6 3 CONTINUED FROM SHEET C-2 40 2nd Tower - Slow VII. Refrigerant Leak Monitor System - The existing SenTech refrigerant (R-123) leak detection monitor shall be replaced with a new dual refrigerant (R-123 & R134A) sensing unit. The new 4-port leak detection monitor 50 2nd Tower - High shall draw air samples from strategic locations close to the ground (e.g. < 18") near the chillers where refrigerant would concentrate if a leak occurred. The existing 3/8" sampling tubes shall be inspected and C. CHW Supply Temperature Set point - Currently the chiller plant delivers a fixed CHW supply temperature 60 3rd Tower - Slow of 45°F. This set point is adjusted manually at the chiller. As part of this UESC project, additional hardwired control signals will be installed in each chiller to allow the BAS to reset the CHW supply 70 3rd Tower - High re-used if free from damage and obstruction. Damaged sampling tubes will be replaced. The existing alarm level contacts, BAS points, programs and hardwire interlocks shall remain in place and are highlighted as Н 80 4th Tower - Slow temperature from it associated DDCP and for use in the LOBOS optimization routine. See "LOBOS CHW 90 4th Tower - High Supply Temperature Set Point Control" below for more details. A. The BAS shall monitor the statuses of both the low and high level refrigerant alarm contacts from the The existing tower control algorithm provides for the desired CTW supply set point based on the following modes refrigerant leak detection monitor. When an alarm is activated, the refrigerant monitor shall generate an alarm to the BAS and OWS. The new refrigerant monitor shall be programmed to energize both the low and D. Chiller CHW Flow Control - The two fundamental modes of control described below for the CHW flow control valves shall be provided through the BAS. The mode shall be manually selected by the operator hi alarm conditions for either R-123 or R-134A refrigerants. Manual Set point Mode: In this mode, the CTW supply set point shall be manually adjustable by the facility through the BAS and the OWS. operator between 65°F and 85°F and initially set at 80°I Pressure Control Mode: The CHW flow control valve shall be modulated by the BAS to maintain a B. In addition, existing interlock wiring amongst the refrigerant monitor, strobe lights, audible horns and horn Automated Mode: In this mode, the BAS shall reset the CTW supply set point according to the following silence switches will remain. Upon detection of a low level alarm for either refrigerant, the strobe lights will constant differential pressure between the CHW supply and return lines serving the chiller. The set point shall be initially set at X psid which corresponds to the chiller's design flow. be energized. If the high level alarm is triggered for either refrigerant, the audible horns will sound. The schedule which is based on a set differential between outdoor air wet-bulb temperature and the desired CTW audible alarm can be silenced by activating one of the silence switches located inside the chiller room (B115) supply temperature: 2. Flow Control Mode: The CHW flow control valve shall be modulated by the BAS to maintain a or outside the main entrance (B112). Either of these switches will energize a relay that de-energizes the G O.A. Wet-Bulb CTW constant chiller CHW flow as sensed by the chiller's own flow meter located in its CHW supply line. audible alarm circuit. However, these audible alarms shall remain engaged until the alarm condition has Set point If the LOBOS optimization program is enabled for the CHW Differential Pressure Control, then Temperature cleared, the refrigerant leak monitor system is manually reset and the alarm silence switches and silence CHW flow through the chiller will be allowed to vary. The flow control valve will remain fully open 70°F relay are returned to their normal operating positions. during this mode of operation. 65°F C. The existing BAS control points associated with the emergency refrigerant purge fan, EF-310B shall be C. See "LOBOS CTW Supply Temperature Control" description below in the LOBOS routines section for re-commissioned. Ensure existing programming is in place to run the fan when the high refrigerant leak E. Chiller CTW Flow Control - The two fundamental modes of control described below for the CTW flow alarm is activated. control valves shall be provided through the BAS. The mode shall be manually selected by the operator If any emergency generator requiring cooling tower water is ON (DG-1 thru DG-4), the BAS shall see an through the BAS and the OWS. ON status and override the current CTW supply set point to a fixed value of 65°F. VIII. Chiller Room Ventilation - The BAS shall continuously monitor the temperature within the chiller room. Upon a temperature rise above 75°F (adjustable), the BAS shall energize EF-310's low speed motor to exhaust warm air 1. Pressure Control Mode: The CTW flow control valve shall be modulated by the BAS to maintain a If an operating cooling tower fails, an alarm shall be generated in the BAS and the standby tower shall constant differential pressure between the CTW supply and return lines serving the chiller. The set point shall be initially set at X psid which corresponds to the chiller's design flow. from the space. If room temperature continues to increase above 80°F (adjustable), the BAS shall switch off EF-310's low speed and switch to its high speed motor. automatically start. A tower shall be considered "Failed" if the run status deviates from its BAS command or its associated vibration switch has been activated. After the newly started tower is in operation, the failed 2. Flow Control Mode: The CTW flow control valve shall be modulated by the BAS to maintain a tower shall be disabled and isolated. If no cooling towers are available to operate in place of the "Failed" constant chiller CTW flow as sensed by the chiller's own flow meter located in its CTW supply line. cooling tower, the BAS shall continue to flow water through the failed cooling tower. 