of manufacturer's maximum allowable range of misalignment.

3.3 EQUIPMENT PADS

Provide equipment pads to the dimensions shown or, if not shown, to conform to the shape of each piece of equipment served with a minimum 3-inch margin around the equipment and supports. Allow equipment bases and foundations, when constructed of concrete or grout, to cure a minimum of 2814_____ calendar days before being loaded.

3.4 CUTTING AND PATCHING

Install work in such a manner and at such time that a minimum of cutting and patching of the building structure is required. Make holes in exposed locations, in or through existing floors, by drilling and smooth by sanding. Use of a jackhammer is permitted only where specifically approved. Make holes through masonry walls to accommodate sleeves with an iron pipe masonry core saw.

3.5 CLEANING

Thoroughly clean surfaces of piping and equipment that have become covered with dirt, plaster, or other material during handling and construction before such surfaces are prepared for final finish painting or are enclosed within the building structure. Before final acceptance, clean mechanical equipment, including piping, ducting, and fixtures, and free from dirt, grease, and finger marks. When the work area is in an occupied space such as office, laboratory or warehouse _____ protect all furniture and equipment from dirt and debris. Incorporate housekeeping for field construction work which leaves all furniture and equipment in the affected area free of construction generated dust and debris; and, all floor surfaces vacuum-swept clean.

3.6 PENETRATIONS

Provide sleeves and prepared openings for duct mains, branches, and other penetrating items, and install during the construction of the surface to be penetrated. Cut sleeves flush with each surface. Place sleeves for round duct 15 inches and smaller. Build framed, prepared openings for round duct larger than 15 inches and square, rectangular or oval ducts. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Provide one inch clearance between penetrating and penetrated surfaces except at grilles, registers, and diffusers. Pack spaces between sleeve or opening and duct or duct insulation with mineral fiber conforming with ASTM C553, Type 1, Class B-2.

3.6.1 Sleeves

Fabricate sleeves, except as otherwise specified or indicated, from 20 gauge thick mill galvanized sheet metal. Where sleeves are installed in bearing walls or partitions, provide black steel pipe conforming with ASTM A53/A53M, Schedule 20.

3.6.2 Framed Prepared Openings

Fabricate framed prepared openings from 20 gauge galvanized steel, unless otherwise indicated.

3.6.3 Insulation

Provide duct insulation in accordance with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS continuous through sleeves and prepared openings except firewall penetrations. Terminate duct insulation at fire dampers and flexible connections. For duct handling air at or below 60 degrees F, provide insulation continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air.

3.6.4 Closure Collars

Provide closure collars of a minimum 4 inches wide, unless otherwise indicated, for exposed ducts and items on each side of penetrated surface, except where equipment is installed. Install collar tight against the surface and fit snugly around the duct or insulation. Grind sharp edges smooth to prevent damage to penetrating surface. Fabricate collars for round ducts 15 inches in diameter or less from 20 gauge galvanized steel. Fabricate collars for square and rectangular ducts, or round ducts with minimum dimension over 15 inches from 18 gauge galvanized steel. Fabricate collars for square and rectangular ducts with a maximum side of 15 inches or less from 20 gauge galvanized steel. Install collars with fasteners a maximum of 6 inches on center. Attach to collars a minimum of 4 fasteners where the opening is 12 inches in diameter or less, and a minimum of 8 fasteners where the opening is 20 inches in diameter or less.

3.6.5 Firestopping

Where ducts pass through fire-rated walls, fire partitions, and fire rated chase walls, seal the penetration with fire stopping materials as specified in Section 07 84 00 FIRESTOPPING.

3.7 FIELD PAINTING OF MECHANICAL EQUIPMENT

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal on metal surfaces subject to temperatures in excess of 120 degrees F. Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Provide aluminum or light gray finish coat.

3.7.1 Temperatures less than 120 degrees F

Immediately after cleaning, apply one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to

a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat to metal surfaces subject to temperatures less than 120 degrees F.

3.7.2 Temperatures between 120 and 400 degrees F

Apply two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of two mils to metal surfaces subject to temperatures between 120 and 400 degrees F.

3.7.3 Temperatures greater than 400 degrees F

Apply two coats of 315 degrees C 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of two mils to metal surfaces subject to temperatures greater than 400 degrees F.

3.7.4 Finish Painting

The requirements for finish painting of items only primed at the factory, and surfaces not specifically noted otherwise, are specified in Section 09 90 00 PAINTS AND COATINGS.

3.7.5 Color Coding Scheme for Locating Hidden Utility Components

Use scheme in buildings having suspended grid ceilings. Provide color coding scheme that identifies points of access for maintenance and operation of components and equipment that are not visible from the finished space and are accessible from the ceiling grid, consisting of a color code board and colored metal disks. Make each colored metal disk approximately 3/8 inch diameter and secure to removable ceiling panels with fasteners. Insert each fastener into the ceiling panel so as to be concealed from view. Provide fasteners that are manually removable without the use of tools and that do not separate from the ceiling panels when the panels are dropped from ceiling height. Make installation of colored metal disks follow completion of the finished surface on which the disks are to be fastened. Provide color code board that is approximately 3 foot wide, 30 inches high, and 1/2 inches thick. Make the board of wood fiberboard and frame under glass or 1/16 inch transparent plastic cover. Make the color code symbols approximately 3/4 inch in diameter and the related lettering in 1/2 inch high capital letters. Mount the color code board where indicated in the mechanical or equipment room. Make the color code system as indicated below:

Color	System	Item	Location
_____	_____	_____	_____

3.8 IDENTIFICATION SYSTEMS

Provide identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and item number on all valves and dampers. Provide tags that are 1-3/8 inch minimum diameter with stamped or engraved markings. Make indentations black for reading clarity. Attach tags to valves with No. 12 AWG 0.0808-inch diameter corrosion-resistant steel wire, copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.9 DUCTWORK LEAK TEST

Perform ductwork leak test for the entire air distribution and exhaust system, including fans, coils, filters, etc. filters, etc. designated as static pressure Class 3 inch water gauge through Class 10 inch water gauge.

Provide test procedure, apparatus, and report that conform to SMACNA 1972 CD. The maximum allowable leakage rate is _____ cfm. Complete ductwork leak test with satisfactory results prior to applying insulation to ductwork exterior or concealing ductwork.

3.10 DUCTWORK LEAK TESTS

The requirements for ductwork leak tests are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.

3.11 DAMPER ACCEPTANCE TEST

Submit the proposed schedule, at least 2 weeks prior to the start of test. Operate all fire dampers and smoke dampers under normal operating conditions, prior to the occupancy of a building to determine that they function properly. Test each fire damper equipped with fusible link by having the fusible link cut in place. Test dynamic fire dampers with the air handling and distribution system running. Reset all fire dampers with the fusible links replaced after acceptance testing. To ensure optimum operation and performance, install the damper so it is square and free from racking.

3.12 TESTING, ADJUSTING, AND BALANCING

The requirements for testing, adjusting, and balancing are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC. Begin testing, adjusting, and balancing only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

3.13 PERFORMANCE TESTS

Conduct performance tests as required in Section 23 05 93 Testing, Adjusting and Balancing for HVAC and Section 23 09 00 Instrumentation and Control for HVAC.

3.14 CLEANING AND ADJUSTING

Provide a temporary bypass for water coils to prevent flushing water from passing through coils. Inside of room fan-coil unitscoil-induction units, air terminal units, unit ventilators, thoroughly clean ducts, plenums, and casing of debris and blow free of small particles of rubbish and dust and then vacuum clean before installing outlet faces. Wipe equipment clean, with no traces of oil, dust, dirt, or paint spots. Provide temporary filters prior to startup of all fans that are operated during construction, and provide new filters after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. Perform and document that proper "Indoor Air Quality During Construction" procedures have been followed; provide documentation showing that after construction ends, and prior to occupancy, new filters were provided and installed. Maintain system in this clean condition until final acceptance. Properly lubricate bearings with oil or grease as recommended by the manufacturer. Tighten belts to proper tension. Adjust control valves and other miscellaneous

equipment requiring adjustment to setting indicated or directed. Adjust fans to the speed indicated by the manufacturer to meet specified conditions. Maintain all equipment installed under the contract until close out documentation is received, the project is completed and the building has been documented as beneficially occupied.

3.15 RADIANT PANELS

3.15.1 Installation

Install radiant panels level and plumb, maintaining sufficient clearance for normal services and maintenance.

3.15.2 Soldering

When soldering copper fittings at the panel, a heat pad will be used to protect the panel finish.

3.15.3 Connections

Install piping adjacent to radiant panels to allow for service and maintenance.

3.16 OPERATION AND MAINTENANCE

3.16.1 [Operation and Maintenance Manuals](#)

Submit six _____ manuals at least 2 weeks prior to field training. Submit data complying with the requirements specified in Section [01 78 23](#) OPERATION AND MAINTENANCE DATA. Submit Data Package 3 for the items/units listed under SD-10 Operation and Maintenance Data

3.16.2 [Operation And Maintenance Training](#)

Conduct a training course for the members of the operating staff as designated by the Contracting Officer. Make the training period consist of a total of _____ hours of normal working time and start it after all work specified herein is functionally completed and the Performance Tests have been approved. Conduct field instruction that covers all of the items contained in the Operation and Maintenance Manuals as well as demonstrations of routine maintenance operations. Submit the proposed On-site Training schedule concurrently with the Operation and Maintenance Manuals and at least 14 days prior to conducting the training course.

-- End of Section --

SECTION 23 31 13.00 40

METAL DUCTS

05/16

PART 1 GENERAL

Section 23 30 00 HVAC AIR DISTRIBUTION apply to work specified in this section.

Section 23 05 48.00 40 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT applies to work in this section.

Section 40 17 30.00 40 WELDING GENERAL PIPING applies to work specified in this section.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325 (2017) Steel Construction Manual

AISC 360 (2016) Specification for Structural Steel Buildings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE EQUIP IP HDBK (2012) Handbook, HVAC Systems and Equipment (IP Edition)

ASHRAE FUN IP (2017) Fundamentals Handbook, I-P Edition

AMERICAN WELDING SOCIETY (AWS)

AWS A5.8/A5.8M (2019) Specification for Filler Metals for Brazing and Braze Welding

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M (2019) Standard Specification for Carbon Structural Steel

ASTM A123/A123M (2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

ASTM A653/A653M (2020) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

ASTM A924/A924M (2020) Standard Specification for General Requirements for Steel Sheet,

Metallic-Coated by the Hot-Dip Process

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A (2021) Standard for the Installation of
Air Conditioning and Ventilating Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION
(SMACNA)

SMACNA 1966 (2005) HVAC Duct Construction Standards
Metal and Flexible, 3rd Edition

SMACNA 1987 (2006) HVAC Duct Systems Inspection Guide,
3rd Edition

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Painting Manual (2002) Good Painting Practice, Steel
Structures Painting Manual, Volume 1

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

SAE AMS 2480 (2009; Rev H) Phosphate Treatment, Paint,
Base

1.2 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Material, Equipment, and Fixture Lists; G, ____]

SD-02 Shop Drawings

Connection Diagrams; G, ____]

SD-03 Product Data

Galvanized Steel Ductwork Materials; G, ____]

Power Operated Dampers; G, ____]

SD-11 Closeout Submittals

Record Drawings; G, ____]

1.3 QUALITY CONTROL

When furnishing the listing of product installations for medium and high pressure ductwork systems include identification of at least 5 units, similar to those proposed for use, that have been in successful service

for a minimum period of 5 years. Include purchaser, address of installation, service organization, and date of installation.

PART 2 PRODUCTS

Include the manufacturer's style or catalog numbers, specification and drawing reference numbers, warranty information, and fabrication site information within [material, equipment, and fixture lists](#).

2.1 SYSTEM DESCRIPTION

Provide low-pressure systems ductwork and plenums where maximum air velocity is [2,000-feet per minute\(fpm\)](#) and maximum static pressure is [2-inches](#) water gage (wg), positive or negative.

Submit [connection diagrams](#) for low pressure ductwork systems indicating the relation and connection of devices and apparatus by showing the general physical layout of all controls, the interconnection of one system (or portion of system) with another, and internal tubing, wiring, and other devices.

High velocity systems ductwork encompass systems where:

- a. Minimum air velocity exceeds [2,000-feet per minute \(fpm\)](#) or static pressure exceeds [2-inches water gage \(wg\)](#).
- b. Medium static pressure ranges from over [2-inches wg](#) through [3-inches wg](#), positive or negative, or over [3-inches wg](#) through [6-inches wg](#) positive.
- c. High static pressure ranges from over [6-inches wg](#) through [10-inches wg](#), positive.
- d. Do not use rigid fibrous-glass ductwork.

2.1.1 Design Requirements

Submit [records of existing conditions](#) including the results of a survey consisting of work area conditions, and features of existing structures and facilities within and adjacent to the jobsite.

Submit [equipment and performance data](#) for medium and high pressure ductwork systems consisting of use life, system functional flows, safety features, and mechanical automated details. Submit test response and performance characteristics curves for certified equipment.

Submit [design analysis and calculations](#) for ductwork systems indicating the manufacturer's recommended air velocities, maximum static pressure, and temperature calculations.

2.2 COMPONENTS

2.2.1 Round Sheet Metal Duct Fittings

Submit [offset fitting configurations](#) for approval. Shop fabricate fittings.

2.2.1.1 Fittings Construction

Manufacture as separate fittings, not as tap collars welded or brazed into

duct sections.

Provide two-piece type miter elbows for angles less than 31 degrees, three-piece type for angles 31 through 60 degrees, and five-piece type for angles 61 through 90 degrees. Ensure centerline radius of elbows is 1-1/2 times fitting cross section diameter.

Provide conical type crosses, increasers, reducers, reducing tees, and 90-degree tees.

Ensure cutouts in fitting body are equal to branch tap dimension or, where smaller, excess material is flared and rolled into smooth radius nozzle configuration.

2.2.2 Reinforcement

Support inner liners of both duct and fittings by metal spacers welded in position to maintain spacing and concentricity.

2.2.3 Fittings

Make divided flow fittings as separate fittings, not tap collars into duct sections, with the following construction requirements:

- a. Sound, airtight, continuous welds at intersection of fitting body and tap
- b. Tap liner securely welded to inner liner, with weld spacing not to exceed 3-inches.
- c. Pack insulation around the branch tap area for complete cavity filling.
- d. Carefully fit branch connection to cutout openings in inner liner without spaces for air erosion of insulation and without sharp projections that cause noise and airflow disturbance.

Continuously braze seams in the pressure shell of fittings. Protect galvanized areas that have been damaged by welding with manufacturer's standard corrosion-resistant coating.

Construct two-piece type elbows for angles through 35 degrees, three-piece type for angles 36 through 71 degrees, and five-piece type for angles 72 through 90 degrees.

Provide conical type crosses, increasers, reducers, reducing tees, and 90-degree tees.

2.2.4 Turning Vanes

Provide double-wall type turning vanes, commercially manufactured for high-velocity system service.

2.2.5 Dampers

Construct low pressure drop, high-velocity manual volume dampers, and high-velocity fire dampers in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966.

2.2.6 Duct Hangers

For duct hangers in contact with galvanized duct surfaces, provide galvanized black carbon steel painted with inorganic zinc.

2.2.7 Mill-Rolled Reinforcing and Supporting Materials

Provide mill-rolled structural steel conforming to [ASTM A36/A36M](#). Whenever in contact with sheet metal ducting, provide galvanized steel in accordance with [ASTM A123/A123M](#).

In lieu of mill-rolled structural steel, submit equivalent strength, proprietary-design, rolled-steel structural support systems for approval.

2.2.8 Manual Volume Dampers

Conform to [SMACNA 1966](#) for volume damper construction.

Equip dampers with an indicating quadrant regulator with a locking feature externally located and easily accessible for adjustment and standoff brackets to allow mounting outside external insulation. Where damper rod lengths exceed 30 _____-inches, provide a regulator at each end of damper shaft.

2.2.8.1 Damper Construction

Provide all damper shafts with two-end bearings.

Ensure splitter damper is 22 _____-gage sheet metal and is 2 _____ gages heavier than duct in which installed. Hinges are full length piano-type 1/8-inch thick door type.

Provide a full length damper shaft and extend it beyond the damper blade. use a 3/8 _____-inch square shaft for damper lengths up to 20 _____-inches and a 1/2 _____-inch square shaft for damper lengths 20 _____-inches and larger. Where necessary to prevent damper vibration or slippage, provide adjustable support rods with locking provisions external to duct at damper blade end.

Provide dampers in ducts having a width perpendicular to the axis of the damper that is greater than 12 _____-inches of multiblade type having a substantial frame with blades fabricated of 16 _____-gage metal. Provide blades not exceeding 10 _____-inches in width and 48 _____-inches in length, pinned welded to 1/2 _____-inch diameter shafts. Ensure dampers greater than 48 _____-inches in width are made in two or more sections with intermediate mullions, each section being mechanically interlocked with the adjoining section or sections. Provide blades with graphite-impregnated nylon oil-impregnated sintered bronze bearings and connect so that adjoining blades rotate in opposite directions.

2.2.9 Gravity Backdraft and Relief Dampers

Construct frames of not less than 1-1/2- by 4-inch _____ reinforced 16-gage _____ galvanized carbon steel. Solidly secure frames and mullions in place and seal with elastomer caulking against air bypass.

Provide shaft bearings with graphite-impregnated nylon oil-impregnated bronze.

Equip counterbalanced dampers with fixed or adjustable counterbalancing weights.

Gravity backdraft dampers may be equipment manufacturer's standard construction in sizes 18 by 18 _____-inch or smaller, when furnished integral with air moving equipment.

2.2.9.1 Blade Construction

Maximum blade width is 9 _____ inches, and maximum blade length is 36 _____-inches. Blade material is 16-gage galvanized steel 14-gage 6063 5052 alloy aluminum 18-gage AISI 18-8 corrosion-resistant steel. Provide blades with mechanically retained seals and 90-degree limit stops.

Blades linked together for relief service dampers are to open not less than 30 degrees on 0.05-inch wg differential pressure.

2.2.10 Power Operated Dampers

Ensure dampers conform to applicable requirements specified under Section 23 09 33.00 40 ELECTRIC AND ELECTRONIC CONTROL SYSTEM FOR HVAC.

2.3 MATERIALS

2.3.1 Galvanized Steel Ductwork Materials

Provide hot-dip galvanized carbon steel ductwork sheet metal of lock-forming quality, with regular spangle-type zinc coating, conforming to ASTM A924/A924M and ASTM A653/A653M, Designation G90. Treat duct surfaces to be painted by annealing.

Conform to ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966 for sheet metal gages and reinforcement thickness.

Low pressure ductwork minimum thicknesses are:

MINIMUM SHEET METAL THICKNESS	
DUCT WIDTH INCHES	GAGE
0-12	26
13-30	24
31-60	22

2.3.2 Brazing Materials

Provide silicon bronze brazing materials conforming to AWS A5.8/A5.8M.

2.3.3 Mill-Rolled Reinforcing and Supporting Materials

Conform to ASTM A36/A36M for mill-rolled structural steel. Wherever in contact with sheet metal ducting, galvanize to conforming with ASTM A123/A123M SSPC Painting Manual.

In lieu of mill-rolled structural steel, submit for approval, equivalent strength, proprietary design, rolled-steel structural support systems.

PART 3 EXECUTION

3.1 PREPARATION

For sheet metal surfaces to be painted, and surfaces to which adhesives are to be applied, clean surface of oil, grease, and deleterious substances.

Ensure strength is adequate to prevent failure under service pressure or vacuum created by fast closure of duct devices. Provide leaktight, automatic relief devices.

3.1.1 Construction Standards

Provide sheet metal construction in accordance with the recommendations for best practices in [ASHRAE EQUIP IP HDBK](#), Chapter 16, [ASHRAE FUN IP](#), Chapter 32, [SMACNA 1966](#), and [NFPA 90A](#).

Design and fabricate supplementary steel in accordance with [AISC 360](#) and [AISC 325](#).

Where construction methods for certain items are not described in the referenced standards or herein, perform the work in accordance with recommendations for best practice defined in [ASHRAE EQUIP IP HDBK](#).

3.2 INSTALLATION

Fabricate an airtight system. Include reinforcements, bracing, supports, framing, gasketing, sealing, and fastening to provide rigid construction and freedom from vibration, airflow-induced motion and noise, and excessive deflection at specified maximum system air pressure and velocity.

Provide offsets and transformations as required to avoid interference with the building construction, piping, or equipment.

Make plenum anchorage provisions, sheet metal joints, and other areas airtight and watertight by caulking, mating galvanized steel and concrete surfaces with a two-component elastomer.

3.2.1 Jointing

Enclose dampers located behind architectural intake or exhaust louvers by a rigid sheet metal collar and sealed to building construction with elastomers for complete air tightness.

Provide outside air-intake ducts and plenums made from sheet metal with soldered watertight joints.

3.2.2 Ducts

Wherever ducts pass through firewalls or through walls or floors dividing conditioned spaces from unconditioned spaces, provide a flanged segment in that surface during surface construction.

Where interiors of ducting may be viewed through air diffusion devices, construct the viewed interior with sheet metal and paint flat black.

3.3 APPLICATION

3.3.1 Low Pressure Sheet Metal Ducts

Weld angle iron frames at corners and ends, whenever possible. Rivet or weld angle iron reinforcements to ducts not more than 6-inches _____ on center, with not less than two _____ points of attachment. Spot welding, where used, is 3-inches on center.

Seal standard seam joints with an elastomer compound to comply with SMACNA 1966 Seal Class A, B or C as applicable.

Limit crossbreaking to 4_____-feet and provide on all ducts 8_____-inches wide and wider. Provide bead reinforcement in lieu of crossbreaking where panel popping may occur. Where rigid insulation is applied, crossbreaking is not required.

3.3.1.1 Longitudinal Duct Seams

Provide Pittsburgh lock _____ corner seams.

3.3.1.2 Joints and Gaskets

Bolt companion angle flanges together with 1/4 _____-inch diameter bolts and nuts spaced 6 _____-inches on center. Gasket flanged joints with chloroprene full-face gaskets 1/8 _____-inch thick, with Shore A 40 durometer hardness. Use one piece gaskets, vulcanized dovetailed at joints.

3.3.1.3 Square Elbows

Provide single-vane duct turns in accordance with SMACNA 1966, use on ducts 12 inches in width and narrower.

Provide double-vane duct turns in accordance with SMACNA 1966.

3.3.1.4 Radius Elbows

Conform to SMACNA 1966 for radius elbows. Provide an inside radius equal to the width of the duct. Where installation conditions preclude use of standard elbows, the inside radius may be reduced to a minimum of 0.25 _____ times duct width. Install turning vanes in accordance with the following schedule.

WIDTH OF ELBOWS INCHES	RADIUS OF TURNING VANES IN PERCENT OF DUCT WIDTH		
	VANE NO. 1	VANE NO. 2	VANE NO. 3
Up to 16	56	--	--
17 to 48	43	73	--
49 and over	37	55	83

Where two elbows are placed together in the same plane for ducts 30-inches wide and larger, continue the guide vanes through both elbows rather than spaced in accordance with above schedule.

3.3.1.5 Outlets, Inlets, and Duct Branches

Install branches, inlets, and outlets so that air turbulence is reduced to a minimum and air volume properly apportioned. Install adjustable splitter dampers at all supply junctions to permit adjustment of the amount of air entering the branch. Wherever an air-diffusion device is shown as being installed on the side, top, or bottom of a duct, and whenever a branch take-off is not of the splitter type; provide a commercially manufactured 45 degree side-take-off (STO) fitting with manual volume damper to allow adjustment of the air quantity and to provide an even flow of air across the device or duct it services.

Where a duct branch is to handle more than 25 _____ percent of the air handled by the duct main, use a complete 90-degree increasing elbow with an inside radius of 0.75 _____ times branch duct width. Size of the leading end of the increasing elbow within the main duct with the same ratio to the main duct size as the ratio of the related air quantities handled.

Where a duct branch is to handle 25 _____ percent or less of the air handled by the duct main, construct the branch connection with a 45 degree side take-off entry in accordance with [SMACNA 1966](#).

3.3.1.6 Duct Transitions

Where the shape of a duct changes, ensure the angle of the side of the transition piece does not exceed 15 _____ degrees from the straight run of duct connected thereto.

Where equipment is installed in ductwork, ensure the angle of the side of the transition piece from the straight run of duct connected thereto does not exceed 15 _____ degrees on the upstream side of the equipment and 22-1/2 _____ degrees on the downstream side of the equipment.

3.3.1.7 Branch Connections

Construct radius tap-ins in accordance with [SMACNA 1966](#).

3.3.1.8 Access Openings

Construct access door in accordance with [SMACNA 1966](#), except that sliding doors may be used only for special conditions upon prior approval. Provide double-panel type doors.

Install access doors and panels in ductwork upstream from coils upstream and downstream from coils adjacent to fire dampers at controls or at any item requiring periodic inspection, adjustment, maintenance, or cleaning where indicated, and every 20-feet for indoor air quality housekeeping purposes.

Minimum access opening size is 12 by 18 _____-inches, unless precluded by duct dimensions or otherwise indicated.

Make airtight access doors that leak by adding or replacing hinges and latches or by construction of new doors adequately reinforced, hinged, and latched.

3.3.1.9 Plenum Construction

Provide intake and discharge plenum companion angle joints with the following minimum thickness of materials:

LONGEST ANGLES SIDE INCHES	SHEET METAL USS GAGE ALL SIDES	COMPANION ANGLES INCHES	REINFORCEMENT 24 INCHES ON CENTER MAXIMUM
To 48	20	1-1/2 by 1-1/2 by 1/8	1-1/2 by 1-1/2 by 1/8
49 to 84	18	2 by 2 by 1/8	2 by 2 by 3/16
85 to 120	16	2 by 2 by 1/8	2 by 2 by 1/8
121 and larger	14	2 by 2 by 3/16	2 by 2 by 3/16

At the floor line and other points where plenums join masonry construction, bolt panels 12 _____-inches on center to 2- by 2- by 3/16 _____-inch thick hot-dip galvanized steel angle that has been secured to the masonry with masonry anchors and bolts 24_____inches on center and caulked tight to the masonry.

Anchor panels to curbing with hot-dip galvanized steel angle iron of a size not less than 2- by 2- by 3/16 _____-inch thick. Concrete curbing includes angle iron nosing with welded studs for the anchoring of panels. Level nosing at curb height within plus or minus 1/16 _____-inch.

Weld and grind miter corners for angle iron and channel iron.

3.3.1.10 Manual Volume Dampers

Provide balancing dampers of the splitter, butterfly, or multilouver type, to balance each respective main and branch duct.

For dampers regulated through ceilings provide a regulator concealed in a box mounted in the ceiling, with a cover finish aesthetically compatible with ceiling surface. Where ceiling is of removable construction, set regulators above the ceiling, and mark the location on ceiling in a manner acceptable to the Contracting Officer.

3.3.1.11 Flexible Connectors for Sheet Metal

Connect air handling equipment, ducts crossing building expansion joints, and fan inlets and outlets to upstream and downstream components by treated woven-cloth connectors.

Install connectors only after system fans are operative, and vibration isolation mountings have been adjusted. When system fans are operating, ensure connectors are free of wrinkles caused by misalignment or fan reaction. Width of surface is curvilinear.

3.3.2 Rectangular Sheet Metal Ducts

3.3.2.1 Duct Branch Transition

Where a duct branch handles over 25 percent of the air transported by the

duct main, use a complete 90-degree increasing elbow, with an inside radius of 0.75 times duct branch width. Ensure the size of the trailing end of the increasing elbow within the main duct has the same ratio to the main duct size as the ratio of the relative air quantities handled.

Where a duct branch is to handle 25 percent or less of the air handled by the duct main, provide a branch connection with an inside radius of 0.75 times branch duct width, a minimum arc length of 45 degrees, and an outside radius of 1.75 times duct branch width. Place arc tangent to duct main.

3.3.3 Round Sheet Metal Ducts

3.3.3.1 Duct Gages and Reinforcement

Sheet metal minimum thickness, joints, and reinforcement between joints shall be in accordance with [ASHRAE EQUIP IP HDBK](#), Chapter 16, [ASHRAE FUN IP](#), Chapter 32 and [SMACNA 1966](#).

Provide ducts with supplemental girth angle supports, riveted with solid rivets [6 inches](#) on center tack welded brazed to duct. Locate girth angles as follows:

<u>DIAMETER, INCHES</u>	<u>REINFORCEMENT-MAXIMUM SPACING INCHES</u>
25 to 36	1-1/4 by 1-1/4, 1/8 thick, 72 inches on center
37 to 50	1-1/4 by 1-1/4, 1/8 thick, 60 inches on center
51 to 60	1-1/2 by 1-1/2, 1/8 thick, 48 inches on center

Use hex-shaped bolt heads and nuts, [5/16-inch diameter](#) for ducts up to [50-inch diameter](#), and [3/8-inch diameter](#) for [51-inch diameter](#) ducts and larger.

Continuously weld Braze flanges to duct on outside of duct and intermittently welded with [1-inch](#) welds every [4-inches](#) on inside joint face. Remove excess filler metal from inside face. Protect galvanized areas that have been damaged by welding with manufacturer's standard corrosion-resistant coating.

3.3.3.2 Duct Joints

Provide duct joints manufactured by machine, with spiral locksets up to and including [60-inch](#) diameters, and to dimensional tolerances compatible with fittings provided. Draw-band girth joints are not acceptable.