3. If the LOBOS optimization program is enabled for the CTW pumps, then CTW flow through the Any cooling tower that fails shall automatically be assigned a sequence number of 0. Similarly, any tower IX. Boiler Sequence of Operation - Currently, the boilers are manually enabled or disabled by facility personnel and chiller will be allowed to vary. The CTW flow control valve will remain fully open during this mode that is taken out of operation for maintenance shall be manually assigned a sequence number of 0 by the are programmed to operate at a fixed set point of 180°F. The CSI BAS monitors boiler status, boiler supply of operation. operator. The BAS shall not attempt to start any tower with an assigned sequence number of 0. temperatures and alarm conditions. This information is used by facility personnel to manually alternate boilers to equalize run times or to intervene and enable the stand-by boiler if an alarm condition exists V. Staging Towers - CT-1A, CT-1B, CT-1C and CT-1D are arranged in line and mounted on continuous concrete As part of this UESC project, new fundamental programming described below will be implemented to fully cotings. Due to the size and design flow of the CTW pumps, the number of cooling tower cells in use at any time automate the HHW system. When enabled, LOBOS will provide input to the new HHW system program to II. CHW Pump Control - There are two modes of control for the CHW pumps provided through the BAS. shall be based on an "n+1" strategy where "n" represents the number of operating CTW pumps. optimize boiler plant operations by resetting the boiler supply temperature and resetting the HHW distribution DP A. Constant Volume Mode: Under the fundamental sequence of operation, each CHW pump will be staged control set points. A. Note if one CTW pump is operating and its VFD is in bypass or there is a loss of network communication on/off by the BAS as described under the chiller staging sections above. Each CHW numn will operate at a The HHW system shall be enabled/disabled through the BAS based on heating demand or as programmed by with the VFD, then to prevent overflowing of the towers, two cells must be used. For instance, if cooling fixed speed (adjustable) to provide full design flows. This fixed speed set point shall be determined during tower water pump P-3A starts in bypass, flow control valves FCV-1C and FCV-2C shall open and allow the facility operator. The boilers shall operate in a lead/lag manner. Similarly, the pumps operate in a lead/lag configuration with the third in standby. One HHW pump shall operate per boiler and any combination of the commissioning phase of the project. B. Variable Volume Mode: See "LOBOS CHW Differential Pressure Control" description below in the water to flow through cooling towers CT-1A and CT-1B. boiler and HHW pump may be selected. The operator shall have the ability to select which boiler or HHW B. Note if two CTW pumps are operating and their VFDs are in bypass or there is a loss of network LOBOS routines section for additional details. pump is the lead, lag or standby device. communication with the VFDs, then to prevent overflowing of the towers, three cells must be used. For C. Upon loss of BACnet network communication, the pump VFD shall sense the communication failure and instance, when cooling tower water pump P-3B starts, flow control valve FCV-4C shall open allowing water to flow through cooling tower CT-1D (the 3rd cell). The fourth cooling tower CT-1C shall be operated in A. Boiler Stage-Up: When the HHW system is enabled from the BAS, the lead boiler will start per the "Boiler evert to a constant speed programmed in the VFD controller. This VFD speed shall match the constant ON" sequence identified below and the lead HHW pump will start. If the lead boiler fire rate is above 95% volume speed set point used when the pumps are operating in their "Constant Volume Mode" described (adjustable) for more than 15 continuous minutes (adjustable) and the HHW supply temperature is more than 5°F (adjustable) below set point, then enable the lag boiler. programmed sequence with its respective pumps and flow control valves if required as standby or in a lead-lag position. D. If any CHW pump VFD(s) are placed in bypass mode, a network signal will notify the BAS and in turn, B. Boiler Stage-Down: If the lead hoiler fire rate drops below 40% (adjustable) for more than 15 continuous C. All cooling towers shall have the capability of being operated remotely from the OWS the LOBOS "Variable Volume Mode" of operation will be automatically disabled. minutes (adjustable), then disable the lag boiler per the "Boiler OFF" sequence. After the lag boiler's D. A low water level switch (LS-1, LS-2 and LS-3) provided in each cooling tower pump pit is interlocked with D E. If an operating CHW pump fails, an alarm shall be generated in the BAS and the standby CHW pump shall D isolation valve has been commanded closed, turn OFF the lag pump. the pump starter and shall prevent pump operation with low water level. The