Prepare slip joints by coating the male fitting with elastomer sealing materials, exercising care to prevent mastic from entering fitting bore. Leave only a thin annular mastic line exposed internally. Use sheet metal screws to make assembly rigid, not less than four screws per joint, maximum spacing [6-inches](#). Do not use pop rivets. Tape and heat seal all joints.

3.3.3.3 Duct Transitions

Where the shape of a duct changes, ensure the angle of the side of the transition piece does not exceed 15 degrees from the straight run of duct connected thereto.

Where equipment is installed in ductwork, ensure the angle of the side of the transition piece from the straight run of duct connected thereto does not exceed 15 degrees on the upstream side of the equipment and 22-1/2 degrees on the downstream side of the equipment.

3.3.4 Round, High Pressure, Sheet Metal Duct Installation

3.3.4.1 Insulation Ends

At the end of an uninsulated section or run where internally insulated duct connects to uninsulated spiral duct, fitting, fire damper or flexible duct, install an insulated end-fitting to bring the outer pressure shell down to nominal size.

3.3.5 Transverse Reinforcement Joints

Provide transverse reinforcements that are riveted with solid rivets to duct sides 6 inches on center spot welded 4 inches on center. Weld transverse reinforcement at all corners ends to form continuous frames.

3.3.6 Joint Gaskets

For flanged joints, use chloroprene full-face gaskets 1/8-inch thick, with Shore A 40 durometer hardness. Use one-piece gaskets, vulcanized dovetailed at joints.

3.3.7 Radius Elbows

Fabricate elbow proportions and radius elbows in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966.

3.3.8 Plenum Connections

Ensure round duct connections are welded joint bellmouth type.

Ensure rectangular duct connections are bellmouth type, constructed in accordance with ASHRAE EQUIP IP HDBK, Chapter 16, ASHRAE FUN IP, Chapter 32 and SMACNA 1966.

3.3.9 Access Openings

Install access panels in ductwork adjacent to fire dampers.

Minimum size of access opening is 12 by 18 inches, unless precluded by duct dimension.

Frame access openings with welded and ground miter joints, 1/8-inch thick strap steel angle iron, with 1/4 3/8-inch studs welded to frame. Ensure cover plates are not less than 16-gage, reinforced as necessary for larger sizes constructed of 12-gage metal.

In lieu of access doors, use readily accessible flanged duct sections upon approval. Provide stable hanger supports for disconnected duct terminal.

3.3.10 Duct Supports

Install duct support in accordance with [ASHRAE EQUIP IP HDBK](#), Chapter 16, [ASHRAE FUN IP](#), Chapter 32 and [SMACNA 1966](#). Meet the minimum size for duct hangers as specified in [ASHRAE EQUIP IP HDBK](#), Chapter 16, [ASHRAE FUN IP](#), Chapter 32 and [SMACNA 1966](#). Provide two hangers where necessary to eliminate sway. Support attachment to duct surfaces by solid rivet bolt welding [4-inches](#) on center.

Take the following into account in selection of a hanging system:

- a. Location and precedence of work under other sections
- b. Interferences of various piping and electrical conduit
- c. Equipment, and building configuration
- d. Structural and safety factor requirements
- e. Vibration, and imposed loads under normal and abnormal service conditions

Support sizes, configurations, and spacing are given to show the minimal type of supporting components required. If installed loads are excessive for the specified hanger spacing, hangers, and accessories provide heavier-duty components reduce hanger spacing. After system startup, replace any duct support device which due to length, configuration, or size, vibrates or causes possible failure of a member. Do not use a ductwork support system that allows a cascade-type failure to occur.

Do not hang ductwork and equipment from roof deck, piping, or other ducts or equipment. Maximum span between any two points is [10-feet](#), with lesser spans as required by duct assemblies, interferences, and permitted loads imposed.

Where support from metal deck systems is involved, coordinate support requirements with installation of metal deck.

3.3.10.1 Double-wall Ducts

Provide round, double-wall duct supports as recommended by the manufacturer except that minimum hanger ring and strap size is [1-1/2 inches](#) by [1/8 inch](#).

3.3.10.2 Hangars

Attach hanger rods, angles, and straps to beam clamps. Receive approval from the Contracting Officer for concrete inserts, masonry anchors, and fasteners for the application.

Hardened high-carbon spring-steel fasteners fitted onto beams and miscellaneous structural steel are acceptable upon prior approval of each proposed application and upon field demonstration of conformance to specification requirements. Make fasteners from steel conforming to AISI Type 1055 1070, treated and finished in conformance with [SAE AMS 2480](#), Type Z (zinc phosphate base), Class 2 (supplementary treatment). Verify a 72-hour load-carrying capacity by a certified independent laboratory.

Where ductwork system contains heavy equipment, excluding air-diffusion devices and single-leaf dampers, hang such equipment independently of the ductwork by means of rods or angles of sizes adequate to support the load.

Cross-brace hangers to preclude swaying both vertically and laterally.

3.3.10.3 Installation

Ensure hanger spacing gives a 20-to-1 safety factor for supported load.

Maximum load supported by any two fasteners is 100 pounds.

Install hangers on both sides of all duct turns, branch fittings, and transitions.

Friction rod assemblies are not acceptable.

3.3.10.4 Strap-type Hangars

Support rectangular ducts up to 36-inches by strap-type hangers attached at not less than three places to not less than two duct surfaces in different planes.

Perforated strap hangers are not acceptable.

3.3.10.5 Trapeze Hangars

Support rectangular ducting, 36-inches and larger, by trapeze hangers. Support ducts situated in unconditioned areas and required to have insulation with a vapor-sealed facing on trapeze hangers. Space hangers far enough out from the side of the duct to permit the duct insulation to be placed on the duct inside the trapeze. Do not penetrate the vapor-sealed facing with duct hangers.

Where trapeze hangers are used, support the bottom of the duct on angles sized as follows:

<u>WIDTH OF DUCT, INCHES</u>	<u>MINIMUM BOTTOM ANGLE SIZE, INCHES</u>
30 and smaller	1-1/4 by 1-1/4 by 1/8
31 to 48	1-1/2 by 1-1/2 by 1/8
49 to 72	1-1/2 by 1-1/2 by 3/16
73 to 96	2 by 2 by 1/4
97 and wider	3 by 3 by 1/4

3.3.10.6 Purlins

Do not support ducting from roof purlins at points greater than one-sixth of the purlin span from the roof truss. Do not exceed 400 pounds load per hanger.

If the hanger load must exceed the above limit, provide reinforcing of purlin(s) or additional support beam(s). When an additional beam is used, have the beam bear on the top chord of the roof trusses, and also bear over the gusset plates of top chord. Stabilize the beam by connection to

roof purlin along bottom flange.

Purlins used for supporting fire-protection sprinkler mains, electrical lighting fixtures, electrical power ducts, or cable trays are considered fully loaded. Provide supplemental reinforcing or auxiliary support steel for these purlins when used to support ductwork.

3.3.10.7 Vibration Isolation

Isolate the structure from duct support vibration at points indicated. Refer to Section 23 05 48.00 40 VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT.

Provide vibration isolators in discharge ducting system for a distance not less than 50-feet beyond the air handling unit. Coordinate deflection of duct and equipment mountings.

3.3.11 Flexible Connectors for Steel Metal

Connect air-handling equipment, ducts crossing building expansion joints, and fan inlets and outlets to upstream and downstream components with treated woven-cloth connectors.

Install connectors only after system fans are operative and all vibration isolation mountings have been adjusted. When system fans are operating, ensure connectors are free of wrinkles caused by misalignment or fan reaction. Width of surface is curvilinear.

3.3.12 Insulation Protection Angles

Provide galvanized 20-gage sheet, formed into an angle with a 2-inch exposed long leg with a 3/8-inch stiffening break at outer edge, and with a variable concealed leg, depending upon insulation thickness.

Install angles over all insulation edges terminating by butting against a wall, floor foundation, frame, and similar construction. Fasten angles in place with blind rivets through the protection angle, insulation, and sheet metal duct or plenum. Install angles after final insulation covering has been applied.

3.3.13 Duct Probe Access

Provide holes with neat patches, threaded plugs, or threaded or twist-on caps for air-balancing pitot tube access. Provide extended-neck fittings where probe access area is insulated.

3.3.14 Openings In Roofs and Walls

Existing building openings are fixed in size and can not be resized without authorization. Provide equipment to suit existing opening size.

3.4 FIELD QUALITY CONTROL

3.4.1 Fire Damper Tests

Perform operational tests on each fire damper in the presence of the Contracting Officer by enervating a fusible link with localized heat. Provide and install new links after successful testing.

3.4.2 Inspection

Inspect ductwork in accordance with [SMACNA 1987](#).

3.5 CLOSEOUT ACTIVITIES

3.5.1 Operation and Maintenance

Submit one (1) electronic copy of the [operation and maintenance manuals](#) 30 calendar days prior to testing the medium and high pressure ductwork systems. Update data and resubmit for final approval no later than 30 calendar days prior to contract completion.

Ensure operation and maintenance manuals are consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures and safety precautions.

3.5.2 Record Drawings

Provide [record drawings](#) with current factual information. Include deviations from, and amendments to, the drawings. Include concealed or visible changes in the work. Label drawings "As-Built".

-- End of Section --

SECTION 23 75 15

CUSTOM-PACKAGED

PART 1 GENERAL

1.1 SUMMARY

This specification covers the requirements for high-pressure, pre-conditioned air units, air distribution piping and controls for aircraft cooling systems.

1.2 RELATED SECTIONS

1.2.1 Electrical

Electrical installation must be in accordance with section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.2.2 Insulation

Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS, applies to this section, with the additions and modifications specified herein.

1.2.3 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory is specified in Section 09 90 00 PAINTS AND COATINGS.

1.3 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 410 (2001; Addendum 1 2002; Addendum 2 2005; Addendum 3 2011) Forced-Circulation Air-Cooling and Air-Heating Coils

AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

ABMA 9 (2015) Load Ratings and Fatigue Life for Ball Bearings

ABMA 11 (2014) Load Ratings and Fatigue Life for Roller Bearings

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ANSI/ASHRAE 15 & 34 (2013) ANSI/ASHRAE Standard 15-Safety Standard for Refrigeration Systems and ANSI/ASHRAE Standard 34-Designation and Safety Classification of Refrigerants

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

- ASME B31.3 (2020) Process Piping
- ASME B31.5 (2020) Refrigeration Piping and Heat Transfer Components
- ASME BPVC SEC VIII D1 (2019) BPVC Section VIII-Rules for Construction of Pressure Vessels Division 1

ASTM INTERNATIONAL (ASTM)

- ASTM B117 (2019) Standard Practice for Operating Salt Spray (Fog) Apparatus

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

- ISO 281 (2007) Rolling Bearings -- Dynamic Load Ratings and Rating Life

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

- NEMA MG 1 (2018) Motors and Generators
- NEMA MG 2 (2014) Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 70 (2020; ERTA 20-1 2020; ERTA 20-2 2020; TIA 20-1; TIA 20-2; TIA 20-3; TIA 20-4) National Electrical Code

SOCIETY OF AUTOMOTIVE ENGINEERS INTERNATIONAL (SAE)

- SAE ARP5374 (2001; R 2016) Method of Testing Pre-Conditioned Air Equipment

UNDERWRITERS LABORATORIES (UL)

- UL 508 (2018; Reprint Jul 2021) UL Standard for Safety Industrial Control Equipment
- UL 1995 (2015) UL Standard for Safety Heating and Cooling Equipment

1.4 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Pre-Conditioned Air Unit; G, _____]

Performance Testing; G, _____]

SD-08 Manufacturer's Instructions

Installation Manual; G, _____]

SD-11 Closeout Submittals

Operation and Maintenance Manual

Training Plan

1.5 QUALITY CONTROL

1.5.1 System Supplier's Qualifications

PCA system supplier must have at least three previous successful PCA system installations in the last five years. Submit a letter listing prior projects, the date of construction, a point of contact for each prior project, the scope of work of each prior project, and a detailed list of work performed. The system supplier must supervise the installing, adjusting and testing of the equipment.

1.5.2 Pre-Conditioned Air System Detail Drawings

Submit design calculations and detail drawings stamped by a licensed professional engineer showing equipment layout, including assembly and installation details and electrical connection diagrams; piping layout showing the location of all supports and hangers, typical hanger details, gauge reinforcement, reinforcement spacing rigidity classification, and pressure testing locations. Show equipment relationship to other parts of the work, including clearances required for operation and maintenance. Submit drawings showing foundation bolt locations, trench sizes, and access hatch points prior to concrete foundation construction. Submit product data of the equipment, materials and all accessories specified throughout this Section required to deliver a fully functional system. Provide control system drawings which include point-to-point electrical wiring diagrams. Include any information required to demonstrate that the system has been coordinated and functions properly. Include step-by-step operating procedures with detail drawings.

Provide calculations demonstrating the equipment meets the performance requirements at the design condition of 68 wet bulb temperature 95 degrees F dry-bulbas scheduled. Provide calculations demonstrating that equipment meets the performance requirements at the winter design condition of 7 degrees F as scheduled. Provide unit capable of continuous stable operation under a minimum load of 10 percent of the rated capacity. If minimum operating temperature is less than the minimum aircraft delivery temperature, provide PCA unit with heating capability and sizing calculations. Include fan heat gain in the calculation of heater size. Provide schedule of equipment supplied. Schedule must provide a cross reference between manufacturer data and identifiers indicated in shop drawings. Schedule must include the total quantity of each item of equipment supplied. Provide recommended spare parts listing for each assembly or component.

1.5.3 Certificate of Completion

As a prerequisite to government witnessed acceptance testing, the Contractor must submit a Certificate of Completion that certifies all PCA System work and quality control documentation has been completed. Certificate of Completion must include all quality control documentation including preliminary test reports, pneumatic test reports weld inspection reports and NDE testing reports required by 23 64 26 CHILLED, CHILLED-HOT, AND CONDENSER WATER PIPING SYSTEMS.

Further, the Contractor Quality Control Manager must certify that all required checks, inspections, and preliminary tests have been successfully completed. The Contractor must provide the Contracting Officer at least 45 30 calendar days' notice prior to commencement of acceptance testing.

1.6 SYSTEM SUPPLIER INVOLVEMENT

The Contractor and the System Supplier must work together to prepare the work plan, commissioning plan, test reports and final reports. They must both be present during all field testing activities and must coordinate and schedule the work during construction, testing, calibration and acceptance of the system, and operator training. The System Supplier must be responsible to the Contractor for scheduling all Contractor, Sub-Contractor, and manufacturer's service personnel during system startup, commissioning, and acceptance.

1.7 DELIVERY, STORAGE, AND HANDLING

Stored equipment and materials must be protected from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Proper protection and care of all material both before and during installation is the Contractor's responsibility. Any materials found to be damaged must be replaced at the Contractor's expense. During installation, piping and similar openings must be capped to keep out dirt and other foreign matter.

1.8 PROJECT/SITE CONDITIONS

1.8.1 Field Measurements

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

PART 2 PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

Unit Performance Criteria Measured at Point of Aircraft Connection	
Air Temperature	_____ degrees F Minimum _____ degrees F Maximum
Mass Flow Rate	_____ lb/min (ppm) Minimum

Unit Performance Criteria Measured at Point of Aircraft Connection	
Air Pressure	_____ psig Minimum _____ psig Maximum
Moisture Content of Dry Air	_____ grains/lb dry air Maximum

2.2 STANDARD COMMERCIAL PRODUCTS

Use a product from a manufacturer who is regularly engaged in the design, fabrication, testing, and service of pre-conditioned air units of type and size required for this project. Materials and equipment will be standard commercial cataloged products. These products must have a two year record of satisfactory field service prior to proposal due date. The two year record of service must include applications of equipment and materials under similar circumstances and of similar size.

2.3 MANUFACTURER'S STANDARD NAMEPLATES

Nameplates are required on major components if the manufacturer needs to provide specific engineering and manufacturing information pertaining to the particular component. Should replacement of this component be required, nameplate information will insure correct operation of the unit after replacement of this component.

2.4 PRE-CONDITIONED AIR UNIT

Provide high pressure, packaged pre-conditioned air unit designed for 100 percent fresh air. Unit must be assembled, leak-tested, charged (refrigerant and oil), and adjusted at the factory. Unit must operate within capacity range and speed recommended by the manufacturer based on the maximum outdoor enthalpy condition as shown. Unit must be fully UL listed under [UL 1995](#). Certification must be submitted with product data. Unit must be designed to minimize noise and vibration to adjacent buildings. Unit must operate at all conditions with a measured sound power noise level less than 85_____ dBA.

Parts weighing 50 pounds or more which must be removed for inspection, cleaning, or repair, must have lifting eyes or lugs. Include customary auxiliaries for each unit as deemed necessary by the manufacturer for safe, controlled, automatic operation of equipment. Provide unit with single point wiring connection for incoming power supply. Access doors or panels suitably sized and located must be provided for access to filters, coils, valves, and any other items requiring cleaning, repair, or removal. Access doors or panels must be gasketed with synthetic rubber, or equivalent gasket material, and locked in place with thumb screws or catches.

2.4.1 Refrigerant and Oil

Provide factory refrigerant charge and oil. Refrigerants must be one of the fluorocarbon gases. Refrigerants must have number designations and safety classifications in accordance with [ANSI/ASHRAE 15 & 34](#). CFC-based refrigerants are prohibited. Refrigerants must have an Ozone Depletion Potential (ODP) no greater than 0.0. Provide [safety data sheets](#) for all refrigerants.

2.4.2 Structural Base

Provide a structural steel base (welded or bolted) or support legs with factory finish specified in paragraph FACTORY COATING. Unit and individual components must be isolated from the building structure by means of vibration isolators with published load ratings. Vibration isolators must have isolation characteristics as recommended by the manufacturer for the unit supplied and the service intended.

2.4.3 Receivers

Receivers, if required, must bear a stamp certifying compliance with ASME BPVC SEC VIII D1 and must meet the requirements of ANSI/ASHRAE 15 & 34. Inner surfaces must be thoroughly cleaned by sandblasting or other approved means. Each receiver must have a storage capacity not less than 20 percent in excess of that required for the fully-charged system. Each receiver must be equipped with isolation valve and relief valves of capacity and setting required by ANSI/ASHRAE 15 & 34, and two bull's eye liquid-level sight glasses. Provide sight glass in receiver liquid line.

2.4.4 Compressors

Compressors must be of the hermetically sealed design. Compressors must be mounted on vibration isolators to minimize vibration and noise. Rotating parts must be statically and dynamically balanced at the factory to minimize vibration. Lubrication system must be centrifugal pump type equipped with a means for determining oil level and an oil charging valve. Crankcase oil heater must be provided for cold climates. Provide compressor capable of unloading to 10 percent of rated capacity.

2.4.5 Motors and Drives

- a. Electric motors and motor efficiencies must be in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. When motors and equipment furnished are larger than sizes indicated, the cost of providing additional electrical service and related work must be included under this section. Provide variable-speed motors with variable frequency drive as required by the manufacturer and as specified in Section 26 29 23 VARIABLE FREQUENCY DRIVE SYSTEMS UNDER 600 VOLTS. Drives speed controls must be programmed to prevent blower and condenser fans from operating in the region of instability on the fan airflow-pressure curve.
- b. Electrical motor driven equipment specified must be provided complete with motors, motor starters, and controls. Unless otherwise indicated, all motors of one horsepower and above with totally enclosed, or explosion proof fan cooled enclosures, must be the premium efficiency type in accordance with NEMA MG 1. Each motor must conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor.
- c. Motors must be continuous duty with the enclosure specified. Provide motor starters complete with thermal overload protection and other appurtenances necessary for the motor control indicated. Motor duty requirements must allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motors must be sized for the applicable loads. Provide inverter duty premium efficiency motors for use with variable frequency drives.

- d. Motor torque must be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings must be fitted with grease supply fittings and grease relief to outside of enclosure where applicable. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, must be provided. Motor enclosure type must be either TEAO or TEFC.

2.4.6 Evaporator

Provide AHRI 410 coils constructed of seamless copper tubes with compatible aluminum pre-plated aluminum fins. Fins must be soldered or mechanically bonded to the tubes and installed in a stainless steel or aluminum casing. Evaporator air velocity must be sufficiently low to prevent moisture carryover into the air distribution piping.

2.4.7 Condenser

Condenser coil must be of the extended-surface fin-and-tube type and must be constructed of seamless copper tubes with compatible aluminum pre-plated aluminum fins. Fins must be soldered or mechanically bonded to the tubes. Coils must be circuited and sized for a minimum of 5 degrees F subcooling and full pump down capacity.

Coil must be factory leak and pressure tested after assembly in accordance with ANSI/ASHRAE 15 & 34. Provide coils constructed of aluminum alloys for fins, tubes, and manifolds. Coil must be factory leak and pressure tested after assembly in accordance with ANSI/ASHRAE 15 & 34.

2.4.8 High Pressure Blower Assembly

High pressure centrifugal blower, permanently-lubricated high-speed bearings. Integral cooling system for blower assembly. Bearing housing must be conservatively loaded and rated for an L(10) life of not less than 200,000 hours per ISO 281. Precision main bearings with heavy duty bushings in accordance with ABMA 9 or ABMA 11. Shaft seal suitable for high pressure applications.

2.4.9 Filters

Provide washable pre-filter and final filter installed at the inlet of the blower and accessible for maintenance through an access opening. Pre-filter must be constructed of washable mesh media that traps dust, foreign matter, and contaminants and is easily cleaned by flushing with water. Final filter efficiency must be high-efficiency, minimum MERV-8 and approved by manufacturer.

2.4.10 Factory Applied Insulation

PCA equipment must be provided with factory installed insulation on surfaces subject to condensation including the evaporator enclosure, suction line piping, economizer, and cooling lines. Factory insulated items installed outdoors are not required to be fire-rated.

2.4.11 Condensate Removal

Provide a means for condensate removal including an automatic drain valve,

stainless steel drain line, stainless steel condensate pan and condensate sensor. Condensate drain valve must open intermittently, as needed, to prevent continuous air leakage from evaporator housing. Include a high condensate level alarm and safety shut down. Insulate condensate drain piping per Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.4.12 Operating Controls

Provide units complete with factory installed, UL 508-listed microprocessor based operating and safety control system. Controls must process the signals for complete control and monitoring of pre-conditioned air cooling units. Provide safety alarms with automatic shutoff. Provide proportional-integral controls to regulate system capacity and fan speed control to satisfy adjustable set points. Provide a defrost cycle to prevent coil freezing. Defrost cycles will allow discharge temperature from individual units to increase to 35-55 degrees F for up to 90 seconds every 15 minutes.

Provide a dedicated, low-pressure purge mode to allow cool-down of the duct. Purge mode set points including temperature, pressure, and mass flow rate, and automatic shutoff timer (5-30 minutes) must be independently adjustable at the unit control panel.

2.4.12.1 Unit Control Panel and Display

Provide a unit-mounted, touch-screen display to allow adjustment of set points including temperature, pressure, and mass flow rate. Display must show sensor data, set points, operating status of components, monitored points, and alarms. Each safety interlock requiring a manual reset must be displayed at the top-level screen without requiring a password. Non-recycling control interlocks must have the reset located on the control itself that will identify the lockout information required below. Controls must illuminate the fault indicator at the unit and remote controller upon a power failure.

2.4.12.2 Internal Sensors

The following sensors must be provided internal to the unit. All sensors must have accuracy as indicated.

- a. Discharge temperature sensor, 0 to 150 degrees F, accurate to plus or minus 0.5 degrees F.
- b. Ambient temperature sensor, 0 to 150 degrees F, accurate to plus or minus 0.5 degrees F.
- c. Discharge pressure sensor, minus 15 to 50 psig, accurate to plus or minus 0.5-percent.
- d. Discharge humidity sensor, 0 to 100 percent relative humidity (RH), accurate to plus or minus 5 percent RH.
- e. Air velocity measurement sensor, 0 to 4,000 fpm, accurate to plus or minus 5 percent over a temperature range of minus 20 to 150 degrees F.
- f. Mass air flow sensor, 0 to 100 lb/min, accurate to plus or minus 5 percent over a temperature range of minus 20 to 150 degrees F.

2.4.12.3 Adjustable Setpoints

The following points must be capable of being adjusted directly at the unit. A security access code must be entered before parameters can be changed.

- a. Leaving air temperature control.
- b. Leaving air pressure control.
- c. Mass air flow rate.

2.4.12.4 Monitoring Capabilities

During normal operations, the control system must be capable of monitoring and displaying the following operating parameters on the operator interface terminal at the unit. The display must be accessible without opening or removing any panels or doors.

- a. Leaving air temperatures.
- b. Leaving air pressure.
- c. Leaving air mass flow rate.
- d. Leaving air humidity.
- e. Self-diagnostic.
- f. Operation status.
- g. Operating hours.
- h. Number of starts.
- i. Compressor status (on or off).
- j. Compressor speed.
- k. Condenser fan status.
- l. Refrigerant discharge and suction pressures.

2.4.12.5 Safety Controls with Manual Reset

Pre-conditioned air cooling unit must be provided with the following safety controls which automatically shut down the pre-conditioned air cooling unit, display an alarm at unit and remote controller, and which require manual reset.

- a. Low airflow detection.
- b. High discharge air pressure.
- c. High refrigerant pressure.
- d. High motor winding temperature protection.
- e. Motor current overload and phase loss protection.

- f. High condensate level.

2.4.12.6 Safety Controls with Automatic Reset

Pre-conditioned air cooling unit must be provided with the following safety controls with automatic reset, and alarm.

- a. Low refrigerant pressure safety shutdown.
- b. Over/under voltage protection.
- c. Phase reversal protection.
- d. Short cycle protection.
- e. Load limiting to prevent over-pressurization.

2.4.13 Factory Coating

Equipment casing and structural base, when fabricated from ferrous metal, must be factory coated with a coating rated for 3,000 hours' exposure to the salt spray test specified in [ASTM B117](#) using a 5 percent sodium chloride solution.

2.4.14 Test Apparatus

One testing spool piece, or test bullet, must be provided to support field testing. Test bullet must be provided with calibrated gauges to measure all cooling air performance parameters including, but not limited to, temperature, flow, pressure, and humidity. Provide lab testing for air particulates if required by the contracting officer. Provide test bullet with calibrated orifice plate to simulate aircraft back pressure. Provide test bullet complete with carrying case, and turn over to the contracting officer upon contracting officer acceptance of the PCA system.

2.4.15 Tools

One complete set of special tools, if required for access to PCA equipment panels and routine maintenance, must be provided. Tools must be provided to the maintenance activity provided with a weatherproof toolbox attached to the unit structure.

2.5 ELECTRICAL WORK

2.5.1 Controllers, Contactors, and Disconnects

Furnish with respective pieces of equipment. Electrical equipment, controllers, contactors and disconnects must conform to Section [26 20 00](#) INTERIOR DISTRIBUTION SYSTEM, as modified and supplemented by this section. Provide electrical connections under Section [26 20 00](#) INTERIOR DISTRIBUTION SYSTEM. Provide controllers and contactors with maximum of 120 volt control circuits, and auxiliary contacts for use with controls furnished.

2.5.2 Electrical Control Wiring

Provide control wiring under Section [23 09 00](#) INSTRUMENTATION AND CONTROL FOR HVAC. Provide control wiring under this section in accordance with

NFPA 70 and Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Field wiring must be in accordance with manufacturer's instructions.

2.6 SUPPLEMENTAL COMPONENTS

2.6.1 Insulation Thickness Calculations

Perform heat loss calculations based on insulation thickness and equipment performance requirements to demonstrate that insulation is sufficient to deliver the prescribed conditions in section titled PERFORMANCE REQUIREMENTS at the aircraft and to prevent condensation based on outdoor dew point at 0.4 percent humidity ratio condition. Actual insulation values and maximum PCA piping length for the project must be used in calculations.

2.7 FACTORY TESTS

2.7.1 Manufacturer's Factory Test Plan

Perform factory test on PCA equipment prior to delivery to validate the specified full load capacity. Testing must be performed at the factory in accordance with SAE ARP5374 by manufacturer. At a minimum, PCA equipment capacity must be validated to meet the scheduled requirements as indicated. Factory testing to be performed in a controlled environment lab that is capable of simulating extreme ambient conditions witnessed by the installation location. PCA unit must also be tested under minimum load conditions. Stable operation at minimum load of 10 percent of total capacity must be demonstrated during the factory test. Test reports to include ambient conditions and results from each test.

For each unit, submit a factory test plan which verifies the scheduled performance is met by the produced units. Indicate in each test plan the factory acceptance test procedures. Include a detailed step-by-step procedure to test all modes of operation to confirm that the controls through all modes of control to confirm that the controls are performing in accordance with the intended sequence of control. Perform calibration of controllers and sensors, ensure set points are programmed, and control variables are tuned to provide stable control of their respective equipment. Include the required test reporting forms to be completed by the Manufacturer's testing representatives. Submit the required test plans for review and approval to the Contracting Officer at least 90 calendar days before scheduled factory test date.

2.7.1.1 Performance Variables

List performance variables that are required to be measured or tested as part of the factory test plan. Include the actual performance variables during testing as well as the performance requirements indicated on equipment schedules on the contract design drawings on each test form. Provide a description of acceptable performance results and objective quality evidence which will verify performance results. Identify the limits or tolerances within which each tested performance variable is deemed to be acceptable.

2.7.1.2 Test Configuration

Tests must be performed for a minimum of four continuous hours in a wet coil condition. If test period is interrupted, restart the four-hour test period. Each test plan must be job specific and address the particular

units and particular conditions which exist with this contract. Generic or general preprinted test procedures are not acceptable.

2.7.1.3 Test Variables

Air side testing variables must include recording of the airflow, total static pressure; fan drive motor KW, amperage and RPM; and fan RPM. Perform test with entering air at scheduled design conditions.