level switch shall also signal an automatically start. A pump shall be considered "Failed" if its run status deviates from the BAS command. alarm to the BAS of the low level condition and pump shutdown. When this signal is received, the BAS C. Boiler ON sequence: After the newly started pump is in operation, the failed pump shall be disabled. shall automatically start a standby pump. To prevent excessive sump draw down, the BAS shall not allow the start of more than one pump at a time. A minimum 30-second time delay (adjustable) shall be 1. Open boiler isolation valve. F. Any CHW pump that fails shall automatically be assigned a sequence number of 0. Similarly, any CHW 2. Once valve position is proven open, enable boiler. pump that is taken out of operation for maintenance shall be manually assigned a sequence number of 0 by incorporated between starts for multiple pumps. The boiler will start once flow is proven and modulate on its own internal controls to maintain the the operator. The BAS shall not attempt to start any pump with an assigned sequence number of 0. E. A low water level switch (LS-4) shall be provided in the cooling tower sump. LS-4 is interlocked and controls the cooling tower water makeup valve (LCV-1). When the low level condition exists, the level HHW supply temperature set point D. Boiler OFF sequence: switch (LS-4) opens LCV-1 and supplies water for the cooling tower sump. When a high level condition is 1. Disable boiler sensed, LS-4 closes LCV-1 and shuts off water to the sump, LS-4 also provides signals for both low and high III. CHW Bypass Valve Control - Two modes of operation are described below for the building CHW flow control level conditions to the BAS. Similarly, level switch LS-5 is interlocked to control the second makeup valve 2. After a time delay of 90 seconds (adjustable) to allow heat to dissipate from the boiler, close its bypass valve (FCV-6A). The operating mode shall be manually selected by the operator through the BAS and the OWS. Note: use of the flow meter installed in the bypass line shall be used by the BAS to stage the chillers as LCV-2 and provides both low and high level signals to the BAS. LS-6 controls the water tank makeup valve isolation valve C described under chiller staging. A. Pressure Control Mode: The CHW bypass flow control valve shall be modulated by the BAS to maintain a constant differential pressure (DP) set point between the CHW supply and return mains as sensed in the SEE SHEET C-4 FOR CONTINUATION central plant downstream of the CHW bypass line. This set point is based on the number of CHW pumps VI. CTW Pump Control - There are two modes of control described below for the CTW pumps provided through operating and indicated below. B. Flow Control Mode: The CHW bypass flow control valve shall be modulated by the BAS to maintain a A. Constant Volume Mode: Under the fundamental sequence of operation, each CTW pump will be staged constant chiller plant CHW flow in the bypass corresponding to the number of CHW pumps operating as on/off by the BAS as described under the chiller staging sections above. Each CTW pump will operate at a A=COM indicated below fixed speed (adjustable) to provide full design flows. This fixed speed set point shall be determined during C. Current default set points for Pressure Control and Flow Control Modes the commissioning phase of the project. 0 4/3/15 ISSUED FOR CONSTRUCTION B. Variable Volume Mode: See "LOBOS CTW Pump Control" description below in the LOBOS routines # Pumps DP (psid) Flow (gpm) ection for additional details. В 180 Stage-1 DEPARTMENT OF TRANSPORTATION Stage-2: 360 C. Upon loss of BACnet network communication, the pump VFD shall sense the communication failure and FEDERAL AVIATION ADMINISTRATION revert to a constant speed programmed in the VFD controller. This VFD speed shall match the constant 500 WESTERN-PACIFIC REGION LOS ANGELES, CALIFORNIA volume speed set point used when the pumps are operating in their "Constant Volume Mode" described CONTROLS SCOPE - SEQUENCE OF OPERATION D. See "CHW Bypass Valve Control" description below in the LOBOS routines section for additional details. D. If any CTW pump VFD(s) are placed in bypass mode, a network signal will notify the BAS and in turn, SHEET 2 OF 3 the LOBOS "Variable Volume Mode" will be automatically disabled. MECHANICAL CHILLED WATER AND E. If an operating CTW pump fails, an alarm shall be generated in the BAS and the standby CTW pump shall HEATING WATER SYSTEM RETROFIT IV. Cooling Tower Temperature Controls - The existing cooling tower control program maintains the desired CTW automatically start. A pump shall be considered "Failed" if its run status deviates from the BAS command. supply set point by utilizing an algorithm that aptly stages the cooling tower fans (Off, Low Speed and High Speed) based on its calculated "Demand" value. Existing "Demand" set points for staging the towers will remain FAA AIR ROUTE TRAFFIC CONTROL CENTER After the newly started pump is in operation, the failed pump shall be disabled. FREMONT, CALIFORNIA Any CTW pump that fails shall automatically be assigned a sequence number of 0. Similarly, any CTW and are identified as follows: pump that is taken out of operation for maintenance shall be manually assigned a sequence number of 0 by Demand Tower Fan Stage the operator. The BAS shall not attempt to start any pump with an assigned sequence number of 0. 1st Tower - Slow 15 OAKLAND ARTCC FREMONT 4/3/15 DRAWN BY: BB 30 1st Tower - High C-3CHECKED BY: INV CALIFORNIA 8 6 5 4 3 2