2.7.1.4 Specialized Components

Include procedures for field testing and field adjusting specialized components, such as hot gas bypass control valves, or pressure valves.

2.7.2 Production Schedule and Factory Test Schedule

The Government reserves the right to witness factory tests for pre-conditioned air cooling units. Provide the production schedule and factory test schedule for tests to be performed at the manufacturer's test facility. Submit planned production schedule, and factory test schedule and test location, to the Contracting Officer as soon as it is scheduled but not less than 90 calendar days prior to the scheduled factory test date. Track this schedule through the production phases and if scheduled factory tests date changes, give advanced notice to Contracting Officer as soon as possible, but at least 30 calendar days in advance of the scheduled test dates.

2.7.3 Factory Test

Conduct the factory testing in compliance with the Contracting Officer approved Manufacturer's Factory Test Plan, and in accordance with additional field testing requirements specified herein. Conduct the test for each unit for the continuous test period in the approved test plan. If a unit shuts down before the continuous test period is completed, the test procedure must be restarted and run for the required duration.

2.7.4 [Factory Test Report](#)

Record the required data using the test reporting forms of the approved test plan. Final test report forms must be typed including data entries and remarks. Completed test report forms for each unit must be reviewed, approved, and signed by the Manufacturer's test director. Submit factory test reports, referencing each tested unit's serial number, and receive approval before delivery of unit to the project site.

2.7.5 Deficiency Resolution

Deficiencies identified during the tests must be corrected in compliance with the manufacturer's recommendations and corrections tested as specified in the paragraph titled FACTORY TEST.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, perform verification of dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

3.2 INSTALLATION

Provide manufacturer's [installation manual](#) for each type of unit. Perform all work in accordance with the manufacturer's published diagrams, recommendations, and equipment warranty requirements.

Piping installation must conform to [ASME B31.3](#). Welding, vents, drains, hangers, inserts, penetrations, and supports must conform to the requirements of Section [23 64 26](#) CHILLED, CHILLED-HOT AND CONDENSER WATER PIPING AND ACCESSORIES paragraph titled "INSTALLATION".

3.2.1 Refrigeration System

3.2.1.1 Equipment

Refrigeration equipment and the installation thereof must conform to [ANSI/ASHRAE 15 & 34](#) and [ASME B31.5](#). Provide necessary supports for all equipment, appurtenances, and pipe as required, including frames or supports for compressors, condensers, and similar items. Select and size isolators based on load-bearing requirements and the lowest frequency of vibration to be isolated. Equipment must be properly leveled, aligned, and secured in place in accordance with manufacturer's instructions.

3.2.2 Field Painting

Painting required for surfaces not otherwise specified, and finish painting of items only primed at the factory is specified in Section [09 90 00](#) PAINTS AND COATINGS.

3.3 FIELD QUALITY CONTROL

3.3.1 [Manufacturer's System Certification](#)

Upon completion and before final acceptance testing of work, a factory-trained representative must verify on-site the PCA equipment installation compliance with manufacturer's recommendations. Manufacturer's representative must check each unit under pressure for refrigerant leaks. If leaks are found, evacuate and dehydrate the machine to an absolute pressure of 300 microns prior to repair and recharge. Verify and record proper refrigeration charge.

Manufacturer's representative must test controls through every cycle of operation, verify safeties, make necessary adjustments, and balance systems prior to scheduling acceptance testing of completed systems. Controllers must be verified to be properly calibrated and have the proper set point to provide stable control of their respective equipment. Submit manufacturer's system certification at least 30 calendar days in advance of the scheduled acceptance test date.

3.3.2 Cleaning

Clean piping before placing in operation. Clean equipment, piping, filters, and accessories. Prior to commencement of field testing, remove all filters and provide new filters.

3.3.3 Preliminary Pneumatic Test

Prior to insulating PCA piping joints, apply a 15 psig pneumatic test to PCA piping, not including flexible duct and connector. Maintain the

pressure while soapsuds or equivalent materials are applied to the exterior of the piping. While applying the soapsuds, visually inspect the entire run of piping, including the bottom surfaces, for leaks (bubble formations). If leaks are discovered, repair the leaks accordingly and retest

3.4 COMPONENT INSTALLATION

3.4.1 Route Control Wiring

Route control wiring in rigid conduit per Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

3.5 ACCEPTANCE TESTS

Pre-conditioned air system final acceptance tests will be witnessed by the Contracting Officer and other Government representatives. Furnish a factory trained field test director authorized by the PCA equipment manufacturer to oversee the complete execution of the field testing. This test representative must also review, approve, and sign the completed Performance Test Report. Signatures must be accompanied by the person's name.

3.5.1 [Pre-Conditioned Air System Performance Test Plan](#)

Submit a performance test plan for each PCA system at least 90 calendar days in advance of the scheduled acceptance test date for Contracting Officer approval. Submit the performance test plan along with the completed factory test plan specified herein. Include field test director's qualifications and factory training certification.

3.5.1.1 Functional Tests

Test plan must include detailed step-by-step procedures to verify the functional performance of the complete PCA system including all modes of operation and safety controls. Each test step must include the procedure used to simulate conditions, the expected responses, and space for comments. Test plan must include list of participants and equipment needed to perform the test. Describe test set-up to simulate real-world operation of the entire system including flexible duct.

3.5.2 [Notification of Pre-Conditioned Air System Performance Testing](#)

Notify the Contracting Officer in writing at least 30 calendar days in advance of all acceptance tests. Notification must include PCA System Certificate of Completion. If partial performance testing is necessary because outdoor conditions are not within the required range, include the anticipated endurance test dates in the Notification of PCA Performance Testing. Test each unit for Contracting Officer acceptance in accordance with the approved test plan.

3.5.3 Performance Testing

Conduct the field testing in compliance with the Contracting Officer approved performance test plan, and in accordance with additional testing requirements specified herein. Record the required data using the test reporting forms approved of the approved field test plan.

Conduct the endurance test for each PCA for a continuous 4-hour test

period. If a unit shuts down before the continuous 4-hour test period is completed, the test must be started again and run for the required duration. If any performance variable measured at the aircraft connection falls outside of the acceptable range in paragraph titled PERFORMANCE REQUIREMENTS for more than one measurement interval, the endurance test will be failed. Record the cool down time required for air measurements to be within the required performance parameters. If the cool down time exceeds 30 minutes, the test will be failed. If the system experiences any failures during the endurance test portion of the test, repair the system and repeat the endurance test portion until the system operates continuously and without failure for the specified endurance test period.

3.5.4 Performance Test Report

Within 30 calendar days after acceptable completion of testing, submit each test report for the review and approval of the Contracting Officer. Use the test reporting forms approved in the Performance Test Plan. Final test report forms must be typed, including data entries and remarks. Completed test report forms for each PCA must be reviewed, approved, and signed by the Contractor's test director and the QC manager.

3.5.5 Deficiency Resolution and Re-testing

Deficiencies identified during the tests must be corrected in compliance with the contract requirements and retested as specified in the paragraph titled ACCEPTANCE TESTS. Any deficiencies observed must be corrected by the Contractor without cost to the Government.

3.6 ADJUSTING AND CLEANING

Wipe equipment clean, removing all traces of oil, dust, dirt, or paint spots. Provide temporary filters for all fans that are operated during construction, and install new filters after all construction dirt has been removed from the building. Maintain the system in this clean condition until final acceptance.

Bearings must be properly lubricated with oil or grease as recommended by the manufacturer. Belts must be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment must be adjusted to setting indicated or directed. Fans must be adjusted to the speed indicated by the manufacturer to meet specified conditions.

3.7 CLOSEOUT ACTIVITIES

3.7.1 Operation and Maintenance Manual

Submit operation and maintenance manuals meeting requirements of Section 01 78 23 OPERATION AND MAINTENANCE DATA and 01 78 24.00 20 FACILITY ELECTRONIC OPERATION AND MAINTENANCE SUPPORT INFORMATION (eOMSIS) no later than 30 calendar days before contract completion. Provide recommended spare parts listing for each assembly or component.

3.7.2 Training Plan

Furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the PCA system in accordance with requirements of Section 01 78 23 OPERATION AND MAINTENANCE DATA. Instructors must be thoroughly familiar with all parts of the

installation and instructed in operating theory as well as practical operation and maintenance work. Submit a training plan for the instruction course including instructor's qualifications and certifications for approval.

Conduct a training course as designated by the Contracting Officer. The training period must consist of a maximum of 16 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests. The field posted instructions must cover all of the items contained in the approved operation and maintenance manuals as well as demonstrations of routine maintenance operations. When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

-- End of Section --

SECTION 23 82 46.00 40

ELECTRIC UNIT HEATERS

PART 1 GENERAL

Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM applies to work specified in this section.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

UNDERWRITERS LABORATORIES (UL)

UL 1996 (2009; Reprint Aug 2020) UL Standard for Safety Electric Duct Heaters

1.2 ADMINISTRATIVE REQUIREMENTS

1.2.1 Preinstallation Meetings

The Contracting Officer will schedule a preinstallation meeting within 30 ____ days of Contract Award. Provide the following for review and approval:

- a. Submit fabrication drawings for electric heaters, indicating the fabrication and assembly details to be performed in the factory.
- b. Submit manufacturer's instructions for electric heaters, stating the special provisions necessary to install equipment components and system packages. Detail the impedances, hazards and safety precautions within the special notices.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are for Contractor Quality Control approval for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Performance Data; G, ____]

Electric Unit Heaters; G, ____]

SD-08 Manufacturer's Instructions

Manufacturer's Instructions

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide suspended electric unit heaters, and arrange for the discharge of air as indicated.

Provide electric unit heaters with at least the indicated capacity and ensure that they conform to the requirements specified herein. Ensure that the electric unit heaters are factory-prewired and ready for field terminal connections.

Ensure products conform to the requirements of [UL 1996](#) for [electric unit heaters](#).

Submit [performance data](#) for electric heaters, including use life, test, system functional flows, safety features, and mechanical automated details.

2.2 COMPONENTS

2.2.1 Heating Element

Provide a heating element constructed of a resistance wire insulated by highly compacted refractory insulation protected by a sealed metallic-finned sheath. Provide component materials as follows:

- a. Provide a resistance wire of not less than 20-helix wound alloy of approximately 80-percent nickel and 20-percent chromium.
- b. Provide a refractory insulation of magnesium oxide with a resistance of not less than 50,000 ohms after exposure to an ambient temperature and humidity of [90 degrees F](#) and 85 plus or minus 5-percent relative humidity, respectively, for not less than 24 hours.
- c. Provide a sheathing consisting of aluminum fins cast around an internal steel sheath containing refractory insulation and resistance wire or carbon-steel fins permanently attached to a tubular carbon-steel sheath containing refractory insulation and resistance wire and with external surfaces porcelainized.

Ensure that the maximum surface temperature of porcelain-protected steel sheathing is [700 _____ degrees F](#).

Ensure that the maximum surface temperature of cast-aluminum sheathing is [500 _____ degrees F](#).

2.2.2 Controls

The control of this unit will be by the emcs programming logic described under the sequence of operations. this heater is also referred to as a hoar frost heater. one heater is required at the outside air inlet for each of the air handlers provided by this installing contractor..

Provide the unit with a remote unfused disconnect switch that opens ungrounded conductors in the OFF position and a thermostat with integral controls, including thermal overload cutout switches, magnetic contactors, necessary transformers, and thermostat protection as required. Provide cutout switches that can be automatically reset.

2.2.3 Propellers and Motors

Provide propellers with mill-aluminized galvanized-steel all-aluminum blades statically and dynamically balanced to within 0.5 percent. Provide units with fan-inlet safety guards.

Ensure that propellers and motors are AMCA-certified for air performance and noise level.

Protect motors against damage by the heating element and resilient mount.

Ensure that propellers and motors conform to Section 26 60 13.00 40 LOW-VOLTAGE MOTORS for motors, except that load-matched and custom-designed motors may be used and be so identified on the shop drawings. For motors not so identified, conform to the requirements specified.

Subfractional and fractional custom-designed or applied motors may deviate from the preceding motor requirements as follows:

- a. Shaded-pole motors rated less than 1/6 horsepower may be used for direct-drive service.
- b. Permanent split-capacitor, split-phase, and capacitor-start motors rated 1/4 horsepower or less may be used for direct-drive service.
- c. Split-phase and capacitor-start motors, rated 1/4 horsepower or less, may be used for belt-drive service.
- d. Motor bearings may be the manufacturer's standard prelubricated sleeve type but provide the motor with antifriction thrust bearings, when specified. Ensure that the lubricant provisions are for extended service, requiring replenishment not more than twice per year of continuous operation.

Provide the manufacturer's standard motor identification plate.

Provide the manufacturer's standard motor speed and control.

PART 3 EXECUTION

3.1 INSTALLATION

Install unit heaters in accordance with the manufacturer's instructions at the mounting heights indicated.

3.1.1 Casings

Provide casings with smoothly contoured propeller orifice rings of at least 20-gage cold-rolled carbon steel. Provide a casing surface finish with phosphate pretreatment, prime coating, and baked-enamel finish.

3.1.2 Air Distribution

Fit vertical discharge units with louver-cone diffusers.

Provide horizontal units with adjustable single- or double-deflection louvers.

3.2 FIELD QUALITY CONTROL

Demonstrate in the presence of the Contracting Officer that the unit heaters operate satisfactorily.

Cycle unit heaters five times, from start to operating thermal conditions to off, to verify adequacy of construction, system controls, and component performance.

Conduct an operational test for a minimum of 6 hours.

-- End of Section --

**SECTION 26 05 00
COMMON WORK RESULTS FOR ELECTRICAL**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Sleeves for raceways and cables.
 - 3. Sleeve seals.
 - 4. Grout.
 - 5. Common electrical installation requirements.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For sleeve seals.

1.5 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.

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3. To allow right of way for piping and conduit installed at required slope.
 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
 - C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames."
 - D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping".

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- B. Sleeves for Rectangular Openings: Galvanized sheet steel.
 1. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and no side more than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches (1270 mm) and 1 or more sides equal to, or more than, 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.

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- c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
2. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 3. Pressure Plates: Stainless steel. Include two for each sealing element.
 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.3 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors **2 inches (50 mm)** above finished floor level.

- G. Size pipe sleeves to provide **1/4-inch (6.4-mm)** annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry
 - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
- J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for **1-inch (25-mm)** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for **1-inch (25-mm)** annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
 - 3. Sleeves and sleeve seals for cables.
- B. Related Sections include the following:
 - 1. Division 27 Section "Communications Horizontal Cabling" for cabling used for voice and data circuits.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For testing agency.

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- C. Field quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.6 COORDINATION

- A. Set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alcan Products Corporation; Alcan Cable Division.
 - 2. American Insulated Wire Corp.; a Leviton Company.
 - 3. General Cable Corporation.
 - 4. Senator Wire & Cable Company.
 - 5. Southwire Company.
- B. Copper Conductors: Comply with NEMA WC 70.
- C. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN.