sensors located in different locations throughout the facility and one DP sensor located inside the chiller plant as

- indicated per the following:
  - 1. Administration Wing (Central Plant)
  - 2. Automation Wing (Attic and Basement)
  - 3. Control Wing (ATOP Attic and DSR Attic)

LOBOS will utilize the four sensors located out at the load (Automation and Control Wines) as feedback when determining the optimized DP set point for control of the pump VFD(s). In general, LOBOS will adjust the DP set point as an immediate response to increasing and decreasing loads to provide sufficient cooling flow to the worst case AHU - the unit determined by LOBOS that requires the most cooling. Note: the CHW supply temperature reset as described above is adjusted at a much slower rate than the CHW DP reset and is used more to accommodate overall load trends and for operating the chiller plant more efficiently.

Similar to the CHW supply set point reset algorithm, the LOBOS program will evaluate the load conditions and the rate at which the load is increasing or decreasing, operating parameters of selected AHU equipment and their relative size and distance from the plant when determining the worst case AHU as defined as the unit requiring the most cooling. Depending where the unit is located, the associated DP set point may reset up or down. For instance, if AH-205A is determined to be the worst case unit and requires more cooling, then the DP set point will be increased and the DP sensor located in the Control Wing's DSR attic will govern. In addition, the speed change rate shall be slow enough to ensure stability in the chiller system (e.g. change rate > 1% speed / 15 seconds) or per the chiller manufacturer's recommendation. All operating pumps will be controlled in parallel and receive the

CHW Bypass Valve Control - Under the fundamental or default program, the building CHW bypass valve (FCV-6A) is controlled to maintain a constant DP as sensed in the central plant or to maintain a fixed flow rate through the bypass line - see Section III above.

When LOBOS is enabled for CHW Differential Pressure Control, the CHW pump VFD(s) will modulate and flows in the system will be allowed to vary. In this case, the CHW Bypass Valve Control algorithm will be modified and operate in a "Minimum Flow Control Mode". In this mode, the CHW bypass valve is normally fully closed. The BAS will monitor the CHW flow through each operating chiller. If the flow rate drops to the chiller's minimum flow rate plus a 20% buffer (adjustable) the BAS will modulate the CHW bypass valve open and control to this fixed minimum flow set point value. As flows increase through the operating chiller(s) above the minimum flow set point, the bypass valve will modulate closed. The operating chiller with the lowest flow will be used for control of the building CHW bypass valve.

LOBOS CTW Supply Temperature Control - When enabled, the CTW supply set point criteria for the towers shall be determined by the LOBOS program to provide the most efficient overall operation of the cooling plant. One aspect of the optimization program will consider the available cooling tower surface area, flow limitations and required flows necessary for proper operation in staging the towers. In addition, the program will evaluate overall fan and chiller power requirements as well as ambient conditions in determining the CTW supply set point that will provide the most efficient operation. The BAS will then stage the cooling tower fan(s) (off, low speed, high speed) as necessary to meet the CTW supply temperature set point.

LOBOS CTW Pump Control - If the LOBOS optimization program is enabled for the CTW pumps, then the pump VFD(s) will modulate speeds and associated flows will be allowed to vary. Under normal operation, the LOBOS program will provide CTW pump speed set points to vary condenser flows within the chiller manufacture's valves (e.g. 10, 20, 30, etc.)

## Standard VFD Operation

Hand-Off-Auto Operation: Hand-Off-Auto settings shall be provided as part of the VFD through the drive's keypad. In the Off mode, the pump shall be stopped. In the Hand mode, the pump shall run continuously. In the Auto mode, the pump shall be started and stopped by the BAS.

Local-Auto Speed Control: Local-Auto settings shall be provided as part of each VFD through the drive's keypad. In the "Local" mode, the drive's speed shall be controlled manually through its control interface panel. In the "Auto" mode, the VFD's speed shall be controlled by the BAS.

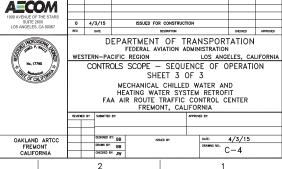
VFD Bypass: Each VFD is provided with an across the line starter (bypass) to allow the equipment to be run when the VFD is not available for operation. If the equipment is operated in this mode, it shall start and run at full speed

## Failsafe Pump w/VFD Operation

If any utility system (CHW, CTW, and HHW) pump VFD(s) is placed in manual bypass, a network signal will notify the BAS and the associated optimization program will be disabled. For example, if a CHW pump VFD is placed in bypass, the LOBOS CHW Differential Pressure Control program will be automatically disabled.

Similarly, if a CTW pump is placed in manual bypass, the LOBOS CTW Pump Control program will be disabled.

If there is a network failure, the pump VFD will sense the communication failure and will ramp to a failsafe or default speed as programmed internal to the VFD. These failsafe speed set points will match values established for operation with the fundamental programs to deliver design flows. The BAS will also sense the network failure and automatically disable the LOBOS system. In this case, the fundamental sequences defined above would govern control of the central plant.



C with the most run time shall become the standby pump and remaining pump will become the lag. L. Operation of pump status shall be via a new current switch located in the VFD. If pump status deviates from the BAS command, then the pump will be shut down and the standby pump shall start. In addition,

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LOBOS Routines (New):

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As previously described, the LOBOS software solution is a series of user selectable optimization control routines that are fully customized to provide variable utility system (CHW, CTW & HHW) set points to the existing BAS that will operate the facility in an efficient manner to serve dynamic cooling and heating loads. The LOBOS optimization algorithms are dependent on the existing BAS programs for their implementation. Modifications shall be made in the existing BAS to accept the LOBOS control set points when associated optimization programs are

determine which of the sensors represents the worst case scenario (highest heating demand) and assign priority control to the sensor that is furthest from (below) its set point. Actual set points will

be determined and verified during the commissioning phase of the project and will be user

adjustable. Initial set points identified below are estimated based on current operations with constant

If a sensor fails, the BAS shall exclude it from the set point calculation. All operating pumps will be

controlled in parallel and receive the same control signal. In addition, the speed change rate shall be slow enough to ensure stability in the boiler system (e.g. change rate > 1% speed / 15 seconds) or per

2. Variable DP Set Point Mode: See "LOBOS HHW Differential Pressure Control" description below

J. The minimum pump speed shall be limited to provide a minimum flow of at least 70 GPM to the operating boiler per the manufacturer's recommendation. Flow in the HHW system shall be continuously

K. To equalize equipment run times, lead/lag/standby status of the pumps shall automatically be evaluated on a weekly basis (adjustable). The pump with the least run time shall become the lead pump. The one

a) Automation Wing (Attic) - 25 psid

d) Control Wing (DSR Attic) - 25 psid

the boiler manufacturer's recommendation

an alarm will be indicated at the OWS.

in the LOBOS routine section for additional details.

monitored via a new flow meter located in the main 6" supply line.

b) Automation Wing (Basement) - 10 psid

Control Wing (ATOP Attic) - 25 psid

To ensure stability and safeguard operation of the facility's utility systems, the operator can disable individua. LOBOS optimization programs or LOBOS altogether at any time. In addition, new programming shall be implemented in the existing BAS to automatically disable LOBOS if a network failure is detected, the chiller plant is disabled thru the BAS or when the facility is utilizing stand-by power. The BAS monitors the run status of each emergency generator and if proven on, the LOBOS system shall be disabled. When LOBOS is disabled, the central plant shall switch from the optimized variable operation to its fallback or safe mode of operation based on constant flows and fixed temperature set points. Whenever LOBOS is automatically disabled, it will remain locked out until the operator manually re-enables LOBOS to restore the optimization routines.

The following LOBOS sequence descriptions are provided to summarize elements of each optimization routine of control strategy as it pertains to the facility. Greater detail on the control strategies, user interface and system integration can be found in the following reference manuals and are supplemental documents to this design package:

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