2.2 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Hubbell Power Systems, Inc.
 - 3. O-Z/Gedney; EGS Electrical Group LLC.
 - 4. 3M; Electrical Products Division.
 - 5. Tyco Electronics Corp.
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

2.4 SLEEVE SEALS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Advance Products & Systems, Inc.
 - 2. Calpico, Inc.
 - 3. Metraflex Co.
 - 4. Pipeline Seal and Insulator, Inc.

- B. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
 - 1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 - 2. Pressure Plates: Stainless steel. Include two for each sealing element.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type THHN-THWN, single conductors in raceway.
- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway.
- C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-THWN, single conductors in raceway.
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- E. Feeders Installed below Raised Flooring: Type THHN-THWN, single conductors in raceway.
- F. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway.
- G. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway.

- H. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- I. Branch Circuits Installed below Raised Flooring: Type THHN-THWN, single conductors in raceway.
- J. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- K. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- L. Class 2 Control Circuits: Type THHN-THWN, in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least **12 inches (300 mm)** of slack.

3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve rectangle perimeter less than **50 inches (1270 mm)** and no side greater than **16 inches (400 mm)**, thickness shall be **0.052 inch (1.3 mm)**.
 - 2. For sleeve rectangle perimeter equal to, or greater than, **50 inches (1270 mm)** and 1 or more sides equal to, or greater than, **16 inches (400 mm)**, thickness shall be **0.138 inch (3.5 mm)**.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both wall surfaces.
- G. Extend sleeves installed in floors **2 inches (50 mm)** above finished floor level.
- H. Size pipe sleeves to provide **1/4-inch (6.4-mm)** annular clear space between sleeve and cable unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- M. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for **1-inch (25-mm)** annular clear space between pipe and sleeve for installing mechanical sleeve seals.

- N. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between cable and sleeve for installing mechanical sleeve seals.

3.6 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in cables and conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner.
 - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.

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- b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- C. Test Reports: Prepare a written report to record the following:
- 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

**SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment, plus the following special applications:
 - 1. Common ground bonding.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Other Informational Submittals: Plans showing dimensioned as-built locations of grounding features specified in Part 3 "Field Quality Control" Article, including the following:
 - 1. Ground rods.
 - 2. Ground rings.
 - 3. Grounding arrangements and connections for separately derived systems.
 - 4. Grounding for sensitive electronic equipment.
- C. Qualification Data: For testing agency and testing agency's field supervisor.

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- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For grounding to include the following in emergency, operation, and maintenance manuals:
 - a. Tests shall be to determine if ground resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if they do not.
 - b. Include recommended testing intervals.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the International Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the International Electrical Testing Association to supervise on-site testing specified in Part 3.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
- C. Grounding Bus: Rectangular bars of annealed copper, 1/4 by 2 inches (6 by 50 mm) in cross section, unless otherwise indicated; with insulators.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet (19 mm by 3 m) in diameter.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least **24 inches (600 mm)** below grade.
 - 2. Duct-Bank Grounding Conductor: Bury **12 inches (300 mm)** above duct bank when indicated as part of duct-bank installation.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Grounding Bus: Install in electrical and telephone equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 - 1. Install bus on insulated spacers **1 inch (25 mm)**, minimum, from wall **6 inches (150 mm)** above finished floor, unless otherwise indicated.
 - 2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, down to specified height above floor, and connect to horizontal bus.
- E. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so **4 inches (100 mm)** will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from **2 inches (50 mm)** above to **6 inches (150 mm)** below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and

fasten to manhole walls. Connect to cable armor and cable shields as recommended by manufacturer of splicing and termination kits.

3.3 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Armored and metal-clad cable runs.
 - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 - 9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.

10. Communications Cable Tray

- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- F. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- G. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 - 1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch (6-by-50-by-300-mm) grounding bus.
 - 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.
- H. Metal Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.4 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 2 inches (50 mm) below finished floor or final grade, unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.

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2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- D. Grounding and Bonding for Piping:
1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- E. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.
- F. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than **60 feet (18 m)** apart.
- G. Ground Ring: Install a grounding conductor, electrically connected to each building structure ground rod and to each steel column, extending around the perimeter of building.
1. Install tinned-copper conductor not less than No. 2/0 AWG for ground ring and for taps to building steel.
 2. Bury ground ring not less than **24 inches (600 mm)** from building foundation.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
 3. Prepare dimensioned drawings locating each test well, ground rod and ground rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- B. Report measured ground resistances that exceed the following values:
1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 10 ohms.
 2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.
 3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
 4. Substations and Pad-Mounted Equipment: 5 ohms.
 5. Manhole Grounds: 10 ohms.
- C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

**SECTION 26 05 29
HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.
- B. Related Sections include the following:
 - 1. Division 26 Section "Vibration And Seismic Controls For Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

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- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze hangers. Include Product Data for components.
 - 2. Steel slotted channel systems. Include Product Data for components.
 - 3. Nonmetallic slotted channel systems. Include Product Data for components.
 - 4. Equipment supports.
- C. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Tyco International, Ltd.
 - g. Wesanco, Inc.
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 5. Channel Dimensions: Selected for applicable load criteria.
 - 6. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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- a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. Fabco Plastics Wholesale Limited.
 - d. Seasafe, Inc.
7. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
 8. Fitting and Accessory Materials: Same as channels and angles, except metal items may be stainless steel.
 9. Rated Strength: Selected to suit applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel and malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- E. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
 2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.

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- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 Section "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as scheduled in NECA 1, where its Table 1 lists maximum spacing is less than stated in NFPA 70. Minimum rod size shall be **1/4 inch (6 mm)** in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 1. Secure raceways and cables to these supports with two-bolt conduit clamps.

- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch (38-mm) and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb (90 kg).
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
 - 5. To Light Steel: Sheet metal screws.
 - 6. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than **4 inches (100 mm)** larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use **3000-psi (20.7-MPa)**, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of **2.0 mils (0.05 mm)**.
- B. Touchup: Comply with requirements in Division 09 painting Sections for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

**SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. Related Sections include the following:
 - 1. Division 26 Section "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.

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- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Custom enclosures and cabinets.
 - 2. For handholes and boxes for underground wiring, including the following:
 - a. Duct entry provisions, including locations and duct sizes.
 - b. Frame and cover design.
 - c. Grounding details.
 - d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
 - e. Joint details.
- C. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members in the paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
- D. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, will withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

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- a. The term "withstand" means "the cabinet or enclosure will remain in place without separation of any parts when subjected to the seismic forces specified."
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Qualification Data: For professional engineer and testing agency.
- F. Source quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. AFC Cable Systems, Inc.
 2. Alflex Inc.
 3. Allied Tube & Conduit; a Tyco International Ltd. Co.
 4. Anamet Electrical, Inc.; Anaconda Metal Hose.
 5. Electri-Flex Co.
 6. Manhattan/CDT/Cole-Flex.
 7. Maverick Tube Corporation.
 8. O-Z Gedney; a unit of General Signal.
 9. Wheatland Tube Company.
- B. Rigid Steel Conduit: ANSI C80.1.

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- C. IMC: ANSI C80.6.
- D. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
 - 1. Comply with NEMA RN 1.
 - 2. Coating Thickness: 0.040 inch (1 mm), minimum.
- E. EMT: ANSI C80.3.
- F. FMC: Zinc-coated steel.
- G. LFMC: Flexible steel conduit with PVC jacket.
- H. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
 - 2. Fittings for EMT: Steel or die-cast, set-screw or compression type.
 - 3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch (1 mm), with overlapping sleeves protecting threaded joints.
- I. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.2 NONMETALLIC CONDUIT AND TUBING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Anamet Electrical, Inc.; Anaconda Metal Hose.
 - 3. Arnco Corporation.
 - 4. CANTEX Inc.
 - 5. CertainTeed Corp.; Pipe & Plastics Group.
 - 6. Condux International, Inc.
 - 7. ElecSYS, Inc.

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8. Electri-Flex Co.
9. Lamson & Sessions; Carlon Electrical Products.
10. Manhattan/CDT/Cole-Flex.
11. RACO; a Hubbell Company.
12. Thomas & Betts Corporation.

- C. ENT: NEMA TC 13.
- D. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.
- E. LFNC: UL 1660.
- F. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.
- G. Fittings for LFNC: UL 514B.

2.3 OPTICAL FIBER/COMMUNICATIONS CABLE RACEWAY AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Arnco Corporation.
 2. Endot Industries Inc.
 3. IPEX Inc.
 4. Lamson & Sessions; Carlon Electrical Products.
- B. Description: Comply with UL 2024; flexible type, approved for plenum installation.

2.4 METAL WIREWAYS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Cooper B-Line, Inc.
 2. Hoffman.
 3. Square D; Schneider Electric.
- B. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 3R, unless otherwise indicated.

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- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: Hinged type.
- E. Finish: Manufacturer's standard enamel finish.

2.5 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Manufacturer's standard enamel finish in color selected by Architect.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Thomas & Betts Corporation.
 - b. Walker Systems, Inc.; Wiremold Company (The).
 - c. Wiremold Company (The); Electrical Sales Division.
- B. Surface Nonmetallic Raceways: Two-piece construction, manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Butler Manufacturing Company; Walker Division.
 - b. Enduro Systems, Inc.; Composite Products Division.
 - c. Hubbell Incorporated; Wiring Device-Kellems Division.
 - d. Lamson & Sessions; Carlon Electrical Products.
 - e. Panduit Corp.
 - f. Walker Systems, Inc.; Wiremold Company (The).
 - g. Wiremold Company (The); Electrical Sales Division.

2.6 BOXES, ENCLOSURES, AND CABINETS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.

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2. EGS/Appleton Electric.
3. Erickson Electrical Equipment Company.
4. Hoffman.
5. Hubbell Incorporated; Killark Electric Manufacturing Co. Division.
6. O-Z/Gedney; a unit of General Signal.
7. RACO; a Hubbell Company.
8. Robroy Industries, Inc.; Enclosure Division.
9. Scott Fetzer Co.; Adalet Division.
10. Spring City Electrical Manufacturing Company.
11. Thomas & Betts Corporation.
12. Walker Systems, Inc.; Wiremold Company (The).
13. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.

- B. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- C. Cast-Metal Outlet and Device Boxes: NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.
- D. Metal Floor Boxes: Cast metal, fully adjustable, rectangular.
- E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- F. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, galvanized, cast iron with gasketed cover.
- G. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
- H. Cabinets:
1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 2. Hinged door in front cover with flush latch and concealed hinge.
 3. Key latch to match panelboards.
 4. Metal barriers to separate wiring of different systems and voltage.
 5. Accessory feet where required for freestanding equipment.

2.7 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. Description: Comply with SCTE 77.

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1. Color of Frame and Cover: Gray.
 2. Configuration: Units shall be designed for flush burial and have closed bottom, unless otherwise indicated.
 3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
 4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 5. Cover Legend: Molded lettering, "ELECTRIC." "TELEPHONE."
 6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 7. Handholes **12 inches wide by 24 inches long (300 mm wide by 600 mm long)** and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armorcast Products Company.
 - b. Carson Industries LLC.
 - c. CDR Systems Corporation.
 - d. NewBasis.
- C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armorcast Products Company.
 - b. Carson Industries LLC.
 - c. Christy Concrete Products.
 - d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.

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2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Carson Industries LLC.
 - b. Christy Concrete Products.
 - c. Nordic Fiberglass, Inc.

2.8 SLEEVES FOR RACEWAYS

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch (1.3- or 3.5-mm) thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

2.9 SLEEVE SEALS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Advance Products & Systems, Inc.
 2. Calpico, Inc.
 3. Metraflex Co.
 4. Pipeline Seal and Insulator, Inc.
- B. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
 1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 2. Pressure Plates: Stainless steel. Include two for each sealing element.
 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.10 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
 - 1. Tests of materials shall be performed by a independent testing agency.
 - 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 - 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
 - 1. Exposed Conduit: Rigid steel conduit.
 - 2. Concealed Conduit, Aboveground: Rigid steel or IMC conduit.
 - 3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
 - 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 - 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
- B. Comply with the following indoor applications, unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Exposed, Not Subject to Severe Physical Damage: EMT.

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3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
6. Damp or Wet Locations: Rigid steel conduit.
7. Raceways for Optical Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical fiber/communications cable raceway.
8. Raceways for Optical Fiber or Communications Cable Risers in Vertical Shafts: Riser-type, optical fiber/communications cable raceway.
9. Raceways for Concealed General Purpose Distribution of Optical Fiber or Communications Cable: Riser-type, optical fiber/communications cable raceway Plenum-type, optical fiber/communications cable raceway.
10. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, stainless steel in damp or wet locations.

C. Minimum Raceway Size: 3/4-inch (21-mm) trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with that material. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer.

E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

F. Do not install aluminum conduits in contact with concrete.

3.2 INSTALLATION

A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.

B. Keep raceways at least 6 inches (150 mm) away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

C. Complete raceway installation before starting conductor installation.

D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."

E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.

- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch (27-mm) trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.
- I. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- J. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- K. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb (90-kg) tensile strength. Leave at least 12 inches (300 mm) of slack at each end of pull wire.
- L. Raceways for Optical Fiber and Communications Cable: Install raceways, metallic and nonmetallic, rigid and flexible, as follows:
 - 1. 3/4-Inch (19-mm) Trade Size and Smaller: Install raceways in maximum lengths of 50 feet (15 m).
 - 2. 1-Inch (25-mm) Trade Size and Larger: Install raceways in maximum lengths of 75 feet (23 m).
 - 3. Install with a maximum of two 90-degree bends or equivalent for each length of raceway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes

or terminations at distribution frames or cabinets where necessary to comply with these requirements.

- M. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.
- N. Flexible Conduit Connections: Use maximum of **72 inches (1830 mm)** of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
 - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- O. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- P. Set metal floor boxes level and flush with finished floor surface.
- Q. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
 - 1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than **6 inches (150 mm)** in nominal diameter.
 - 2. Install backfill as specified in Division 31 Section "Earth Moving."
 - 3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within **12 inches (300 mm)** of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
 - 4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.

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5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with **3 inches (75 mm)** of concrete.
 - b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of **60 inches (1500 mm)** from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
6. Warning Planks: Bury warning planks approximately **12 inches (300 mm)** above direct-buried conduits, placing them **24 inches (600 mm)** o.c. Align planks along the width and along the centerline of conduit.

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from **1/2-inch (12.5-mm)** sieve to **No. 4 (4.75-mm)** sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures **1 inch (25 mm)** above finished grade.
- D. Install handholes and boxes with bottom below the frost line, below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
- F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.

- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and no side greater than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
 - 2. For sleeve cross-section rectangle perimeter equal to, or greater than, 50 inches (1270 mm) and 1 or more sides equal to, or greater than, 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).
 - E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
 - F. Cut sleeves to length for mounting flush with both surfaces of walls.
 - G. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level.
 - H. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway unless sleeve seal is to be installed or unless seismic criteria require different clearance.
 - I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
 - J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
 - K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Penetration Firestopping."
 - L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
 - M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - N. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway and sleeve for installing mechanical sleeve seals.
- 3.6 SLEEVE-SEAL INSTALLATION
- A. Install to seal underground, exterior wall penetrations.

- B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

3.8 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 26 05 48
VIBRATION AND SEISMIC CONTROLS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Isolation pads.
- 2. Spring isolators.
- 3. Restrained spring isolators.
- 4. Channel support systems.
- 5. Restraint cables.
- 6. Hanger rod stiffeners.
- 7. Anchorage bushings and washers.

- B. Related Sections include the following:

- 1. Division 26 Section "Hangers And Supports For Electrical Systems" for commonly used electrical supports and installation requirements.

1.3 DEFINITIONS

- A. The IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading: Coordinate all seismic performance requirements with structural engineer.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 - 3. Restrained-Isolation Devices: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators and seismic restraints.
 - a. Coordinate design calculations with wind-load calculations required for equipment mounted outdoors. Comply with requirements in other Division 26 Sections for equipment mounted outdoors.

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2. Indicate materials and dimensions and identify hardware, including attachment and anchorage devices.
 3. Field-fabricated supports.
 4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).
- C. Coordination Drawings: Show coordination of seismic bracing for electrical components with other systems and equipment in the vicinity, including other supports and seismic restraints.
- D. Welding certificates.
- E. Qualification Data: For professional engineer and testing agency.
- F. Field quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.

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- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.
- E. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.
 - 7. Vibration Eliminator Co., Inc.
 - 8. Vibration Isolation.
 - 9. Vibration Mountings & Controls, Inc.

- B. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
 - 1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- (6-mm-) thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
 - 2. Restraint: Seismic or limit-stop as required for equipment and authorities having jurisdiction.
 - 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.2 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. California Dynamics Corporation.
 - 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 4. Hilti Inc.
 - 5. Loos & Co.; Seismic Earthquake Division.
 - 6. Mason Industries.
 - 7. TOLCO Incorporated; a brand of NIBCO INC.
 - 8. Unistrut; Tyco International, Ltd.
- B. General Requirements for Restraint Components: Rated strengths, features, and application requirements shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building

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structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.

- D. Restraint Cables: ASTM A 492 stainless-steel cables with end connections made of steel assemblies with thimbles, brackets, swivels, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.
- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod. Do not weld stiffeners to rods.
- F. Bushings for Floor-Mounted Equipment Anchor: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchors and studs.
- G. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices.
- H. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- I. Mechanical Anchor: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchors with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.
- J. Adhesive Anchor: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.3 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.

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3. Baked enamel or powder coat for metal components on isolators for interior use.
4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Raceways or Cables: Secure raceways and cables to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment and Hanger Restraints:
 1. Install restrained isolators on electrical equipment.
 2. Install resilient, bolt-isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch (3.2 mm).
 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

D. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in runs of raceways, cables, wireways, cable trays, and busways where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where they terminate with connection to equipment that is anchored to a different structural element from the one supporting them as they approach equipment.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

B. Tests and Inspections:

1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.

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4. Test at least four Insert number of each type and size of installed anchors and fasteners selected by Architect.
5. Test to 90 percent of rated proof load of device.
6. Measure isolator restraint clearance.
7. Measure isolator deflection.
8. Verify snubber minimum clearances.
9. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.

C. Remove and replace malfunctioning units and retest as specified above.

D. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust isolators after isolated equipment is at operating weight.

B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

C. Adjust active height of spring isolators.

D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 260548

**SECTION 26 05 53
IDENTIFICATION FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Identification for raceway and metal-clad cable.
 - 2. Identification for conductors and communication and control cable.
 - 3. Underground-line warning tape.
 - 4. Warning labels and signs.
 - 5. Instruction signs.
 - 6. Equipment identification labels.
 - 7. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.
- C. Samples: For each type of label and sign to illustrate size, colors, lettering style, mounting provisions, and graphic features of identification products.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and ANSI C2.
- B. Comply with NFPA 70.

- C. Comply with 29 CFR 1910.145.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 RACEWAY AND METAL-CLAD CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Color for Printed Legend:
 - 1. Power Circuits: Black letters on an orange field.
 - 2. Legend: Indicate system or service and voltage, if applicable.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, **2 inches (50 mm)** long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; **2 inches (50 mm)** wide; compounded for outdoor use.

2.2 CONDUCTOR AND COMMUNICATION- AND CONTROL-CABLE IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than **3 mils (0.08 mm)** thick by **1 to 2 inches (25 to 50 mm)** wide.
- B. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- C. Aluminum Wraparound Marker Labels: Cut from **0.014-inch- (0.35-mm-)** thick aluminum sheet, with stamped, embossed, or scribed legend, and fitted with tabs and matching slots for permanently securing around wire or cable jacket or around groups of conductors.
- D. Metal Tags: Brass or aluminum, **2 by 2 by 0.05 inch (50 by 50 by 1.3 mm)**, with stamped legend, punched for use with self-locking nylon tie fastener.
- E. Write-On Tags: Polyester tag, **0.010 inch (0.25 mm)** thick, with corrosion-resistant grommet and polyester or nylon tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.

2.3 UNDERGROUND-LINE WARNING TAPE

- A. Description: Permanent, bright-colored, continuous-printed, polyethylene tape.
 - 1. Not less than **6 inches (150 mm)** wide by **4 mils (0.102 mm)** thick.
 - 2. Compounded for permanent direct-burial service.
 - 3. Embedded continuous metallic strip or core.
 - 4. Printed legend shall indicate type of underground line.

2.4 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.
- C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. **1/4-inch (6.4-mm)** grommets in corners for mounting. Nominal size, **7 by 10 inches (180 by 250 mm)**.
- D. Metal-Backed, Butyrate Warning Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with **0.0396-inch (1-mm)** galvanized-steel backing; and with colors,

legend, and size required for application. 1/4-inch (6.4-mm) grommets in corners for mounting. Nominal size, 10 by 14 inches (250 by 360 mm).

- E. Warning label and sign shall include, but are not limited to, the following legends:
1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES (915 MM)."

2.5 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch (1.6 mm) thick for signs up to 20 sq. in. (129 sq. cm) and 1/8 inch (3.2 mm) thick for larger sizes.
1. Engraved legend with black letters on white face.
 2. Punched or drilled for mechanical fasteners.
 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.6 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm).
- B. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch (10 mm). Overlay shall provide a weatherproof and ultraviolet-resistant seal for label.
- C. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).
- D. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch (10 mm).

- E. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be **1 inch (25 mm)**.

2.7 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
 - 1. Minimum Width: **3/16 inch (5 mm)**.
 - 2. Tensile Strength: **50 lb (22.6 kg)**, minimum.
 - 3. Temperature Range: **Minus 40 to plus 185 deg F (Minus 40 to plus 85 deg C)**.
 - 4. Color: Black, except where used for color-coding.
- B. Paint: Paint materials and application requirements are specified in Division 09 painting Sections.
- C. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Raceways and Duct Banks More Than 600 V Concealed within Buildings: **4-inch- (100-mm-)** wide black stripes on **10-inch (250-mm)** centers over orange background that extends full length of raceway or duct and is **12 inches (300 mm)** wide. Stencil legend "DANGER CONCEALED HIGH VOLTAGE WIRING" with **3-inch- (75-mm-)** high black letters on **20-inch (500-mm)** centers. Stop stripes at legends. Apply to the following finished surfaces:
 - 1. Floor surface directly above conduits running beneath and within **12 inches (300 mm)** of a floor that is in contact with earth or is framed above unexcavated space.
 - 2. Wall surfaces directly external to raceways concealed within wall.
 - 3. Accessible surfaces of concrete envelope around raceways in vertical shafts, exposed in the building, or concealed above suspended ceilings.
- B. Power-Circuit Conductor Identification: For secondary conductors No. 1/0 AWG and larger in vaults, pull and junction boxes, manholes, and handholes use color-coding conductor tape. Identify source and circuit number of each set of conductors. For single conductor cables, identify phase in addition to the above.
- C. Branch-Circuit Conductor Identification: Where there are conductors for more than three branch circuits in same junction or pull box, use color-coding conductor tape aluminum wraparound marker labels. Identify each ungrounded conductor according to source and circuit number.

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- D. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source and circuit number.
- E. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, signal, sound, intercommunications, voice, and data connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and Operation and Maintenance Manual.
- F. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
- G. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply baked-enamel warning signs. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
 - 1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.
 - 2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.
- H. Instruction Signs:
 - 1. Operating Instructions: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
 - 2. Emergency Operating Instructions: Install instruction signs with white legend on a red background with minimum **3/8-inch- (10-mm-)** high letters for emergency instructions at equipment used for power transfer.
- I. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
 - 1. Labeling Instructions:
 - a. Indoor Equipment: Engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with **1/2-inch- (13-mm-)** high

letters on 1-1/2-inch- (38-mm-) high label; where 2 lines of text are required, use labels 2 inches (50 mm) high.

- b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
- c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.

2. Equipment to Be Labeled:

- a. Panelboards, electrical cabinets, and enclosures.
- b. Access doors and panels for concealed electrical items.
- c. Electrical switchgear and switchboards.
- d. Transformers.
- e. Electrical substations.
- f. Emergency system boxes and enclosures.
- g. Motor-control centers.
- h. Disconnect switches.
- i. Enclosed circuit breakers.
- j. Motor starters.
- k. Push-button stations.
- l. Power transfer equipment.
- m. Contactors.
- n. Remote-controlled switches, dimmer modules, and control devices.
- o. Battery inverter units.
- p. Battery racks.
- q. Power-generating units.
- r. Voice and data cable terminal equipment.
- s. Master clock and program equipment.
- t. Intercommunication and call system master and staff stations.
- u. Television/audio components, racks, and controls.
- v. Fire-alarm control panel and annunciators.
- w. Security and intrusion-detection control stations, control panels, terminal cabinets, and racks.
- x. Monitoring and control equipment.
- y. Uninterruptible power supply equipment.
- z. Terminals, racks, and patch panels for voice and data communication and for signal and control functions.

3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. System Identification Color Banding for Raceways and Cables: Each color band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at **50-foot (15-m)** maximum intervals in straight runs, and at **25-foot (7.6-m)** maximum intervals in congested areas.
- G. Color-Coding for Phase and Voltage Level Identification, 600 V and Less: Use the colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - 1. Color shall be factory applied or, for sizes larger than No. 10 AWG if authorities having jurisdiction permit, field applied.
 - 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 4. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of **6 inches (150 mm)** from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- H. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- I. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at **6 to 8 inches (150 to 200 mm)** below finished grade. Use multiple tapes where width of multiple lines installed in a common trench exceeds **16 inches (400 mm)** overall.

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- J. Painted Identification: Prepare surface and apply paint according to Division 09 painting Sections.

END OF SECTION 260553

**SECTION 26 27 26
WIRING DEVICES**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Twist-locking receptacles.
 - 3. Snap switches.
 - 4. Cord and plug sets.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and one source.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.6 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 1. Cord and Plug Sets: Match equipment requirements.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).
 - 4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

2.2 STRAIGHT BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
 - 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; 5351 (single), 5352 (duplex).
- b. Hubbell; HBL5351 (single), CR5352 (duplex).
- c. Leviton; 5891 (single), 5352 (duplex).
- d. Pass & Seymour; 5381 (single), 5352 (duplex).

2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; GF20.
 - b. Pass & Seymour; 2084.

2.4 TWIST-LOCKING RECEPTACLES

- A. Single Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration L5-20R, and UL 498.
 1. Products: Subject to compliance with requirements, provide one of the following—with NEMA configuration as indicated on the drawings:
 - a. Cooper;
 - b. Hubbell; .
 - c. Leviton; .
 - d. Pass & Seymour.

2.5 CORD AND PLUG SETS

- A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
 - 1. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and equipment-rating ampacity plus a minimum of 30 percent.
 - 2. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.6 SNAP SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Switches, 120/277 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 2221 (single pole), 2222 (two pole), 2223 (three way), 2224 (four way).
 - b. Hubbell; CS1221 (single pole), CS1222 (two pole), CS1223 (three way), CS1224 (four way).
 - c. Leviton; 1221-2 (single pole), 1222-2 (two pole), 1223-2 (three way), 1224-2 (four way).
 - d. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).
- C. Pilot Light Switches, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 2221PL for 120 V and 277 V.
 - b. Hubbell; HPL1221PL for 120 V and 277 V.
 - c. Leviton; 1221-PLR for 120 V, 1221-7PLR for 277 V.
 - d. Pass & Seymour; PS20AC1-PLR for 120 V.
 - 2. Description: Single pole, with neon-lighted handle, illuminated when switch is "ON."

2.7 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Material for Finished Spaces: Smooth, high-impact thermoplastic.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant, die-cast aluminum with lockable cover.

2.8 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
 - 1. Wiring Devices Connected to Normal Power System: As selected by Architect, unless otherwise indicated or required by NFPA 70 or device listing.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
 - 1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
 - 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 - 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 - 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:
 - 1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
 - 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.

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3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailing existing conductors is permitted provided the outlet box is large enough.
- D. Device Installation:
1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
 3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 4. Connect devices to branch circuits using pigtails that are not less than **6 inches (152 mm)** in length.
 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
 6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
 7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
 8. Tighten unused terminal screws on the device.
 9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.
- E. Receptacle Orientation:
1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the left.
 2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.
- F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.
- G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- H. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 IDENTIFICATION

- A. Comply with Division 26 Section "Identification for Electrical Systems."
 - 1. Receptacles: Identify panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 - 1. In healthcare facilities, prepare reports that comply with recommendations in NFPA 99.
 - 2. Test Instruments: Use instruments that comply with UL 1436.
 - 3. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.
- B. Tests for Convenience Receptacles:
 - 1. Line Voltage: Acceptable range is 105 to 132 V.
 - 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
 - 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 - 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 - 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 - 6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

END OF SECTION 262726

**SECTION 26 28 13
FUSES**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Cartridge fuses rated 600 V and less for use in switches.

1.3 SUBMITTALS

- A. Product Data: Include the following for each fuse type indicated:
 - 1. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 2. Let-through current curves for fuses with current-limiting characteristics.
 - 3. Time-current curves, coordination charts and tables, and related data.
 - 4. Fuse size for elevator feeders and elevator disconnect switches.
- B. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - 1. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - 2. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
- C. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - a. Let-through current curves for fuses with current-limiting characteristics.
 - b. Time-current curves, coordination charts and tables, and related data.
 - c. Ambient temperature adjustment information.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NEMA FU 1.
- D. Comply with NFPA 70.

1.5 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F (5 deg C) or more than 100 deg F (38 deg C), apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.6 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fuses: Provide one set of each fuse type and size.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

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- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper Bussman, Inc.
 - 2. Eagle Electric Mfg. Co., Inc.; Cooper Industries, Inc.
 - 3. Ferraz Shawmut, Inc.
 - 4. Tracor, Inc.; Littelfuse, Inc. Subsidiary.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuse; class and current rating indicated; voltage rating consistent with circuit voltage.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- B. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Motor Branch Circuits: Class RK5, time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 IDENTIFICATION

- A. Install labels indicating fuse replacement information on inside door of each fused switch.

END OF SECTION 262813

SECTION 26 28 16
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following individually mounted, enclosed switches and circuit breakers:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Enclosures.

1.3 DEFINITIONS

- A. GFCI: Ground-fault circuit interrupter.
- B. HD: Heavy duty.
- C. RMS: Root mean square.
- D. SPDT: Single pole, double throw.

1.4 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current rating.
 - 4. UL listing for series rating of installed devices.

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5. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.

B. Field quality-control test reports including the following:

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

C. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

- B. Comply with NFPA 70.

- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions, unless otherwise indicated:

1. Ambient Temperature: Not less than **minus 22 deg F (minus 30 deg C)** and not exceeding **104 deg F (40 deg C)**.
2. Altitude: Not exceeding **6600 feet (2010 m)**.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FUSIBLE AND NONFUSIBLE SWITCHES

- A. Manufacturers:
 - 1. Eaton Corporation; Cutler-Hammer Products.
 - 2. General Electric Co.; Electrical Distribution & Control Division.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D/Group Schneider.
- B. Fusible Switch, 600 A and Smaller: NEMA KS 1, Type HD, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- C. Nonfusible Switch, 600 A and Smaller: NEMA KS 1, Type HD, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- D. Accessories:

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1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
2. Neutral Kit: Internally mounted; insulated, capable of being grounded, and bonded; and labeled for copper and aluminum neutral conductors.
3. Auxiliary Contact Kit: Auxiliary set of contacts arranged to open before switch blades open.

2.3 ENCLOSURES

- A. NEMA AB 1 and NEMA KS 1 to meet environmental conditions of installed location.
 1. Outdoor Locations: NEMA 250, Type 3R.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONCRETE BASES

- A. Coordinate size and location of concrete bases. Verify structural requirements with structural engineer.
- B. Concrete base is specified in Division 26 Section "Hangers and Supports for Electrical Systems," and concrete materials and installation requirements are specified in Division 03.

3.3 INSTALLATION

- A. Comply with applicable portions of NECA 1, NEMA PB 1.1, and NEMA PB 2.1 for installation of enclosed switches and circuit breakers.
- B. Mount individual wall-mounting switches and circuit breakers with tops at uniform height, unless otherwise indicated. Anchor floor-mounting switches to concrete base.
- C. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

3.4 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Division 26 Section "Identification for Electrical Systems."
- B. Enclosure Nameplates: Label each enclosure with engraved metal or laminated-plastic nameplate as specified in Division 26 Section "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Prepare for acceptance testing as follows:
 - 1. Inspect mechanical and electrical connections.
 - 2. Verify switch and relay type and labeling verification.
 - 3. Verify rating of installed fuses.
 - 4. Inspect proper installation of type, size, quantity, and arrangement of mounting or anchorage devices complying with manufacturer's certification.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Perform each electrical test and visual and mechanical inspection stated in NETA ATS, Section 7.5 for switches and Section 7.6 for molded-case circuit breakers. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

3.6 CLEANING

- A. On completion of installation, vacuum dirt and debris from interiors; do not use compressed air to assist in cleaning.
- B. Inspect exposed surfaces and repair damaged finishes.

END OF SECTION 262816

**SECTION 26 29 13
ENCLOSED CONTROLLERS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following enclosed controllers rated 600 V and less:
 - 1. Full-voltage manual.
 - 2. Full-voltage magnetic.
 - 3. Reduced-voltage solid state.
 - 4. Multispeed.
- B. Related Section:
 - 1. Division 23 Section "Variable-Frequency Motor Controllers" for general-purpose, ac, adjustable-frequency, pulse-width-modulated controllers for use on variable torque loads in ranges up to 200 hp.

1.3 DEFINITIONS

- A. CPT: Control power transformer.
- B. MCCB: Molded-case circuit breaker.
- C. MCP: Motor circuit protector.
- D. N.C.: Normally closed.
- E. N.O.: Normally open.
- F. OCPD: Overcurrent protective device.

- G. SCR: Silicon-controlled rectifier.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed controllers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 SUBMITTALS

- A. Product Data: For each type of enclosed controller. Include manufacturer's technical data on features, performance, electrical characteristics, ratings, and enclosure types and finishes.
- B. Shop Drawings: For each enclosed controller. Include dimensioned plans, elevations, sections, details, and required clearances and service spaces around controller enclosures.
 - 1. Show tabulations of the following:
 - a. Each installed unit's type and details.
 - b. Factory-installed devices.
 - c. Nameplate legends.
 - d. Short-circuit current rating of integrated unit.
 - e. Listed and labeled for integrated short-circuit current (withstand) rating of OCPDs in combination controllers by an NRTL acceptable to authorities having jurisdiction.
 - f. Features, characteristics, ratings, and factory settings of individual OCPDs in combination controllers.
 - 2. Wiring Diagrams: For power, signal, and control wiring.

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- C. Seismic Qualification Certificates: For enclosed controllers, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Field quality-control reports.
- E. Operation and Maintenance Data: For enclosed controllers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Routine maintenance requirements for enclosed controllers and installed components.
 - 2. Manufacturer's written instructions for testing and adjusting circuit breaker and MCP trip settings.
 - 3. Manufacturer's written instructions for setting field-adjustable overload relays.
 - 4. Manufacturer's written instructions for testing, adjusting, and reprogramming reduced-voltage solid-state controllers.
- F. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed, and arrange to demonstrate that switch settings for motor running overload protection suit actual motors to be protected.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with NFPA 70.

- C. IEEE Compliance: Fabricate and test enclosed controllers according to IEEE 344 to withstand seismic forces defined in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store enclosed controllers indoors in clean, dry space with uniform temperature to prevent condensation. Protect enclosed controllers from exposure to dirt, fumes, water, corrosive substances, and physical damage.
- B. If stored in areas subject to weather, cover enclosed controllers to protect them from weather, dirt, dust, corrosive substances, and physical damage. Remove loose packing and flammable materials from inside controllers; install temporary electric heating, with at least 250 W per controller.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than **minus 22 deg F (minus 30 deg C)** and not exceeding **104 deg F (40 deg C)**.
 - 2. Altitude: Not exceeding **6600 feet (2010 m)**.
- B. Comply with NFPA 70E.

1.9 COORDINATION

- A. Coordinate layout and installation of enclosed controllers with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations.

PART 2 - PRODUCTS

2.1 FULL-VOLTAGE CONTROLLERS

- A. General Requirements for Full-Voltage Controllers: Comply with NEMA ICS 2, general purpose, Class A.
- B. Motor-Starting Switches: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off or on.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Configuration: Nonreversing.
 - 3. Flush or surface mounting.
 - 4. Red pilot light.

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- C. Fractional Horsepower Manual Controllers: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off, on, or tripped.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Configuration: Nonreversing.
 - 3. Overload Relays: Inverse-time-current characteristics; NEMA ICS 2, Class 10 tripping characteristics; heaters matched to nameplate full-load current of actual protected motor; external reset push button; bimetallic type.
 - 4. Surface mounting.
 - 5. Red pilot light.

- D. Magnetic Controllers: Full voltage, across the line, electrically held.

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1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
2. Configuration: Nonreversing.
3. Contactor Coils: Pressure-encapsulated type.
 - a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.
4. Power Contacts: Totally enclosed, double-break, silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.
5. Control Circuits: 24 or 120-V ac, as required by the control circuit; obtained from integral CPT, with primary and secondary fuses, with CPT of sufficient capacity to operate integral devices and remotely located pilot, indicating, and control devices.
 - a. CPT Spare Capacity: 100 VA.
6. Solid-State Overload Relay:
 - a. Switch or dial selectable for motor running overload protection.
 - b. Sensors in each phase.
 - c. Class 10/20 selectable tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.
 - d. Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
 - e. Analog communication module.
7. N.C./N.O., isolated overload alarm contact.
8. External overload reset push button.

- E. Combination Magnetic Controller: Factory-assembled combination of magnetic controller, OCPD, and disconnecting means.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Fusible Disconnecting Means:
 - a. NEMA KS 1, heavy-duty, horsepower-rated, fusible switch with clips or bolt pads to accommodate indicated fuses.
 - b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
 - c. Auxiliary Contacts: N.O./N.C., arranged to activate before switch blades open.
 - 3. Nonfusible Disconnecting Means:
 - a. NEMA KS 1, heavy-duty, horsepower-rated, nonfusible switch.
 - b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
 - c. Auxiliary Contacts: N.O./N.C., arranged to activate before switch blades open.
 - 4. MCP Disconnecting Means:
 - a. UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents, instantaneous-only circuit breaker with front-mounted, field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.

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- b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
 - c. Auxiliary contacts "a" and "b" arranged to activate with MCP handle.
 - d. N.C./N.O. alarm contact that operates only when MCP has tripped.
 - e. Current-limiting module to increase controller short-circuit current (withstand) rating to 100 kA.
5. MCCB Disconnecting Means:
- a. UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents; thermal-magnetic MCCB, with inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits.
 - b. Front-mounted, adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - c. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.
 - d. Auxiliary contacts "a" and "b" arranged to activate with MCCB handle.
 - e. N.C./N.O. alarm contact that operates only when MCCB has tripped.

2.2 MULTISPEED MAGNETIC CONTROLLERS

- A. General Requirements for Multispeed Magnetic Controllers: Comply with NEMA ICS 2, general purpose, Class A.
- B. Multispeed Magnetic Controllers: Two speed, full voltage, across the line, electrically held.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Configuration: Nonreversing; consequent pole or two winding types as required by the motor being controlled.
 - 3. Contactor Coils: Pressure-encapsulated type.
 - a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.
 - 4. Power Contacts: Totally enclosed, double break, silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.
 - 5. Control Circuits: 24 or 120-V ac, as required by the control circuit; obtained from integral CPT, with primary and secondary fuses, with CPT of sufficient capacity to operate integral devices and remotely located pilot, indicating, and control devices.
 - a. CPT Spare Capacity: 100 VA.
 - 6. Compelling relays shall ensure that motor will start only at low speed.
 - 7. Accelerating timer relays shall ensure properly timed acceleration through speeds lower than that selected.
 - 8. Decelerating timer relays shall ensure automatically timed deceleration through each speed.
 - 9. Antiplugging timer relays shall ensure a time delay when transferring from FORWARD to REVERSE and back.
 - 10. Solid-State Overload Relay:
 - a. Switch or dial selectable for motor running overload protection.
 - b. Sensors in each phase.

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- c. Class 10/20 selectable tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.
 - d. Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
- 11. N.C./N.O., isolated overload alarm contact.
 - 12. External overload reset push button.

2.3 ENCLOSURES

- A. Enclosed Controllers: NEMA ICS 6, to comply with environmental conditions at installed location.
 - 1. Dry and Clean Indoor Locations: Type 1.
 - 2. Outdoor Locations: Type 3R.
 - 3. Kitchen and Wash-Down Areas: Type 4X, stainless steel.
 - 4. Other Wet or Damp Indoor Locations: Type 4.
 - 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: Type 12.

2.4 ACCESSORIES

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- A. General Requirements for Control Circuit and Pilot Devices: NEMA ICS 5; factory installed in controller enclosure cover unless otherwise indicated.
 - 1. Push Buttons, Pilot Lights, and Selector Switches: Heavy-duty, oiltight type.
 - a. Push Buttons: Covered, lockable types; maintained or momentary as indicated.
 - b. Pilot Lights: LED types; colors as indicated; push to test.
 - c. Selector Switches: Rotary type.
- B. N.C./N.O. auxiliary contact(s).
- C. Control Relays: Auxiliary and adjustable solid-state time-delay relays.
- D. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.
- E. Cover gaskets for Type 1 enclosures.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and surfaces to receive enclosed controllers, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine enclosed controllers before installation. Reject enclosed controllers that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Wall-Mounted Controllers: Install enclosed controllers on walls with tops at uniform height unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Division 26 Section "Hangers and Supports for Electrical Systems."
- B. Floor-Mounted Controllers: Install enclosed controllers on **4-inch (100-mm)** nominal-thickness concrete base. Comply with requirements for concrete base specified in Division 03 Section "Cast-in-Place Concrete."

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1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
- C. Seismic Bracing: Comply with requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- E. Install fuses in each fusible-switch enclosed controller.
- F. Install fuses in control circuits if not factory installed. Comply with requirements in Division 26 Section "Fuses."
- G. Install heaters in thermal overload relays. Select heaters based on actual nameplate full-load amperes after motors have been installed.
- H. Install, connect, and fuse thermal-protector monitoring relays furnished with motor-driven equipment.
- I. Comply with NECA 1.
- 3.3 IDENTIFICATION
- A. Identify enclosed controllers, components, and control wiring. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 2. Label each enclosure with engraved nameplate.
 3. Label each enclosure-mounted control and pilot device.
- 3.4 CONTROL WIRING INSTALLATION
- A. Install wiring between enclosed controllers and remote devices and facility's central control system. Comply with requirements in Division 26 Section "Control-Voltage Electrical Power Cables."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect selector switches and other automatic-control selection devices where applicable.
1. Connect selector switches to bypass only those manual- and automatic-control devices that have no safety functions when switch is in manual-control position.

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2. Connect selector switches with enclosed-controller circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Acceptance Testing Preparation:
 1. Test insulation resistance for each enclosed controller, component, connecting supply, feeder, and control circuit.
 2. Test continuity of each circuit.
- C. Tests and Inspections:
 1. Inspect controllers, wiring, components, connections, and equipment installation. Test and adjust controllers, components, and equipment.
 2. Test insulation resistance for each enclosed-controller element, component, connecting motor supply, feeder, and control circuits.
 3. Test continuity of each circuit.
 4. Verify that voltages at controller locations are within plus or minus 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Architect and Owner before starting the motor(s).
 5. Test each motor for proper phase rotation.
 6. Perform each electrical test and visual and mechanical inspection stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 8. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Enclosed controllers will be considered defective if they do not pass tests and inspections.

- E. Prepare test and inspection reports including a certified report that identifies enclosed controllers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.6 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust the trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust to six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify Architect and Owner before increasing settings.
- D. Set field-adjustable switches and program microprocessors for required start and stop sequences in reduced-voltage solid-state controllers.
- E. Set field-adjustable circuit-breaker trip ranges.

3.7 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions until enclosed controllers are ready to be energized and placed into service.
- B. Replace controllers whose interiors have been exposed to water or other liquids prior to Substantial Completion.

3.8 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain enclosed controllers.

END OF SECTION 262913